CCDA Final Approval of Harmonization Recommendations

Version: June 30, 2022

Overview

The goal of the Harmonization Initiative is to *substantively align* apprenticeship systems across Canada by making apprenticeship training more consistent in the Red Seal trades¹. Harmonization of apprenticeship training is a key priority for industry, the Canadian Council of Directors of Apprenticeship (CCDA) and the Forum of Labour Market Ministers (FLMM)². The implementation target is to have apprentices accepted in level 1 (minimum requirement) as of September 2016 in most jurisdictions.

Name	Total Training	Training	Sequencing	Variations	CCDA Approval
	Hours	Levels			
1. Metal Fabricator (Fitter)	5400	3	1.2. Snapshot and Topic Detail	Sequencing: Gas Metal Arc Welding (GMAW), Flux Core Arc Welding (FCAW) and Metal Core Arc Welding (MCAW) will be covered in	June 3, 2015
			1.3. Sub-Task	levels 1 and 2, with the exception of Alberta where they will be covered in levels 2 and 3.	
			1.4 Metal Fabricator Fitter	Hours: Ontario 6000 hours	
			Phase 7 Review		
2. <u>Welder</u>	5400	3	2.2. Snapshot and Topic Detail	Sequencing: Shielded Metal Arc Welding (SMAW), Gas Metal Arc Welding (GMAW), Flux Core Arc Welding (FCAW) and Metal Core	June 3, 2015
			2.3. <u>Sub-Task</u>	Arc Welding (MCAW) will be taught progressively across all levels in most of Canada, but Alberta will offer them only in levels 2 and	
			2.4 Welder Phase 9 Review	3. Northwest Territories and Nunavut follow Alberta's training program.	
				Hours: Ontario 6000 hours	
3. Carpenter Phase 1	7200	4	3.2. Snapshot and Topic Detail	Training Levels: Ontario will stay at three levels.	July 7, 2015
			3.3. Sub-Task by NOA	Hours: Ontario's industry recommended 7200 hours however in regulation this is what it states:	
			<u>Block</u>	An apprentice training program in the trade is established and shall consist of a minimum of 3,844 hours of related training and work	Review approved
			3.3.A Carpenter Phase 7	experience training or such greater number of hours as the Director may determine of related training and work experience training	March 30, 2021
			<u>Review</u>	to a maximum of 7,200 hours. R.R.O. 1990, Reg. 1056, s. 3.	
4. Ironworker (Generalist)	5400	3	4.2. Snapshot	General: Alberta is in the process of considering de-designating Ironworker (Generalist) so will not be harmonizing this trade at this	Sept. 17, 2015
			4.3. <u>Topic Detail</u>	time.	
			4.4. Sub-Task by NOA	Name: Ontario's name is Ironworker-Generalist	

¹ Québec is an observer on this initiative.

The College is not able to independently implement the recommendations without its Ministry of Labour, Training and Skills Development (MLTSD) partner who administer and fund ON's apprenticeship programs.

More specifically, Ontario has adopted the following guiding principles:

Trade Name: Ontario has taken the position that variances in trade names will be noted as exceptions, but are 'close enough' in terms of not inhibiting apprentice mobility (as per the agreed definition of 'substantive alignment').

Total Hours: Where Ontario meet and exceeds the hours recommendation in many trades, Ontario will maintain its current hours structure and not lower the allotment of training time. Where Ontario is lower, we will meet with industry and apprenticeship partners to confirm the viability/possibility of adding training hours.

Levels: Where the number of levels differs, Ontario will 'stand aside' and not obstruct the recommendation from moving forward.

Sequencing: Ontario is 'standing aside' on all proposed sequencing until the RSOS workshop is held and Ontario stakeholders have had the opportunity to validate that document and decide what jurisdictional specific content is necessary to include – the jurisdictional specific content may impact Ontario's ability to align with the proposed sequencing. From a development perspective, Ontario will make best efforts to align sequencing.

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² Ontario's Harmonization Project Terms of Engagement:

5. <u>Ironworker</u> (Structural/Ornamental) 6. <u>Ironworker (Reinforcing)</u>	5400 3600	2	5.2. <u>Snapshot</u> 5.3. <u>Topic Detail</u> 5.4. <u>Sub-Task by NOA</u> 6.2. <u>Snapshot</u> 6.3. <u>Topic Detail</u> 6.4. <u>Sub-Task by NOA</u>	Hours: Ontario 8000 hours Sequencing: Jurisdictions may meet the benchmark by covering content that was not covered in level 1 and 2 or exceed the benchmark by reinforcing content taught in level 1 and 2 in level 3 Pre-Stressed/Post-Tensioning Systems. Sequencing: Alberta will be abstaining from approving the harmonized course sequencing for Ironworker (Structural/Ornamental) due to concerns about how the sequencing will affect a provincially designated trade – Metal Building Systems Erector. Alberta's abstention should not prevent the CCDA from harmonizing this trade. Alberta will continue to engage its industry stakeholders and seek opportunities for alignment with the Red Seal standard. Ontario: Sequencing is not aligned yet. Name: Ontario's name is Ironworker-Structural and Ornamental Sequencing: Alberta will be abstaining from approving the harmonized course sequencing for Ironworker (Reinforcing) due to concerns about how the sequencing will affect a provincially designated trade – Metal Building Systems Erector. Alberta's abstention should not prevent the CCDA from harmonizing this trade. Alberta will continue to engage its industry stakeholders and seek	Sept. 17, 2015 Sept. 17, 2015
7. Mobile Crane Operator and 8. Mobile Crane Operator (Hydraulic)	5400	3	7.2. <u>Snapshot</u> 7.3. <u>Topic Detail</u> 7.4. <u>Sub-Task by NOA</u> 7.4.A <u>Mobile Crane Operator</u> <u>Review Phase 7</u>	opportunities for alignment with the Red Seal standard. Name: Ontario's name is Reinforcing Rodworker Name: Alberta's provincial legislation will reflect the trade name 'Crane and Hoisting Equipment Operator - Mobile Crane Operator'. Ontario provincial legislation will reflect the trade name 'Hoisting Engineer - Tower Crane Operator'. Ontario's provincial legislation will reflect the trade name "Hoisting Engineer - Mobile Crane Operator 1". Hours: Ontario total training hours (in-class and on –the-job) will be 6000 hours. Northwest Territories and Nunavut follow Alberta's training program. Sequencing: Alberta will maintain their current in-class training structure. While Alberta will be abstaining from approving the	November 20, 2015
				harmonized course sequencing for Mobile Crane Operator, Alberta's abstention should not prevent the CCDA from harmonizing these trades. Alberta will continue to engage its industry stakeholders and seek opportunities for alignment with the CCDA standard wherever possible. Ontario sequencing will be under review but will not be ready for the September 2016 deadline. Weight Restriction: An apprentice wishing to receive Red Seal endorsement as a Mobile Crane Operator must have work experience on a mobile crane greater than 15 tons (imperial) or 13.6 tonnes (metric).* Individuals with work experience on a combination of equipment must demonstrate the majority of their work experience on a mobile crane greater than 15 tons (imperial) or 13.6 tonnes (metric). *(Note) New Brunswick will continue to require work experience on a mobile crane greater than 25 tons (imperial); however, Mobile Crane apprentices transferring to New Brunswick from another province/territory, who have not achieved the required hours in the trade, will have their documented work experience recognized.	
9. <u>Tower Crane Operator</u>	3000	2	9.2. <u>Snapshot</u> 9.3. <u>Topic Detail</u> 9.4. <u>Sub-Task by NOA</u> 9.5 Tower Crane Operator Review Phase 9	Mobile Crane Hydraulic: Industry recommended that the CCDA support only one Red Seal Mobile Crane Operator trade which incorporates hydraulic telescopic, hydraulically driven lattice boom and friction driven lattice boom cranes. Name: Ontario provincial legislation will reflect the trade name 'Hoisting Engineer - Tower Crane Operator'; Alberta provincial legislation will reflect the trade name 'Crane and Hoisting Equipment Operator - Tower Crane Operator'. Sequencing: Alberta will maintain their current in-class training structure. While Alberta will be abstaining from approving the harmonized course sequencing for Tower Crane Operator, Alberta's abstention should not prevent the CCDA from harmonizing this trade. Alberta will continue to engage its industry stakeholders and seek opportunities for alignment with the CCDA standard wherever possible. Ontario sequencing will be under review but will not be ready for the September 2016 deadline.	November 20, 2015
10. <u>Heavy Duty Equipment</u> <u>Technician (HDET)</u>	7200	4	10.2. <u>Snapshot</u> 10.3 <u>Topic Detail with subtasks</u> 10.4 HDET Review Phase 8	Name: Alberta provincial legislation will reflect the trade name Heavy Equipment Technician-Heavy Duty Equipment Mechanic (Off Road) Hours: Ontario 7000 hours Training Levels: Alberta will have three (3) levels of training. Ontario will have three levels of training. Sequencing: 1. Tools and Equipment - in Ontario, oxy-fuel welding is taught in levels 1 and 2, and welding is taught in level 3 2. Hydraulic Systems - Advanced - Jurisdictions may meet or exceed by providing additional training in other levels in context with other topics; exceptions for Ontario (exception) covered across all levels, and Alberta (exception) covered in Level 3.	July 8, 2016

				 Hydraulics, Hydrostatics and Pneumatics - Jurisdictions may meet or exceed by providing additional training in other levels in context with other topics. Ontario (exception), covered across all levels and for HDET and AET, in Ontario, specialized pneumatic training is an employer responsibility, Saskatchewan (exception) covered in Level 3. Electrical - L4 British Columbia (exceed) Electrical Drive Systems, Hybrid Systems; L3 Alberta (exceed) Off Road Electrical Circuit Fundamentals and Service. Frames, Steering and Suspension - Exception for Ontario HD trade where it will be delivered in level 3. Exception for Alberta, where it will be delivered in Level 3. Brakes - Advanced - Ontario will deliver advanced brakes across level 2 and 3. Structural Components - In Alberta, this content may be delivered in context at later levels. Heating, Ventilation and Air Conditioning/ Environmental Controls: Jurisdictions may include HRAI training elsewhere in the program to meet regulatory or licensing issues. Trailer - Alberta delivery in level 1. Refrigeration components of trailers is a separate trade in AB. Exclusion of some trailer topics may occur where a jurisdiction has a separate trade designated for Transport Trailer Technician. Engines and Engine Support Systems - Alberta and British Columbia delivery in level 2. Drivetrain (Powertrain) - Alberta and British Columbia delivery in level 3 Ontario will consider alignment upon new RSOS publication. 	
11. Truck and Transport Mechanic	7200	4	11.2. Snapshot 11.3 Topic Detail with subtasks 11.4 Truck and Transport Mechanic Phase 8 Review	Training Levels: Alberta will have three (3) levels of training. Ontario will consider alignment upon new RSOS publication. Hours: Ontario 6720 hours Sequencing: 1. Tools and Equipment - in Ontario, oxy-fuel welding is taught in levels 1 and 2, and welding is taught in level 3 2. Hydraulic Systems - Advanced - Jurisdictions may meet or exceed by providing additional training in other levels in context with other topics; exceptions for Ontario (exception) covered across all levels, and Alberta (exception) covered in Level 3. 3. Hydraulics, Hydrostatics and Pneumatics - Jurisdictions may meet or exceed by providing additional training in other levels in context with other topics. Ontario (exception), covered across all levels and for HDET and AET, in Ontario, specialized pneumatic training is an employer responsibility, Saskatchewan (exception) covered in Level 3. 4. Electrical - L4 British Columbia (exceed) Electrical Drive Systems, Hybrid Systems; L3 Alberta (exceed) Off Road Electrical Circuit Fundamentals and Service. 5. Frames, Steering and Suspension - Exception for Ontario HD trade where it will be delivered in level 3. Exception for Alberta, where it will be delivered in Level 3. 6. Brakes - Advanced - Ontario will deliver advanced brakes across level 2 and 3. 7. Structural Components - In Alberta, this content may be delivered in context at later levels. 8. Heating, Ventilation and Air Conditioning/ Environmental Controls: Jurisdictions may include HRAI training elsewhere in the program to meet regulatory or licensing issues. 9. Trailer - Alberta delivery in level 1. Refrigeration components of trailers is a separate trade in AB. Exclusion of some trailer topics may occur where a jurisdiction has a separate trade designated for Transport Trailer Technician. 10. Engines and Engine Support Systems - Alberta and British Columbia delivery in level 2. 11. Drivetrain (Powertrain) - Alberta and British Columbia delivery in level 3 12. Ontario, Curriculum Standard is not currently aligned with reco	July 8, 2016
12. Agricultural Equipment Technician	7200	4	12.2. <u>Snapshot</u> 12.3 <u>Topic Detail with subtasks</u> 12.4 <u>Agricultural Equipment</u> <u>Technician – Phase 7 Review</u>	Sequencing: 1. Tools and Equipment - in Ontario, oxy-fuel welding is taught in levels 1 and 2, and welding is taught in level 3 2. Hydraulic Systems - Advanced - Jurisdictions may meet or exceed by providing additional training in other levels in context with other topics; exceptions for Ontario (exception) covered across all levels, and Alberta (exception) covered in Level 3.	July 8, 2016

				 Hydraulics, Hydrostatics and Pneumatics - Jurisdictions may meet or exceed by providing additional training in other levels in context with other topics. Ontario (exception), covered across all levels and for HDET and AET, in Ontario, specialized pneumatic training is an employer responsibility, Saskatchewan (exception) covered in Level 3. Electrical - L4 British Columbia (exceed) Electrical Drive Systems, Hybrid Systems; L3 Alberta (exceed) Off Road Electrical Circuit Fundamentals and Service. Frames, Steering and Suspension - Exception for Ontario HD trade where it will be delivered in level 3. Exception for Alberta, where it will be delivered in Level 3. Brakes - Advanced - Ontario will deliver advanced brakes across level 2 and 3. Structural Components - In Alberta, this content may be delivered in context at later levels. Heating, Ventilation and Air Conditioning/ Environmental Controls: Jurisdictions may include HRAI training elsewhere in the program to meet regulatory or licensing issues. Trailer - Alberta delivery in level 1. Refrigeration components of trailers is a separate trade in AB. Exclusion of some trailer topics may occur where a jurisdiction has a separate trade designated for Transport Trailer Technician. Agriculture Equipment and Accessories - Alberta delivery in level 1 and 4. Engines and Engine Support Systems - Alberta and British Columbia delivery in level 2. Drivetrain (Powertrain) - Alberta and British Columbia delivery in level 3 	
13. <u>Automotive Service</u> <u>Technician</u>	7200	4	13.2. <u>Snapshot</u> 13.3 (<u>Topic) Sub-Task by RSOS</u> 13.4 Automotive Service Technician Phase 9 Review	*Note: NT follow Alberta's training program. Name: Slight variations include; Nunavut – Motor Vehicle Mechanic (French) New Brunswick - Technicien d'entretien Automobile; Ontario - Technicien ou technicienne d'entretien automobile; Nunavut – Mécanicien d'automobiles Hours: Ontario will remain at 7200 hours. Training Levels: Ontario will remain at three levels of training but will mirror harmonized sequencing.	April 15, 2016
14. Industrial Mechanic (Millwright)	7200	4	14.2. <u>Snapshot</u> 14.3 <u>(Topic) Sub-Task by RSOS</u>	Name: Slight variations include; Ontario – Industrial Mechanic Millwright; British Columbia – Millwright; Northwest Territories - Millwright-Industrial Mechanic (French) New Brunswick - Mécanicien-monteur industriel (de chantier); Ontario – Mécanicien industriel/mécanicienne industrielle de chantier; Manitoba – Mécanicien Industriel (de chantier); Northwest Territories – Mécanicien-monteur industriel Sequencing: Alberta will have partial alignment. Hours: All jurisdictions agree to 7200 hours with the exception of Manitoba, 6400 hours and Ontario 8000.	First three recommendations: April 15, 2016 CCDA approved: July 8, 2016
15. Construction Electrician	7200	4	15.2. <u>Snapshot</u> 15.3 (<u>Topic</u>) <u>Sub-Task by RSOS</u> 15.4 <u>Construction Electrician</u> Phase 7 Review	Name: Alberta provincial legislation will reflect the trade name "Electrician" Ontario's trade name will remain "Electrician-Construction and Maintenance." Sequencing: 1. Consumer/Supply Services and Metering Equipment - Ontario will cover three-phase in Level 2 2. Signaling Systems – (Variations) Saskatchewan and Alberta will deliver in Level 1 as well. Ontario will deliver in Levels 1 and 2. 3. Signaling Systems – In Alberta, Journeyperson Certification is required to install, maintain, test and verify fire alarm systems. 4. HVAC - (Variations) New Brunswick, Prince Edward Island, Manitoba and Newfoundland and Labrador will deliver HVAC controls in Level 3 5. (Motor) Drives – (Variations) Alberta and Manitoba will deliver additional content in VFD Electronics in Level 4. *Note: NT, NU and YT follow Alberta's training program.	July 8, 2016
16. <u>Industrial Electrician</u>	7200	4	16.2. <u>Snapshot</u> 16.3 (<u>Topic</u>) <u>Sub-task by RSOS</u> 16.4 <u>Industrial Electrician</u> Phase 7 Review	Sequencing: 1. Consumer/Supply Services and Metering Equipment - Ontario will cover three-phase in Level 2 2. Signaling Systems – Ontario will deliver in Levels 1 and 2. 3. HVAC - (Variations) New Brunswick, Prince Edward Island, Manitoba and Newfoundland and Labrador will deliver HVAC controls in Level 3 4. (Motor) Drives – (Variations) Manitoba will deliver additional content in VFD Electronics in Level 4.	July 8, 2016

				5. Predictive and Preventative Maintenance – Maintenance within the Industrial Electrician Trade may be described differently than within the Construction Electrician Trade. A card for "Predictive and Preventative Maintenance" is not based on a task, but rather a performance indicator, and is illustrated to verify the content.	
17. Steamfitter/Pipefitter	7200	4	17.2. <u>Snapshot</u> 17.3 <u>(Topic) Sub-Task by RSOS</u> 17.4 Steamfitter/Pipefitter Phase 8 Review	Name: Slight variations include; Ontario – Steamfitter; Manitoba - Steamfitter-Pipefitter; Saskatchewan – Steamfitter-Pipefitter; Alberta – Steamfitter-Pipefitter; Northwest Territories – Steamfitter and Pipefitter (French) New Brunswick – Tuyauteur-monteur de tuyaux à vapeur; Ontario – Monteur de tuyaux de vapeurs; Manitoba – Monteur d'appareils de chauffage; Northwest Territories – Tuyauteur-monteur d'appareils à vapeur. Hours: All jurisdictions agree to 7200 hours with the exception of Ontario, 9000 hours. Training Levels: Alberta agrees to four (4) training levels but may require additional time to implement. Ontario will remain at three levels of training but will mirror harmonized sequencing.	First three recommendations April 15, 2016 CCDA approved: June 8, 2016
18. <u>Plumber</u>	7200	4	18.2. <u>Snapshot</u> 18.3 <u>(Topic) Sub-Task by RSOS</u> 18.4 Plumber Phase 8 Review	Hours: All jurisdictions agree to 7200 hours with the exception of Ontario, 9000 hours. Name: Slight variations include (French) New Brunswick and Manitoba – Plombier Sequencing: Variations: Low Pressure Steam Systems; Process Piping – BC and AB do not deliver this training in the Plumber program (see SFPF) Training Levels: Ontario will remain at three levels of training but will mirror harmonized sequencing.	First three recommendations April 15, 2016 CCDA approved: June 8, 2016
19. <u>Boilermaker</u>	5400	3	19.2 <u>Snapshot</u> 19.3 <u>(Topic) Sub-Task by RSOS</u>	Name: Slight variations include; Ontario –Construction Boilermaker (French) New Brunswick – Chaudronnier-monteur; Ontario – Chaudronnier/chaudronnière de construction; Manitoba – Chaudronnier Hours: All jurisdictions agree to 5400 hours with the exception of Ontario, 6600 hours. Sequencing: British Columbia will deliver dismantling and removal of vessels and components in Levels 1 and 2. Note: Industry in Nova Scotia and New Brunswick has requested to align with Alberta's curriculum sequencing. Pending change (or transition) from four (4) levels to three (3) levels.	First three recommendations April 15, 2016 CCDA approved: November 15, 2016
20. <u>Sprinkler Fitter</u>	7200	3 (over 4 years)	20.2 <u>Snapshot</u> 20.3 <u>(Topic) Sub-Task Detail</u>	Name: Ontario: The change to Sprinkler Fitter still requires on further consultation and a regulation change. New Brunswick's name is consistent in English, but different in French (Monteur de Réseaux de Gicleurs).	First three recommendations November 15, 2016. CCDA approved: March 6, 2017 December 5, 2017 – NCC notations added
21. Concrete Finisher	3600	2	21.2 <u>Snapshot</u> 21.3 <u>(Topic) Sub-Task Detail</u>	Hours: Ontario, 4500 hours.	First three recommendations December 14, 2017. CCDA approved: March 31, 2017
22. <u>Landscape</u> <u>Horticulturist</u>	6000	4	22.2 <u>Snapshot</u> 22.3 <u>(Topic) Sub-Task Detail</u>	Hours: Update-On March 14, 2017, Industry concluded their discussion regarding total training hours and came to the consensus of 6000 hours. The rationale included the accommodation of all provinces' growing season. Hours: Ontario, 6120 hours Sequencing: Ontario proposes to align with the proposed four levels to harmonize the in-school program by having an option of running the current 2 levels (24 weeks in total) as 2 x 6 week increments per level (each year) allowing the apprentice to complete the 12 weeks in succession, or by only taking one 6 week increment (Levels 1A and 1B and 2A and 2B). The Ministry of Advanced Education and Skills Development will have to agree and implement.	Name: January 18, 2017 Levels: January 18, 2017 Hours: (Industry) March 14, 2017 CCDA Final Sequencing: April 20, 2017 (Update October 23, 2017 – MWA E) December 5, 2017 – NCC notations added
23. <u>Sheet Metal Worker</u>	7200	4	23.2 <u>Snapshot</u> 23.3 <u>(Topic) Sub-Task Detail</u>	Name: Slight variations include Ontario and New Brunswick (French). (ON-Tôlier ou Tôlière, NB-Tôlier) Hours: Ontario 9000 hours	Name: February 17, 2017

		1	I	Laurella Ontaria Abasa (2) tarrinina laurella	Lavela, Fabrus 47
				Levels: Ontario three (3) training levels	Levels: February 17,
				Sequencing: Alberta variations – Pattern Development – L1 5.01, L2 5.02, L3 5.04, 5.05, L4 5.03. Scheduled Maintenance and Repair	2017
				will be delivered in L2 and L4 (residential/commercial)	Hours: February 17,
					2017
					CCDA Final
					Sequencing: July 28,
					2017
24. Machinist	7200	4	24.2 Snapshot	Name: Ontario – General Machinist (Régleur-conducteur de machines-outils)	Name: April 10, 2017
			24.3 (Topic) Sub-Task Detail	Hours: Ontario 8000 hours	Levels: April 10, 2017
				Levels: Ontario three (3) training levels	Hours: April 10, 2017
					CCDA Final
					Sequencing:
					November 1, 2017
25. Rig Technician	4860	3	25.2 Snapshot		Name: May 1, 2017
23. Mg rechnician	4000		25.3 (Topic) Sub-Task Detail		Levels: May 1, 2017
			25.5 (Topic/ Sub-Tusk Detail		Hours: May 1, 2017
					CCDA Final
					Sequencing:
			2000		November 17, 2017
26. <u>Insulator (Heat and</u>	7200	4	26.2 Snapshot	Name: Ontario (name very similar) Heat and Frost Insulator	Name: September 21,
<u>Frost)</u>			26.3 (Topic) Sub-task Detail	Training Levels: Saskatchewan 3 Levels	2017
				Yukon will remain at three (3) technical training levels.	Levels: September 21,
				Hours: Yukon 5400	2017
					Hours: September 21,
					2017
					CCDA Final
					Sequencing: January
					31, 2018
27. Refrigeration and Air	7200	4	27.2 Snapshot	Name: New Brunswick – Refrigeration and Air Conditioning Technician	Name: November 6,
Conditioning Mechanic.			27.3 (Topic) Sub-task Detail	Training Levels: Manitoba 5 Levels (4 Levels RACM + 1 Level of Gasfitter B (Domestic) training)	2017
				(Additional notes: the RACM training is only 4 levels; however, there is a requirement to have the Red Seal of Gas in order to attain	Levels: November 6,
				the licence to work in MB. The first level of Gas-Domestic is embedded into the RACM 4 levels, the "5th level" is the level 2 of Gas –	2017
				Domestic.)	Hours: November 6,
				Hours: Ontario 9000 hours, Manitoba 9000 hours (please see note above)	2017
					Sequencing: March
					21, 2018
28. <u>Tool and Die Maker</u>	7200	3	28.2 Snapshot	Name: Ontario – (FR Outilleur-ajusteur)	Name: January 15,
			28.3 (Topic) Sub-task Detail	Training Levels: Manitoba – 4 Levels	2018
			1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Hours: Ontario 8000 hours	Levels: January 15,
					2018
					Hours: January 15,
					2018
					CCDA Final
					Sequencing: May 15,
20 Automotive Pefinidi	2600		20.2 Consultat	Name	2018
29. <u>Automotive Refinishing</u>	3600	2	29.2 Snapshot	Name: -	Name: October 23,
<u>Technician</u>			29.3 (Topic) Sub-task Detail	Training Levels: -	2018
				Hours: -	

T- 1 2 2	1	1			1
(Formerly: Automotive					Levels: March 28,
<u>Painter)</u>					2018
					Hours: March 28,
					2018
					CCDA Final
					Sequencing: July 31,
					2018
30. Auto Body and	7200	4	30.2 Snapshot	Name:	Name: October 23,
Collision Technician			30.3 (Topic) Sub-task Detail	Training Levels:	2018
(Formerly: Motor Vehicle				Hours:	Levels: April 10, 2018
Body Repairer (Metal and					Hours: April 10, 2018
Paint))					CCDA Final
					Sequencing: October
					31, 2018
31. Powerline Technician	7200	4	31.2 Snapshot	Name: -	Name: July 17, 2018
31. I owermie recimician	7200	-	31.3 (Topic) Sub-task Detail	Training Levels: -	Levels: July 17, 2018
			51.5 (Topic) Sub-task Detail	Hours: -	Hours: July 17, 2018
				nouis.	CCDA Final
					Sequencing: February
22 Hairatadiat /Translittia and	2000	1	22.2 Considert	No.	13, 2019
32. <u>Hairstylist</u> (Traditional	3600	2	32.2 <u>Snapshot</u>	Name: -	Name: October 16,
Apprenticeship)			32.3 (Topic) Sub-task Detail	Training Levels: Manitoba (1 Level)	2018
				Hours: -	Levels: October 16,
				Sequencing: Alberta Colouring and Lightening (L2); Ontario Front Desk (meet and exceed L1, L2)	2018
					Hours: October 16,
					2018
					CCDA Final
					Sequencing: February
					13, 2019
33. <u>Cook</u>	5400	3	33.2 <u>Snapshot</u>	Name: -	Name: December 10,
			33.3 (Topic) Sub-task Detail	Training Levels: Ontario (2 Levels)	2018
				Hours: -	Levels: December 10,
				Sequencing:	2018
					Hours: December 10,
					2018
					CCDA Final
					Sequencing: July 16,
					2019
34. Instrumentation and	7200	4	34.2 Snapshot	Name: -	Name: April 9, 2019
Control Technician			34.3 (Topic) Sub-task Detail	Training Levels: -	Levels: April 9, 2019
				Hours: Ontario 8000 hours	Hours: April 9, 2019
				Sequencing: -	CCDA Final
					Sequencing:
					September 23, 2019
35. <u>Glazier</u>	7200	3	35.2 <u>Snapshot</u>	Name: - Ontario, Architectural Glass and Metal Technician / Technicien/Technicienne du verre et du métal architecturaux	Name: September 23,
33. GIAZIEI	7200	3	35.3 (Topic) Sub-task Detail	Training Levels: - Ontario 3 Levels	2019 Name Change
			55.5 (Topic) Sub-task Detail	Hours: The increase in hours is a request by industry. Feedback indicates that there is a need for a larger portion of on-the-job	Survey did not create
				training.	a name change.

	T	1	T	Outside 2000 Printing Columbia COLO	Laurate Carri I aa
				Ontario 8000, British Columbia 6940	Levels: September 23,
				Sequencing:	2019
					Hours: September 23,
					2019 CCDA Final
					Sequencing: January 15, 2020
			Commonsing with P	l ricklayer, sequencing charts will include both topic and sub-tasks to prevent duplication.	15, 2020
2C Prinkleyer	5400	Ta			Name of Company lead O
36. <u>Bricklayer</u>	5400	3	36.2 (Topic) Sub-task Detail	Name: Ontario, Brick and Stone Mason Training Levels: Ontario, 5600 hours	Name: September 9, 2019
				Hours:	Levels: September 9,
				Sequencing:	2019
				Sequencing.	Hours: September 9,
					2019
					CCDA Final
					Sequencing: October
					15, 2020
37. Motorcycle Technician	6400	4	37.2 (Topic) Sub-task Detail	Hours: As a general rule, the CCDA has recommended a total of 1800 hours of training per level as a starting point for harmonization.	Name: September 9,
(Formerly Motorcycle	0400	-	37.2 (Topic) 3db task betain	Jurisdictions may organize the ratio of in-class and on-the-job training requirement as appropriate. Due to the seasonal nature of the	2019 (Revised May
Mechanic)				trade, 1600 hours per year (6400) has been recommended.	27, 2020)
<u>weenamer</u>				Ontario 6000, British Columbia – 7260*including Power Equipment Technician	Levels: September 9,
				Training Levels: Ontario – 2 over 3.5 years	2019
				Sequencing:	Hours: September 9,
					2019
					CCDA Final
					Sequencing: February
					21, 2020
38. Parts Technician	5400	3	38.2 (Topic) Sub-task Detail	Name:	Name: November 20,
				Training Levels:	2019
				Hours:	Alternate
				Sequencing:	development.
					Levels, Hours,
					CCDA Sequencing:
					Consultation and
					approvals closed June
					24, 2020
39. <u>Roofer</u>	5400	3	39.2 <u>Topics with Details</u>	Name:	Name: September 9,
				Training Levels:	2019
				Hours:	Levels: September 9,
				Sequencing:	2019
					Hours: September 9,
					2019
					CCDA Final
					Sequencing: October
					30, 2020
40. <u>Cabinetmaker</u>	7200	4	40.2 <u>Topics with Details</u>	Name:	Name: March 10,
				Training Levels:	2020
	J]		Hours:	

				Sequencing:	Levels: March 10,
				Sequencing.	2020
					Hours: March 2020
					CCDA Final
					Sequencing: October
					15, 2020
41. Lather (Interior	5400	3	41.2 Topics with Details	Name:	Name: September 25,
Systems Mechanic)	3.00		12.2 Topics With Betans	Training Levels:	2020
<u> </u>				Hours:	Levels: September 25,
				Sequencing:	2020
					Hours: September 25,
					2020
					CCDA Final
					Sequencing: June 30,
					2021
42. Recreation Vehicle	5400	3	42.2 Topics with Details	Name:	Name: July 29, 2020
Service Technician				Training Levels:	Levels: July 29, 2020
				Hours:	Hours: July 29, 2020
				Sequencing:	CCDA Final
					Sequencing: June 16,
					2021
43. Painter and Decorator	5400	3	43.2 <u>Topics with Details</u>	Name:	
				Training Levels:	
				Hours:	
				Sequencing:	
44. <u>Transport Trailer</u>			44.02 <u>Topics with Details</u>	Name:	
				Training Levels:	
				Hours:	
45. Delice				Sequencing:	
45. Baker				Name:	
				Training Levels: Hours:	
				Sequencing:	
46. Floorcovering Installer				Name:	
40. Hoorcovering installer				Training Levels:	
				Hours:	
				Sequencing:	
47. Tilesetter				Name:	
				Training Levels:	
				Hours:	
				Sequencing:	

1. Metal Fabricator (Fitter)

1.1. Metal Fabricator (Fitter) Recommendations

That provinces and territories adopt the **Red Seal trade name** 'Metal Fabricator (Fitter) / Monteur-ajusteur / Monteuse-ajusteuse de charpentes métalliques'.

- That the total number of training hours be **5400** (jurisdictions will determine the ratio of in-class vs. on-the-job training).
- That the technical training program offers **3 training levels**.
- That the **sequencing** reflects the topic and sub-task mapping in the sequencing documents with the following variations:
 - o Gas Metal Arc Welding (GMAW), Flux Core Arc Welding (FCAW) and Metal Core Arc Welding (MCAW) will be covered in levels 1 and 2, with the exception of Alberta where they will be covered in levels 2 and 3.

Level One	Level Two	Level Three
Quality Assurance	Quality Assurance	Quality Assurance
Safety	·	·
Tools and Equipment		
Stationary Machinery		
Access Equipment		
Hoisting, Lifting and Rigging		
Layout and Pattern Development – A1	Layout and Pattern Development – A2	Layout and Pattern Development – A3
, ·	Layout – Simple and Complex Components and Templates - B1	Layout – Simple and Complex Components and Temp B2
Cutting – Oxy-fuel Cutting		
Cutting – Plasma Arc Cutting - C1	Cutting – Plasma Arc Cutting - C2	
(Introduction)	(Core learning)	
Welding – Shielded Metal Arc Welding (SMAW) – D1	Welding – Shielded Metal Arc Welding (SMAW) – D2	
(Set-up, strike and maintain an arc)	(Tack weld all positions)	
Welding – Gas Metal Arc Welding (GMAW) – E1	Welding – Gas Metal Arc Welding (GMAW) – E2	
(Set-up and maintain an arc) ³	(Tack weld all positions)	
Welding – Flux Core Arc Welding (FCAW) – F1	Welding – Flux Core Arc Welding (FCAW) – F2	
(Set-up and deposit a weld) ⁴	(Tack weld all positions)	
Welding – Metal Core Arc Welding (MCAW) – G1	Welding – Metal Core Arc Welding (MCAW) – G2	
(Set-up and deposit a weld) ⁵	(Tack weld, flat and horizontal positions)	
	Form Materials using Equipment	
	(Plate rolling, press brake and bending)	
	Metallurgy	
	Heat Forming	
		Communication and Trade Documentation
		Work Planning
		Automated Shape Cutting Machines and Shape Ro
		Equipment
	Fabrication (Simple)	Fabrication (Complex)
	Fit and Assemble (Simple)	Fit and Assemble (Complex)
		Finish Preparation

³ Variation: Alberta will feature GMAW in level 2 and 3 rather than level 1 and 2

 $^{^4}$ Variation: Alberta will feature FCAW in level 2 and 3 rather than level 1 and 2

1.3. Metal Fabricator (Fitter) Sequencing - Sub-task

Level One	Level Two	Level Three
Quality Assurance	Quality Assurance	Quality Assurance
4.01 – performs visual inspections	4.02 – verifies measurements, welds and layout	4.02 – verifies measurements, welds and layout
	4.03 – tracks material and parts for traceability	4.03 – tracks material and parts for traceability
Safety		
1.01 – maintains safe work environment		
1.02 – uses personal protective equipment (PPE) and safety		
equipment		
3.02 – communicates with others		
Tools and Equipment		
2.01 – maintains hand, power, layout and measuring tools and		
equipment		
7.03 – cuts material using shears		
7.04 – cuts material using saws		
Stationary Machinery		
2.02 – maintains stationary machinery		
7.03 – cuts material using shears		
7.04 – cuts material using saws		
7.05 – cuts material using ironworkers		
7.06 – cuts material using computer numerical controlled (CNC)		
equipment		
7.07 – drills holes		
7.08 – cuts threads		
Access Equipment		
2.04 – uses access equipment		
Hoisting, Lifting and Rigging		
5.02 – determines weights		
5.03 – applies rigging practices		
5.04 – operates material handling equipment		
Layout and Pattern Development – A1	Layout and Pattern Development – A2	Layout and Pattern Development – A3
3.01 – interprets plans, drawings and specifications	3.01 – interprets plans, drawings and specifications	3.01 – interprets plans, drawings and specifications
6.01 – performs pattern development	6.01 – performs pattern development	6.01 – performs pattern development
6.02 – calculates material allowances for various processes	6.02 – calculates material allowances for various processes	6.02 – calculates material allowances for various processes
6.03 – determines dimensions	6.03 – determines dimensions	6.03 – determines dimensions
9.01 – assembles jigs		

⁵ Variation: Alberta will feature MCAW in level 2 and 3 rather than level 1 and 2

1.3. Metal Fabricator (Fitter) Sequencing - Sub-task

Level One	Level Two	Level Three
	Layout – Simple and Complex Components and Templates - B1	Layout – Simple and Complex Components and Templates – B2
	6.04 – transfers dimensions	6.04 – transfers dimensions
	6.05 – makes templates	6.05 – makes templates
	9.01 – assembles jigs	9.01 – assembles jigs
Cutting – Oxy-fuel Cutting		
2.03 – maintains cutting and welding equipment		
7.02 – cuts material using manual oxy-fuel cutting equipment		
8.05 – applies heat for forming		
Cutting – Plasma Arc Cutting - C1 (Introduction)	Cutting – Plasma Arc Cutting - C2 (Core learning)	
2.03 – maintains cutting and welding equipment	7.01 – cuts materials using plasma cutting equipment	
7.01 – cuts materials using plasma cutting equipment		
Welding – Shielded Metal Arc Welding (SMAW) – D1 (Set-up,	Welding – Shielded Metal Arc Welding (SMAW) – D2 (Tack weld all	
strike and maintain an arc)	positions)	
2.03 – maintains cutting and welding equipment	2.03 – maintains cutting and welding equipment	
7.09 – prepares joints	7.09 – prepares joints	
10.01 – applies heat prior to tack welding	10.01 – applies heat prior to tack welding	
10.02 – performs tack welding	10.03 – minimizes welding distortions	
10.03 – minimizes welding distortions	10.04 – applies welding processes	
	10.05 – corrects welding distortions	
Welding – Gas Metal Arc Welding (GMAW) – E1 (Set-up and	Welding – Gas Metal Arc Welding (GMAW) – E2 (Tack weld all positions)	
maintain an arc) ⁶	2.03 – maintains cutting and welding equipment	
2.03 – maintains cutting and welding equipment	7.09 – prepares joints	
7.09 – prepares joints	10.01 – applies heat prior to tack welding	
10.01 – applies heat prior to tack welding	10.03 – minimizes welding distortions	
10.02 – performs tack welding	10.04 – applies welding processes	
10.03 – minimizes welding distortions	10.05 – corrects welding distortions	
Welding – Flux Core Arc Welding (FCAW) – F1 (Set-up and deposit	Welding – Flux Core Arc Welding (FCAW) – F2 (Tack weld all positions)	
a weld) ⁷	2.03 – maintains cutting and welding equipment	
2.03 – maintains cutting and welding equipment	7.09 – prepares joints	
7.09 – prepares joints	10.01 – applies heat prior to tack welding	
10.01 – applies heat prior to tack welding	10.03 – minimizes welding distortions	
10.02 – performs tack welding	10.04 – applies welding processes	
10.03 – minimizes welding distortions	10.05 – corrects welding distortions	
Welding – Metal Core Arc Welding (MCAW) – G1 (Set-up and	Welding – Metal Core Arc Welding (MCAW) – G2 (Tack weld, flat and	
deposit a weld) ⁸	horizontal positions)	

⁶ Variation: Alberta will feature GMAW in level 2 and 3 rather than level 1 and 2

⁷ Variation: Alberta will feature FCAW in level 2 and 3 rather than level 1 and 2

⁸ Variation: Alberta will feature MCAW in level 2 and 3 rather than level 1 and 2

1.3. Metal Fabricator (Fitter) Sequencing - Sub-task

Level One	Level Two	Level Three
2.03 – maintains cutting and welding equipment	2.03 – maintains cutting and welding equipment	
7.09 – prepares joints	7.09 – prepares joints	
10.01 – applies heat prior to tack welding	10.01 – applies heat prior to tack welding	
10.02 – performs tack welding	10.03 – minimizes welding distortions	
10.03 – minimizes welding distortions	10.04 – applies welding processes	
	10.05 – corrects welding distortions	
	Form Materials using Equipment (Plate rolling, press brake and bend	ling)
	6.04 – transfers dimensions	
	8.01 – forms materials using plates rollers	
	8.02 – forms materials using shape rollers	
	8.04 – forms materials using benders	
	Metallurgy	
	8.05 – applies heat for forming	
	10.01 - applies heat prior to tack welding	
	10.03 - minimizes welding distortions	
	10.05 - corrects welding distortions	
	Heat Forming	
	8.05 – applies heat for forming	
		Communication and Trade Documentation
		3.02 – communicates with others
		Work Planning
		3.03 – organizes project tasks
		5.01 – organizes materials
		Automated Shape Cutting Machines and Shape Rolling Equipment
		7.06 – cuts material using computer numerical controlled (CNC) equipment
		8.03 – forms materials using conventional and computer numerical controlled
		(CNC) press brake
	Fabrication (Simple)	Fabrication (Complex)
	6.04 - transfers dimensions	6.04 - transfers dimensions
	7.01 - cuts material using manual plasma arc cutting equipment	7.01 - cuts material using manual plasma arc cutting equipment
	7.02 - cuts material using manual oxy-fuel cutting equipment	7.02 - cuts material using manual oxy-fuel cutting equipment
	7.03 - cuts material using shears	7.03 - cuts material using shears
	7.04 - cuts materials using saws	7.04 - cuts materials using saws
	7.05 - cuts materials using ironworkers	7.05 - cuts materials using ironworkers
	7.07 - drills holes	7.07 - drills holes
	7.08 - cuts threads	7.08 - cuts threads
	7.09 - prepares joints	7.09 - prepares joints
	8.01 – forms materials using plates rollers	8.01 – forms materials using plates rollers
	8.02 – forms materials using shape rollers	8.02 – forms materials using shape rollers

1.3. Metal Fabricator (Fitter) Sequencing - Sub-task **Level One Level Two Level Three** 8.03 - forms materials using conventional and Computer Numerical 8.03 - forms materials using conventional and Computer Numerical Controlled Controlled (CNC) press brakes (CNC) press brakes 8.04 – forms materials using benders 8.04 – forms materials using benders Fit and Assemble (Complex) Fit and Assemble (Simple) 9.02 – determines proper sequence of assembly 9.02 – determines proper sequence of assembly 9.03 – assembles sub-components and components 9.03 – assembles sub-components and components 9.04 – sets fabricated component in place 9.04 – sets fabricated component in place 9.05 – fastens components on-site 9.05 – fastens components on-site **Finish Preparation** 11.01 Determines finishing process. 11.02 Prepares material for finishing.

NOTE – Sequencing based on the most recent national occupational analysis.

NOTE – Sub-tasks found in the NOA, which *directly* relate to the Unit or Topic title, are listed in this table. Other sub-tasks related to the unit or topic, not listed in this table, may be added to achieve a logical template for instruction. The sub-tasks may be repeated in multiple Units or Topics due to similar knowledge and competencies for Sub-tasks.

1.4. Metal Fabricator (Fitter) Sequencing – Details with Sub-tasks (Phase 7 Review)

Yellow highlighting is new development. Red font (un-bolded) is an edit.

Level One	Level Two	Level Three
	In Context	In Context
		Welding Activities
	Handles Materials	
Safety-Related Functions		
1.01 Maintains safe work environment		
1.02 Uses personal protective equipment (PPE) and safety		
equipment		
Tools and Equipment	Tools and Equipment	
2.01 Maintains hand, power, layout and measuring tools and	2.03 Maintains cutting and welding equipment	
equipment		
2.02 Maintains stationary machinery		
2.03 Maintains cutting and welding equipment		
2.04 Uses access equipment		
Organizes Work	Organizes Work	Organizes Work
3.01 Interprets plans, drawings and specifications	3.01 Interprets plans, drawings and specifications	3.01 Interprets plans, drawings and specifications
		3.02 Organizes project tasks
Quality Assurance Throughout Fabrication and Assembly Process	Quality Assurance Throughout Fabrication and Assembly Process	Quality Assurance Throughout Fabrication and Assembly Process
4.01 Performs visual inspections	4.02 Verifies measurements, welds and layout	4.02 Verifies measurements, welds and layout
	4.03 Tracks material and parts for traceability	4.03 Tracks material and parts for traceability
Handles Materials		Handles Materials
5.02 Determines weights		5.01 Organizes material
5.03 Applies rigging practices		
5.04 Operates material handling equipment		
Communication Techniques		Mentoring Techniques
6.01 Uses communication techniques		6.02 Uses mentoring techniques
Layout	Layout	Layout
7.01 Performs pattern development	7.01 Performs pattern development	7.01 Performs pattern development
7.02 Calculates material allowances for various processes	7.02 Calculates material allowances for various processes	7.02 Calculates material allowances for various processes
7.03 Determines dimensions	7.03 Determines dimensions	7.03 Determines dimensions
	7.04 Transfers dimensions	7.04 Transfers dimensions
	7.05 Makes templates	7.05 Makes templates
Material Cutting	Material Cutting	Material Cutting
8.01 Cuts material using manual plasma cutting equipment.	8.01 Cuts material using manual plasma cutting equipment	8.01 Cuts material using manual plasma cutting equipment
8.02 Cuts material using manual oxy-fuel cutting equipment.	8.02 Cuts material using manual oxy-fuel cutting equipment	8.02 Cuts material using manual oxy-fuel cutting equipment
8.03 Cuts material using shears.	8.03 Cuts material using shears	8.03 Cuts material using shears
8.04 Cuts material using saws.	8.04 Cuts material using saws	8.04 Cuts material using saws
8.05 Cuts material using ironworkers.	8.05 Cuts material using ironworkers	8.05 Cuts material using ironworkers
	8.07 Drills holes	8.06 Cuts material using computer numerical controlled (CNC) equipment

1.4. Metal Fabricator (Fitter) Sequencing – Details with Sub-tasks (Phase 7 Review)

Yellow highlighting is new development. Red font (un-bolded) is an edit.

Level One	Level Two	Level Three
8.06 Cuts material using computer numerical controlled (CNC)	8.08 Cuts threads	8.07 Drills holes
equipment.	8.09 Prepares joints	8.08 Cuts threads
8.07 Drills holes.		8.09 Prepares joints
8.08 Cuts threads.		
8.09 Prepares joints.		
Forms Material	Forms Material	Forms Material
9.05 Applies heat for forming	9.01 Forms materials using plate rollers	9.01 Forms materials using plate rollers
	9.02 Forms materials using shape rollers	9.02 Forms materials using shape rollers
	9.03 Forms materials using conventional and computer numerical	9.03 Forms materials using conventional and computer numerical controlled
	controlled (CNC) press brakes	(CNC) press brakes
	9.04 Forms material using benders	9.04 Forms material using benders
	9.05 Applies heat for forming	
Sub-Components and Components	Sub-Components and Components	Sub-Components and Components
10.01 Assembles jigs	10.02 Determines proper sequence for assembly	10.02 Determines proper sequence for assembly
10.02 Determines proper sequence for assembly	10.03 Assembles sub-components and components.	10.03 Assembles sub-components and components
10.03 Assembles sub-components and components	10.04 Sets fabricated component in place	10.04 Sets fabricated component in place
10.04 Sets fabricated component in place	10.05 Joins components on-site	10.05 Joins components on-site
10.05 Joins components on-site		
Welding Activities	Welding Activities	
11.01 Applies heat prior to tack welding	11.01 Applies heat prior to tack welding	
11.02 Performs tack welding	11.03 Minimizes welding distortions	
11.03 Minimizes welding distortions	11.04 Applies welding processes	
	11.05 Corrects welding distortions	
		Project Completion
		12.01 Identifies type of finish
		12.02 Prepares material for finishing

2. Welder

2.1. Welder Recommendations

That provinces and territories adopt the **Red Seal trade name** Welder / Soudeur / Soudeuse

- That the total number of training hours be **5400** (jurisdictions will determine the ratio of in-class vs. on-the-job training).
- That the trade technical training program offers 3 training levels.
- That the **sequencing** reflects the topic and sub-task mapping in the sequencing documents with the following variations:
 - Shielded Metal Arc Welding (SMAW), Gas Metal Arc Welding (GMAW), Flux Core Arc Welding (FCAW) and Metal Core Arc Welding (MCAW) will be taught progressively across all levels in most of Canada, but Alberta will offer them only in levels 2 and 3.

Level One	Level Two	Level Three
Safety		
Tools and Equipment		
Stationary Machinery		
Access Equipment		
Hoisting, Lifting and Rigging		
Communication and Trade Documentation		
Fabrication - A1	Fabrication - A2	
Cutting — Oxy-fuel Cutting		
Cutting - Plasma Arc Cutting		
Cutting – Electric Arc Cutting and Gouging		
Welding – Shielded Metal Arc Welding (SMAW) – C19	Welding – Shielded Metal Arc Welding (SMAW) – C2	Welding – Shielded Metal Arc Welding (SMAW) – C3
(Simple positions: flat, horizontal, vertical; and/or Set-up, strike,	(More difficult positions: 45 degree/overhead; and/or Groove weld	(Most Difficult: Pipe and tubing, all positions; Alloy steels
maintain an arc; Fillet weld, all positions)	plate, all positions; Fillet and groove weld, medium carbon steel)	
Welding – Gas Metal Arc Welding (GMAW) – D1 ¹⁰	Welding – Gas Metal Arc Welding (GMAW) – D2	Welding – Gas Metal Arc Welding (GMAW) – D3
(Set up arc and maintain an arc; Fillet and groove weld, all positions)	(Fillet and groove weld, all positions; Fillet and groove weld, medium carbon steel)	(Pipe and Tubing, all positions; Aluminum alloys; Stainless steel alloys)
Welding – Flux Core Arc Welding (FCAW) – E1 ¹¹	Welding – Flux Core Arc Welding (FCAW) – E2	Welding – Flux Core Arc Welding (FCAW) – E3
(Set-up and deposit a weld)	(Fillet and groove weld plate, all positions)	(Pipe and tubing, all positions)
Welding – Metal Core Arc Welding (MCAW) – F112	Welding – Metal Core Arc Welding (MCAW) – F2	Welding – Metal Core Arc Welding (MCAW) – F3
(Set-up and deposit a weld)	(Fillet weld, all positions)	(Groove weld, all positions)
	Welding – Gas Tungsten Arc Welding (GTAW) – G1	Welding – Gas Tungsten Arc Welding (GTAW) – G2
	(Fillet and groove weld, all positions; Fillet and groove weld, medium	(Pipe and tubing, all positions; Ferrous and non-ferrous
	carbon steel)	alloys)
	Welding – Submerged Arc Welding - H1	Welding – Submerged Arc Welding - H2
	Work Planning	
Quality Control - I1	Quality Control - I2	Quality Control - level I3
	Layout and Pattern Development	

 $^{^{9}}$ Variation: Alberta will feature SMAW in level 2 and 3 rather than across 3 levels

¹⁰ Variation: Alberta will feature GMAW in level 2 and 3 rather than across 3 levels

¹¹ Variation: Alberta will feature FCAW in level 2 and 3 rather than across 3 levels

¹² Variation: Alberta will feature MCAW in level 2 and 3 rather than across 3 levels

2.3. Welder Sequencing - Sub-task

Level One	Level Two	Level Three
Safety		
3.01 – performs hazard assessments		
3.02 – maintains safe work environment		
3.03 – uses personal protective equipment (PPE) and safety equipment		
Tools and Equipment		
1.01 – maintains hand, power, layout and measuring tools		
8.01 – selects cutting and grinding tools		
8.03 – cuts using shears and ironworkers		
8.04 – cuts using hand tools		
8.05 – cuts using handheld power tools		
Stationary Machinery		
1.02 – maintains stationary machinery		
8.01 – selects cutting and grinding tools		
8.02 – cuts using stationary band saws and power hacksaws		
Access Equipment		
2.01 – uses access equipment		
Hoisting, Lifting and Rigging		
2.02 – uses rigging, hoisting and lifting equipment		
Communication and Trade Documentation		
4.01 – uses documentation and reference material		
4.03 – organizes materials		
Fabrication - A1	Fabrication - A2	
5.07 – finishes final product	5.07 – finishes final product	
6.01 – develops templates	6.01 – develops templates	
6.02 – transfers dimensions from drawings to materials?	6.02 – transfers dimensions from drawings to materials	
7.01 – prepares materials?	7.01 – prepares materials	
7.02 – fits components for welding	7.02 – fits components for welding	
7.03 – assembles components	7.03 – assembles components	
Cutting – Oxy-fuel Cutting		
1.03 – maintains thermal cutting equipment		
1.04 – maintains welding equipment		
9.01 – selects OFC gas and equipment		
9.02 – sets up OFC equipment		
9.03 – sets operating parameters for OFC equipment		
9.04 – performs cut and gouge using OFC equipment		
Cutting - Plasma Arc Cutting		
1.03 – maintains thermal cutting equipment		
10.01 – selects PAC equipment and consumables		
10.02 – sets up PAC equipment		

10.03 - sets operating parameters for PAC equipment 10.04 - performs cut or gouge using PAC equipment 11.04 - selects CAC-A equipment and consumables 11.05 - sets up CAC-A equipment 11.05 - sets up CAC-A equipment 11.06 - sets up CAC-A equipment 11.06 - sets up CAC-A equipment 11.07 - sets up CAC-A equipment 11.08 - sets operating parameters for CAC-A equipment 11.09 - performs cut or gouge using CAC-A equipment 11.09 - performs cut or gouge using CAC-A equipment 11.09 - performs cut or gouge using CAC-A equipment 11.09 - performs cut or gouge using CAC-A equipment 11.09 - performs cut or gouge using CAC-A equipment 11.09 - performs cut or gouge using CAC-A equipment 11.09 - performs cut or gouge using CAC-A equipment 11.00 - performs cut or gouge using CAC-A equipment 11.00 - sets of gouge using CAC-A equipment 11.00 - performs cut or gouge using CAC-A equipment 11.00 - sets of gouge using CAC-A equipment 11.00 - sets operating parameters 10.01 - controls temperature of welding gorowe weld, medium carbon steel) 10.02 - sets up SMAW equipment start-up and shut-down 11.00 - selects SMAW equipment and consumables 11.00 - selects SMAW equipment 11.00 - selects SMAW equipment 11.00 - selects SMAW equipment 11.00 - sets operating parameters for SMAW equipment 11.00 - controls temperature of weldments 11.00 - c	iree
Cutting – Electric Arc Cutting and Gouging 11.02 – selects CAC-A equipment and consumables 11.03 – sets up CAC-A equipment 11.03 – sets up CAC-A equipment 11.04 – performs cut or gouge using CAC-A equipment Welding – Shielded Metal Arc Welding (SMAW) – C1 (Simple positions: flat, horizontal, vertical; and/or Set-up, strike, maintain and arc; Fillet weld, all positions) 1.04 – maintains welding equipment 5.03 – controls temperature of weldments 5.03 – controls temperature of weldments 5.04 – stores welding genuipment start-up and shut-down 5.05 – selects welding process and power source 5.06 – performs equipment start-up and shut-down 12.01 – selects SMAW equipment 12.02 – sets up SMAW equipment 12.03 – sets operating parameters for SMAW 12.04 – performs weld with SMAW equipment 12.05 – sets operating parameters for SMAW 12.06 – performs weld with SMAW equipment 12.07 – sets up SMAW equipment 12.08 – sets operating parameters for SMAW 12.09 – sets up SMAW equipment 12.00	
1.01 selects CAC-A equipment and consumables 11.02 sets up CAC-A equipment 11.03 sets operating parameters for CAC-A equipment 11.04 performs cut or gouge using CAC-A equipment 11.05 sets operating parameters for CAC-A equipment 11.06 maintains welding equipment 11.07 maintains welding equipment 11.08 sets up SMAW equipment 11.09 sets up SMAW equipment 11.09 sets up SMAW equipment 11.00 maintains welding equipment 10.00 maintains welding equipment 10.01 selects SMAW equipment 10.02 sets up SMAW equipment 10.03 sets operating parameters for SMAW 11.04 maintains welding equipment 11.05 selects welding process and power source 11.06 performs equipment start-up and shut-down 11.07 sets operating parameters for SMAW 11.08 sets operating parameters for SMAW 11.09 performs weld with SMAW equipment 11.09 sets up SMAW equipment 11.09 sets up SMAW equipment 11.00 sets up SMAW equipment 11.01 selects SMAW equipment 11.02 sets up SMAW equipment 11.03 sets operating parameters for SMAW 11.04 performs weld with SMAW equipment 11.05 sets up SMAW equipment 11.06 performs weld with SMAW equipment 11.07 sets up SMAW equipment 11.08 sets up SMAW equipment 11.09 sets up SMAW equipment 11.09 sets up SMAW equipment 11.00 sets up SMAW equipment 11.01 sets operating parameters for SMAW 11.02 sets up SMAW equipment 11.03 sets operating parameters for SMAW 11.04 performs weld with SMAW equipment 11.05 sets up SMAW equipment 11.06 performs weld with SMAW equipment 11.07 sets up SMAW equipment 11.08 sets up SMAW equipment 11.09 sets up SMAW equipment 11.09 sets up SMAW equipment 11.00 setes up SMAW equipment 11.01 setes sMAW equipment 11.02 sets up SMAW equipment 11.03 sets up SMAW equipment 11.04 maintains welding (SMAW) D1 11.05 sets up SMAW equipment 11.06 performs weld with SMAW equipment 11.07 sets up SMAW equipment 11.08 sets up SMAW equipment 11.09 sets up SMAW equip	
1.10.3 - sets up CAC-A equipment 1.10.3 - sets operating parameters for CAC-A equipment 1.10.4 - performs cut or gouge using CAC-A equipment Welding - Shielded Metal Arc Welding (SMAW) - C1 (Simple positions: flat, horizontal, vertical; and/or Set-up, strike, maintain and arc; Fillet weld, all positions) ¹³ 1.04 - maintains welding equipment 1.05 - selects welding equipment 1.05 - selects welding process and power source 1.06 - performs equipment start-up and shut-down 1.07 - selects SMAW equipment and consumables 1.08 - performs equipment start-up and shut-down 1.20.1 - selects SMAW equipment and consumables 1.20.3 - sets operating parameters for SMAW 1.20.3 - sets operating parameters for SMAW 1.20.4 - performs weld with SMAW equipment 1.20.4 - performs weld with SMAW equipment 1.20.5 - selects welding (GMAW) - D1 (Stripe positions: flat horizontal, vertical; and/or Set-up, strike, maintains welding equipment 1.06 - maintains welding equipment 1.07 - selects SMAW equipment start-up and shut-down 1.20.1 - selects SMAW equipment 1.20.2 - sets up SMAW equipment 1.20.3 - sets operating parameters for SMAW 1.20.3 - sets operating parameters for SMAW 1.20.4 - performs weld with SMAW equipment 1.20.5 - selects welding (GMAW) - D1 (Stripe and tubing, all positions; 10 sold start-up and shut-down 1.20.1 - selects SMAW equipment and consumables 1.20.2 - sets up SMAW equipment 1.20.3 - sets operating parameters for SMAW 1.20.3 - sets operating parameters for SMAW 1.20.4 - performs weld with SMAW equipment 1.20.4 - performs weld with SMAW equipment 1.20.5 - selects welding (GMAW) - D1 (Stet up arc and maintain an arc; Fillet and groove weld, all positions; 10 selects FMAW in level 2 and 3 rather than across 10 sevels 1.20.4 - performs equipment and consumables 1.20.5 - selects welding (GMAW) - D1 (Simple selects FMAW in level 2 and 3 rather than across 10 sevels 1.20.5 - selects welding equipment 1.20.6 - performs equipment and consumables 1.20.7 - sets up SMAW equipment 1.20.8 - sets up SMAW equipment 1.20.9 - sets	
1.1.04 – performs cut or gouge using parameters for CAC-A equipment 1.1.04 – performs cut or gouge using CAC-A equipment 1.1.04 – performs cut or gouge using CAC-A equipment 1.1.04 – performs cut or gouge using CAC-A equipment 1.1.04 maintain and arc; Fillet weld, all positions; SMAW) — C1 (Simple positions: flat, horizontal, vertical; and/or Set-up, strike, maintain and arc; Fillet weld, all positions; SMAW equipment 5.03 – controls temperature of weldments 5.03 – controls temperature of weldments 5.05 – selects welding grooses and power source 5.05 – selects welding grooses and power source 5.05 – selects welding grooses and power source 5.06 – performs equipment start-up and shut-down 1.2.01 – selects SMAW equipment and consumables 1.2.02 – sets up SMAW equipment 1.2.03 – sets operating parameters for SMAW 1.2.04 – performs weld with SMAW equipment 1.2.03 – sets operating parameters for SMAW 1.2.04 – performs weld with SMAW equipment 1.2.05 – selects welding groose select welding groose select select welding groose select sele	
1.04 - performs cut or gouge using CAC-A equipment Welding - Shielded Metal Arc Welding (SMAW) - C1 (Simple positions: flat, horizontal, vertical; and/or Set-up, strike, maintain and arc; Fillet weld, all positions) ¹³ (More difficult positions: 45 degree/overhead; and/or Groove weld plate, all positions) ¹³ (More difficult positions: 45 degree/overhead; and/or Groove weld plate, all positions) ¹³ (More difficult positions: 45 degree/overhead; and/or Groove weld plate, all positions) ¹³ (More difficult positions: 45 degree/overhead; and/or Groove weld plate, all positions) ¹³ (More difficult positions: 45 degree/overhead; and/or Groove weld plate, all positions) ¹³ (More difficult positions: 45 degree/overhead; and/or Groove weld plate, all positions) ¹³ (More difficult positions: 45 degree/overhead; and/or Groove weld plate, all positions) ¹³ (More difficult positions: 45 degree/overhead; and/or Groove weld plate, all positions) ¹³ (More difficult positions: 45 degree/overhead; and/or Groove weld plate, all positions) ¹⁴ (Most Difficult: Pipe and tubing, all positions) (Most Difficult: Pipe and tubing, all positions) (Some positions) (Most Difficult: Pipe and tubing, all positions) (Some performs equipment and consumables) (Some performs equipment and consumables) (Some performs equipment and consumables) (Some performs weld with SMAW equipment) (Some performs weld with SMAW) (Some performs) (Some performs) (Some positions) (Some performs) (Some positions) (Some performs) (Some positions) (Some performs) (Some positions) (Some po	
Welding – Shielded Metal Arc Welding (SMAW) – C1 (Simple positions: flat, horizontal, vertical; and/or Set-up, strike, maintain and arc; Fillet and groove weld, all positions; Fillet and groove weld, medium carbon steel) 1.04 – maintains welding equipment 5.03 – controls temperature of weldments 5.03 – controls temperature of weldments 5.04 – stores welding consumables 5.05 – selects welding process and power source 5.06 – performs equipment start-up and shut-down 12.01 – selects SMAW equipment 12.03 – sets up SMAW equipment 12.03 – sets up SMAW equipment 12.04 – performs weld with SMAW equipment 12.04 – performs weld with SMAW equipment 12.05 – selects welding process and power source 12.06 – performs weld with SMAW equipment 12.07 – sets up SMAW equipment 12.08 – sets up SMAW equipment 12.09 – sets up SMAW equipment 12.09 – sets up SMAW equipment 12.09 – performs weld with SMAW equipment 12.09 – sets up SMAW equipment 12.09 – performs weld with SMAW equipment 12.00 – performs weld with SMAW equipment 12.01 – selects SMAW equipment 12.02 – sets up SMAW equipment 12.03 – sets up SMAW equipment 12.04 – performs weld with SMAW equipment 12.05 – selects welding process and power source 12.06 – performs equipment start-up and shut-down 12.07 – selects SMAW equipment 12.08 – sets up SMAW equipment 12.09 – sets up SMAW equipment 12.09 – sets up SMAW equipment 12.00 – performs equipment start-up and shut-down 12.00 – sets up SMAW equipme	
(More difficult positions: flat, horizontal, vertical; and/or Set-up, strike, maintain and arc; fillet weld, all positions) ¹³ 1.04 – maintains welding equipment 5.03 – controls temperature of weldments 5.05 – selects welding process and power source 5.06 – performs equipment start-up and shut-down 12.01 – selects SMAW equipment 12.02 – sets up SMAW equipment 12.03 – sets operating parameters for SMAW 12.04 – performs weld with SMAW equipment 12.05 – sets operating parameters for SMAW 12.06 – performs weld with SMAW equipment 12.07 – sets up SMAW equipment 12.08 – sets up SMAW equipment 12.09 – sets up SMAW equipment 12.00 – sets up SMAW equipment start-up and shut-down 12.00 – sets up SMAW equipment start-up and shut-down 12.00 – sets up SMAW equipment 12.00 – sets up SMAW equipment 12.00 – sets up SMAW equipment 12.00 – se	
maintain and arc; Fillet weld, all positions) ¹³ 1.04 - maintains welding equipment 5.03 - controls temperature of weldments 5.05 - selects welding process and power source 5.05 - selects welding process and power source 5.06 - performs equipment start-up and shut-down 12.01 - selects SMAW equipment 12.02 - sets up SMAW equipment 12.03 - sets operating parameters for SMAW 12.04 - performs weld with SMAW equipment 12.03 - sets operating parameters for SMAW equipment 12.04 - performs weld with SMAW equipment 12.05 - selects welding grocess and power source 12.06 - performs weld with SMAW equipment 12.07 - sets up SMAW equipment 12.08 - sets operating parameters for SMAW 12.09 - performs weld with SMAW equipment 12.00 - performs weld with SMAW equipment and source 12.00 - performs weld with SMAW equipment 12.00 - perfo	· · · · · · · · · · · · · · · · · · ·
1.04 - maintains welding equipment 5.03 - controls temperature of weldments 5.03 - controls temperature of weldments 5.05 - selects welding process and power source 5.06 - performs equipment start-up and shut-down 5.05 - selects welding process and power source 5.06 - performs equipment start-up and shut-down 12.01 - selects SMAW equipment and consumables 12.02 - sets up SMAW equipment 12.03 - sets operating parameters for SMAW 12.04 - performs weld with SMAW equipment 12.04 - performs weld with SMAW equipment 12.05 - sets operating parameters for SMAW 12.06 - performs weld with SMAW equipment 12.07 - sets up SMAW equipment 12.08 - sets operating parameters for SMAW 12.09 - performs weld with SMAW equipment 12.09 - sets up SMAW equipment 12.004 - performs weld with SMAW equipment 12.005 - sets operating parameters for SMAW 12.006 - performs weld with SMAW equipment 12.007 - sets operating parameters for SMAW 12.008 - sets operating parameters for SMAW 12.009 - performs weld with SMAW equipment 12.009 - sets up SMAW equipment 12.009 - sets	ons; Alloy steels)
5.03 – controls temperature of weldments 5.04 – stores welding consumables 5.05 – selects welding process and power source 5.06 – performs equipment start-up and shut-down 12.01 – selects SMAW equipment 12.01 – selects SMAW equipment 12.02 – sets up SMAW equipment 12.02 – sets up SMAW equipment 12.03 – sets up SMAW equipment 12.04 – performs weld with SMAW equipment 12.04 – performs weld with SMAW equipment 12.04 – performs weld with SMAW equipment 12.05 – selects welding process and power source 12.06 – performs weld with SMAW equipment 12.07 – sets up SMAW equipment 12.08 – sets up SMAW equipment 12.09 – sets up SMAW equipment 12.09 – performs weld with SMAW equipment 12.00 – performs equipment 12.00 – performs weld with SMAW equipment 12.00 – performs equipment 12.00 – per	
5.04 – stores welding consumables 5.05 – performs equipment start-up and shut-down 1.201 – selects SMAW equipment and consumables 1.201 – selects SMAW equipment and consumables 1.202 – sets up SMAW equipment and consumables 1.203 – sets up SMAW equipment and consumables 1.203 – sets operating parameters for SMAW 1.203 – sets operating parameters for SMAW 1.204 – performs weld with SMAW equipment 1.204 – performs weld with SMAW equipment 1.204 – performs weld with SMAW equipment 1.205 – sets operating parameters for SMAW 1.206 – performs weld with SMAW equipment 1.207 – sets up SMAW equipment 1.208 – sets operating parameters for SMAW 1.209 – performs weld with SMAW equipment 1.209 – performs weld with SMAW equipment 1.200 – sets up SMAW equipment 1.201 – selects SMAW equipment 1.203 – sets operating parameters for SMAW 1.204 – performs weld with SMAW equipment 1.205 – sets up SMAW equipment 1.206 – performs weld with SMAW equipment 1.207 – sets up SMAW equipment 1.208 – sets up SMAW equipment 1.209 – sets up SMAW equipment 1.200 – sets up SMAW equipment 1.201 – sets up SMAW equipment 1.202 – sets up SMAW equipment 1.203 – sets up SMAW equipment 1.204 – performs weld with SMAW equipment 1.204 – performs weld with SMAW equipment 1.204 – performs weld with SMAW equipment 1.205 – sets up SMAW equipment 1.206 – gets up SMAW equipment 1.207 – sets up SMAW equipment 1.208 – sets up SMAW equipment 1.209 – sets up SMAW equipment 1.209 – sets up SMAW equipment 1.201 – setects SMAW equipment 1.202 – sets up SMAW equipment 1.203 – sets up SMAW equipment 1.204 – performs equipment start-up and shut-down 1.205 – setects SMAW equipment 1.206 – performs equipm	
5.05 – selects welding process and power source 5.06 – performs equipment start-up and shut-down 12.01 – selects SMAW equipment 12.02 – sets up SMAW equipment 12.03 – sets operating parameters for SMAW 12.04 – performs weld with SMAW equipment 12.04 – performs weld with SMAW in level 2 and 3 rather than across alevels Welding – Gas Metal Arc Welding (GMAW) – D1 (Set up arc and maintain an arc; Fillet and groove weld, all positions) 10.4 – maintains welding equipment 10.5 – selects welding process and power source 10.6 – performs equipment start-up and shut-down 10.7 – selects FCAW, MCAW and GMAW gas, equipment and 12.03 – sets up SMAW equipment 12.03 – sets operating parameters for SMAW 12.04 – performs weld with SMAW equipment 12.04 – performs weld with SMAW in level 2 and 3 rather than across alevels 12.04 – performs weld with SMAW equipment 12.05 – selects welding consumables 12.06 – performs weld with SMAW equipment 12.06 – performs weld with SMAW equipment 12.07 – sets up SMAW equipment 12.08 – sets up SMAW equipment 12.09 – sets up SMAW equipment 12.09 – sets up SMAW equipment 12.00 – sets up SMAW equipment 12.00 – performs weld with SMAW equipment 12.00 – sets up SMAW equipment 12.00 – performs weld with SMAW equipment 12.00 – sets up SMAW in level 2 and 3 rather than across all performs weld with SMAW in level 2 and 3 rather than across all performs weld with SMAW in level 2 and 3 rather than across all performs weld with SM	
12.02 – sets up SMAW equipment 12.03 – sets up SMAW equipment 12.03 – sets up SMAW equipment 12.03 – sets up SMAW equipment 12.04 – performs weld with SMAW equipment 12.04 – performs weld with SMAW equipment 12.05 – sets up SMAW equipment 12.06 – performs weld with SMAW equipment 12.07 – sets up SMAW equipment 12.08 – sets operating parameters for SMAW 12.09 – performs weld with SMAW equipment 12.09 – sets up SMAW equipment 12.00 – performs weld with SMAW in level 2 and 3 rather than across 3 levels 18.00 – performs equipment start-up and shurt-down 18.00 – performs equipment start-	ısumables
12.01 – selects SMAW equipment and consumables 12.02 – sets up SMAW equipment 12.03 – sets operating parameters for SMAW 12.04 – performs weld with SMAW equipment 12.04 – performs equ	
12.02 – sets up SMAW equipment 12.03 – sets operating parameters for SMAW 12.04 – performs weld with SMAW equipment Variation: Alberta will feature SMAW in level 2 and 3 rather than across 3 levels Variation: Alberta will feature SMAW in level 2 and 3 rather than across 3 levels Welding – Gas Metal Arc Welding (GMAW) – D1 (Set up arc and maintain an arc; Fillet and groove weld, all positions) 1.04 – maintains welding equipment 1.04 – maintains welding equipment 5.03 – controls temperature of weldments 5.04 – stores welding consumables 5.05 – selects welding process and power source 5.05 – selects welding process and power source 5.06 – performs equipment start-up and shut-down 13.01 – selects FCAW, MCAW and GMAW gas, equipment and 13.02 – sets up SMAW equipment 12.04 – performs weld with SMAW equipment Variation: Alberta will feature SMAW in level 2 and 3 rather than across 3 levels Variation: Alberta will feature SMAW in level 2 and 3 rather than across 3 levels Variation: Alberta will feature SMAW in level 2 and 3 rather than across 3 levels Variation: Alberta will feature SMAW in level 2 and 3 rather than across 3 levels Variation: Alberta will feature SMAW in level 2 and 3 rather than across 3 levels Variation: Alberta will feature SMAW in level 2 and 3 rather than across 3 levels Variation: Alberta will feature SMAW in level 2 and 3 rather than across 3 levels Variation: Alberta will feature SMAW in level 2 and 3 rather than across 3 levels Variation: Alberta will feature SMAW in level 2 and 3 rather than across 4 levels Variation: Alberta will feature SMAW in level 2 and 3 rather than across 4 levels Variation: Alberta will feature SMAW in level 2 and 3 rather than across 4 levels Variation: Alberta will feature SMAW in level 2 and 3 rather than across 4 levels Variation: Alberta will feature SMAW in level 2 and 3 rather than across 4 levels Variation: Alberta will feature SMAW in level 2 and 3 rather than across 4 levels Variation: Alberta will feature SMAW in level 2 and 3 rather tha	
12.03 – sets operating parameters for SMAW 12.04 – performs weld with SMAW equipment Variation: Alberta will feature SMAW in level 2 and 3 rather than across 3 levels Welding – Gas Metal Arc Welding (GMAW) – D1 (Set up arc and maintain an arc; Fillet and groove weld, all positions) 1.04 – maintains welding equipment 1.04 – maintains welding equipment 1.05 – solects temperature of weldments 1.05 – selects welding process and power source 1.05 – selects welding process and power source 1.05 – selects welding process and power source 1.06 – performs equipment start-up and shut-down 1.07 – selects FCAW, MCAW and GMAW gas, equipment and 1.08 – selects FCAW, MCAW and GMAW gas, equipment and 1.09 – selects FCAW, MCAW and GMAW gas, equipment and 1.00 – selects FCAW, MCAW and GMAW gas, equipment and	nent
12.04 – performs weld with SMAW equipment Variation: Alberta will feature SMAW in level 2 and 3 rather than across 3 levels Variation: Alberta will feature SMAW in level 2 and 3 rather than across 3 levels Variation: Alberta will feature SMAW in level 2 and 3 rather than across 3 levels Variation: Alberta will feature SMAW in level 2 and 3 rather than across 3 levels Variation: Alberta will feature SMAW in level 2 and 3 rather than across 3 levels Welding – Gas Metal Arc Welding (GMAW) – D2 (Fillet and groove weld, all positions; Fillet and groove weld, medium carbon steel) 5.03 – controls temperature of weldments 5.04 – stores welding consumables 5.05 – selects welding process and power source 5.06 – performs equipment start-up and shut-down 5.06 – performs equipment start-up and shut-down 13.01 – selects FCAW, MCAW and GMAW gas, equipment and 13.02 – sets up FCAW, MCAW and GMAW gas, equipment store for FCAW	
Variation: Alberta will feature SMAW in level 2 and 3 rather than across 3 levels Welding – Gas Metal Arc Welding (GMAW) – D1 (Set up arc and maintain an arc; Fillet and groove weld, all positions) ¹⁴ 1.04 – maintains welding equipment 5.03 – controls temperature of weldments 5.04 – stores welding consumables 5.05 – selects welding process and power source 5.05 – selects welding process and power source 5.06 – performs equipment start-up and shut-down 1.01 – selects FCAW, MCAW and GMAW gas, equipment and consumables Variation: Alberta will feature SMAW in level 2 and 3 rather than across 3 levels Variation: Alberta will feature SMAW in level 2 and 3 rather than across 3 levels Variation: Alberta will feature SMAW in level 2 and 3 rather than across 3 levels Variation: Alberta will feature SMAW in level 2 and 3 rather than across 3 levels Variation: Alberta will feature SMAW in level 2 and 3 rather than across 3 levels Variation: Alberta will feature SMAW in level 2 and 3 rather than across 3 levels Variation: Alberta will feature SMAW in level 2 and 3 rather than across 3 levels Variation: Alberta will feature SMAW in level 2 and 3 rather than across 3 levels Variation: Alberta will feature SMAW in level 2 and 3 rather than across 3 levels Variation: Alberta will feature SMAW in level 2 and 3 rather than across 3 levels Welding – Gas Metal Arc Welding (GMAW) (Pipe and Tubing, all positions; Aluminum of the position	
Set up arc and maintain an arc; Fillet and groove weld, all positions) ¹⁴ (Fillet and groove weld, all positions; Fillet and groove weld, medium (Pipe and Tubing, all positions; Aluminum and Tubing,	
(Fillet and groove weld, all positions) 14 1.04 – maintains welding equipment 5.03 – controls temperature of weldments 5.04 – stores welding consumables 5.05 – selects welding process and power source 5.05 – selects welding process and power source 5.06 – performs equipment start-up and shut-down 13.01 – selects FCAW, MCAW and GMAW gas, equipment and (Fillet and groove weld, all positions; Fillet and groove weld, medium carbon steel) 5.03 – controls temperature of weldments 5.05 – selects welding process and power source 5.06 – performs equipment start-up and shut-down 13.01 – selects FCAW, MCAW and GMAW gas, equipment and 13.02 – sets up FCAW, MCAW and GMAW gas are onsumables (Pipe and Tubing, all positions; Aluminum of the selects welding process and power source source sold power	vel 2 and 3 rather than across 3
1.04 - maintains welding equipmentcarbon steel)5.03 - controls temperature of weldments5.03 - controls temperature of weldments5.05 - selects welding process and power source5.04 - stores welding consumables5.05 - selects welding process and power source5.06 - performs equipment start-up and shut-down5.05 - selects welding process and power source5.06 - performs equipment start-up and shut-down13.01 - selects FCAW, MCAW and GMAW gas, equipment and5.06 - performs equipment start-up and shut-down13.02 - sets up FCAW, MCAW and GMAW gas, equipment and13.03 - sets operating parameters for FCAW	V) – D3
5.03 – controls temperature of weldments 5.04 – stores welding consumables 5.05 – selects welding process and power source 5.05 – selects welding process and power source 5.05 – selects welding process and power source 5.06 – performs equipment start-up and shut-down 5.06 – performs equipment start-up and shut-down 13.01 – selects FCAW, MCAW and GMAW gas, equipment and 13.01 – selects FCAW, MCAW and GMAW gas, equipment and 13.03 – sets up FCAW, MCAW and GMAW each operating parameters for FCAW	n alloys; Stainless steel alloys)
5.04 – stores welding consumables 5.05 – selects welding process and power source 5.05 – selects welding process and power source 5.06 – performs equipment start-up and shut-down 5.06 – performs equipment start-up and shut-down 13.01 – selects FCAW, MCAW and GMAW gas, equipment and 13.02 – sets up FCAW, MCAW and GMAW eas, equipment and 13.03 – sets operating parameters for FCAW	5
5.05 – selects welding process and power source 5.06 – performs equipment start-up and shut-down 5.06 – performs equipment start-up and shut-down 13.01 – selects FCAW, MCAW and GMAW gas, equipment and 13.02 – sets up FCAW, MCAW and GMAW gas, equipment and 13.03 – sets operating parameters for FCAV	
5.06 – performs equipment start-up and shut-down 13.01 – selects FCAW, MCAW and GMAW gas, equipment and 13.02 – sets up FCAW, MCAW and GMAW gas, equipment and consumables 13.03 – sets up FCAW, MCAW and GMAW and GMAW gas, equipment and	
13.01 – selects FCAW, MCAW and GMAW gas, equipment and consumables 13.03 – sets operating parameters for FCAV	
consumables 13.02 – sets up FCAW, MCAW and GMAW equipment 13.04 – performs weld using FCAW, MCAW	
	N and GMAW equipment
13.02 – sets up FCAW, MCAW and GMAW equipment 13.03 – sets operating parameters for FCAW, MCAW and GMAW	
13.03 – sets operating parameters for FCAW, MCAW and GMAW 13.04 – performs weld using FCAW, MCAW and GMAW equipment	

¹³ Variation: Alberta will feature SMAW in level 2 and 3 rather than across 3 levels

¹⁴ Variation: Alberta will feature GMAW in level 2 and 3 rather than across 3 levels

2.3. Welder Sequencing - Sub-tas

Level One	Level Two	Level Three
Variation: Alberta will feature GMAW in level 2 and 3 rather than across	Variation: Alberta will feature GMAW in level 2 and 3 rather than across	Variation: Alberta will feature GMAW in level 2 and 3 rather than across 3
3 levels	3 levels	levels
Welding – Flux Core Arc Welding (FCAW) – E1	Welding – Flux Core Arc Welding (FCAW) – E2	Welding – Flux Core Arc Welding (FCAW) – E3
(Set-up and deposit a weld) ¹⁵	(Fillet and groove weld plate, all positions)	(Pipe and tubing, all positions)
1.04 – maintains welding equipment	5.03 – controls temperature of weldments?	5.03 – controls temperature of weldments
5.03 – controls temperature of weldments	5.05 – selects welding process and power source	5.05 – selects welding process and power source
5.04 – stores welding consumables	5.06 – performs equipment start-up and shut-down	5.06 – performs equipment start-up and shut-down
5.05 – selects welding process and power source	13.01 – selects FCAW, MCAW and GMAW gas, equipment and	13.01 – selects FCAW, MCAW and GMAW gas, equipment and consumables
5.06 – performs equipment start-up and shut-down	consumables	13.02 – sets up FCAW, MCAW and GMAW equipment
13.01 – selects FCAW, MCAW and GMAW gas, equipment and	13.02 – sets up FCAW, MCAW and GMAW equipment	13.03 – sets operating parameters for FCAW, MCAW and GMAW
consumables	13.03 – sets operating parameters for FCAW, MCAW and GMAW	13.04 – performs weld using FCAW, MCAW and GMAW equipment
13.02 – sets up FCAW, MCAW and GMAW equipment	13.04 – performs weld using FCAW, MCAW and GMAW equipment	
13.03 – sets operating parameters for FCAW, MCAW and GMAW		
13.04 – performs weld using FCAW, MCAW and GMAW equipment		
		Variation: Alberta will feature FCAW in level 2 and 3 rather than across 3
Variation: Alberta will feature FCAW in level 2 and 3 rather than across	Variation: Alberta will feature FCAW in level 2 and 3 rather than across 3	
3		
Welding – Metal Core Arc Welding (MCAW) – F1	Welding – Metal Core Arc Welding (MCAW) – F2	Welding – Metal Core Arc Welding (MCAW) – F3
(Set-up and deposit a weld) ¹⁶	(Fillet weld, all positions)	(Groove weld, all positions)
1.04 – maintains welding equipment	5.03 – controls temperature of weldments?	5.03 – controls temperature of weldments
5.03 – controls temperature of weldments	5.05 – selects welding process and power source	5.05 – selects welding process and power source?
5.04 – stores welding consumables	5.06 – performs equipment start-up and shut-down	5.06 – performs equipment start-up and shut-down
5.05 – selects welding process and power source	13.01 – selects FCAW, MCAW and GMAW gas, equipment and	13.01 – selects FCAW, MCAW and GMAW gas, equipment and consumables
5.06 – performs equipment start-up and shut-down	consumables	13.02 – sets up FCAW, MCAW and GMAW equipment
13.01 – selects FCAW, MCAW and GMAW gas, equipment and	13.02 – sets up FCAW, MCAW and GMAW equipment	13.03 – sets operating parameters for FCAW, MCAW and GMAW
consumables	13.03 – sets operating parameters for FCAW, MCAW and GMAW	13.04 – performs weld using FCAW, MCAW and GMAW equipment
13.02 – sets up FCAW, MCAW and GMAW equipment	13.04 – performs weld using FCAW, MCAW and GMAW equipment	
13.03 – sets operating parameters for FCAW, MCAW and GMAW		
13.04 – performs weld using FCAW, MCAW and GMAW equipment		
		Variation: Alberta will feature MCAW in level 2 and 3 rather than across 3
Variation: Alberta will feature MCAW in level 2 and 3 rather than across	Variation: Alberta will feature MCAW in level 2 and 3 rather than cross 3	levels
3 levels	levels	
	Welding – Gas Tungsten Arc Welding (GTAW) – G1	Welding – Gas Tungsten Arc Welding (GTAW) – G2
	(Fillet and groove weld, all positions; Fillet and groove weld, medium	(Pipe and tubing, all positions; Ferrous and non-ferrous alloys)
	carbon steel)	5.03 – controls temperature of weldments
	1.04 – maintains welding equipment	5.05 – selects welding process and power source?

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¹⁵ Variation: Alberta will feature FCAW in level 2 and 3 rather than across 3 levels

 $^{^{\}rm 16}$ Variation: Alberta will feature MCAW in level 2 and 3 rather than across 3 levels

Level One	Level Two	Level Three
	5.03 – controls temperature of weldments	5.06 – performs equipment start-up and shut-down
	5.04 – stores welding consumables	14.01 – selects GTAW gas, equipment and consumables
	5.05 – selects welding process and power source	14.02 – sets up GTAW equipment
	5.06 – performs equipment start-up and shut-down	14.03 – sets operating parameters for GTAW
	14.01 – selects GTAW gas, equipment and consumables	14.04 – performs weld using GTAW equipment
	14.02 – sets up GTAW equipment	
	14.03 – sets operating parameters for GTAW	
	14.04 – performs weld using GTAW equipment	
	Welding – Submerged Arc Welding – H1	Welding – Submerged Arc Welding – H2
	1.04 – maintains welding equipment	1.04 – maintains welding equipment
	5.03 – controls temperature of weldments	5.03 – controls temperature of weldments
	5.04 – stores welding consumables	5.04 – stores welding consumables
	5.05 – selects welding process and power source	5.05 – selects welding process and power source
	5.06 – performs equipment start-up and shut-down	5.06 – performs equipment start-up and shut-down
	15.01 – selects SAW equipment and consumables	15.01 – selects SAW equipment and consumables
	15.02 – sets up SAW equipment	15.02 – sets up SAW equipment
	15.03 – sets operating parameters for SAW	15.03 – sets operating parameters for SAW
	15.04 – performs weld using SAW equipment	15.04 – performs weld using SAW equipment
	Work Planning	
	4.02 – plans job tasks	
	4.03 – organizes materials	
ty Control - I1	Quality Control - I2	Quality Control - I3
sual Inspections	5.01 – performs quality inspection	5.01 – performs quality inspection
	5.02 – marks welds, materials and parts	5.02 – marks welds, materials and parts
	Layout and Pattern Development	
	6.01 – develops templates	
	6.02 – transfers dimensions from drawings to materials	

NOTE – Sequencing based on the most recent national occupational analysis.

NOTE – Sub-tasks found in the NOA, which *directly* relate to the Unit or Topic title, are listed in this table. Other Sub-tasks related to the Unit or Topic, not listed in this table, may be added to achieve a logical template for instruction. The sub-tasks may be repeated in multiple Units or Topics due to similar knowledge and competencies for Sub-tasks.

3. Carpenter

3.1. Carpenter Recommendations

That provinces and territories adopt the Red Seal trade name Carpenter / Charpentier / charpentière

- That the total number of training hours be **7200 hours** (jurisdictions will determine the ratio of in-class vs. on-the-job training).
- That the technical training program offers 4 training levels.
- That the **sequencing** reflects the topic and sub-task mapping in the sequencing documents.

Level One	Level Two	Level Three	Level Four
	Context	Context	Context
	Project drawings	Project drawings	Project drawings
	Specifications	Specifications	Specifications
	Materials/fasteners, adhesives and connectors	Materials/fasteners, adhesives and connectors	Materials/fasteners, adhesives and connectors
Safety			
Tools and Equipment			
Temporary Access Equipment and Structures			
Lifting, Rigging and Hoisting			
Documentation			Project Planning
safety documentation			scheduling (sequence)
workplace documentation			site preparation
			organize materials
Site Layout	Site Layout		
hand tools	layout instruments total station		
layout instruments up to builders level			
Constructs Formwork		Constructs Formwork	
concrete formwork		concrete formwork	
slab on grade		concrete falsework	
embedded steel		column formwork	
(dismantle) formwork		pre-cast components	
placement of concrete		grout	
curing of concrete		embedded steel	
basic finishing of concrete		excavation shoring and underpinning	
footing forms			
wall and grade beam			
Floor Systems (Engineered and Lumber Framing)			Flooring (Floor Covering)
floor systems			underlayment
engineered floor systems			floor covering
dimensional lumber floor framing			access flooring
point load			
Wall Systems (Engineered and Lumber Framing)	Wall Systems (Engineered and Lumber Framing)	Wall Systems (Demountable), Wallboard and Finish	
Introduction	wall systems	demountable wall systems	
	engineered wall systems	wall board	
	dimensional lumber wall framing	wall compound	
		panels, tiles and solid wood finishes	
	Ceiling Framing	Ceiling Systems	
	roof and ceiling framing	ceiling systems	
		suspended ceilings	

3.2. Carpenter Sequencing – Snapshot and Topic Detail ORIGINAL DEVELOPMENT, PLEASE SEE BELOW FOR UPDATES **Level One Level Two Level Three Level Four** lays out ceiling systems Roof Systems/Trusses Roof Systems/Trusses Roof Systems/Trusses roof and ceiling framing hip roof special Roof equal slope unequal Slope roof gables lays out ceiling systems lays out roof systems lays out roof systems lays out roof systems **Roof Covering and Components** components coverings Jambs/Frames, Doors, Windows and Hardware Jambs/Frames, Doors, Windows and Hardware (Interior) Panels, Tiles and Solid Wood Finishes wood install panels, tiles and solid wood finishes (Exterior) exterior jambs/frames steel exterior doors specialty exterior doors exterior windows exterior door and window hardware Finish Components and Accessories (Exterior) Finish Components and Accessories (Interior) wall components (fabricate) components wall coverings (install) components and accessories cabinets Stairs Stairs Stairs straight concrete geometric **Deck Systems** Renovation deck systems remove existing materials

constructing

components

protect structure

join new to existing change existing structure

3.3. Carpenter Sequencing - Sub-task by NOA Block original Development, Please SEE BELOW FOR UPDATES Universal Topics taught in context with applicable tasks. Context Context Context 3.01 Installs fasteners, adhesives and connectors 5 3.01 Installs fasteners, adhesives and connectors 3.01 Installs fasteners, adhesives and 5.01 Interprets project drawings 5.01 Interprets project drawings connectors 5.02 Interprets specifications 5.02 Interprets specifications 5.01 Interprets project drawings 5.02 Interprets specifications **Block A - Common Occupational Skills TOPIC by BLOCK Level One Level Two Level Three Level Four** Safety 2.01 Uses personal protective equipment and safety equipment 2.02 Maintains safe work environment 5.03 Interprets safety documentation What is taught progressively? N/A What is taught in context? with applicable task(s) **Tools and Equipment** 1.01 Maintains hand, power and pneumatic tools 1.02 Maintains stationary tools 1.03 Uses powder actuated tools 1.05 Uses layout instruments What is taught progressively? N/A What is taught in context? with applicable task(s) **Temporary Access Equipment and Structures** 4.01 Uses stationary access equipment 4.02 Uses mobile access equipment 4.03 Erects/dismantles scaffolding 4.04 Modifies specialized scaffolding What is taught progressively? N/A What is taught in context? with applicable task(s) Lifting, Rigging and Hoisting 1.04 Uses lifting, rigging and hoisting equipment

3.3. Carpenter Sequencing - Sub-t	ask by NOA Block original developmen	T, PLEASE SEE BELOW FOR UPDATES	
	Universal Topics taught in co	ntext with applicable tasks.	
	Context	Context	Context
	3.01 Installs fasteners, adhesives and connectors	3.01 Installs fasteners, adhesives and connectors 5	3.01 Installs fasteners, adhesives and
	5.01 Interprets project drawings	5.01 Interprets project drawings	connectors
	5.02 Interprets specifications	5.02 Interprets specifications	5.01 Interprets project drawings
			5.02 Interprets specifications
	Block B - Plan	ning and Layout	
TOPIC by BLOCK			
Level One	Level Two	Level Three	Level Four
Documentation			Project Planning
5.03 Interprets safety documentation			6.01 Schedules work sequence
5.04 Interprets workplace documentation			6.02 Performs site preparation
			6.04 Organizes materials
Site Layout	Site Layout		
1.05 Uses layout instruments (hand tools, layout	1.05 Uses layout instruments (total station)		
instruments up to builder's level)			
7.01 Performs site layout			
What is taught progressively?			
• complexity of layout			
What is taught in context?			
• Tools/instruments			

1 9	sk continued original development, ple		
	Block C - C	oncrete	
TOPIC by BLOCK			
Level One	Level Two	Level Three	Level Four
Constructs Formwork		Constructs Formwork	
7.02 Lays out concrete framework		7.02 Lays out concrete formwork	
8.03 Constructs footing forms		8.01 Erects excavation shoring and underpinning	
8.04 Constructs wall and grade beam framework		8.02 Erects concrete falsework	
8.05 Constructs slab on grade framework		8.06 Constructs column formwork	
8.08 Installs embedded steel		8.07 Constructs stair formwork	
8.09 Dismantles formwork		8.08 Installs embedded steel	
9.01 Places concrete		9.04 Installs pre-cast components	
9.02 Facilitates the curing of concrete		9.05 Installs grout	
9.03 Performs basic concrete finishing			
What is taught progressively?		What is taught progressively?	
• N/A		• N/A	
What is taught in context?		What is taught in context?	
characteristics and applications		characteristics and applications	
• layout		• layout	
,	Block D - F	,	
TOPIC by BLOCK			
Level One	Level Two	Level Three	Level Four
Floor Systems (Engineered and Lumber Framing)			
(includes point load)			
7.03 Lays out floor systems			
10.01 Installs engineered floor systems			
10.02 Constructs dimensional lumber floor framing			
Wall Systems (Engineered and Lumber Framing)	Wall Systems (Engineered and Lumber Framing)		
Introduction	7.05 Lays out wall systems		
	12.01 Installs engineered wall systems		
	12.02 Constructs dimensional lumber wall framing		
	10.02 Constructs dimensional lumber floor framing		
Note: MB and BC to exceed baseline			
Deck Systems			
7.04 Lays out deck systems			
11.01 Constructs deck			
11.02 Installs deck components			
	Ceiling Framing		
	13.02 Constructs roof and ceiling framing		
	Roof Systems/Trusses (roof and ceiling framing,	Roof Systems/Trusses (hip roof, equal slope)	Roof Systems/Trusses (special roof,
	Roof systems, masses (1001 and centing training,	(The root, equal slope)	Roof Systems/ Husses (special roof,
	roof gables)	7.07 Lays out roof systems	unequal slope)

7.06 Lays out ceiling systems

13.01 Installs engineered trusses

7.07 Lays out roof systems

3.3. Carpenter Sequencing - S	Sub-task continued original development, p	LEASE SEE BELOW FOR UPDATES	
	7.07 Lays out roof systems	13.02 Constructs roof and ceiling framing	13.01 Installs engineered trusses
	13.01 Installs engineered trusses		13.02 Constructs roof and ceiling framing
	13.02 Constructs roof and ceiling framing		
		What is taught progressively?	
		• roof systems	
		engineered trusses	
		What is taught in context?	
		• layout	
		• install	
		construct	
	Block E - Ex	kterior Finish	
TOPIC by BLOCK	Level True	Level Three	Level Four
Level One	Level Two	Leverinree	Level Four
	Roof Covering and Components		
	15.01 Installs roofing components		
	15.02 Installs roofing coverings Jambs/Frames, Doors, Windows and Hardware		
	(Exterior)		
	14.01 Installs exterior jambs/frames		
	14.02 Installs exterior doors		
	14.03 Installs specialty exterior doors		
	14.04 Installs exterior windows		
	14.05 Installs exterior door and window hardware		
	Finish Components and Accessories (Exterior)		
	16.01 Installs exterior wall components		
	16.02 Installs exterior wall coverings		
	What is taught progressively?		
	• N/A		
	What is taught in context?		
	 with applicable task(s) 		
		nterior Finish	
TODIC has BLOCK			
TOPIC by BLOCK Level One	Level Two	Level Three	Level Four
Level Offic	Stairs (Straight)	Stairs (Concrete)	Stairs (Geometric)
	7.03 Lays out stairs	7.03 Lays out stairs	7.03 Lays out stairs
	20.03 Constructs stairs	8.07 Constructs stair formwork	20.03 Constructs stairs
	20.03 Constructs stans	20.03 Constructs stairs	20.05 Constructs stans

3.3. Carpenter Sequencing - Sub-ta	ask continued original development, pli	EASE SEE BELOW FOR UPDATES	
	What is taught progressively?		
	type of stair(s)		
	What is taught in context?		
	• layout		
	• construct		
		Ceilings Systems	
		7.06 Lays out ceiling systems	
		17.04 Installs suspended ceilings	
		Wall Systems (Demountable), Wallboard and Finish	
		17.05 Installs demountable wall systems	
		17.01 Installs wallboard	
		17.02 Installs wall compound	
		17.03 Installs panels, tiles and solid wood finishes	
			Panels, Tiles and Solid Wood Finishes
			17.03 Install panels, tiles and solid wood
			finishes
		Finish Components and Accessories (Interior) (includes	
		cabinets)	
		20.01 Fabricates finish components	
		20.02 Installs finish components and accessories	
		Jambs/Frames, Doors, Windows and Hardware (Interior)	
		(wood and steel)	
		19.01 - installs interior jambs/frames	
		19.02 - installs interior doors	
		19.03 - installs interior windows	
		19.04 - installs interior door and window hardware	
			Flooring (Floor Covering)
			18.01 Installs underlayment
			18.02 Installs floor covering
			18.03 Installs access flooring
		What is taught progressively?	
		N/A	
		What is taught in context?	
		 interior jambs/frames 	
		interior doors	
		interior windows	
		interior door and window hardware	

3.3. Carpenter Sequencing - Sub-task continued original development, please see below for updates				
Block G - Renovation				
TOPIC by BLOCK				
Level One	Level Two	Level Three	Level Four	
			Renovation 21.01 Removes existing material 21.02 Protects structure during renovations 22.01 Joins new to existing construction 22.02 Changes existing structure during renovations Note: Jurisdictions can choose to exceed baseline and teach speciality cabinetry here.	

NOTE – Sequencing based on the most recent national occupational analysis.

NOTE – Sub-tasks found in the NOA, which *directly* relate to the Unit or Topic title, are listed in this table. Other Sub-tasks related to the Unit or Topic, not listed in this table, may be added to achieve a logical template for instruction. The sub-tasks may be repeated in multiple Units or Topics due to similar knowledge and competencies for Sub-tasks.

CARPENTER - ORIGINAL DEVELOPMENT, PLEASE SEE BELOW FOR UPDATES

3.3.A Carpenter Sequencing – Phase 7 UPDATES (2021)			
Level One	Level Two	Level Three	Level Four
	Context	Context	Context
	Tools and Equipment	Tools and Equipment	Tools and Equipment
	Documentation	Documentation	Documentation
Tools and Equipment	Tools and Equipment		
1.01 Uses hand, power and pneumatic tools	1.05 Uses layout instruments and equipment		
1.02 Uses			
stationary tools			
1.03 Uses powder-actuated tools			
1.04 Uses lifting, rigging and hoisting equipment			
1.05 Uses layout instruments and equipment			
(1.06, 1.07 NCC)			
Safety-Related Activities			
2.01 Uses personal			
protective			
equipment (PPE)			
and safety			
equipment			
2.02 Maintains safe work environment			
Temporary Access Structures			
3.01 Uses			
stationary access			
equipment			
3.02 Uses mobile			
access equipment			
3.03 Erects/			
dismantles			
scaffolding			
3.04 Modifies			
scaffolding			
Uses Communication Techniques			Uses Mentoring Techniques
4.01 Uses communication techniques			4.02 Uses mentoring techniques
Documentation			
5.01 Interprets			
oroject drawings.			
5.02 Interprets			
specifications.			
5.03 Interprets			

3.3.A Carpenter Sequencing – Phase 7 UPDATES (2021)			
Level One	Level Two	Level Three	Level Four
safety			
documentation.			
5.04 Interprets			
workplace			
documentation.			
			Organizes Work
			6.01 Schedules
			work sequence
			6.02 Performs site
			preparation 6.03 Performs
			quantity take off
			6.04 Organizes material
Layout	Layout	Layout	Layout
7.01 Performs site	7.01 Performs site	7.02 Lays out	7.03 Lays out floors
layout.	layout	concrete	7.07 Lays out noors
7.02 Lays out	7.03 Lays out floors	formwork	7.08 Lays out
concrete	7.05 Lays out walls	7.03 Lays out floors	stairs
formwork	7.06 Lays out	7.06 Lays out	7.09 Lays out balustrades
7.03 Lays out floors	ceilings	ceilings	7.00 20,0 000 000000000000000000000000000
7.04 Lays out decks	7.07 Lays out roofs	7.07 Lays out roofs	
7.05 Lays out walls	7.08 Lays out	7.08 Lays out	
7.06 Lays out	stairs	stairs	
ceilings		7.09 Lays out balustrades	
7.07 Lays out roofs			
Formwork		Formwork	
8.03 Constructs		8.01 Erects	
footing forms.		excavation shoring	
8.04 Constructs wall form systems and grade beam		and underpinning	
formwork		8.02 Erects	
8.05 Constructs		concrete falsework	
slab formwork		8.06 Constructs	
8.08 Installs embedded reinforcements		column formwork	
8.09 Dismantles		8.07 Constructs	
formwork		stair formwork	
		8.08 Installs embedded reinforcements	
Concrete, Cement-Based and Epoxy Products		Concrete, Cement-Based and Epoxy Products	

3.3.A Carpenter Sequencing – Phase 7 UPDATES (2021)			
Level One	Level Two	Level Three	Level Four
9.01 Places concrete. 9.02 Facilitates curing of concrete. 9.03 Performs basic concrete finishing.		9.04 Installs pre-cast components. 9.05 Installs grout.	
Floor Systems 10.01 Installs engineered floor systems. 10.02 Constructs dimensional lumber floor framing	Floor Systems 10.02 Constructs dimensional lumber floor framing		
Deck Systems 11.01 Constructs decks 11.02 Installs deck components			
Wall Systems 12.01 Installs engineered wall systems 12.02 Constructs dimensional lumber wall framing	Wall Systems 12.01 Installs engineered wall systems 12.02 Constructs dimensional lumber wall framing		
Halling	Roof and Ceiling Systems 13.01 Installs engineered trusses. 13.02 Constructs roof and ceiling framing.	Roof and Ceiling Systems 13.01 Installs engineered trusses. 13.02 Constructs roof and ceiling framing.	Roof and Ceiling Systems 13.01 Installs engineered trusses. 13.02 Constructs roof and ceiling framing.
	Exterior Doors and Windows 14.01 Installs exterior jambs/frames. 14.02 Installs exterior doors. 14.03 Installs		

3.3.A Carpenter Sequencing – Phase 7 UPDATES (2021)			
Level One	Level Two	Level Three	Level Four
	exterior windows.		
	14.04 Installs		
	exterior door and		
	window		
	hardware.		
	Roofing		
	15.01 Installs		
	roofing		
	components.		
	15.02 Installs		
	roofing coverings.		
	Exterior Finishes		
	16.01 Installs		
	exterior wall		
	components.		
	16.02 Installs		
	exterior wall		
	coverings.		
		Wall and Ceiling Finishes	
		17.01 Installs	
		wallboard	
		17.02 Applies compound to walls and ceilings	
		17.03 Installs	
		panels, tiles and	
		solid wood	
		finishes	
		17.04 Installs	
		suspended	
		ceilings	
		17.05 Installs	
		demountable wall	
		systems	
			Flooring
			18.01 Installs underlayment.
			18.02 Installs floor coverings.
		l l l l l l l l l l l l l l l l l l l	18.03 Installs access flooring.
		Interior Doors and Windows	
		19.01 Installs	
		interior	

.A Carpenter Sequencing – Phase 7 UPDATES (2021)			
Level One	Level Two	Level Three	Level Four
		jambs/frames.	
		19.02 Installs	
		interior doors.	
		19.03 Installs	
		interior windows.	
		19.04 Installs	
		interior door and	
		window	
		hardware.	
	Finish Components and Stairs	Finish Components and Stairs	Finish Components and Stairs
	20.03 Constructs stairs ¹⁷	20.01 Fabricates finish components	20.03 Constructs stairs
		20.02 Installs finish components and accessories	
		20.03 Constructs stairs	
			Renovation Support Activities
			21.01 Removes
			existing material.
			21.02 Protects
			structure during
			renovations.
			Renovation Construction Activities
			22.01 Joins new to existing construction
			22.02 Changes existing structure during
			renovations

¹⁷ Some basic overview of stair construction concepts could be introduced by trainers as a meet and exceed in level one (e.g. in combination with decks), but note that industry would be introducing the experience on the job when possible.

4. Ironworker (Generalist)

4.1. Ironworker (Generalist)¹⁸ Recommendations

That provinces and territories adopt the Red Seal trade name Ironworker (Generalist) / Monteur/monteuse de charpentes en acier (généraliste)

- That the total number of training hours be **5400 hours** (jurisdictions will determine the ratio of in-class vs. on-the-job training).
- That the technical training program offers **3 training levels**.
- That the **sequencing** reflects the topic and subtask mapping in the sequencing documents with the following variation:
 - o Jurisdictions may meet the benchmark by covering content that was not covered in level 1 and 2 or exceed the benchmark by reinforcing content taught in level 1 and 2 in level 3 Pre-Stressed/Post-Tensioning Systems.

 $^{^{18}}$ Alberta is in the process of considering de-designating Ironworker (Generalist) so will not be harmonizing this trade at this time.

nworker (Generalist) Sequencing - Sna	pshot	
Level One	Level Two	Level Three
Safety Awareness		
Tools and Equipment		
Access Equipment		
Hoisting, Lifting and Rigging	Hoisting, Lifting and Rigging	Hoisting, Lifting and Rigging
Communication and Trade Documentation		
Welding I		Welding II
Oxy-fuel Cutting		
	Work Planning	Work Planning
Drawings	Drawings	Drawings
Introduction to Cranes	Cranes	Cranes
Structural Components	Structural Components	Structural Components
Structural Steel Erection and Dismantling	Structural Steel Erection and Dismantling	Structural Steel Erection and Dismantling
	Pre-engineered Structures	Pre-engineered Structures
	Pre-cast Concrete Erection and Dismantling	Pre-cast Concrete Erection and Dismantling
	Machinery and Equipment	Machinery and Equipment
	Miscellaneous Ironwork	Miscellaneous Ironwork
		Ornamental Ironwork
Reinforcing	Reinforcing	
Pre-Stressed/Post-Tensioning Systems	Pre-Stressed/Post-Tensioning Systems	Pre-Stressed/Post-Tensioning Systems ¹⁹

¹⁹ <u>Variation</u>: Jurisdictions may meet the benchmark by covering content that was not covered in level 1 and 2 or exceed the benchmark by reinforcing content taught in level 3 Pre-Stressed/Post-Tensioning Systems

Level One	Level Two	Level Three
Safety Awareness		
personal protective equipment (PPE)		
 safe work environment 		
site hazards		
Fools and Equipment		
hand tools		
• power tools		
bending tools and equipment		
powder-actuated tools		
welding equipment		
Access Equipment		
aerial work platforms		
• ladders		
 scaffolding 		
loisting, Lifting and Rigging	Hoisting, Lifting and Rigging	Hoisting, Lifting and Rigging
hand signals.	 hand signals. 	hand signals.
communication	• communication	communication
load to lift capability	load to lift capability	load to lift capability
rigging equipment	rigging equipment	rigging equipment
hoisting equipment	hoisting equipment	hoisting equipment
lifting equipment	lifting equipment	lifting equipment
 rigging to load 	rigging to load	rigging to load
aught progressively in context with the level of training	Taught progressively in context with the level of training	Taught progressively in context with the level of training
Communication and Trade Documentation		
 standards, regulations and procedures 		
 communication 		
hand signals		
 introduction to work planning 		
Welding I		Welding II
 welding equipment 		welding equipment
aught progressively in context with the level of training.		Taught progressively in context with the level of training.
Oxy-fuel Cutting		
 thermal and oxy-fuel cutting equipment 		
	Work Planning	Work Planning
	 materials and supplies 	materials and supplies
	work tasks	 work tasks

4.3 Ironworker (Generalist) Sequencing – Topic Detail		
Level One	Level Two	Level Three
	Taught progressively in context with the level of training	Taught progressively in context with the level of training
Drawings	Drawings	Drawings
drawings and specifications	 drawings and specifications 	drawings and specifications
Taught progressively in context with the level of training	Taught progressively in context with the level of training	Taught progressively in context with the level of training
Introduction to Cranes	Cranes	Cranes
site hazards	site hazards	site hazards
crane position	crane position	crane position
base preparation	base preparation	base preparation
crane assembly	crane assembly	crane assembly
crane components (disassembly)	 crane components (disassembly) 	 crane components (disassembly)
transport	 transport 	transport
 hydraulic and conventional cranes 	 hydraulic and conventional cranes 	 hydraulic and conventional cranes
tower cranes	tower cranes	tower cranes
electric overhead travelling cranes	electric overhead travelling cranes	electric overhead travelling cranes
Taught progressively in context with the level of training	Taught progressively in context with the level of training	Taught progressively in context with the level of training
Structural Components	Structural Components	Structural Components
• layout	• layout	• layout
falsework	 falsework 	• falsework
structural members	structural members	structural members
Structural Steel Erection and Dismantling	Structural Steel Erection and Dismantling	Structural Steel Erection and Dismantling
surveying equipment	 surveying equipment 	surveying equipment
• layout	• layout	• layout
 structural members (attaching, leveling, plumbing and aligning) 	 structural members (attaching, leveling, plumbing and aligning) 	 structural members (attaching, leveling, plumbing and aligning)
 structural members (completing installing) 	 structural members (completing installing) 	 structural members (completing installing)
current condition of components	 current condition of components 	current condition of components
field-fabricating components	 field-fabricating components 	field-fabricating components
 components (replacing and removing) 	 components (replacing and removing) 	 components (replacing and removing)
preventative maintenance	preventative maintenance	preventative maintenance
 structure or components (decommissioning) 	 structure or components (decommissioning) 	 structure or components (decommissioning)
 disassembly 	 disassembly 	 disassembly
	Pre-engineered Structures	Pre-engineered Structures
	surveying equipment	surveying equipment
	• layout	• layout
	 structural members (leveling, plumbing and aligning) 	 structural members (leveling, plumbing and aligning)
	 structural members (completing installing) 	 structural members (completing installing)

4.3 Ironworker (Generalist) Sequencing – Topic Detail			
Level One	Level Two	Level Three	
	current condition of components	current condition of components	
	field-fabricating components	field-fabricating components	
	 components (replacing and removing) 	 components (replacing and removing) 	
	preventative maintenance	preventative maintenance	
	 structure or components (decommissioning) 	 structure or components (decommissioning) 	
	disassembly	• disassembly	
	Pre-cast Concrete Erection and Dismantling	Pre-cast Concrete Erection and Dismantling	
	surveying equipment	surveying equipment	
	• layout	• layout	
	 structural members (leveling, plumbing and aligning) 	 structural members (leveling, plumbing and aligning) 	
	 structural members (completing installing) 	 structural members (completing installing) 	
	 current condition of components 	 current condition of components 	
	 field-fabricating components 	 field-fabricating components 	
	 components (replacing and removing) 	 components (replacing and removing) 	
	preventative maintenance	preventative maintenance	
	 structure or components (decommissioning) 	 structure or components (decommissioning) 	
	• disassembly	 disassembly 	
	Machinery and Equipment	Machinery and Equipment	
	surveying equipment	surveying equipment	
	• layout	• layout	
	 material handling systems (installation, aligning and placing). 	 material handling systems (installation, aligning and placing). 	
	preventative maintenance.	 preventative maintenance. 	
	 structure or components (decommissioning) 	 structure or components (decommissioning) 	
	 disassembly 	 disassembly 	
	component (removing)	component (removing)	
	Miscellaneous Ironwork	Miscellaneous Ironwork	
	surveying equipment	surveying equipment	
	• layout	• layout	
	curtain walls	curtain walls	
	preventative maintenance	preventative maintenance	
	structure or components (decommissioning)	structure or components (decommissioning)	
	• disassembly	• disassembly	
	component (removing)	component (removing)	
		Ornamental Ironwork	
		surveying equipment	
		• layout	
		curtain walls	

4.3 Ironworker (Generalist) Sequencing – Topic Detail			
Level One	Level Two	Level Three	
		 preventative maintenance structure or components (decommissioning) disassembly component (removing) 	
Reinforcing	Reinforcing		
 bending tools and equipment 	 bending tools and equipment 		
 materials (cutting and bending) 	 materials (cutting and bending) 		
 places reinforcing material (placing, tying and joining) 	 places reinforcing material (placing, tying and joining) 		
Pre-Stressed/Post-Tensioning Systems	Pre-Stressed/Post-Tensioning Systems	Pre-Stressed/Post-Tensioning Systems ²⁰	
• layout	• layout	• layout	
 tendons and accessories 	 tendons and accessories 	 tendons and accessories 	
 bursting steel and anchorages 	 bursting steel and anchorages 	 bursting steel and anchorages 	
 tendons to anchors 	tendons to anchors	 tendons to anchors 	
exposed tendons	exposed tendons	exposed tendons	
 stressing equipment (setting up and removing) 	 stressing equipment (setting up and removing) 	 stressing equipment (setting up and removing) 	
 tendons (cutting, capping and tensioning and de-stressing) 	 tendons (cutting, capping and tensioning and de-stressing) 	 tendons (cutting, capping and tensioning and de-stressing) 	
grouting equipment	grouting equipment	grouting equipment	
• grouts	• grouts	• grouts	

²⁰ <u>Variation</u>: Jurisdictions may meet the benchmark by covering content that was not covered in level 1 and 2 or exceed the benchmark by reinforcing content taught in level 1 and 2, in level 3 Pre-Stressed/Post-Tensioning Systems.

Level One	Level Two	Level Three
Safety Awareness		
3.08 Uses personal protective equipment (PPE).		
4.03 Maintains safe work environment.		
4.04 Assesses site hazards.		
Tools and Equipment		
3.01 Uses hand tools and measuring equipment.		
3.02 Uses power tools.		
3.03 Uses bending tools and equipment.		
3.04 Uses powder-actuated tools.		
3.10 Uses welding equipment.		
Access Equipment		
3.05 Uses aerial work platforms.		
3.06 Uses ladders.		
3.07 Uses scaffolding.		
Hoisting, Lifting and Rigging	Hoisting, Lifting and Rigging	Hoisting, Lifting and Rigging
2.04 Uses hand signals.	2.04 Uses hand signals.	2.04 Uses hand signals.
2.05 Communicates electronically.	2.05 Communicates electronically.	2.05 Communicates electronically.
5.01 Matches load to lift capability.	5.01 Matches load to lift capability.	5.01 Matches load to lift capability.
5.02 Inspects rigging equipment.	5.02 Inspects rigging equipment.	5.02 Inspects rigging equipment.
5.03 Maintains rigging equipment.	5.03 Maintains rigging equipment.	5.03 Maintains rigging equipment.
6.01 Uses hoisting equipment.	6.01 Uses hoisting equipment.	6.01 Uses hoisting equipment.
6.02 Uses lifting equipment	6.02 Uses lifting equipment	6.02 Uses lifting equipment
6.03 Attaches rigging to load.	6.03 Attaches rigging to load.	6.03 Attaches rigging to load.
Taught progressively in context with the level of training.	Taught progressively in context with the level of training.	Taught progressively in context with the level of training.
Communication and Trade Documentation		
1.02 Interprets standards, regulations and procedures.		
2.01 Communicates with co-workers.		
2.02 Communicates with others.		
2.03 Communicates with apprentices.		
2.04 Uses hand signals.		
2.05 Communicates electronically.		
4.01 Organizes materials and supplies. (Introduction)		
4.05 Plans work tasks. (Introduction)		
Welding I		Welding II
3.10 Uses welding equipment.		3.10 Uses welding equipment.

4.4 Ironworker (Generalist) Sequencing – Subtask by 2015 NOA			
Level One	Level Two	Level Three	
Taught progressively in context with the level of training.		Taught progressively in context with the level of training.	
Oxy-fuel Cutting 3.11 Uses thermal and oxy-fuel cutting equipment.			
,	Work Planning	Work Planning	
	4.01 Organizes materials and supplies. 4.05 Plans work tasks.	4.01 Organizes materials and supplies.4.05 Plans work tasks.	
	Taught progressively in context with the level of training.	Taught progressively in context with the level of training.	
Drawings	Drawings	Drawings	
1.01 Interprets drawings and specifications	1.01 Interprets drawings and specifications	1.01 Interprets drawings and specifications	
Taught progressively in context with the level of training.	Taught progressively in context with the level of training.	Taught progressively in context with the level of training.	
Introduction to Cranes	Cranes	Cranes	
7.01 Assesses crane site limitations.	7.01 Assesses crane site limitations.	7.01 Assesses crane site limitations	
7.02 Determines crane position.	7.02 Determines crane position.	7.02 Determines crane position.	
7.03 Prepares bases.	7.03 Prepares bases.	7.03 Prepares bases.	
7.04 Erects cranes and components.	7.04 Erects cranes and components.	7.04 Erects cranes and components.	
8.01 Disassembles crane components.	8.01 Disassembles crane components.	8.01 Disassembles crane components.	
8.02 Prepares crane and components for transport.	8.02 Prepares crane and components for transport.	8.02 Prepares crane and components for transport.	
Includes hydraulic, conventional, tower and electric overhead travelling	Includes hydraulic, conventional, tower and electric overhead travelling	Includes hydraulic, conventional, tower and electric overhead travelling	
cranes.	cranes.	cranes.	
Taught progressively in context with the level of training.	Taught progressively in context with the level of training.	Taught progressively in context with the level of training.	
Structural Components	Structural Components	Structural Components	
4.02 Marks layouts.	4.02 Marks layouts.	4.02 Marks layouts.	
14.01 Erects falsework.	14.01 Erects falsework.	14.01 Erects falsework.	
14.02 Attaches structural members.	14.02 Attaches structural members.	14.02 Attaches structural members.	
Structural Steel Erection and Dismantling	Structural Steel Erection and Dismantling	Structural Steel Erection and Dismantling	
3.09 Uses surveying equipment.	3.09 Uses surveying equipment.	3.09 Uses surveying equipment.	
4.02 Marks layouts.	4.02 Marks layouts.	4.02 Marks layouts.	
14.02 Attaches structural members.	14.02 Attaches structural members.	14.02 Attaches structural members.	
14.03 Levels, plumbs and aligns structural members.	14.03 Levels, plumbs and aligns structural members.	14.03 Levels, plumbs and aligns structural members.	
14.04 Completes installation of structural members.	14.04 Completes installation of structural members.	14.04 Completes installation of structural members.	
17.01 Assesses current condition of components.	17.01 Assesses current condition of components.	17.01 Assesses current condition of components.	
17.02 Field-fabricates components.	17.02 Field-fabricates components.	17.02 Field-fabricates components.	
17.03 Replaces components.	17.03 Replaces components.	17.03 Replaces components.	
17.04 Performs preventative maintenance.	17.04 Performs preventative maintenance.	17.04 Performs preventative maintenance.	
18.01 Ensures decommissioning of structure or components.	18.01 Ensures decommissioning of structure or components.	18.01 Ensures decommissioning of structure or components.	

4.4 Ironworker (Generalist) Sequencing – Subtask by 2015 NOA **Level One Level Three Level Two** 18.02 Plans sequence of disassembly. 18.02 Plans sequence of disassembly. 18.02 Plans sequence of disassembly. 18.03 Removes components. 18.03 Removes components. 18.03 Removes components. **Pre-engineered Structures Pre-engineered Structures** 3.09 Uses surveying equipment. 3.09 Uses surveying equipment. 4.02 Marks layouts. 4.02 Marks lavouts. 14.02 Attaches structural members. 14.02 Attaches structural members. 14.03 Levels, plumbs and aligns structural members. 14.03 Levels, plumbs and aligns structural members. 14.04 Completes installation of structural members. 14.04 Completes installation of structural members. 17.01 Assesses current condition of components. 17.01 Assesses current condition of components. 17.02 Field-fabricates components. 17.02 Field-fabricates components. 17.03 Replaces components. 17.03 Replaces components. 17.04 Performs preventative maintenance. 17.04 Performs preventative maintenance. 18.01 Ensures decommissioning of structure or components. 18.01 Ensures decommissioning of structure or components. 18.02 Plans sequence of disassembly. 18.02 Plans sequence of disassembly. 18.03 Removes components. 18.03 Removes components. **Pre-cast Concrete Erection and Dismantling Pre-cast Concrete Erection and Dismantling** 3.09 Uses surveying equipment. 3.09 Uses surveying equipment. 4.02 Marks layouts. 4.02 Marks layouts. 14.02 Attaches structural members. 14.02 Attaches structural members. 14.03 Levels, plumbs and aligns structural members. 14.03 Levels, plumbs and aligns structural members. 14.04 Completes installation of structural members. 14.04 Completes installation of structural members. 17.01 Assesses current condition of components. 17.01 Assesses current condition of components. 17.02 Field-fabricates components. 17.02 Field-fabricates components. 17.03 Replaces components. 17.03 Replaces components. 17.04 Performs preventative maintenance. 17.04 Performs preventative maintenance. 18.01 Ensures decommissioning of structure or components. 18.01 Ensures decommissioning of structure or components. 18.02 Plans sequence of disassembly. 18.02 Plans sequence of disassembly. 18.03 Removes components. 18.03 Removes components. **Machinery and Equipment Machinery and Equipment** 3.09 Uses surveying equipment. 3.09 Uses surveying equipment. 4.02 Marks layouts. 4.02 Marks layouts. 16.01 Installs material handling systems. 16.01 Installs material handling systems. 16.02 Aligns material handling systems. 16.02 Aligns material handling systems. 16.03 Places machinery and equipment. 16.03 Places machinery and equipment. 17.04 Performs preventative maintenance. 17.04 Performs preventative maintenance. 18.01 Ensures decommissioning of structure or components. 18.01 Ensures decommissioning of structure or components. 18.02 Plans sequence of disassembly. 18.02 Plans sequence of disassembly.

18.03 Removes components.

18.03 Removes components...

Level One	Level Two	Level Three
Level Offe	Miscellaneous Ironwork	Miscellaneous Ironwork
	3.09 Uses surveying equipment.	3.09 Uses surveying equipment.
	4.02 Marks layouts.	4.02 Marks layouts.
	15.01 Installs curtain walls and window walls.	15.01 Installs curtain walls and window walls.
	17.04 Performs preventative maintenance.	17.04 Performs preventative maintenance.
	18.01 Ensures decommissioning of structure or components.	18.01 Ensures decommissioning of structure or components.
	18.02 Plans sequence of disassembly.	18.02 Plans sequence of disassembly.
	18.03 Removes components.	18.03 Removes components.
		Ornamental Ironwork
		3.09 Uses surveying equipment.
		4.02 Marks layouts.
		15.02 Installs miscellaneous components.
		17.04 Performs preventative maintenance.
		18.01 Ensures decommissioning of structure or components.
		18.02 Plans sequence of disassembly.
		18.03 Removes components.
Reinforcing	Reinforcing	·
3.03 Uses bending tools and equipment	3.03 Uses bending tools and equipment	
9.01 Cuts materials	9.01 Cuts materials	
9.02 Bends materials	9.02 Bends materials	
10.01 Places reinforcing material	10.01 Places reinforcing material	
10.02 Ties material	10.02 Ties material	
10.03 Joins material	10.03 Joins material	
Pre-Stressed/Post-Tensioning Systems	Pre-Stressed/Post-Tensioning Systems	Pre-Stressed/Post-Tensioning Systems ²¹
10.01 Lays out profile	10.01 Lays out profile	10.01 Lays out profile
11.02 Places tendons and accessories	11.02 Places tendons and accessories	11.02 Places tendons and accessories
11.03 Installs bursting steel and anchorages	11.03 Installs bursting steel and anchorages	11.03 Installs bursting steel and anchorages
11.04 Connects tendons to anchors	11.04 Connects tendons to anchors	11.04 Connects tendons to anchors
11.05 Protects exposed tendons	11.05 Protects exposed tendons	11.05 Protects exposed tendons
12.01 Sets up stressing equipment	12.01 Sets up stressing equipment	12.01 Sets up stressing equipment
12.02 Tensions tendons	12.02 Tensions tendons	12.02 Tensions tendons
12.03 Cuts and caps tendons	12.03 Cuts and caps tendons	12.03 Cuts and caps tendons
12.04 Removes stressing equipment	12.04 Removes stressing equipment	12.04 Removes stressing equipment
12.05 De-stresses tendons	12.05 De-stresses tendons	12.05 De-stresses tendons
13.01 Sets up grouting equipment	13.01 Sets up grouting equipment	13.01 Sets up grouting equipment
13.02 Installs grouts	13.02 Installs grouts	13.02 Installs grouts
15.02 mistalis grouts	13.02 matana grouta	13.02 matana grouta
Taught progressively in context with the level of training.	Taught progressively in context with the level of training.	Taught progressively in context with the level of training.

²¹ <u>Variation</u>: Jurisdictions may meet the benchmark by covering content that was not covered in level 1 and 2 or exceed the benchmark by reinforcing content taught in level 1 and 2, in level 3 Pre-Stressed/Post-Tensioning Systems.

5. Ironworker (Structural/Ornamental)

5.1. Ironworker (Structural/Ornamental) Recommendations

That provinces and territories adopt the Red Seal trade name Ironworker (Structural/Ornamental)²² / Monteur/monteuse de charpentes en acier (structural et ornemental)

- That the total number of training hours be **5400** (jurisdictions will determine the ratio of in-class vs. on the job training).
- That the technical training program offers 3 training levels.
- That the **sequencing** reflects the topic and subtask mapping in the sequencing documents.

²² Alberta will be abstaining from approving the harmonized course sequencing for Ironworker (Structural/Ornamental) due to concerns about how the sequencing will affect a provincially designated trade – Metal Building Systems Erector. Alberta's abstention should not prevent the CCDA from harmonizing this trade. Alberta will continue to engage its industry stakeholders and seek opportunities for alignment with the Red Seal standard.

5.2 Ironworker (Structural/Ornamental) Sequencing - Snapshot **Level Three Level One Level Two** Safety Awareness Tools and Equipment Access Equipment Hoisting, Lifting and Rigging Hoisting, Lifting and Rigging Hoisting, Lifting and Rigging Communication and Trade Documentation Welding I Welding II Oxy-fuel Cutting Work Planning Work Planning Drawings Drawings Drawings Introduction to Cranes Cranes Cranes Structural Components Structural Components **Structural Components** Structural Steel Erection and Dismantling Structural Steel Erection and Dismantling Structural Steel Erection and Dismantling Pre-engineered Structures **Pre-engineered Structures** Pre-cast Concrete Erection and Dismantling **Pre-cast Concrete Erection and Dismantling** Machinery and Equipment Machinery and Equipment Miscellaneous Ironwork Miscellaneous Ironwork Ornamental Ironwork

5.3 Ironworker (Structural/Ornamental) Sequencing – Topic Detail		
Level One	Level Two	Level Three
Safety Awareness		
 personal protective equipment (PPE) 		
safe work environment		
site hazards		
Tools and Equipment		
 hand tools 		
power tools		
 powder-actuated tools 		
welding equipment		
Access Equipment		
aerial work platforms		
• ladders		
 scaffolding 		
Hoisting, Lifting and Rigging	Hoisting, Lifting and Rigging	Hoisting, Lifting and Rigging
 hand signals 	hand signals	 hand signals
 communication 	 communication 	• communication
load to lift capability	 load to lift capability 	load to lift capability
rigging equipment	 rigging equipment 	rigging equipment
 hoisting equipment 	 hoisting equipment 	hoisting equipment
lifting equipment	 lifting equipment 	lifting equipment
rigging to load	rigging to load	rigging to load
Taught progressively in context with the level of training	Taught progressively in context with the level of training	Taught progressively in context with the level of training
Communication and Trade Documentation		
 standards, regulations and procedures 		
communication		
hand signals.		
 introduction to work planning 		
Welding I		Welding II
welding equipment		welding equipment
Taught progressively in context with the level of training		Taught progressively in context with the level of training
Oxy-fuel Cutting		
thermal and oxy-fuel cutting equipment		
	Work Planning	Work Planning
	 materials and supplies 	 materials and supplies
	work tasks	work tasks
	Taught progressively in context with the level of training	

Level One	Level Two	Level Three
		Taught progressively in context with the level of training
Drawings	Drawings	Drawings
 drawings and specifications 	drawings and specifications	drawings and specifications
Faught progressively in context with the level of training	Taught progressively in context with the level of training	Taught progressively in context with the level of training
Introduction to Cranes	Cranes	Cranes
site hazards	site hazards	site hazards
crane position	crane position	crane position
base preparation	base preparation	base preparation
crane assembly	crane assembly	crane assembly
 crane components (disassembly) 	 crane components (disassembly) 	 crane components (disassembly)
 transport 	• transport	transport
 hydraulic and conventional cranes 	 hydraulic and conventional cranes 	 hydraulic and conventional cranes
 tower cranes 	• tower cranes	tower cranes
electric overhead travelling cranes	electric overhead travelling cranes	electric overhead travelling cranes
aught progressively in context with the level of training	Taught progressively in context with the level of training	Taught progressively in context with the level of training
tructural Components	Structural Components	Structural Components
• layout	• layout	• layout
 falsework 	• falsework	 falsework
structural members	structural members	structural members
tructural Steel Erection and Dismantling	Structural Steel Erection and Dismantling	Structural Steel Erection and Dismantling
 surveying equipment 	surveying equipment	surveying equipment
• layout	• layout	• layout
 structural members (attaching, leveling, plumbing and aligning) 	 structural members (attaching, leveling, plumbing and aligning) 	 structural members (attaching, leveling, plumbing and aligning)
 structural members (completing installing) 	 structural members (completing installing) 	 structural members (completing installing)
 current condition of components 	current condition of components	current condition of components
 field-fabricating components 	 field-fabricating components 	field-fabricating components
 components (replacing and removing) 	 components (replacing and removing) 	 components (replacing and removing)
preventative maintenance	preventative maintenance	preventative maintenance
 structure or components (decommissioning) 	 structure or components (decommissioning) 	 structure or components (decommissioning)
 disassembly 	 disassembly 	 disassembly
	Pre-engineered Structures	Pre-engineered Structures
	surveying equipment	surveying equipment
	• layout	• layout
	 structural members (attaching, leveling, plumbing and aligning) 	 structural members (attaching, leveling, plumbing and aligning)
	 structural members (completing installing) 	structural members (completing installing)
	current condition of components	current condition of components

5.3 Ironworker (Structural/Ornamental) Sequencing – Topic Detail		
Level One	Level Two	Level Three
	field-fabricating components	field-fabricating components
	 components (replacing and removing) 	 components (replacing and removing)
	preventative maintenance	preventative maintenance
	 structure or components (decommissioning) 	 structure or components (decommissioning)
	 disassembly 	 disassembly
	Pre-cast Concrete Erection and Dismantling	Pre-cast Concrete Erection and Dismantling
	surveying equipment	surveying equipment
	• layout	• layout
	 structural members (attaching, leveling, plumbing and aligning) 	 structural members (attaching, leveling, plumbing and aligning)
	 structural members (completing installing) 	 structural members (completing installing)
	 current condition of components 	current condition of components
	 field-fabricating components 	field-fabricating components
	 components (replacing and removing) 	 components (replacing and removing)
	 preventative maintenance 	preventative maintenance
	 structure or components (decommissioning) 	 structure or components (decommissioning)
	 disassembly 	disassembly
	Machinery and Equipment	Machinery and Equipment
	surveying equipment	surveying equipment
	• layout	• layout
	 material handling systems (installation, aligning and placing). 	 material handling systems (installation, aligning and placing).
	preventative maintenance.	preventative maintenance.
	 structure or components (decommissioning) 	 structure or components (decommissioning)
	 disassembly 	 disassembly
	component (removing)	component (removing)
	Miscellaneous Ironwork	Miscellaneous Ironwork
	surveying equipment	surveying equipment
	• layout	• layout
	curtain walls	curtain walls
	preventative maintenance	preventative maintenance
	structure or components (decommissioning)	structure or components (decommissioning)
	• disassembly	• disassembly
	component (removing)	component (removing)
		Ornamental Ironwork
		surveying equipment
		• layout
		• curtain walls
		preventative maintenance

5.3 Ironworker (Structural/Ornamental) Sequencing – Topic Detail		
Level One	Level Two	Level Three
		 structure or components (decommissioning) disassembly component (removing)

Level One	Level Two	Level Three
Safety Awareness		
3.07 Uses personal protective equipment (PPE).		
4.03 Maintains safe work environment.		
4.04 Assesses site hazards.		
Tools and Equipment		
3.01 Uses hand tools and measuring equipment.		
3.02 Uses power tools.		
3.03 Uses powder-actuated tools.		
3.09 Uses welding equipment.		
Access Equipment		
3.04 Uses aerial work platforms.		
3.05 Uses ladders.		
3.06 Uses scaffolding.		
Hoisting, Lifting and Rigging	Hoisting, Lifting and Rigging	Hoisting, Lifting and Rigging
2.04 Uses hand signals.	2.04 Uses hand signals.	2.04 Uses hand signals.
2.05 Communicates electronically.	2.05 Communicates electronically.	2.05 Communicates electronically.
5.01 Matches load to lift capability.	5.01 Matches load to lift capability.	5.01 Matches load to lift capability.
5.02 Inspects rigging equipment.	5.02 Inspects rigging equipment.	5.02 Inspects rigging equipment.
5.03 Maintains rigging equipment.	5.03 Maintains rigging equipment.	5.03 Maintains rigging equipment.
6.01 Uses hoisting equipment.	6.01 Uses hoisting equipment.	6.01 Uses hoisting equipment.
6.02 Uses lifting equipment.	6.02 Uses lifting equipment.	6.02 Uses lifting equipment
6.03 Attaches rigging to load.	6.03 Attaches rigging to load.	6.03 Attaches rigging to load.
Taught progressively in context with the level of training.	Taught progressively in context with the level of training.	Taught progressively in context with the level of training.
Communication and Trade Documentation		
1.02 Interprets standards, regulations and procedures.		
2.01 Communicates with co-workers.		
2.02 Communicates with others.		
2.03 Communicates with apprentices.		

5.4 Ironworker (Structural/Ornamental) Sequencing – Sub-Task by 2015 NOA **Level Three Level One Level Two** 2.04 Uses hand signals. 2.05 Communicates electronically. 4.01 Organizes materials and supplies. 4.05 Plans work tasks. Welding I Welding II 3.09 Uses welding equipment. 3.09 Uses welding equipment. Taught progressively in context with the level of training Taught progressively in context with the level of training **Oxy-fuel Cutting** 3.10 Uses thermal and oxy-fuel cutting equipment. **Work Planning Work Planning** 4.01 Organizes materials and supplies. 4.01 Organizes materials and supplies. 4.05 Plans work tasks. 4.05 Plans work tasks. Taught progressively in context with the level of training Taught progressively in context with the level of training **Drawings Drawings Drawings** 1.01 Interprets drawings and specifications 1.01 Interprets drawings and specifications 1.01 Interprets drawings and specifications Taught progressively in context with the level of training Taught progressively in context with the level of training Taught progressively in context with the level of training **Introduction to Cranes** Cranes Cranes 7.01 Assesses crane site limitations. 7.01 Assesses crane site limitations. 7.01 Assesses crane site limitations. 7.02 Determines crane position. 7.02 Determines crane position. 7.02 Determines crane position. 7.03 Prepares bases. 7.03 Prepares bases. 7.03 Prepares bases. 7.04 Erects cranes and components. 7.04 Erects cranes and components. 7.04 Erects cranes and components. 8.01 Disassembles crane components. 8.01 Disassembles crane components. 8.01 Disassembles crane components. 8.02 Prepares crane for transport. 8.02 Prepares crane for transport. 8.02 Prepares crane for transport. Includes hydraulic, conventional, tower and electric overhead travelling Includes hydraulic, conventional, tower and electric overhead travelling Includes hydraulic, conventional, tower and electric overhead travelling cranes. cranes. cranes. Taught progressively in context with the level of training. Taught progressively in context with the level of training. Taught progressively in context with the level of training. **Structural Components Structural Components Structural Components** 4.02 Marks layouts. 4.02 Marks layouts. 4.02 Marks layouts. 9.01 Erects falsework. 9.01 Erects falsework. 9.01 Erects falsework. 9.02 Attaches structural members. 9.02 Attaches structural members. 9.02 Attaches structural members. **Structural Steel Erection and Dismantling Structural Steel Erection and Dismantling Structural Steel Erection and Dismantling** 3.08 Uses surveying equipment. 3.08 Uses surveying equipment. 3.08 Uses surveying equipment. 4.02 Marks layouts. 4.02 Marks layouts. 4.02 Marks layouts.

5.4 Ironworker (Structural/Ornamental) Sequencing – Sub-Task by 2015 NOA

Level One	Level Two	Level Three
9.02 Attaches structural members.	0.02 Attaches structural members	0.02 Attaches structural members
9.02 Attaches structural members. 9.03 Levels, plumbs and aligns structural members.	9.02 Attaches structural members. 9.03 Levels, plumbs and aligns structural members.	9.02 Attaches structural members. 9.03 Levels, plumbs and aligns structural members.
	• •	
9.04 Completes installation of structural members.	9.04 Completes installation of structural members.	9.04 Completes installation of structural members.
12.01 Assesses current condition of components.	12.01 Assesses current condition of components.	12.01 Assesses current condition of components.
12.02 Field-fabricates components.	12.02 Field-fabricates components.	12.02 Field-fabricates components.
12.03 Replaces components.	12.03 Replaces components.	12.03 Replaces components.
12.04 Performs preventative maintenance.	12.04 Performs preventative maintenance.	12.04 Performs preventative maintenance.
13.01 Ensures decommissioning of structure or components.	13.01 Ensures decommissioning of structure or components.	13.01 Ensures decommissioning of structure or components.
13.02 Plans sequence of disassembly.	13.02 Plans sequence of disassembly.	13.02 Plans sequence of disassembly.
13.03 Removes components.	13.03 Removes components.	13.03 Removes components.
	Pre-engineered Structures	Pre-engineered Structures
	3.08 Uses surveying equipment.	3.08 Uses surveying equipment.
	4.02 Marks layouts.	4.02 Marks layouts.
	9.02 Attaches structural members.	9.02 Attaches structural members.
	9.03 Levels, plumbs and aligns structural members.	9.03 Levels, plumbs and aligns structural members.
	9.04 Completes installation of structural members.	9.04 Completes installation of structural members.
	12.01 Assesses current condition of components.	12.01 Assesses current condition of components.
	12.02 Field-fabricates components.	12.02 Field-fabricates components.
	12.03 Replaces components.	12.03 Replaces components.
	12.04 Performs preventative maintenance.	12.04 Performs preventative maintenance.
	13.01 Ensures decommissioning of structure or components.	13.01 Ensures decommissioning of structure or components.
	13.02 Plans sequence of disassembly.	13.02 Plans sequence of disassembly.
	13.03 Removes components.	13.03 Removes components.
	Pre-cast Concrete Erection and Dismantling	Pre-cast Concrete Erection and Dismantling
	3.08 Uses surveying equipment.	3.08 Uses surveying equipment.
	4.02 Marks layouts.	4.02 Marks layouts.
	9.02 Attaches structural members.	9.02 Attaches structural members.
	9.03 Levels, plumbs and aligns structural members.	9.03 Levels, plumbs and aligns structural members.
	9.04 Completes installation of structural members.	9.04 Completes installation of structural members.
	12.01 Assesses current condition of components.	12.01 Assesses current condition of components.
	12.02 Field-fabricates components.	12.02 Field-fabricates components.
	12.03 Replaces components.	12.03 Replaces components.
	12.04 Performs preventative maintenance.	12.04 Performs preventative maintenance.
	13.01 Ensures decommissioning of structure or components.	13.01 Ensures decommissioning of structure or components.
	13.02 Plans sequence of disassembly.	13.02 Plans sequence of disassembly.
	13.03 Removes components.	13.03 Removes components.
	Machinery and Equipment	Machinery and Equipment
	3.08 Uses surveying equipment.	3.08 Uses surveying equipment.
	4.02 Marks layouts.	4.02 Marks layouts.
	T.UZ IVIGINS IGYUUCS.	T.UZ IVIGINS IGYOUGS.

5.4 Ironworker (Structural/Ornamental) Sequencing – Sub-Task by 2015 NOA		
Level One	Level Two	Level Three
	11.01 Installs material handling systems.	11.01 Installs material handling systems.
	11.02 Aligns material handling systems.	11.02 Aligns material handling systems.
	11.03 Places machinery and equipment.	11.03 Places machinery and equipment.
	12.04 Performs preventative maintenance.	12.04 Performs preventative maintenance.
	13.01 Ensures decommissioning of structure or components.	13.01 Ensures decommissioning of structure or components.
	13.02 Plans sequence of disassembly.	13.02 Plans sequence of disassembly.
	13.03 Removes components.	13.03 Removes components.
	Miscellaneous Ironwork	Miscellaneous Ironwork
	3.08 Uses surveying equipment.	3.08 Uses surveying equipment.
	4.02 Marks layouts.	4.02 Marks layouts.
	10.01 Installs curtain walls and window walls.	10.01 Installs curtain walls and window walls.
	12.04 Performs preventative maintenance.	12.04 Performs preventative maintenance.
	13.01 Ensures decommissioning of structure or components.	13.01 Ensures decommissioning of structure or components.
	13.02 Plans sequence of disassembly.	13.02 Plans sequence of disassembly.
	13.03 Removes components.	13.03 Removes components.
		Ornamental Ironwork
		3.08 Uses surveying equipment.
		4.02 Marks layouts.
		10.02 Installs miscellaneous components.
		12.04 Performs preventative maintenance.
		13.01 Ensures decommissioning of structure or components.
		13.02 Plans sequence of disassembly.
		13.03 Removes components.

6. Ironworker (Reinforcing)

6.1. Ironworker (Reinforcing) Recommendations

That provinces and territories adopt the Red Seal trade name Ironworker (Reinforcing)²³ / Monteur/monteuse de charpentes en acier (barres d'armature)

- That the total number of training hours be **3600** (jurisdictions will determine the ratio of in-class vs. on the job training).
- That the technical training program offers 2 training levels.
- That the **sequencing** reflects the topic and subtask mapping in the sequencing documents.

²³ Alberta will be abstaining from approving the harmonized course sequencing for Ironworker (Reinforcing) due to concerns about how the sequencing will affect a provincially designated trade – Metal Building Systems Erector. Alberta's abstention should not prevent the CCDA from harmonizing this trade. Alberta will continue to engage its industry stakeholders and seek opportunities for alignment with the Red Seal standard.

6.2 Ironworker (Reinforcing) Sequencing - Snapshot	
Level One	Level Two
Safety Awareness	
Tools and Equipment	
Access Equipment	
Hoisting, Lifting and Rigging	Hoisting, Lifting and Rigging
Communication and Trade Documentation	
Welding I	
Oxy-fuel Cutting	
	Work Planning
Structural Components	
Drawings	Drawings
Reinforcing	Reinforcing
Introduction to Cranes	Cranes
Pre-Stressed/Post Tensioning Systems	Pre-Stressed/Post Tensioning Systems

Level One	Level Two
Safety Awareness	
Personal Protective Equipment (PPE)	
Safe Work environment	
Site Hazards	
Tools and Equipment	
Hand Tools	
Power Tools	
Bending Tools and Equipment	
Welding Equipment	
Access Equipment	
Aerial Work Platforms	
• Ladders	
Scaffolding	
Hoisting, Lifting and Rigging	Hoisting, Lifting and Rigging
Hand Signals	Hand Signals
Load to Lift Capacity	Load to Lift Capacity
Rigging Equipment	Rigging Equipment
Joisting Equipment	Joisting Equipment
Lifting Equipment	Lifting Equipment
Rigging/Load	Rigging/Load
Taught progressively in context with the level of training	Taught progressively in context with the level of training
Communication and Trade Documentation	
Drawings and Specifications	
 Standards, Regulations and Procedures 	
Communication	
Hand Signals	
Electronic Communication	
Introduction to work planning	
Welding I	
Welding Equipment	
Oxy-fuel Cutting	
Oxy-fuel Cutting Equipment	World Blancing
	Work Planning
	Materials and supplies Mortive descriptions
Churchural Commonweata	Work tasks
Structural Components • Layout	

6.3 Ironworker (Reinforcing) Sequencing – Topic Detail		
Level One	Level Two	
Drawings	Drawings	
Drawings (interpret)	Drawings (interpret)	
Taught progressively in context with the level of training	Taught progressively in context with the level of training	
Reinforcing	Reinforcing	
Material (cutting and bending)	Material (cutting, bending, placing and joining)	
Introduction to Cranes	Cranes	
Site Hazards	Site Hazards	
Crane Position	Crane Position	
Bases	• Bases	
Cranes and Components	Cranes and Components	
Disassembly	 Disassembly 	
Transport	Transport	
hydraulic and conventional cranes	hydraulic and conventional cranes	
tower cranes	• tower cranes	
electric overhead travelling cranes	electric overhead travelling cranes	
Taught progressively in context with the level of training	Taught progressively in context with the level of training	
Pre-Stressed/Post Tensioning Systems	Pre-Stressed/Post Tensioning Systems	
Profile	Profile	
Tendons and Accessories	Tendons and Accessories	
Bursting Steel and Anchorages	Bursting Steel and Anchorages	
Stressing Point	Stressing Point	
Tendons	• Tendons	
Stressing Equipment	Stressing Equipment	
De-stressing	De-stressing	
Grouting Equipment	Grouting Equipment	
Grout (installs)	• Grout (installs)	
Taught progressively in context with the level of training	Taught progressively in context with the level of training	

6.4 Ironworker (Reinforcing) Sequencing – Sub-Task by 2015 NOA		
Level One	Level Two	
Safety Awareness		
3.08 Uses personal protective equipment (PPE)		
4.03 Maintains safe work environment		
4.04 Assesses site hazards		
Tools and Equipment		
3.01 Uses hand tools and measuring equipment		
3.02 Uses surveying equipment		
3.03 Uses power tools		
3.04 Uses bending tools and equipment		
3.09 Uses welding equipment		
Access Equipment		
3.05 Uses aerial work platforms		
3.06 Uses ladders		
3.07 Uses scaffolding		
Hoisting, Lifting and Rigging	Hoisting, Lifting and Rigging	
2.04 Uses hand signals	2.04 Uses hand signals	
5.01 Matches load to lift capacity	5.01 Matches load to lift capacity	
5.02 Inspects rigging equipment	5.02 Inspects rigging equipment	
5.03 Maintains rigging equipment	5.03 Maintains rigging equipment	
6.01 Uses hoisting equipment	6.01 Uses hoisting equipment	
6.02 Uses lifting equipment	6.02 Uses lifting equipment	
6.03 Attaches rigging to load	6.03 Attaches rigging to load	
Taught progressively in context with the level of training	Taught progressively in context with the level of training	
Communication and Trade Documentation		
Interprets drawings and specifications		
Interprets standards, regulations and procedures		
2.01 Communicates with co-workers		
2.02 Communicates with others		
2.03 Communicates with apprentices.		
2.04 Uses hand signals		
2.05 Communicates electronically		
4.01 Organizes materials and supplies. (Introduction)		
4.05 Plans work tasks. (Introduction)		
Welding I		
3.09 Uses welding equipment		
Oxy-fuel Cutting		
3.10 Uses oxy-fuel cutting equipment		

Level One	Level Two
	Work Planning
	4.01 Organizes materials and supplies.
	4.05 Plans work tasks.
Structural Components	
4.02 Marks layouts	
Drawings	Drawings
10.01 Interprets placing drawings	10.01 Interprets placing drawings
Taught progressively in context with the level of training	Taught progressively in context with the level of training
Reinforcing	Reinforcing
9.01 Cuts material	9.01 Cuts material
9.02 Bends material	9.02 Bends material
10.01 Places reinforcing material	10.01 Places reinforcing material
10.02 Ties material	10.02 Ties material
10.03 Joins material	10.03 Joins material
Introduction to Cranes	Cranes
7.01 Assesses crane site limitations	7.01 Assesses crane site limitations
7.02 Determines crane position	7.02 Determines crane position
7.03 Erects cranes and components	7.03 Erects cranes and components
8.01 Disassembles crane components	8.01 Disassembles crane components
8.02 Prepares crane and components for transport	8.02 Prepares crane and components for transport
Includes hydraulic, conventional, tower and electric overhead travelling cranes.	Includes hydraulic, conventional, tower and electric overhead travelling cranes.
Taught progressively in context with the level of training	Taught progressively in context with the level of training
Pre-Stressed/Post Tensioning Systems	Pre-Stressed/Post Tensioning Systems
11.01 Lays out profile	11.01 Lays out profile
11.02 Places tendons and accessories	11.02 Places tendons and accessories
11.03 Installs bursting steel and anchorages	11.03 Installs bursting steel and anchorages
11.04 Connects tendons to anchors	11.04 Connects tendons to anchors
11.05 Protects exposed tendons	11.05 Protects exposed tendons
12.01 Sets up stressing equipment	12.01 Sets up stressing equipment
12.02 Tensions tendons	12.02 Tensions tendons
12.03 Cuts and caps tendons	12.03 Cuts and caps tendons
12.04 Removes stressing equipment	12.04 Removes stressing equipment
12.05 De-stresses tendons	12.05 De-stresses tendons
13.01 Sets up grouting equipment	13.01 Sets up grouting equipment
13.02 Installs grout	13.02 Installs grout
Taught progressively in context with the level of training	Taught progressively in context with the level of training

7. Mobile Crane Operator and 8. Mobile Crane Operator (Hydraulic)²⁴

7.1 Mobile Crane Operator Recommendations

That the CCDA support only one Red Seal Mobile Crane Operator trade which incorporates hydraulic telescopic, hydraulically driven lattice boom and friction driven lattice boom cranes.

That provinces and territories adopt the Red Seal trade name Mobile Crane Operator / Opérateur/opératrice de grue automotrice with the following variations:

- ON Provincial legislation will reflect the trade name 'Hoisting Engineer Mobile Crane Operator 1/Technicien/technicienne de hissage opérateur/opératrice de grue mobile 1.
- AB Provincial legislation will reflect the trade name 'Crane and Hoisting Equipment Operator Mobile Crane Operator'.
- That the total number of training hours be **5400** (jurisdictions will determine the ratio of in-class versus on-the-job training) with the following variation:
- ON Total training hours (in-school and on-the-job) will be 6000 hours.
- That the technical training program offers **3 training levels**.
- That the **sequencing** reflect the topic and sub-mapping in the sequencing documents with the following variations:
 - o AB Will maintain their current in-class training.²⁵
 - o Jurisdictions may exceed benchmark by including training on commercial driving for transporting a mobile crane.
 - o If a jurisdiction continues to offer training for Mobile Crane Operator (Hydraulic), the sequencing is identical, except that training on 'Friction Driven Lattice Boom' cranes is not included for Mobile Crane Operator (Hydraulic).
- That the Red Seal Mobile Crane Operator trade include three **equipment classifications**: Lattice Friction, Lattice Hydraulic and Hydraulic Telescopic. Boom trucks will be covered under jurisdictional requirements.
- That the Red Seal Mobile Crane Operator trade include the following **weight restriction:** An apprentice wishing to receive Red Seal endorsement as a Mobile Crane Operator must have work experience on a mobile crane greater than 15 tons (imperial) or 13.6 tonnes (metric).* Individuals with work experience on a combination of equipment must demonstrate the majority of their work experience on a mobile crane greater than 15 tons (imperial) or 13.6 tonnes (metric).

*(Note) New Brunswick will continue to require work experience on a mobile crane greater than 25 tons (imperial); however, Mobile Crane apprentices transferring to New Brunswick from another province/territory, who have not achieved the required hours in the trade, will have their documented work experience recognized.

²⁴ Industry recommended that the CCDA support only one Red Seal Mobile Crane Operator trade which incorporates hydraulic telescopic, hydraulically driven lattice boom and friction driven lattice boom cranes.

While Alberta will be abstaining from approving the harmonized course sequencing for Mobile Crane Operator and Tower Crane Operator, Alberta's abstention should not prevent the CCDA from harmonizing these trades. Alberta will continue to engage its industry stakeholders and seek opportunities for alignment with the CCDA standard wherever possible.

2 Mobile Crane Operator Sequencing – Snapshot ²⁶		
Level 1 (Common Level with Tower Crane Operator)	Level 2 Hoisting Applications	Level 3 Specialized Hoisting Applications
Safety		
Types and terminology		
Systems and components		
Wire rope and rigging		
Transporting a crane ²⁷		
Crane maintenance		
Lift planning	Lift planning – Hydraulic crane (basic)	
	Lift planning – Hydraulic crane (advanced)	
	Lift planning – Lattice boom crane (basic)	
	Lift planning – Lattice boom crane (advanced)	
Crane applications 28	Hydraulic crane operations (basic)	Speciality hoisting operations
	Hydraulic crane operations (advanced)	
	Lattice boom crane operations (basic)	
	Lattice boom crane operations (advanced)	

²⁶ Variation: Alberta will maintain their current in-class training.

²⁷ Jurisdictions may exceed benchmark by including training on commercial driving for transporting a crane.

²⁸ The only difference between Mobile Crane Operator and Mobile Crane Operator (Hydraulic) is that training for Mobile Crane Operator (Hydraulic) does not include the following subtasks:

^{19.01} Operates friction drive crawler-mounted lattice boom cranes.

^{19.02} Operates friction drive truck-mounted lattice boom cranes.

7.3 Mobile Crane Operator Sequencing – Topic Detail		
Level 1 (Common Level with Tower Crane Operator)	Level 2 Hoisting Applications	Level 3
	Hoisting Applications	Specialized Hoisting Applications
• Regulations, manuals and policies		
Safe working environment		
Emergency safety procedures		
Power line hazards		
Worksite communications		
Types and Terminology		
Types of cranes		
Crane classifications		
Crane terminology		
Systems and components		
Carriers/undercarriage components		
Outriggers and stabilizers		
Turntable		
Power plants		
Drive systems		
Pneumatic systems		
Hydraulic systems		
Electrical systems		
Steering systems		
Braking systems		
Hoisting systems		
Attachments		
Safety components, devices and aids		
Wire rope and rigging		
Types of wire rope		
Installation of wire rope		
Inspection of wire rope		
Rigging hardware		
Inspection of rigging hardware		
Rigging techniques		
Maintenance of wire rope and rigging		
Storage of wire rope and rigging		
Transporting a crane		
Highway traffic act		
Preparing a crane for travel		
Preparing a crane for transport		
Assembly and disassembly		

Level 1	Level 2	Level 3
(Common Level with Tower Crane Operator)	Hoisting Applications	Specialized Hoisting Applications
e maintenance		
Tools for basic crane maintenance		
Basic crane maintenance		
lanning	Lift planning - Hydraulic crane (2a - basic)	
Site assessment	Site assessment	
Determining load weight	Crane lifting capacity	
Crane lifting capacity	 Load/capacity chart 	
Rigging requirements	Lift planning - Hydraulic crane (2b - advanced)	
Load/capacity charts	Crane lifting capacity	
	Load/capacity chart	
	Lift planning - Lattice boom crane (2a - basic)	
	Site assessment	
	Crane lifting capacity	
	Load/capacity chart	
	Lift planning - Lattice boom crane (2b - advanced)	
	Crane lifting capacity	
	 Load/capacity chart 	
Crane applications ²⁹	Hydraulic crane operations (2a basic)	 Speciality hoisting operations
Interpret operating manuals	 Interpret operator manuals 	Elevated work platform
 Pre-operational inspections 	 Pre-operational inspections 	Engineered lift
 Pre-operational Set Up 	Pre-operational Set Up	Precision lift
Hoisting techniques	Hoisting techniques	Heavy lift
Operate 8-15 ton mobile crane	Operate hydraulic crane	 Dragline and clam operations
 Leave crane unattended 	Leave crane unattended	 Foundation and shoring operations
	 Hydraulic crane operations (2b advanced) 	Multiple crane lift
	Operate hydraulic crane	Water lift
	Lattice boom crane operations (2a basic)	
	Interpret operator manuals	
	Pre-operational inspections	
	Pre-operational Set Up	
	Hoisting techniques	
	Operate lattice boom crane	
	Leave crane unattended	

²⁹ The only difference between Mobile Crane Operator and Mobile Crane Operator (Hydraulic) is that training for Mobile Crane Operator (Hydraulic) does not include the following subtasks: 19.01 Operates friction drive crawler-mounted lattice boom cranes.

^{19.02} Operates friction drive truck-mounted lattice boom cranes.

7.3 Mobile Crane Operator Sequencing – Topic Detail			
Level 1	Level 2	Level 3	
(Common Level with Tower Crane Operator)	Hoisting Applications	Specialized Hoisting Applications	
	Degrate lattice boom crane Operate lattice boom crane		

Level 1	Level 2	Level 3
(Common Level with Tower Crane Operator)	Hoisting Applications	Specialized Hoisting Applications
afety		
Regulations, manuals and policies		
Safe working environment		
Emergency safety procedures		
Power line hazards		
Worksite communications		
Subtasks		
1.01 Maintains a safe work environment		
1.02 Uses and maintains PPE and safety equipment		
2.01 Communicates with others		
2.02 Uses documentation		
1.02 Evaluates risks and hazards		
Types and Terminology		
Types of cranes		
- Boom trucks		
- Mobile cranes		
- Tower cranes		
- Self-erecting cranes		
Crane classifications		
- Carrier type		
- Hoist mechanisms		
- Lifting capacity		
- Boom types		
- Heavy lift cranes		
Crane terminology		
- Wire rope		
- Fittings		
- Drums		
- Hooks		
- Sheaves		
- Winch		
- Slew		
- Hoist		

³⁰ <u>Variation:</u> Alberta will maintain their current in-class training

³¹ **NOTE** – Sub-tasks found in the NOA, which *directly* relate to the Unit or General Learning Outcome title, are listed in this table. Other Sub-tasks related to the Unit or General Learning Outcome title, not listed in this table, may be added to achieve a logical template for instruction. The sub-tasks may be repeated in multiple Units due to similar knowledge and competencies for sub-tasks.

Level 1 (Common Level with Tower Crane Operator)	Level 2 Hoisting Applications	Level 3 Specialized Hoisting Applications
*Note - All this detail is listed in the course outline. The course is common, therefore some of this detail is not specific to Mobile Crane Operator.	Tolsting Applications	Specialized Holsting Applications
Systems and components Carriers/undercarriage components Outriggers and stabilizers Turntable Power plants Drive systems Pneumatic systems Hydraulic systems Electrical systems Steering systems Hoisting systems Attachments Safety components, devices and aids Subtasks 1.01 Maintains a safe work environment 1.02 Uses and maintains PPE and safety equipment 2.01 Communicates with others 2.02 Uses documentation 6.01 Inspects engine systems. 6.03 Inspects electrical systems. 6.04 Inspects hydraulic systems. 6.05 Inspects chassis/carbody and running gear components. 6.06 Inspects outriggers and counterweights. 6.07 Inspects boom components and attachments. 6.08 Inspects hoisting systems. 7.02 Inspects monitoring and warning systems. 18.01 Configures load moment indicator (LMI)		

Level 1	Level 2	Level 3
(Common Level with Tower Crane Operator)	Hoisting Applications	Specialized Hoisting Applications
Wire rope and rigging		
Types of wire rope		
Installation of wire rope		
 Inspection of wire rope 		
Rigging hardware		
 Inspection of rigging hardware 		
 Rigging techniques 		
 Maintenance of wire rope and rigging 		
 Storage of wire rope and rigging 		
Subtasks		
1.01 Maintains a safe work environment		
1.02 Uses and maintains PPE and safety equipment		
2.01 Communicates with others		
2.02 Uses documentation		
6.08 Inspects hoisting systems		
8.03 Lubricates wire rope		
9.01 lubricates slings and hardware		
9.02 Identifies deficiencies in slings and hardware9.03 Disposes of damaged slings and hardware		
9.04 Stores slings and hardware		
10.01 Selects required rigging		
10.02 Rigs load		
15.07 Installs hoist lines, hook blocks and overhaul ball (lattice boom).		
16.03 Installs hoist lines, hook blocks and overhaul ball (telescopic boom).		
(**************************************		

Level 1	Level 2	Level 3
(Common Level with Tower Crane Operator)	Hoisting Applications	Specialized Hoisting Applications
Transporting a crane 32	Hoisting Applications	Specialized Hoisting Applications
Highway traffic act		
- Tilgilway traine acc		
Preparing a crane for travel		
a Dranaring a grana for transport		
Preparing a crane for transportAssembly and disassembly		
·		
Subtasks 1.01 Maintains a safe work environment		
1.02 Uses and maintains PPE and safety equipment		
2.01 Communicates with others		
2.02 Uses documentation		
13.01 Loads crane and components		
13.02 Unloads crane and components		
14.01 Performs pre-lift planning		
14.02 Prepares crane for transport		
14.03 Drives crane		
15.01 Installs tracks on car body (lattice boom).		
15.02 Installs house (lattice boom).		
15.03 Installs outrigger boxes (lattice boom).		
15.04 Installs boom base (lattice boom).		
15.05 Assembles boom and jib (lattice boom).		
15.06 Installs counterweights (lattice boom).		
15.07 Installs hoist lines, hook blocks and overhaul ball (lattice boom).		
15.08 Removes hoist lines, hook blocks and overhaul ball (lattice boom).		
15.09 Disassembles boom and jib (lattice boom).		
15.10 Removes counterweights (lattice boom).		
15.11 Removes boom base (lattice boom).		
15.12 Removes house (lattice boom).		
15.13 Removes tracks from car body (lattice boom).		
15.14 Removes outrigger boxes (lattice boom).		
16.01 Installs outrigger boxes (telescopic boom).		
16.02 Installs main boom (telescopic boom).		
16.03 Installs hoist lines, hook blocks and overhaul ball (telescopic boom).		
16.04 Installs counterweights (telescopic boom).		
16.05 Installs swingaway jibs and inserts (telescopic boom).		
16.06 Removes swing-away jibs and inserts (telescopic boom).		
16.07 Removes counterweights (telescopic boom).		

³² Jurisdictions may exceed benchmark by including training on commercial driving for transporting a crane.

16.08 Removes hoist lines, hook blocks and overhaul ball (telescopic boom). 16.09 Removes main boom (telescopic boom). 16.10 Removes outrigger boxes (telescopic boom).		
Level 1	Level 2	Level 3
(Common Level with Tower Crane Operator)	Hoisting Applications	Specialized Hoisting Applications
Crane maintenance		
8.04 Makes minor adjustments and replacements.		
Lift planning	Lift planning – Hydraulic crane (2a - basic)	
Site assessment	Site assessment	
Determining load weight	Crane lifting capacity	
Crane lifting capacity	Load/capacity chart	
Rigging requirements	Subtasks	
Load/capacity charts	1.01 Maintains a safe work environment	
Subtasks	1.02 Uses and maintains PPE and safety equipment	
1.01 Maintains a safe work environment	2.01 Communicates with others	
1.02 Uses and maintains PPE and safety equipment	2.02 Uses documentation	
2.01 Communicates with others	3.01 Identifies the weight.	
2.02 Uses documentation	3.02 Calculates weight.	
3.01 Identifies the weight.	4.01 Determines radius and crane configuration.	
3.02 Calculates weight.	4.02 Interprets load charts.	
4.01 Determines radius and crane configuration.	5.01 Performs sling angle calculations.	
4.02 Interprets load charts.	5.02 Performs working load limit (WLL) calculations.	
5.01 Performs sling angle calculations.	11.01 Participates in routine, engineered and specialty lift planning.	
5.02 Performs working load limit (WLL) calculations.	11.02 Evaluates risks and hazards	
10.01 Selects required rigging		
11.01 Participates in routine, engineered and specialty lift planning. 11.02 Evaluates risks and hazards.		

Level 1	Level 2	Level 3
(Common Level with Tower Crane Operator)	Hoisting Applications	Specialized Hoisting Applications
	Lift planning – Hydraulic crane (2b - advanced)	
	Crane lifting capacity	
	Load/capacity chart	
	Subtasks	
	1.01 Maintains a safe work environment	
	1.02 Uses and maintains PPE and safety equipment	
	2.01 Communicates with others	
	2.02 Uses documentation	
	3.01 Identifies the weight.	
	3.02 Calculates weight.	
	4.01 Determines radius and crane configuration.	
	4.02 Interprets load charts.	
	5.01 Performs sling angle calculations.	
	5.02 Performs working load limit (WLL) calculations.	
	11.01 Participates in routine, engineered and specialty lift planning.	
	11.02 Evaluates risks and hazards.	
	Lift planning – Lattice boom crane (2a - basic)	
	Site assessment	
	Crane lifting capacity	
	Load/capacity chart	
	Subtasks	
	1.01 Maintains a safe work environment	
	1.02 Uses and maintains PPE and safety equipment	
	2.01 Communicates with others	
	2.02 Uses documentation	
	3.01 Identifies the weight.	
	3.02 Calculates weight.	
	4.01 Determines radius and crane configuration.	
	4.02 Interprets load charts.	
	5.01 Performs sling angle calculations.	
	5.02 Performs working load limit (WLL) calculations.	
	11.01 Participates in routine, engineered and specialty lift planning.	
	11.02 Evaluates risks and hazards.	
	Lift planning – Lattice boom crane (2b - advanced)	
	Crane lifting capacity	
	Load/capacity chart	
	Subtasks	
	1.01 Maintains a safe work environment	
	1.02 Uses and maintains PPE and safety equipment	
	2.01 Communicates with others	
	2.02 Uses documentation	

Level 1 (Common Level with Tower Crane Operator)	3.01 Identifies the weight. 3.02 Calculates weight. 4.01 Determines radius and crane configuration. 4.02 Interprets load charts. 5.01 Performs sling angle calculations. 5.02 Performs working load limit (WLL) calculations. 11.01 Participates in routine, engineered and specialty lift planning. 11.02 Evaluates risks and hazards. Level 2 Hoisting Applications	Level 3 Specialized Hoisting Applications
Crane applications	Hydraulic crane operations (2a - basic)	Speciality hoisting operations
Interpret operating manuals	 Interpret operator manuals 	Elevated work platform
Pre-operational inspections	Pre-operational inspections	Engineered lift
Pre-operational Set Up	Pre-operational Set Up	Precision lift
Hoisting techniques	 Hoisting techniques 	Heavy lift
Operate 8-15 ton mobile crane	Operate hydraulic crane	Dragline and clam operations
Leave crane unattended	Leave crane unattended	 Foundation and shoring operations
	Subtasks	Multiple crane lift
	1.01 Maintains a safe work environment	Water lift
Subtasks	1.02 Uses and maintains PPE and safety equipment	Subtasks
1.01 Maintains a safe work environment	2.01 Communicates with others	1.01 Maintains a safe work environment
1.02 Uses and maintains PPE and safety equipment	2.02 Uses documentation	1.02 Uses and maintains PPE and safety equipment
2.01 Communicates with others	6.01 Inspects engine systems.	2.01 Communicates with others
2.02 Uses documentation	6.02 Inspect air systems.	2.02 Uses documentation
6.01 Inspects engine systems.	6.03 Inspects electrical systems.	3.01 Identifies the weight.
6.02 Inspect air systems.	6.04 Inspects hydraulic systems.	3.02 Calculates weight.
6.03 Inspects electrical systems.	6.05 Inspects chassis/carbody and running gear components.	4.01 Determines radius and crane configuration.
6.04 Inspects hydraulic systems.	6.06 Inspects outriggers and counterweights.	4.02 Interprets load charts.
6.05 Inspects chassis/carbody and running gear components.	6.07 Inspects boom components and attachments.	5.01 Performs sling angle calculations.
6.06 Inspects outriggers and counterweights.	6.08 Inspects hoisting systems.	5.02 Performs working load limit (WLL) calculations.
6.07 Inspects boom components and attachments.	7.01 Checks operating controls.	6.01 Inspects engine systems.
6.08 Inspects hoisting systems.	7.02 Inspects monitoring and warning systems.	6.02 Inspect air systems.
7.01 Checks operating controls.	7.03 Monitors running lines, hoist lines and standing ropes.	6.03 Inspects electrical systems.
7.02 Inspects monitoring and warning systems.	7.04 Monitors gauges and warning systems.	6.04 Inspects hydraulic systems.
7.03 Monitors running lines, hoist lines and standing ropes.	8.02 Greases crane.	6.05 Inspects chassis/carbody and running gear components.
7.04 Monitors gauges and warning systems.	8.03 Lubricates wire ropes.	6.06 Inspects outriggers and counterweights.
8.02 Greases crane.	8.04 Makes minor adjustments and replacements.	6.07 Inspects boom components and attachments.
8.03 Lubricates wire ropes.	9.01 lubricates slings and hardware	6.08 Inspects hoisting systems.
8.04 Makes minor adjustments and replacements.	9.02 Identifies deficiencies in slings and hardware	7.01 Checks operating controls.
10.01 Selects required rigging	9.03 Disposes of damaged slings and hardware	7.02 Inspects monitoring and warning systems.
10.02 Rigs load.	9.04 Stores slings and hardware	7.03 Monitors running lines, hoist lines and standing ropes.
10.03 Monitors rigging.	10.01 Selects required rigging	7.04 Monitors gauges and warning systems.

12.01 Performs final site inspection.
12.02 Positions crane.
12.03 Completes Set Up.
18.01 Configures load moment indica
18.02 Mobilizes crane on jobsite.
19.01 Operates friction drive crawler
19.02 Operates friction drive truck-m
20.01 Operates hydraulic drive crawl
20.02 Operates hydraulic drive truck
21.01 Operates crawler-mounted tel

- indicator (LMI). rawler-mounted lattice boom cranes.33 uck-mounted lattice boom cranes. crawler-mounted lattice boom cranes. truck-mounted lattice boom cranes. Operates crawler-mounted telescopic cranes. 21.02 Operates rubber-mounted telescopic cranes.
- 23.01 Secures crane for short term. 23.02 Secures crane for long term.

10.02 Rigs load 10.03 Monitors rigging 12.01 Performs final site inspection. 12.02 Positions crane. 12.03 Completes Set Up. 16.03 Installs hoist lines, hook blocks and overhaul ball (telescopic boom). 16.05 Installs swingaway jibs and inserts (telescopic boom). 16.06 Removes swing-away jibs and inserts (telescopic boom). 16.08 Removes hoist lines, hook blocks and overhaul ball (telescopic boom).

18.01 Configures load moment indicator (LMI). 18.02 Mobilizes crane on jobsite.

21.01 Operates crawler-mounted telescopic cranes. 21.02 Operates rubber-mounted telescopic cranes.

22.04 Performs multi-crane lifts. 23.01 Secures crane for short term.

23.02 Secures crane for long term.

8.02 Greases crane.

8.03 Lubricates wire ropes.

8.04 Makes minor adjustments and replacements.

9.01 lubricates slings and hardware

9.02 Identifies deficiencies in slings and hardware

9.03 Disposes of damaged slings and hardware

9.04 Stores slings and hardware

10.01 Selects required rigging

10.02 Rigs load

10.03 Monitors rigging

11.01 Participates in routine, engineered and specialty lift planning.

11.02 Evaluates risks and hazards.

12.01 Performs final site inspection.

12.02 Positions crane.

12.03 Completes Set Up.

13.01 Loads crane and components

13.02 Unloads crane and components

15.05 Assembles boom and jib (lattice boom).

15.07 Installs hoist lines, hook blocks and overhaul ball (lattice boom).

15.08 Removes hoist lines, hook blocks and overhaul ball (lattice boom).

15.09 Disassembles boom and jib (lattice boom). 16.03 Installs hoist lines, hook blocks and overhaul ball (telescopic boom).

16.05 Installs swingaway jibs and inserts (telescopic boom).

16.06 Removes swing-away jibs and inserts (telescopic boom).

16.08 Removes hoist lines, hook blocks and overhaul ball (telescopic boom).

17.01 Assembles specialty equipment and attachments.

17.02 Disassembles specialty equipment and attachments.

18.01 Configures load moment indicator (LMI).

18.02 Mobilizes crane on jobsite.

20.01 Operates hydraulic drive crawler-mounted lattice boom cranes.

20.02 Operates hydraulic drive truck-mounted lattice boom cranes.

21.01 Operates crawler-mounted telescopic cranes.

21.02 Operates rubber-mounted telescopic cranes.

22.01 Operates piledriver.

22.02 Performs duty cycle operations.

22.03 Operates cranes on barges.

22.04 Performs multi-crane lifts.

22.05 Uses personnel hoisting equipment.

³³ The only difference between Mobile Crane Operator and Mobile Crane Operator (Hydraulic) is that training for Mobile Crane Operator (Hydraulic) does not include the following subtasks: 19.01 Operates friction drive crawler-mounted lattice boom cranes.

^{19.02} Operates friction drive truck-mounted lattice boom cranes.

		23.01 Secures crane for short term. 23.02 Secures crane for long term.
Level 1	Level 2	Level 3
(Common Level with Tower Crane Operator)	Hoisting Applications	Specialized Hoisting Applications
	Hydraulic crane operations (advanced) Operate hydraulic crane Subtasks 1.01 Maintains a safe work environment 1.02 Uses and maintains PPE and safety equipment 2.01 Communicates with others 2.02 Uses documentation 6.01 Inspects engine systems. 6.02 Inspect air systems. 6.03 Inspects electrical systems. 6.04 Inspects hydraulic systems. 6.05 Inspects chassis/carbody and running gear components. 6.06 Inspects outriggers and counterweights. 6.07 Inspects boom components and attachments. 6.08 Inspects hoisting systems. 7.01 Checks operating controls. 7.02 Inspects monitoring and warning systems. 7.03 Monitors running lines, hoist lines and standing ropes. 7.04 Monitors gauges and warning systems. 8.02 Greases crane. 8.03 Lubricates wire ropes. 8.04 Makes minor adjustments and replacements. 9.01 Iubricates slings and hardware 9.02 Identifies deficiencies in slings and hardware 9.03 Disposes of damaged slings and hardware 9.04 Stores slings and hardware 10.01 Selects required rigging 10.02 Rigs load 10.03 Monitors rigging 12.01 Performs final site inspection.	

	12.02 Positions crane. 12.03 Completes Set Up. 16.03 Installs hoist lines, hook blocks and overhaul ball (telescopic boom). 16.05 Installs swingaway jibs and inserts (telescopic boom). 16.06 Removes swing-away jibs and inserts (telescopic boom). 16.08 Removes hoist lines, hook blocks and overhaul ball (telescopic boom). 18.01 Configures load moment indicator (LMI). 18.02 Mobilizes crane on jobsite. 21.01 Operates crawler-mounted telescopic cranes. 21.02 Operates rubber-mounted telescopic cranes. 22.04 Performs multi-crane lifts. 23.01 Secures crane for short term. 23.02 Secures crane for long term.	
Level 1	Level 2	Level 3 Specialized Hoisting Applications
(Common Level with Tower Crane Operator)	Hoisting Applications	Specialized Hoisting Applications
	 Interpret operator manuals Pre-operational inspections Pre-operational Set Up Hoisting techniques Operate lattice boom crane Leave crane unattended Subtasks 1.01 Maintains a safe work environment 1.02 Uses and maintains PPE and safety equipment 2.01 Communicates with others 2.02 Uses documentation 6.01 Inspects engine systems. 6.02 Inspect air systems. 6.03 Inspects electrical systems. 6.04 Inspects hydraulic systems. 6.05 Inspects chassis/carbody and running gear components. 6.06 Inspects outriggers and counterweights. 6.07 Inspects boom components and attachments. 6.08 Inspects hoisting systems. 7.01 Checks operating controls. 7.02 Inspects monitoring and warning systems. 7.03 Monitors running lines, hoist lines and standing ropes. 7.04 Monitors gauges and warning systems. 8.02 Greases crane. 8.03 Lubricates wire ropes. 	

	8.04 Makes minor adjustments and replacements.	
	9.01 lubricates slings and hardware	
	9.02 Identifies deficiencies in slings and hardware	
	9.03 Disposes of damaged slings and hardware	
	9.04 Stores slings and hardware	
	10.01 Selects required rigging	
	10.02 Rigs load	
	10.03 Monitors rigging	
	12.01 Performs final site inspection.	
	12.02 Positions crane.	
	12.03 Completes Set Up.	
	15.05 Assembles boom and jib (lattice boom).	
	15.07 Installs hoist lines, hook blocks and overhaul ball (lattice boom).	
	15.08 Removes hoist lines, hook blocks and overhaul ball (lattice boom).	
	15.09 Disassembles boom and jib (lattice boom). 18.01 Configures load	
	moment indicator (LMI).	
	18.02 Mobilizes crane on jobsite.	
	20.01 Operates hydraulic drive crawler-mounted lattice boom cranes.	
	20.02 Operates hydraulic drive truck-mounted lattice boom cranes.	
	22.04 Performs multi-crane lifts.	
	23.01 Secures crane for short term.	
	1 73 (1) Secures crane for long term	
Lovel 1	23.02 Secures crane for long term.	Level 3
Level 1 (Common Level with Tower Crane Operator)	Level 2	Level 3 Specialized Hoisting Applications
Level 1 (Common Level with Tower Crane Operator)	Level 2 Hoisting Applications	Level 3 Specialized Hoisting Applications
	Level 2 Hoisting Applications Lattice boom crane operations (2b - advanced)	
	Level 2 Hoisting Applications Lattice boom crane operations (2b - advanced) Operate lattice boom crane	
	Level 2 Hoisting Applications Lattice boom crane operations (2b - advanced) Operate lattice boom crane Subtasks	
	Level 2 Hoisting Applications Lattice boom crane operations (2b - advanced) Operate lattice boom crane Subtasks 1.01 Maintains a safe work environment	
	Level 2 Hoisting Applications Lattice boom crane operations (2b - advanced) Operate lattice boom crane Subtasks 1.01 Maintains a safe work environment 1.02 Uses and maintains PPE and safety equipment	
	Level 2 Hoisting Applications Lattice boom crane operations (2b - advanced) Operate lattice boom crane Subtasks 1.01 Maintains a safe work environment 1.02 Uses and maintains PPE and safety equipment 2.01 Communicates with others	
	Level 2 Hoisting Applications Lattice boom crane operations (2b - advanced) Operate lattice boom crane Subtasks 1.01 Maintains a safe work environment 1.02 Uses and maintains PPE and safety equipment 2.01 Communicates with others 2.02 Uses documentation	
	Level 2 Hoisting Applications Lattice boom crane operations (2b - advanced) Operate lattice boom crane Subtasks 1.01 Maintains a safe work environment 1.02 Uses and maintains PPE and safety equipment 2.01 Communicates with others 2.02 Uses documentation 6.01 Inspects engine systems.	
	Level 2 Hoisting Applications Lattice boom crane operations (2b - advanced) Operate lattice boom crane Subtasks 1.01 Maintains a safe work environment 1.02 Uses and maintains PPE and safety equipment 2.01 Communicates with others 2.02 Uses documentation 6.01 Inspects engine systems. 6.02 Inspect air systems.	
	Level 2 Hoisting Applications Lattice boom crane operations (2b - advanced) Operate lattice boom crane Subtasks 1.01 Maintains a safe work environment 1.02 Uses and maintains PPE and safety equipment 2.01 Communicates with others 2.02 Uses documentation 6.01 Inspects engine systems. 6.02 Inspect air systems. 6.03 Inspects electrical systems.	
	Level 2 Hoisting Applications Lattice boom crane operations (2b - advanced) Operate lattice boom crane Subtasks 1.01 Maintains a safe work environment 1.02 Uses and maintains PPE and safety equipment 2.01 Communicates with others 2.02 Uses documentation 6.01 Inspects engine systems. 6.02 Inspect air systems. 6.03 Inspects electrical systems. 6.04 Inspects hydraulic systems.	
	Level 2 Hoisting Applications Lattice boom crane operations (2b - advanced) Operate lattice boom crane Subtasks 1.01 Maintains a safe work environment 1.02 Uses and maintains PPE and safety equipment 2.01 Communicates with others 2.02 Uses documentation 6.01 Inspects engine systems. 6.02 Inspect air systems. 6.03 Inspects electrical systems. 6.04 Inspects hydraulic systems. 6.05 Inspects chassis/carbody and running gear components.	
	Level 2 Hoisting Applications Lattice boom crane operations (2b - advanced) Operate lattice boom crane Subtasks 1.01 Maintains a safe work environment 1.02 Uses and maintains PPE and safety equipment 2.01 Communicates with others 2.02 Uses documentation 6.01 Inspects engine systems. 6.02 Inspect air systems. 6.03 Inspects electrical systems. 6.04 Inspects hydraulic systems. 6.05 Inspects chassis/carbody and running gear components. 6.06 Inspects outriggers and counterweights.	
	Level 2 Hoisting Applications Lattice boom crane operations (2b - advanced) Operate lattice boom crane Subtasks 1.01 Maintains a safe work environment 1.02 Uses and maintains PPE and safety equipment 2.01 Communicates with others 2.02 Uses documentation 6.01 Inspects engine systems. 6.02 Inspect air systems. 6.03 Inspects electrical systems. 6.04 Inspects hydraulic systems. 6.05 Inspects chassis/carbody and running gear components. 6.06 Inspects outriggers and counterweights. 6.07 Inspects boom components and attachments.	
	Level 2 Hoisting Applications Lattice boom crane operations (2b - advanced) Operate lattice boom crane Subtasks 1.01 Maintains a safe work environment 1.02 Uses and maintains PPE and safety equipment 2.01 Communicates with others 2.02 Uses documentation 6.01 Inspects engine systems. 6.02 Inspect air systems. 6.03 Inspects electrical systems. 6.04 Inspects hydraulic systems. 6.05 Inspects chassis/carbody and running gear components. 6.06 Inspects outriggers and counterweights. 6.07 Inspects boom components and attachments. 6.08 Inspects hoisting systems.	
	Level 2 Hoisting Applications Lattice boom crane operations (2b - advanced) Operate lattice boom crane Subtasks 1.01 Maintains a safe work environment 1.02 Uses and maintains PPE and safety equipment 2.01 Communicates with others 2.02 Uses documentation 6.01 Inspects engine systems. 6.02 Inspect air systems. 6.03 Inspects electrical systems. 6.04 Inspects hydraulic systems. 6.05 Inspects chassis/carbody and running gear components. 6.06 Inspects outriggers and counterweights. 6.07 Inspects boom components and attachments. 6.08 Inspects hoisting systems. 7.01 Checks operating controls.	
	Level 2 Hoisting Applications Lattice boom crane operations (2b - advanced) Operate lattice boom crane Subtasks 1.01 Maintains a safe work environment 1.02 Uses and maintains PPE and safety equipment 2.01 Communicates with others 2.02 Uses documentation 6.01 Inspects engine systems. 6.02 Inspect air systems. 6.03 Inspects electrical systems. 6.04 Inspects hydraulic systems. 6.05 Inspects chassis/carbody and running gear components. 6.06 Inspects outriggers and counterweights. 6.07 Inspects boom components and attachments. 6.08 Inspects hoisting systems. 7.01 Checks operating controls. 7.02 Inspects monitoring and warning systems.	
	Level 2 Hoisting Applications Lattice boom crane operations (2b - advanced) Operate lattice boom crane Subtasks 1.01 Maintains a safe work environment 1.02 Uses and maintains PPE and safety equipment 2.01 Communicates with others 2.02 Uses documentation 6.01 Inspects engine systems. 6.02 Inspect air systems. 6.03 Inspects electrical systems. 6.04 Inspects hydraulic systems. 6.05 Inspects chassis/carbody and running gear components. 6.06 Inspects outriggers and counterweights. 6.07 Inspects boom components and attachments. 6.08 Inspects hoisting systems. 7.01 Checks operating controls.	

0.03 (
8.02 Greases crane.	
8.03 Lubricates wire ropes.	
8.04 Makes minor adjustments and replacements.	
9.01 lubricates slings and hardware	
9.02 Identifies deficiencies in slings and hardware	
9.03 Disposes of damaged slings and hardware	
9.04 Stores slings and hardware	
10.01 Selects required rigging	
10.02 Rigs load	
10.03 Monitors rigging	
12.01 Performs final site inspection.	
12.02 Positions crane.	
12.03 Completes Set Up.	
15.05 Assembles boom and jib (lattice boom).	
15.07 Installs hoist lines, hook blocks and overhaul ball (lattice boom).	
15.08 Removes hoist lines, hook blocks and overhaul ball (lattice boom).	
15.09 Disassembles boom and jib (lattice boom). 18.01 Configures load	
moment indicator (LMI).	
18.02 Mobilizes crane on jobsite.	
20.01 Operates hydraulic drive crawler-mounted lattice boom cranes.	
20.02 Operates hydraulic drive truck-mounted lattice boom cranes.	
22.04 Performs multi-crane lifts.	
23.01 Secures crane for short term.	
23.02 Secures crane for long term.	

Level 1	Level 2	Level 3
	Context	Context
	Safety-Related Functions	Safety-Related Functions
Safety-Related Functions 1.01 Maintains a safe work environment 1.02 Uses personal protective equipment (PPE) and safety equipment 1.03 Uses Documentation	Note: 1.03 was originally under "Organizes Work" which now no longer exists. The subtask <mark>remains in L1 and in context.</mark>	
Communication Techniques 2.01 Uses communication techniques		Mentoring Techniques 2.02 Uses mentoring techniques
Load Weights 3.01 Identifies the weight 3.02 Calculates weight	Load Weights 3.01 Identifies the weight 3.02 Calculates weight	Load Weights 3.01 Identifies the weight 3.02 Calculates weight
Crane Capacity Calculations 4.01 Determines radius and crane configuration 4.02 Interprets load charts	Crane Capacity Calculations 4.01 Determines radius and crane configuration 4.02 Interprets load charts	Crane Capacity Calculations 4.01 Determines radius and crane configuration 4.02 Interprets load charts
Rigging Calculations 5.01 Performs sling angle calculations 5.02 Performs working load limit (WLL) calculations	Rigging Calculations 5.01 Performs sling angle calculations 5.02 Performs working load limit (WLL) calculations	Rigging Calculations 5.01 Performs sling angle calculations 5.02 Performs working load limit (WLL) calculations
Pre-operational Checks and Regular Inspections 6.01 Inspects engine systems 6.02 Inspects air systems 6.03 Inspects electrical systems 6.04 Inspects hydraulic systems 6.05 Inspects chassis/car body and running gear components 6.06 Inspects outriggers and counterweights 6.07 Inspects boom components and attachments	Pre-operational Checks and Regular Inspections 6.01 Inspects engine systems 6.02 Inspects air systems 6.03 Inspects electrical systems 6.04 Inspects hydraulic systems 6.05 Inspects chassis/car body and running gear components 6.06 Inspects outriggers and counterweights 6.07 Inspects boom components and attachments 6.08 Inspects hoisting systems	Pre-operational Checks and Regular Inspections 6.01 Inspects engine systems 6.02 Inspects air systems 6.03 Inspects electrical systems 6.04 Inspects hydraulic systems 6.05 Inspects chassis/car body and running gear components 6.06 Inspects outriggers and counterweights 6.07 Inspects boom components and attachments 6.08 Inspects hoisting systems
6.08 Inspects hoisting systems		Operational and Continual Checks

Minor Crane Maintenance	Minor Crane Maintenance	Minor Crane Maintenance
8.01 Changes oil and filters	8.02 Greases crane	8.02 Greases crane
8.02 Greases crane	8.03 Lubricates wire ropes	8.03 Lubricates wire ropes
8.03 Lubricates wire ropes	8.04 Makes minor adjustments and replacements	8.04 Makes minor adjustments and replacements
8.04 Makes minor adjustments and replacements		
Slings and Hardware	Slings and Hardware	
9.01 Lubricates slings and hardware	9.01 Lubricates slings and hardware	
9.02 Identifies deficiencies in slings and hardware	9.02 Identifies deficiencies in slings and hardware	
9.03 Disposes of damaged slings and hardware	9.03 Disposes of damaged slings and hardware	
9.04 Stores slings and hardware	9.04 Stores slings and hardware	
Rigging Procedures	Rigging Procedures	Rigging Procedures
10.01 Selects required rigging	10.01 Selects required rigging	10.01 Selects required rigging
10.02 Rigs load	10.02 Rigs load	10.02 Rigs load
10.03 Monitors rigging	10.03 Monitors rigging	10.03 Monitors rigging
Pre-lift Planning	Pre-lift Planning	Pre-lift Planning
11.01 Participates in routine, engineered and specialty lift planning	11.01 Participates in routine, engineered and specialty lift planning	11.01 Participates in routine, engineered and specialty lift planning
11.02 Evaluates risks and hazards	11.02 Evaluates risks and hazards	11.02 Evaluates risks and hazards
Crane Setup	Crane Setup	Crane Setup
12.01 Performs final site inspection	12.01 Performs final site inspection	12.01 Performs final site inspection
12.02 Positions crane	12.02 Positions crane	12.02 Positions crane
12.03 Completes setup	12.03 Completes setup	12.03 Completes setup
Components for Transport (Loading/Unloading)]	Components for Transport (Loading/Unloading)
13.01 Loads crane and components		13.01 Loads crane and components
13.02 Unloads crane and components		13.02 Unloads crane and components
Cranes on Public Roadways	1	

14.01 Performs pre-trip planning 14.02 Prepares crane for transport 14.03 Drives cranes

Lattice Boom Cranes (Assemble/Disassemble) 15.01 Installs tracks on car body (lattice boom) 15.02 Installs superstructure/upperworks (lattice boom) 15.03 Installs outrigger boxes (lattice boom) 15.04 Installs boom base (lattice boom) 15.05 Assembles main boom, tip and boom attachments (lattice boom) 15.06 Installs counter weights (lattice boom) 15.07 Installs hook blocks and overhaul ball (lattice boom) 15.08 Removes hook blocks and overhaul ball (lattice boom) 15.09 Disassembles main boom, tip and boom attachments (lattice boom) 15.10 Removes counter weights (lattice boom) 15.11 Removes boom base (lattice boom) 15.12 Removes superstructure/upperworks (lattice boom) 15.13 Removes tracks from car body (lattice boom) 15.14 Removes outrigger boxes (lattice boom)	Lattice Boom Cranes (Assemble/Disassemble) 15.05 Assembles main boom, tip and boom attachments (lattice boom) 15.07 Installs hoist lines, hook blocks and overhaul ball (lattice boom) 15.08 Removes hoist lines, hook blocks and overhaul ball (lattice boom) 15.09 Disassembles main boom, tip and boom attachments (lattice boom)	Lattice Boom Cranes (Assemble/Disassemble) 15.05 Assembles main boom, tip and boom attachments (lattice boom) 15.06 Installs counter weights (lattice boom) 15.07 Installs hoist lines, hook blocks and overhaul ball (lattice boom) 15.08 Removes hoist lines, hook blocks and overhaul ball (lattice boom) 15.09 Disassembles main boom, tip and boom attachments (lattice boom) 15.10 Removes counter weights (lattice boom)
Telescopic Boom Crane (Assembles/Disassembles) 16.01 Installs outrigger boxes (telescopic boom) 16.03 Installs main boom (telescopic boom) 16.04 Installs hook blocks and overhaul ball (telescopic boom) 16.05 Installs counterweights (telescopic boom) 16.06 Installs jibs and inserts (telescopic boom) 16.07 Removes jibs and inserts (telescopic boom) 16.08 Removes counterweights (telescopic boom) 16.09 Removes hook blocks and overhaul ball (telescopic boom) 16.10 Removes main boom (telescopic boom) 16.11 Removes outrigger boxes (telescopic boom)	Telescopic Boom Crane (Assembles/Disassembles) 16.04 Installs hook blocks and overhaul ball (telescopic boom) 16.06 Installs jibs and inserts (telescopic boom) 16.07 Removes jibs and inserts (telescopic boom) 16.09 Removes hook blocks and overhaul ball (telescopic boom)	Telescopic Boom Crane (Assembles/Disassembles) 16.02 Installs superstructure/upperworks (telescopic boom) 16.04 Installs hook blocks and overhaul ball (telescopic boom) 16.06 Installs jibs and inserts (telescopic boom) 16.07 Removes jibs and inserts (telescopic boom) 16.09 Removes hook blocks and overhaul ball (telescopic boom) 16.12 Removes superstructure/upperworks (telescopic boom)
		Specialty Equipment and Attachments (Assembles/Disassembles) 17.01 Assembles specialty equipment and attachments 17.02 Disassembles specialty equipment and attachments
Common Craning Operations 18.01 Configures electronic operational aids 18.02 Mobilizes crane on jobsite	Common Craning Operations 18.01 Configures electronic operational aids 18.02 Mobilizes crane on jobsite	Common Craning Operations 18.01 Configures electronic operational aids 18.02 Mobilizes crane on jobsite
Friction Drive Lattice Boom Cranes 19.01 Operates friction drive crawler-mounted lattice boom cranes 19.02 Operates friction drive truck-mounted lattice boom cranes	Friction Drive Lattice Boom Cranes 19.01 Operates friction drive crawler-mounted lattice boom cranes 19.02 Operates friction drive truck-mounted lattice boom cranes	Friction Drive Lattice Boom Cranes 19.01 Operates friction drive crawler-mounted lattice boom cranes 19.02 Operates friction drive truck-mounted lattice boom cranes
Hydraulic Drive Lattice Boom Cranes 20.01 Operates hydraulic drive crawler-mounted lattice boom cranes	Hydraulic Drive Lattice Boom Cranes 20.01 Operates hydraulic drive crawler-mounted lattice boom cranes	Hydraulic Drive Lattice Boom Cranes 20.01 Operates hydraulic drive crawler-mounted lattice boom cranes

20.02 Operates hydraulic drive truck-mounted lattice boom cranes

20.02 Operates hydraulic drive truck-mounted lattice boom cranes

20.02 Operates hydraulic drive truck-mounted lattice boom cranes

Telescopic Boom Cranes	Telescopic Boom Cranes	Telescopic Boom Cranes
21.01 Operates crawler-mounted telescopic cranes	21.01 Operates crawler-mounted telescopic cranes	21.01 Operates crawler-mounted telescopic cranes
21.02 Operates rubber tire-mounted telescopic cranes	21.02 Operates rubber tire-mounted telescopic cranes	21.02 Operates rubber tire-mounted telescopic cranes
	Specialty Craning Operations	Specialty Craning Operations
	22.04 Performs multi-crane lifts	22.01 Operates crane with piledriver
		22.02 Performs duty cycle operations
		22.03 Operates cranes on floating platforms
		22.04 Performs multi-crane lifts
		22.05 Uses personnel hoisting equipment
Crane (Secure)	Crane (Secure)	Crane (Secure)
23.01 Secures crane for short term	23.01 Secures crane for short term	23.01 Secures crane for short term
23.02 Secures crane for long term	23.02 Secures crane for long term	23.02 Secures crane for long term

9. Tower Crane Operator

9.1. Tower Crane Operator Recommendations

That provinces and territories adopt the Red Seal trade name Tower Crane Operator / Opérateur/opératrice de grue à tour with the following variations:

- ON Provincial legislation will reflect the trade name 'Hoisting Engineer Tower Crane Operator / Technicien/technicienne de hissage opérateur/opératrice de grue à tour'.
- o AB Provincial legislation will reflect the trade name 'Crane and Hoisting Equipment Operator Tower Crane Operator'.
- That the total number of training hours be 3000 hours (jurisdictions will determine the ratio of in-class versus on-the-job training).
- That the technical training program offers 2 training levels.
- That the **sequencing** reflects the topic and sub-mapping in the sequencing documents with the following variations:
 - Variation: AB Will maintain their current in-class training.³⁴
 - o Jurisdictions may exceed benchmark by including training on lift planning for self-erecting tower cranes and self-erecting tower crane operations.

³⁴ While Alberta will be abstaining from approving the harmonized course sequencing for Mobile Crane Operator and Tower Crane Operator, Alberta's abstention should not prevent the CCDA from harmonizing these trades. Alberta will continue to engage its industry stakeholders and seek opportunities for alignment with the CCDA standard wherever possible.

9.2. Tower Crane Operator Sequencing – Snapshot ³⁵	
Level One	
(Common Level with Mobile Crane Operator)	Level Two ³⁶
Safety	
Types and terminology	
Systems and components	
Wire rope and rigging	
Lift planning	Lift planning – Hammerhead tower crane
	Lift planning – Luffing jib tower crane
Crane applications	Hammerhead tower crane operations
	Luffing jib tower crane operations
	Speciality hoisting operations
Transporting a crane	
Crane maintenance	
	Climbing cranes

^{35 &}lt;u>Variation</u>: Alberta will maintain their current in-class training
36 <u>Jurisdictions</u> may exceed benchmark by including training on lift planning for self-erecting tower cranes and self-erecting tower crane operations.

9.3 Tower Crane Operator Sequencing – Topic Detail		
Level 1	Level 2	
(6		
(Common Level with Mobile Crane Operator)		
Safety		
Regulations, manuals and policies		
Safe working environment		
Emergency safety procedures		
Power line hazards		
Worksite communications		
Types and Terminology		
Types of cranes		
Crane classifications		
Crane terminology		
Systems and components		
Carriers/undercarriage components		
Outriggers and stabilizers		
Turntable		
Power plants		
Drive systems		
Pneumatic systems		
Hydraulic systems		
Electrical systems		
Steering systems		
Braking systems		
Hoisting systems		
Attachments		
Safety components, devices and aids		
Wire rope and rigging		
Types of wire rope		
Installation of wire rope		
Inspection of wire rope		
Rigging hardware		
Inspection of rigging hardware		
Rigging techniques		
Maintenance of wire rope and rigging		
Storage of wire rope and rigging		

9.3 Tower Crane Operator Sequencing – Topic Detail		
Level 1 (Common Level with Mobile Crane Operator)	Level 2	
Lift planning Site assessment Determining load weight Crane lifting capacity Rigging requirements Load/capacity charts Crane applications	Lift planning – Hammerhead tower crane (2a) Site assessment Crane lifting capacity Load/capacity chart Lift planning – Luffing jib tower crane (2a) Site assessment Crane lifting capacity Load/capacity chart Hammerhead tower crane operations (2a)	
 Interpret operating manuals Pre-operational inspections Pre-operational Set Up Hoisting techniques Operate 8-15 ton mobile crane (Common level with Mobile Crane Operator) Leave crane unattended 	 Interpret operator manuals Pre-operational inspections Pre-operational Set Up Hoisting techniques Operate hammerhead tower crane Leave crane unattended 	
	Luffing jib tower crane operations (2a) Interpret operator manuals Pre-operational inspections Pre-operational Set Up Hoisting techniques Operate luffing jib tower crane Leave crane unattended	
	Speciality hoisting operations (2b) Elevated work platform Engineered lift Precision lift Multiple crane lift	
Transporting a crane Highway traffic act Preparing a crane for travel Preparing a crane for transport Assembly and disassembly		
 Crane maintenance Tools for basic crane maintenance Basic crane maintenance 		

9.3 Tower Crane Operator Sequencing – Topic Detail	
Level 1	Level 2
(Common Level with Mobile Crane Operator)	
	Climbing cranes (2b) • Climbing tower crane
	Top climbing tower crane

Level 1	Level 2
(Common Level with Mobile Crane Operator)	
Safety	
Regulations, manuals and policies	
Safe working environment	
Emergency safety procedures	
Power line hazards	
Worksite communications	
Subtasks	
1.01 Uses PPE and safety equipment.	
1.02 Maintains a safe work environment.	
2.01 Communicates with others.	
2.02 Uses documentation.	
4.01 Monitors site conditions.	
Types and Terminology	
Types of cranes	
- Boom trucks	
- Mobile cranes	
- Tower cranes	
- Self-erecting cranes	
Crane classifications	
- Carrier type	
- Hoist mechanisms	
- Lifting capacity	
- Boom types	
- Heavy lift cranes	
Crane terminology	
- Wire rope	
- Fittings	
- Drums	
- Hooks	
- Sheaves	
- Winch	
- Slew - Hoist	
- Hoist Subtasks	

³⁷ <u>Variation</u>: Alberta will maintain their current in-class training

³⁸ Jurisdictions may exceed benchmark by including training on lift planning for self-erecting tower cranes and self-erecting tower crane operations

³⁹ **NOTE** – Sub-tasks found in the NOA, which *directly* relate to the Unit or General Learning Outcome title, are listed in this table. Other Sub-tasks related to the Unit or General Learning Outcome title, not listed in this table, may be added to achieve a logical template for instruction. The sub-tasks may be repeated in multiple Units due to similar knowledge and competencies for Sub-tasks.

Q 4 Tower Crane Operator Sequencing Sub Tack by 2012 NOA37 38 39	
9.4 Tower Crane Operator Sequencing – Sub-Task by 2012 NOA ^{37 38 39}	
Level 1	Level 2
(Common Level with Mobile Crane Operator)	
(no subtasks directly related, this is knowledge of the trade)	
*Note - All this detail is listed in the course outline. The course is common, therefore some of this detail is not	
specific to Tower Crane Operator.	
Systems and components	
Carriers/undercarriage components	
Outriggers and stabilizers	
Turntable	
Power plants	
Drive systems	
Pneumatic systems	
Hydraulic systems	
Electrical systems	
Steering systems	
Braking systems	
Hoisting systems	
Attachments	
Safety components, devices and aids	
Subtasks	
1.01 Uses PPE and safety equipment.	
1.02 Maintains a safe work environment.	
2.01 Communicates with others.	
2.02 Uses documentation.	
3.01 Inspects structural components.	
3.02 Inspects mechanical components.	
3.03 Inspects lines and wire ropes.	
3.04 Inspects hydraulic system components.	
3.05 Inspects electrical system components.	
3.06 Inspects support components.	
3.07 Inspects track travel components.3.08 Inspects cab components.	
3.09 Inspects safety and access components.	
3.10 Completes inspection documentation.	
10.01 Performs function test.	
Wire rope and rigging	
Types of wire rope	
Installation of wire rope	
Inspection of wire rope	
Rigging hardware	

Level 1	Level 2
(Common Level with Mobile Crane Operator)	
Inspection of rigging hardware	
Rigging techniques	
Maintenance of wire rope and rigging	
Storage of wire rope and rigging	
Subtasks	
1.01 Uses PPE and safety equipment.	
1.02 Maintains a safe work environment.	
2.01 Communicates with others.	
2.02 Uses documentation.	
3.03 Inspects lines and wire ropes.	
5.02 Lubricates wire ropes and crane components.	
8.01 Identifies deficiencies in slings and hardware.	
8.02 Lubricates slings and hardware.	
8.03 Stores rigging equipment.	
9.01 Selects required rigging equipment.	
9.02 Rigs load.	
Lift planning	Lift planning – Hammerhead tower crane (2a)
Site assessment	Site assessment
Determining load weight	Crane lifting capacity
Crane lifting capacity	Load/capacity chart
Rigging requirements	Subtasks
Load/capacity charts	1.01 Uses PPE and safety equipment.
Subtasks	1.02 Maintains a safe work environment.
1.01 Uses PPE and safety equipment.	2.01 Communicates with others.
1.02 Maintains a safe work environment.	2.02 Uses documentation.
2.01 Communicates with others.	4.01 Monitors site conditions.
2.02 Uses documentation.	7.01 Interprets load charts.
4.01 Monitors site conditions.	7.02 Plans work procedures.
7.01 Interprets load charts.	7.03 Prepares for specialty lifts.
7.02 Plans work procedures.	9.01 Selects required rigging equipment
7.03 Prepares for specialty lifts.	
9.01 Selects required rigging equipment.	Lift planning – Luffing jib tower crane (2a)
	Site assessment
	Crane lifting capacity
	Load/capacity chart
	Subtasks
	1.01 Uses PPE and safety equipment.

9.4 Tower Crane Operator Sequencing – Sub-Task by 2012 NOA ^{37 38 39}		
Level 1	Level 2	
(Common Level with Mobile Crane Operator)		
	1.02 Maintains a safe work environment.	
	2.01 Communicates with others.	
	2.02 Uses documentation.	
	4.01 Monitors site conditions.	
	7.01 Interprets load charts.	
	7.02 Plans work procedures.	
	7.03 Prepares for specialty lifts.	
	9.01 Selects required rigging equipment	
Crane applications	Hammerhead tower crane operations (2a)	
Interpret operating manuals	Interpret operator manuals	
Pre-operational inspections	Pre-operational inspections	
Pre-operational Set Up	Pre-operational Set Up	
Hoisting techniques	Hoisting techniques	
Operate 8-15 ton mobile crane	Operate hammerhead tower crane	
Leave crane unattended	Leave crane unattended	
Subtasks	Subtasks	
1.01 Uses PPE and safety equipment.	1.01 Uses PPE and safety equipment.	
1.02 Maintains a safe work environment.	1.02 Maintains a safe work environment.	
2.01 Communicates with others.	2.01 Communicates with others.	
2.02 Uses documentation.	2.02 Uses documentation.	
3.01 Inspects structural components.	3.01 Inspects structural components.	
3.02 Inspects mechanical components.	3.02 Inspects mechanical components.	
3.03 Inspects lines and wire ropes.	3.03 Inspects lines and wire ropes.	
3.04 Inspects hydraulic system components.	3.04 Inspects hydraulic system components.	
3.05 Inspects electrical system components.	3.05 Inspects electrical system components.	
3.06 Inspects support components.	3.06 Inspects support components.	
3.07 Inspects track travel components.	3.07 Inspects track travel components.	
3.08 Inspects cab components.	3.08 Inspects cab components.	
3.09 Inspects safety and access components.	3.09 Inspects safety and access components.	
3.10 Completes inspection documentation.	3.10 Completes inspection documentation.	
4.01 Monitors site conditions.	4.01 Monitors site conditions.	
4.02 Monitors lines and wire ropes.	4.02 Monitors lines and wire ropes.	
4.03 Monitors equipment performance and conditions.	4.03 Monitors equipment performance and conditions.	
4.04 Monitors structural and support components.	4.04 Monitors structural and support components.	
5.01 Maintains mechanical components.	5.01 Maintains mechanical components.	
5.02 Lubricates wire ropes and crane components.	5.02 Lubricates wire ropes and crane components. 8.01 Identifies deficiencies in slings and hardware.	
9.01 Selects required rigging equipment.	=	
9.02 Rigs load.	8.02 Lubricates slings and hardware.	

9.4 Tower Crane Operator Sequencing – Sub-Task by 2012 NOA ^{37 38 39}		
Level 1	Level 2	
(Common Level with Mobile Crane Operator)		
9.03 Monitors rigging.	8.03 Stores rigging equipment.	
10.01 Performs function test.	9.01 Selects required rigging equipment.	
10.02 Confirms limits.	9.02 Rigs load.	
11.01 Trolleys carriage.	9.03 Monitors rigging.	
11.02 Booms (luffs) up and down.	10.01 Performs function test.	
11.03 Swings (slews) jib.	10.02 Confirms limits.	
11.04 Hoists load.	11.01 Trolleys carriage.	
11.05 Travels crane.	11.03 Swings (slews) jib.	
11.06 Performs functions simultaneously.	11.04 Hoists load.	
12.01 Performs bottom-climbing procedures.	11.05 Travels crane.	
12.02 Performs top-climbing procedures.	11.06 Performs functions simultaneously.	
13.03 Hoists personnel.	14.01 Secures crane while leaving controls.	
14.01 Secures crane while leaving controls.	14.02 Secures crane while unattended.	
14.02 Secures crane while unattended.	14.03 Secures crane for extended periods	
14.03 Secures crane for extended periods		
	Luffing jib tower crane operations (2a)	
	Interpret operator manuals	
	Pre-operational inspections	
	Pre-operational Set Up	
	Hoisting techniques	
	Operate luffing jib tower crane	
	Leave crane unattended	
	Subtasks	
	1.01 Uses PPE and safety equipment.	
	1.02 Maintains a safe work environment.	
	2.01 Communicates with others.	
	2.02 Uses documentation.	
	3.01 Inspects structural components.	
	3.02 Inspects mechanical components.	
	3.03 Inspects lines and wire ropes.	
	3.04 Inspects hydraulic system components.	
	3.05 Inspects electrical system components.	
	3.06 Inspects support components.	
	3.08 Inspects cab components.	
	3.09 Inspects safety and access components.	
	3.10 Completes inspection documentation.	
	4.01 Monitors site conditions.	
	4.02 Monitors lines and wire ropes.	

wer Crane Operator Sequencing – Sub-Task by 2012 NOA ^{37 38 39}	
Level 1	Level 2
(Common Level with Mobile Crane Operator)	
• • • • • • • • • • • • • • • • • • • •	4.03 Monitors equipment performance and conditions.
	4.04 Monitors structural and support components.
	5.01 Maintains mechanical components.
	5.02 Lubricates wire ropes and crane components.
	8.01 Identifies deficiencies in slings and hardware.
	8.02 Lubricates slings and hardware.
	8.03 Stores rigging equipment.
	9.01 Selects required rigging equipment.
	9.02 Rigs load.
	9.03 Monitors rigging.
	10.01 Performs function test.
	10.02 Confirms limits.
	11.02 Booms (luffs) up and down.
	11.03 Swings (slews) jib.
	11.04 Hoists load.
	11.05 Travels crane.
	11.06 Performs functions simultaneously.
	14.01 Secures crane while leaving controls.
	14.02 Secures crane while unattended.
	14.03 Secures crane for extended periods
	Speciality hoisting operations (2b)
	Elevated work platform
	Engineered lift
	Precision lift
	Multiple crane lift
	Subtasks
	1.01 Uses PPE and safety equipment.
	1.02 Maintains a safe work environment.
	2.01 Communicates with others.
	2.02 Uses documentation.
	3.01 Inspects structural components.
	3.02 Inspects mechanical components.
	3.03 Inspects lines and wire ropes.
	3.04 Inspects hydraulic system components.
	3.05 Inspects electrical system components.
	3.06 Inspects support components.
	3.07 Inspects track travel components.
	3.08 Inspects cab components.
	3.09 Inspects safety and access components.

9.4 Tower Crane Operator Sequencing – Sub-Task by 2012 NOA ^{37 38 39}	
Level 1	Level 2
(Common Level with Mobile Crane Operator)	
	3.10 Completes inspection documentation.
	4.01 Monitors site conditions.
	4.02 Monitors lines and wire ropes.
	4.03 Monitors equipment performance and conditions.
	4.04 Monitors structural and support components.
	5.01 Maintains mechanical components.
	5.02 Lubricates wire ropes and crane components.
	7.01 Interprets load charts.
	7.02 Plans work procedures.
	7.03 Prepares for specialty lifts.
	8.01 Identifies deficiencies in slings and hardware.
	8.02 Lubricates slings and hardware.
	8.03 Stores rigging equipment.
	9.01 Selects required rigging equipment.
	9.02 Rigs load.
	9.03 Monitors rigging.
	10.01 Performs function test.
	10.02 Confirms limits.
	11.01 Trolleys carriage.
	11.02 Booms (luffs) up and down.
	11.03 Swings (slews) jib.
	11.04 Hoists load.
	11.05 Travels crane.
	11.06 Performs functions simultaneously.
	13.01 Participates in multi-crane lifts.
	13.02 Operates in multi-crane site.
	14.01 Secures crane while leaving controls.
	14.02 Secures crane while unattended.
	14.03 Secures crane for extended periods.
Fransporting a crane	
Highway traffic act	
Preparing a crane for travel	
Preparing a crane for transport	
Assembly and disassembly	
Subtasks	
1.01 Uses PPE and safety equipment.	
1.02 Maintains a safe work environment.	

Level 1	Level 2
(Common Level with Mobile Crane Operator)	
2.01 Communicates with others.	
2.02 Uses documentation.	
6.01 Participates in crane assembly.	
6.02 Participates in crane disassembly.	
6.03 Transports self-erecting tower crane.	
(NOT COMMON CORE)	
6.04 Participates in assembly and disassembly of self-erecting tower cranes.	
(NOT COMMON CORE)	
Crane maintenance	
Tools for basic crane maintenance	
Basic crane maintenance	
Subtasks	
1.01 Uses PPE and safety equipment.	
1.02 Maintains a safe work environment.	
2.01 Communicates with others.	
2.02 Uses documentation.	
3.10 Completes inspection documentation.	
5.01 Maintains mechanical components.	
5.02 Lubricates wire ropes and crane components.	
	Climbing crane (2b)
	Climbing tower crane
	Top climbing tower crane
	Subtasks
	1.01 Uses PPE and safety equipment.
	1.02 Maintains a safe work environment.
	2.01 Communicates with others.
	2.02 Uses documentation.
	12.01 Performs bottom-climbing procedures.
	12.02 Performs top-climbing procedures.

10. Heavy Duty Equipment Technician

10.1. Heavy Duty Equipment Technician Recommendations

Heavy Duty Equipment Technician (HDET) has been added to the following Phase 2 family of trades: Truck and Transport Mechanic (TTM) and Agricultural Equipment Technician (AET). These three trades are being harmonized at the same time due to high levels of common training in many jurisdictions. The harmonization process for these trades will be the same process used to harmonize the first ten trades, starting with consultations with stakeholders followed by pan-Canadian webinars.

That provinces and territories adopt the Red Seal trade name Heavy Duty Equipment Technician / Mécanicien/mécanicienne d'équipement lourd

- That the total number of training hours be **7200 hours** (jurisdictions will determine the ratio of in-class vs. on-the-job training).
- That the technical training program offers 4 training levels.
- That the sequencing reflects the topic and sub-task mapping in the sequencing documents.

In Context	In Context	In Context	In Context
Scheduled Maintenance	Scheduled Maintenance	Scheduled Maintenance	Scheduled Maintenance
Operational Testing	Operational Testing	Operational Testing	Operational Testing
Planning and Communication	Planning and Communication	Planning and Communication	Planning and Communication
		Electrical	Electrical
Level One	Level Two	Level Three	Trade-Specific Level
ıfety			
Tools and Equipment (1)			
Hoisting and Lifting			
Hydraulic Systems			Hydraulic Systems - Advanced (2)
Basic Service, Introduction to Diagnostics			Diagnose and Repair
(TTM)			(TTM)
Pneumatics			Hydraulics, Hydrostatics and Pneumatics - Advanced (3)
Basic Service			Diagnose and Repair
Introduction to Diagnostic Tools			(HDET, AET)
Electrical 1	Electrical 2		Electrical (4)
Basic Service	Diagnose and Repair		
Introduction to Diagnostics	Starting and charging systems		
Frames, Steering & Suspension (5)			Frames, Steering & Suspension
Basic Service			Diagnose and Repair
Introduction to Diagnostics			
Brakes			Brakes Advanced (6)
Service			Diagnose and Repair
Basic Diagnostics and Repair			(TTM)
Structural Components (7)			Structural Components and Accessories
Service			Diagnose and repair working attachments
Basic structural components			
Heating, Ventilation and Air Conditioning /		Heating, Ventilation and Air Conditioning /	
Environment Controls (8)		Environment Controls	
Safety and Awareness			
			Trailer (9)
			(TTM)
			Agriculture Equipment and Accessories (10)
			(AET)
	Engines and Engine Compant Contains	Engines and Engine Compart Costons (111)	V/
	Engines and Engine Support Systems	Engines and Engine Support Systems (11)	

10.2. Heavy Duty Equipment Technician – Snapshot								
	Alternate Fuel (HDET, TTM only)							
	Drivetrain (Powertrain) (12)	Drivetrain (Powertrain)						

Notations/Variations

- 1. Tools and Equipment in ON, oxy-fuel welding is taught in levels 1 and 2, and welding is taught in level 3
- 2. Hydraulic Systems Advanced Jurisdictions may meet or exceed by providing additional training in other levels in context with other topics; exceptions for ON (exception) covered across all levels, and AB (exception) covered in Level 3.
- 3. Hydraulics, Hydrostatics and Pneumatics Jurisdictions may meet or exceed by providing additional training in other levels in context with other topics. ON (exception), covered across all levels and for HDET and AET, in ON, specialized pneumatic training is an employer responsibility, SK (exception) covered in Level 3.
- 4. Electrical L4 BC (exceed) Electrical Drive Systems, Hybrid Systems; L3 AB (exceed) Off Road Electrical Circuit Fundamentals and Service.
- 5. Frames, Steering and Suspension Exception for ON HD trade where it will be delivered in level 3. Exception for AB, where it will be delivered in Level 3.
- 6. Brakes Advanced ON will deliver advanced brakes across level 2 and 3.
- 7. Structural Components In AB, this content may be delivered in context at later levels.
- 8. Heating, Ventilation and Air Conditioning/ Environmental Controls: Jurisdictions may include HRAI training elsewhere in the program to meet regulatory or licensing issues.
- 9. *Trailer* AB delivery in level 1. Refrigeration components of trailers is a separate trade in AB. Exclusion of some trailer topics may occur where a jurisdiction has a separate trade designated for Transport Trailer Technician.
- 10. Agriculture Equipment and Accessories AB delivery in level 1 and 4.
- 11. Engines and Engine Support Systems AB and BC delivery in level 2.
- 12. Drivetrain (Powertrain) AB and BC delivery in level 3

10.3. Heavy Duty Equipment Technician - Topic Detail/ Sub-Task by NOA

(Displayed with the family of trades: Truck and Transport Mechanic and Agricultural Equipment Technician)

In context	HDET	TTM	AET	
Scheduled Maintenance (In context with learning)	 2.01 Maintains fluids. 2.02 Services fasteners, sealing devices, adhesives and gaskets. 2.03 Services hoses, tubing, piping, and fittings. 2.04 Services bearings and seals. 2.06 Performs scheduled maintenance procedures. 3.01 Uses documentation and reference materials. 	 3.01 Uses documentation and reference materials. 3.02 Maintains fluids, lubricants, and coolants. 3.03 Services hoses, tubing and fittings. 3.04 Services filters. 3.05 Services bearings, bushings, and seals. 3.06 Uses fasteners, adhesives and gaskets 	 2.02 Maintains fluids, lubricants, and coolants. 2.03 Services filters. 2.04 Maintains hoses, tubing, and fittings. 2.05 Services bearings/bushings, and seals. 2.06 Uses fasteners, sealing devices, adhesives, and gaskets. 	
Operational Testing	3.02 Completes documentation.2.07 Identifies operational faults.		2.01 Conducts operational tests.	
(In context with learning)	2.08 Performs operational check-out.		2.10 Performs failure analysis.	
Planning and Communication (In context with learning)	3.03 Communicates with others.3.04 Prepares job action plan.		2.09 Plans daily tasks.	
Electrical (In context with learning – Level 3, Trade Specific Level as required.)	(Level 3, Trade Specific Level as required.)	(Level 3, Trade Specific Level as required.)	(Level 3, Trade Specific Level as required.)	
Level One	HDET	TTM	AET	
Safety	 1.03 Operates access equipment. 1.04 Uses personal protective equipment (PPE) and safety equipment. 2.05 Services safety features. 3.05 Maintains safe work environment. 	1.01 Maintains safe work environment.1.02 Uses PPE and safety equipment.	1.01 Uses PPE 1.02 Maintains safe work environment.	
Tools and Equipment (1)	 1.01 Maintains tools and equipment. 4.01 Heats materials. 4.02 Cools materials. 4.03 Cuts materials. 4.04 Welds materials. 4.05 Cleans parts and materials. 	 2.01 Maintains hand, power, measuring, testing, and diagnostic tools. 2.02 Maintains shop equipment. 2.04 Uses welding and cutting equipment. 	 2.07 Cleans components. 2.08 Verifies equipment and components repairs. 3.01 Maintains tools and equipment. 	
Hoisting and Lifting	1.02 Uses hoisting and lifting equipment.	2.03 Uses hoisting and lifting equipment.	3.02 Uses hoisting, lifting, and securing equipment.	

Level One	HDET	TTM	AET
Hydraulic Systems Service and Introduction to diagnosis	7.01 Diagnose hydraulic systems.8.01 Repairs hydraulic systems.	38.01 Services hydraulic components. 38.02 Diagnoses hydraulic components. 38.03 Repairs hydraulic components.	
Pneumatics Basic Service Introduction to Diagnostic Tools	7.03 Diagnose pneumatic systems 8.03 Repairs pneumatic systems (in the context of "service")		8.02 Diagnoses pneumatic systems. 9.02 Repairs pneumatic systems.
Electrical 1 Basic Service Introduction to Diagnostics	 13.01 Diagnoses starting/charging systems and batteries. 13.02 Diagnoses electrical components, motors and accessories. 14.01 Repairs starting/charging systems and batteries. 14.02 Repairs electrical components, motors and accessories. 	 14.01 Performs servicing and repair of batteries. 14.02 Diagnoses batteries. 15.01 Services charging systems. 15.02 Diagnoses charging systems. 15.03 Repairs charging systems. 16.01 Performs servicing and repair of spark ignition systems. 16.02 Diagnose spark ignition systems. 17.01 Performs servicing and repairs of starting systems. 17.02 Diagnoses starting systems. 	 10.01 Diagnoses electrical power and control monitoring systems. 11.01 Repairs electrical power and control monitoring systems.
Frames, Steering & Suspension (5) Basic Service Introduction to Diagnostics	11.01 Diagnoses steering systems. 11.02 Diagnoses suspension systems. 11.04 Diagnoses wheel assemblies. 11.05 Diagnoses undercarriage systems. 12.01 Repairs steering systems. 12.02 Repairs suspension systems. 12.04 Repairs wheel assemblies. 12.05 Repairs undercarriage systems	27.01 Services steering systems. 27.02 Diagnoses steering systems. 28.01 Services chassis/frames. 28.02 Diagnoses chassis/frames. 29.01 Services suspension 29.02 Diagnoses suspension. 30.01 Services hitches and couplers. 30.02 Diagnoses hitches and couplers. 31.01 Services tires, wheels, and hubs. 31.02 Diagnoses tires, wheels, and hubs.	12.01 Diagnoses steering systems. 13.01 Repairs steering systems. 14.01 Diagnoses wheels/tracks and track frames. 14.02 Diagnoses cushioning devices. 15.01 Repairs wheels/tracks and track frames. 15.02 Repairs cushioning devices. 16.01 Diagnoses frame components. 16.02 Verifies condition of roll-over protective structure. (ROPS) 17.01 Repairs frame components. 17.02 Repair roll-over protective structure. (ROPS)
Brakes Service Basic Diagnostics and Repair	11.03 Diagnoses brake systems.12.03 Repairs brake systems.	 12.01 Services air systems. 12.02 Diagnoses air systems. 12.03 Repairs air systems. 13.01 Services air systems. 13.02 Diagnoses air systems. 13.03 Repairs air systems. 	12.02 Diagnoses brake systems. 13.02 Repairs brake systems.

Level One		HDET		TTM		AET
Structural Components (7)	19.01	Diagnoses structural components.	28.01	Services chassis/frames.	16.03	Diagnoses equipment body.
Service	19.02	Diagnoses operator station	28.02	Diagnoses chassis/frames.	17.03	Repairs equipment body.
Basic structural components		components.	28.03	Repairs chassis/frames.		
	19.03	Diagnoses attachments and accessories.	33.01	Services exterior cab components.		
	20.01	Performs mechanical repairs on	33.02	Services exterior cab components.		
		structural components.	33.03	Services exterior cab components.		
	20.02	Repairs operator station components.				
	20.03	Repairs attachments and accessories.				
	20.04	Installs attachments and accessories.				
Heating, Ventilation and Air Conditioning /	17.01	Diagnoses heating systems	36.01	Services heating and ventilation systems.	18.01	Diagnoses heating and ventilation systems.
Environment Controls (8)	17.02	Diagnoses ventilation and filtration	36.02	Diagnoses heating and ventilation systems.	18.02	Diagnoses air conditioning systems.
Safety and Awareness		systems.	36.03	Repairs heating and ventilation systems.	19.01	Repairs heating and ventilation systems.
	17.03	Diagnoses air conditioning systems.	37.01	Services air conditioning systems.	19.02	Repairs air conditioning systems.
	17.04	Diagnoses sound suppression systems.	37.02	Diagnoses air conditioning systems.		
	18.01	Repairs heating systems	37.03	Repairs air conditioning systems.		
	18.02	Repairs ventilation and filtration systems.				
	18.03	Repairs air conditioning systems.				
	18.04	Repairs sound suppression systems.				

Level Two	HDET	TTM	AET
Electrical 2	13.01 Diagnoses starting/charging systems	18.01 Performs servicing and repair of	3.03 Uses computer diagnostics and programming.
Diagnose and Repair	and batteries.	electrical components and accessories.	10.02 Diagnoses electronic power and control
Starting and charging systems	13.02 Diagnoses electrical components, motors	18.02 Diagnoses electrical components and	monitoring systems.
	and accessories.	accessories.	11.02 Repairs electronic power and control
	14.01 Repairs starting/charging systems and	19.01 Services vehicle management systems	monitoring systems.
	batteries.	and electronic components.	
	14.02 Repairs electrical components, motors	19.02 Diagnoses vehicle management systems	
	and accessories.	and electronic components.	
	15.01 Reads diagnostic trouble codes (DTCs).	19.03 Repairs vehicle management systems	
	15.02 Monitors parameters.	and electronic components.	
	15.03 Interprets test results.		
	15.04 Tests system circuitry and components.		
	16.01 Updates component software.		
	16.02 Repairs component.		

Level Two		HDET		TTM		AET
Engines and Engine Support Systems	5.01	Diagnoses base engine.	4.01	Services base engine.	4.01	Diagnoses base engine.
	5.02	Diagnoses lubrication systems.	4.02	Diagnoses base engine.	4.02	Diagnoses lubrication system.
	5.03	Diagnoses cooling systems.	4.03	Repairs base engine.	4.03	Diagnoses cooling system.
	5.04	Diagnoses intake and exhaust systems.	5.01	Services lubrication systems.	4.04	Diagnoses intake and exhaust system.
	5.05	Diagnoses fuel systems.	5.02	Diagnoses lubrication systems.	4.05	Diagnoses fuel delivery system.
	5.06	Diagnoses engine control systems.	5.03	Repairs lubrication systems.	4.06	Diagnoses engine management systems.
	5.07	Diagnoses emission control systems.	6.01	Services intake and exhaust systems.	4.07	Diagnoses emission systems.
	6.01	Repairs base engine.	6.02	Diagnoses intake and exhaust systems.	5.01	Repairs base engine.
	6.02	Repairs lubrication systems.	6.03	Repairs intake and exhaust systems.	5.02	Repairs lubrication system.
	6.03	Repairs cooling systems.	7.01	Services engine management systems.	5.03	Repairs cooling system.
	6.04	Repairs intake and exhaust systems.	7.02	Diagnoses engine management systems.	5.04	Repairs intake and exhaust system.
	6.05	Repairs fuel systems.	7.03	Repairs engine management systems.	5.05	Repairs fuel delivery system.
	6.06	Repairs engine control systems.	8.01	Services fuel delivery system.	5.06	Repairs engine management systems.
	6.07	Repairs emission control systems.	8.02	Diagnoses fuel delivery system.	5.07	Repairs emission systems.
			8.03	Repairs fuel delivery system.		
			9.01	Services emission systems for diesel		
				engines.		
			9.02	Diagnoses emission systems for diesel		
				engines		
			9.03	Repairs emission systems for diesel		
				engines.		
			10.01	Services and repairs engine retarder		
				systems.		
			10.02	Diagnoses engine retarder systems		
			11.01	Services cooling system.		
			11.02	Diagnoses cooling system.		
			11.03	Repairs cooling system.		
Alternate Fuel	5.05	Diagnoses fuel systems.	8.01	Services fuel delivery system.	(HDET,	TTM)
(HDET, TTM)	6.05	Repairs fuel systems.	8.02	Diagnoses fuel delivery system.		
			8.03	Repairs fuel delivery system.		

Level Two		HDET		TTM		AET
Drivetrain (Powertrain) (12)	9.01	Diagnoses clutch systems.	20.01	Services clutches.	6.01	Diagnoses dry clutches.
	9.02	Diagnoses torque converters, fluid couplers	20.02	Diagnoses clutches.	6.02	Diagnoses driveline systems and components.
		and retarders.	20.03	Repairs clutches.	6.03	Diagnoses wet clutches, transmissions and gear
	9.03	Diagnoses driveline systems.	21.01	Services manual transmission and		cases.
	9.04	Diagnoses transmission and transfer case		transfer cases.	6.04	Diagnoses differentials and final drives.
		systems.	21.02	Diagnoses manual transmission and	7.01	Repairs dry clutches.
	9.05	Diagnoses axle and differential systems.		transfer cases.	7.02	Repairs driveline systems and components.
	9.06	Diagnoses final drive systems.	21.03	Repairs manual transmission and	7.03	Repairs wet clutches, transmissions and gear
	10.01	Repairs clutch systems.		transfer cases.		cases.
	10.02	Repairs torque converters, fluid couplers	22.01	Services automatic transmissions.	7.04	Repairs differentials and final drives.
		and retarders.	22.02	Diagnoses automatic transmissions.		
	10.03	Repairs driveline systems.	22.03	Repairs automatic transmissions.		
	10.04	Repairs transmission and transfer case	23.01	Services automated transmissions.		
		systems.	23.02	Diagnoses automated transmissions.		
	10.05	Repairs axle and differential systems	23.03	Repairs automated transmissions.		
	10.06	Repairs final drive systems.	24.01	Services driveline systems.		
			24.02	Diagnoses driveline systems.		
			24.03	Repairs driveline systems.		
			25.01	Services differentials.		
			25.02	Diagnoses differentials.		
			25.03	Repairs differentials.		
			26.01	Services drive train retarders.		
			26.02	Diagnoses drive train retarders.		
			26.03	Repairs drive train retarders.		

Level Three		HDET		ТТМ		AET
Heating, Ventilation and Air Conditioning /	17.01	Diagnoses heating systems	36.01	Services heating and ventilation systems.	18.01	Diagnoses heating and ventilation systems.
Environment Controls	17.02	Diagnoses ventilation and filtration	36.02	Diagnoses heating and ventilation systems.	18.02	Diagnoses air conditioning systems.
		systems.	36.03	Repairs heating and ventilation systems.	19.01	Repairs heating and ventilation systems.
	17.03	Diagnoses air conditioning systems.	37.01	Services air conditioning systems.	19.02	Repairs air conditioning systems.
	17.04	Diagnoses sound suppression systems.	37.02	Diagnoses air conditioning systems.		
	18.01	Repairs heating systems	37.03	Repairs air conditioning systems.		
	18.02	Repairs ventilation and filtration systems.				
	18.03	Repairs air conditioning systems.				
	18.04	Repairs sound suppression systems.				
Engines and Engine Support Systems (11)	5.01	Diagnoses base engine.	4.01	Services base engine.	4.01	Diagnoses base engine.
	5.02	Diagnoses lubrication systems.	4.02	Diagnoses base engine.	4.02	Diagnoses lubrication system.
	5.03	Diagnoses cooling systems.	4.03	Repairs base engine.	4.03	Diagnoses cooling system.
	5.04	Diagnoses intake and exhaust systems.	5.01	Services lubrication systems.	4.04	Diagnoses intake and exhaust system.
	5.05	Diagnoses fuel systems.	5.02	Diagnoses lubrication systems.	4.05	Diagnoses fuel delivery system.
	5.06	Diagnoses engine control systems.	5.03	Repairs lubrication systems.	4.06	Diagnoses engine management systems.
	5.07	Diagnoses emission control systems.	6.01	Services intake and exhaust systems.	4.07	Diagnoses emission systems.
	6.01	Repairs base engine.	6.02	Diagnoses intake and exhaust systems.	5.01	Repairs base engine.
	6.02	Repairs lubrication systems.	6.03	Repairs intake and exhaust systems.	5.02	Repairs lubrication system.
	6.03	Repairs cooling systems.	7.01	Services engine management systems.	5.03	Repairs cooling system.
	6.04	Repairs intake and exhaust systems.	7.02	Diagnoses engine management systems.	5.04	Repairs intake and exhaust system.
	6.05	Repairs fuel systems.	7.03	Repairs engine management systems.	5.05	Repairs fuel delivery system.
	6.06	Repairs engine control systems.	8.01	Services fuel delivery system.	5.06	Repairs engine management systems.
	6.07	Repairs emission control systems.	8.02	Diagnoses fuel delivery system.	5.07	Repairs emission systems.
			8.03	Repairs fuel delivery system.		
			9.01	Services emission systems for diesel		
				engines.		
			9.02	Diagnoses emission systems for diesel		
				engines		
			9.03	Repairs emission systems for diesel		
				engines.		
			10.01	Services and repairs engine retarder		
				systems.		
			10.02	Diagnoses engine retarder systems		
			11.01	Services cooling system.		
			11.02	Diagnoses cooling system.		
			11.03	Repairs cooling system.		

Level Three		HDET		TTM		AET
Drivetrain (Powertrain)	9.01	Diagnoses clutch systems.	20.01	Services clutches.	6.01	Diagnoses dry clutches.
	9.02	Diagnoses torque converters, fluid couplers	20.02	Diagnoses clutches.	6.02	Diagnoses driveline systems and components.
		and retarders.	20.03	Repairs clutches.	6.03	Diagnoses wet clutches, transmissions and gear
	9.03	Diagnoses driveline systems.	21.01	Services manual transmission and		cases.
	9.04	Diagnoses transmission and transfer case		transfer cases.	6.04	Diagnoses differentials and final drives.
		systems.	21.02	Diagnoses manual transmission and	7.01	Repairs dry clutches.
	9.05	Diagnoses axle and differential systems.		transfer cases.	7.02	Repairs driveline systems and components.
	9.06	Diagnoses final drive systems.	21.03	Repairs manual transmission and	7.03	Repairs wet clutches, transmissions and gear
	10.01	Repairs clutch systems.		transfer cases.		cases.
	10.02	Repairs torque converters, fluid couplers	22.01	Services automatic transmissions.	7.04	Repairs differentials and final drives.
		and retarders.	22.02	Diagnoses automatic transmissions.		
	10.03	Repairs driveline systems.	22.03	Repairs automatic transmissions.		
	10.04	Repairs transmission and transfer case	23.01	Services automated transmissions.		
		systems.	23.02	Diagnoses automated transmissions.		
	10.05	Repairs axle and differential systems	23.03	Repairs automated transmissions.		
	10.06	Repairs final drive systems.	24.01	Services driveline systems.		
			24.02	Diagnoses driveline systems.		
			24.03	Repairs driveline systems.		
			25.01	Services differentials.		
			25.02	Diagnoses differentials.		
			25.03	Repairs differentials.		
			26.01	Services drive train retarders.		
			26.02	Diagnoses drive train retarders.		
			26.03	Repairs drive train retarders.		

Trade Specific Level	HDET	TTM	AET
Hydraulic Systems – Advanced (2) Diagnose and Repair		Hydraulic Systems 38.01 Services hydraulic components. 38.02 Diagnoses hydraulic components.	
Hydraulics, Hydrostatics and Pneumatics (3) Diagnose and Repair	 7.01 Diagnoses hydraulic systems. 7.02 Diagnose hydrostatic systems. 8.01 Repairs hydraulic systems. 8.02 Repairs hydrostatic systems. 	38.03 Repairs hydraulic components.	8.01 Diagnoses hydraulic and hydrostatic systems. 9.01 Repairs hydraulic and hydrostatic systems.
Electrical (4)			
Frames, Steering and Suspension Diagnose and Repair	11.01 Diagnoses steering systems. 11.02 Diagnoses suspension systems. 11.04 Diagnoses wheel assemblies. 11.05 Diagnoses undercarriage systems. 12.01 Repairs steering systems. 12.02 Repairs suspension systems. 12.04 Repairs wheel assemblies. 12.05 Repairs undercarriage systems	27.01 Services steering systems. 27.02 Diagnoses steering systems. 28.01 Services chassis/frames. 28.02 Diagnoses chassis/frames. 29.01 Services suspension 29.02 Diagnoses suspension. 30.01 Services hitches and couplers. 30.02 Diagnoses hitches and couplers. 31.01 Services tires, wheels, and hubs. 30.02 Diagnoses tires, wheels, and hubs.	12.01 Diagnoses steering systems. 13.01 Repairs steering systems. 14.01 Diagnoses wheels/tracks and track frames. 14.02 Diagnoses cushioning devices. 15.01 Repairs wheels/tracks and track frames. 15.02 Repairs cushioning devices. 16.01 Diagnoses frame components. 16.02 Verifies condition of roll-over protective structure. (ROPS) 17.01 Repairs frame components. 17.02 Repair roll-over protective structure. (ROPS)
Brakes (Advanced) (6) Diagnose and Repair (Advanced)	(ТТМ)	12.01 Services air systems. 12.02 Diagnoses air systems. 12.03 Repairs air systems. 13.01 Services air systems. 13.02 Diagnoses air systems. 13.03 Repairs air systems.	(TTM)

Trade Specific Level	HDET	TTM	AET
Structural Components and Accessories	19.01 Diagnoses structural components.	32.01 Services interior cab components.	16.03 Diagnoses equipment body.
Diagnose and Repair Working Attachments	19.02 Diagnoses operator station.	32.02 Services interior cab components.	17.03 Repairs equipment body.
	19.03 Diagnoses attachments and accessories.	32.03 Services interior cab components.	20.01 Performs assembly and pre-delivery adjustments
	20.01 Performs mechanical repairs on		on agricultural equipment.
	structural components.		20.02 Installs agricultural equipment.
	20.02 Repairs operator station components.		21.01 Diagnoses land preparation and tillage
	20.03 Repairs attachments and accessories.		implements.
	20.04 Installs attachments and accessories.		21.02 Diagnoses seeding and planting implements.
			22.01 Repairs land preparation and tillage
			implements.
			22.02 Repairs seeding and planting implements.
			23.01 Diagnoses cutting, conditioning, gathering, and
			processing equipment.
			23.02 Diagnoses delivery equipment.
			24.01 Repairs cutting, conditioning, gathering, and
			processing equipment.
			24.02 Repairs delivery equipment.
			25.01 Diagnoses application equipment.
			26.01 Repairs applications equipment.
Trailer (9)	(TTM)	30.01 Services hitches and couplers.	(TTM)
(TTM)		30.02 Diagnoses hitches and couplers.	
		30.03 Repairs hitches and couplers.	
		34.01 Services trailer components and	
		accessories.	
		34.02 Diagnoses trailer components and	
		accessories.	
		34.03 Repairs trailer components and	
		accessories.	
		35.01 Services heating and refrigeration systems.	
		35.02 Services heating and refrigeration systems.	
		35.03 Services heating and refrigeration systems.	

Trade Specific Level	HDET	TTM	AET
Agriculture Equipment and Accessories (10) (AET)	(AET)	(AET)	20.01 Performs assembly and pre-delivery adjustments on agricultural equipment.
			20.02 Installs agricultural equipment.
			21.01 Diagnoses land preparation and tillage implements.
			21.02 Diagnoses seeding and planting implements.
			22.01 Repairs land preparation and tillage
			implements.
			22.02 Repairs seeding and planting implements.
			23.01 Diagnoses cutting, conditioning, gathering, and processing equipment.
			23.02 Diagnoses delivery equipment.
			24.01 Repairs cutting, conditioning, gathering, and
			processing equipment.
			24.02 Repairs delivery equipment.
			25.01 Diagnoses application equipment.
			26.01 Repairs applications equipment.

Notations

- 1. Tools and Equipment in ON, oxy-fuel welding is taught in levels 1 and 2, and welding is taught in level 3
- 2. Hydraulic Systems Advanced Jurisdictions may meet or exceed by providing additional training in other levels in context with other topics; exceptions for ON (exception) covered across all levels, and AB (exception) covered in Level 3.
- 3. Hydraulics, Hydrostatics and Pneumatics Jurisdictions may meet or exceed by providing additional training in other levels in context with other topics. ON (exception), covered across all levels and for HDET and AET, in ON, specialized pneumatic training is an employer responsibility, SK (exception) SK (exception) covered in Level 3.
- 4. Electrical L4 BC (exceed) Electrical Drive Systems, Hybrid Systems; L3 AB (exceed) Off Road Electrical Circuit Fundamentals and Service.
- 5. Frames, Steering and Suspension Exception for ON HD trade where it will be delivered in level 3. Exception for AB, where it will be delivered in Level 3.
- 6. Brakes Advanced ON will deliver advanced brakes across level 2 and 3.
- 7. Structural Components In AB, this content may be delivered in context at later levels.
- 8. Heating, Ventilation and Air Conditioning/Environmental Controls: Jurisdictions may include HRAI training elsewhere in the program to meet regulatory or licensing issues.
- 9. Trailer AB delivery in level 1. Refrigeration components of trailers is a separate trade in AB. Exclusion of some trailer topics may occur where a jurisdiction has a separate trade designated for Transport Trailer Technician.
- 10. Agriculture Equipment and Accessories AB delivery in level 1 and 4.
- 11. Engines and Engine Support Systems AB and BC delivery in level 2.
- 12. Drivetrain (Powertrain) AB and BC delivery in level 3

11. Truck and Transport Mechanic

11.1. Truck and Transport Mechanic Recommendations

Truck and Transport Mechanic has been added to the following Phase 2 family of trades: Heavy Duty Equipment Technician (HDET) and Agricultural Equipment Technician (AET). These three trades are being harmonized at the same time due to high levels of common training in many jurisdictions. The harmonization process for these trades will be the same process used to harmonize the first ten trades, starting with consultations with stakeholders followed by pan-Canadian webinars.

That provinces and territories adopt the Red Seal trade name Truck and Transport Mechanic / Mécanicien / mécanicienne de camions et transport

- That the total number of training hours be **7200 hours** (jurisdictions will determine the ratio of in-class vs. on-the-job training).
- That the technical training program offers 4 training levels.
- That the sequencing reflects the topic and sub-task mapping in the sequencing documents.

11.2. Truck and Transport Mechanic - Snapshot In Context In Context In Context In Context **Scheduled Maintenance Scheduled Maintenance Scheduled Maintenance Scheduled Maintenance Operational Testing Operational Testing Operational Testing Operational Testing Planning and Communication Planning and Communication Planning and Communication Planning and Communication Electrical Electrical Level Three Level One Level Two Trade-Specific Level** Safety Tools and Equipment (1) **Hoisting and Lifting Hydraulic Systems** Hydraulic Systems - Advanced (2) Basic Service, Introduction to Diagnostics Diagnose and Repair (TTM) (TTM) Hydraulics, Hydrostatics and Pneumatics - Advanced (3) **Pneumatics** Basic Service Diagnose and Repair (HDET, AET) Introduction to Diagnostic Tools Electrical 1 Electrical 2 Electrical (4) Diagnose and Repair **Basic Service** Introduction to Diagnostics Starting and charging systems Frames, Steering & Suspension (5) Frames, Steering & Suspension Basic Service Diagnose and Repair Introduction to Diagnostics **Brakes Brakes Advanced** (6) Diagnose and Repair Service Basic Diagnostics and Repair (MTT) **Structural Components and Accessories Structural Components (7)** Service Diagnose and repair working attachments Basic structural components Heating, Ventilation and Air Conditioning / Heating, Ventilation and Air Conditioning / **Environment Controls (8) Environment Controls** Safety and Awareness

Trailer (9)

Agriculture Equipment and Accessories (10)

(TTM)

(AET)

Engines and Engine Support Systems	Engines and Engine Support Systems (11)	
Alternate Fuel (HDET, TTM only)		
Drivetrain (Powertrain) (12)	Drivetrain (Powertrain)	

Notations/Variations

- 1. Tools and Equipment in ON, oxy-fuel welding is taught in levels 1 and 2, and welding is taught in level 3
- 2. Hydraulic Systems Advanced Jurisdictions may meet or exceed by providing additional training in other levels in context with other topics; exceptions for ON (exception) covered across all levels, and AB (exception) covered in Level 3.
- 3. Hydraulics, Hydrostatics and Pneumatics Jurisdictions may meet or exceed by providing additional training in other levels in context with other topics. ON (exception), covered across all levels and for HDET and AET, in ON, specialized pneumatic training is an employer responsibility, SK (exception) covered in Level 3.
- 4. Electrical L4 BC (exceed) Electrical Drive Systems, Hybrid Systems; L3 AB (exceed) Off Road Electrical Circuit Fundamentals and Service.
- 5. Frames, Steering and Suspension Exception for ON HD trade where it will be delivered in level 3. Exception for AB, where it will be delivered in Level 3.
- 6. Brakes Advanced ON will deliver advanced brakes across level 2 and 3.
- 7. Structural Components In AB, this content may be delivered in context at later levels.
- 8. Heating, Ventilation and Air Conditioning/ Environmental Controls: Jurisdictions may include HRAI training elsewhere in the program to meet regulatory or licensing issues.
- 9. Trailer AB delivery in level 1. Refrigeration components of trailers is a separate trade in AB. Exclusion of some trailer topics may occur where a jurisdiction has a separate trade designated for Transport Trailer Technician.
- 10. Agriculture Equipment and Accessories AB delivery in level 1 and 4.
- 11. Engines and Engine Support Systems AB and BC delivery in level 2.
- 12. Drivetrain (Powertrain) AB and BC delivery in level 3

11.3. Truck and Transport Mechanic – Topic Detail/ Sub-Task by NOA (Displayed with the family of trades: Heavy Duty Equipment Technician and Agricultural Equipment Technician)

In context		HDET		TTM		AET
Scheduled Maintenance	2.01	Maintains fluids.	3.01	Uses documentation and reference	2.02	Maintains fluids, lubricants, and coolants.
(In context with learning)	2.02	Services fasteners, sealing devices,		materials.	2.03	Services filters.
		adhesives and gaskets.	3.02	Maintains fluids, lubricants, and	2.04	Maintains hoses, tubing, and fittings.
	2.03	Services hoses, tubing, piping, and		coolants.	2.05	Services bearings/bushings, and seals.
		fittings.	3.03	Services hoses, tubing and fittings.	2.06	Uses fasteners, sealing devices, adhesives, and
	2.04	Services bearings and seals.	3.04	Services filters.		gaskets.
	2.06	Performs scheduled maintenance	3.05	Services bearings, bushings, and seals.		
		procedures.	3.06	Uses fasteners, adhesives and gaskets		
	3.01	Uses documentation and reference				
		materials.				
	3.02	Completes documentation.				
Operational Testing	2.07	Identifies operational faults.			2.01	Conducts operational tests.
(In context with learning)	2.08	Performs operational check-out.			2.10	Performs failure analysis.
Planning and Communication	3.03	Communicates with others.			2.09	Plans daily tasks.
(In context with learning)	3.04	Prepares job action plan.				
Electrical	(Level	3, Trade Specific Level as required.)	(Level	3, Trade Specific Level as required.)	(Level	3, Trade Specific Level as required.)
(In context with learning – Level 3, Trade Specific						
Level as required.)						
Level One		HDET		TTM		AET
Safety	1.03	Operates access equipment.	1.01	Maintains safe work environment.	1.01	Uses PPE
	1.04	Uses personal protective equipment	1.02	Uses PPE and safety equipment.	1.02	Maintains safe work environment.
		(PPE) and safety equipment.				
	2.05	Services safety features.				
	3.05	Maintains safe work environment.				
Tools and Equipment (1)	1.01	Maintains tools and equipment.	2.01	Maintains hand, power, measuring,	2.07	Cleans components.
	4.01	Heats materials.		testing, and diagnostic tools.	2.08	Verifies equipment and components repairs.
	4.02	Cools materials.	2.02	Maintains shop equipment.	3.01	Maintains tools and equipment.
	4.03	Cuts materials.	2.04	Uses welding and cutting equipment.		
	4.04	Welds materials.				
	4.05	Cleans parts and materials.				
Hoisting and Lifting	1.02	Uses hoisting and lifting equipment.	2.03	Uses hoisting and lifting equipment.	3.02	Uses hoisting, lifting, and securing equipment.

Level One	HDET	TTM	AET
Hydraulic Systems Service and Introduction to diagnosis Pneumatics Basic Service Introduction to Diagnostic Tools Electrical 1	7.01 Diagnose hydraulic systems. 8.01 Repairs hydraulic systems. 7.03 Diagnose pneumatic systems 8.03 Repairs pneumatic systems (in the context of "service") 13.01 Diagnoses starting/charging systems	38.01 Services hydraulic components. 38.02 Diagnoses hydraulic components. 38.03 Repairs hydraulic components. 14.01 Performs servicing and repair of	8.02 Diagnoses pneumatic systems. 9.02 Repairs pneumatic systems. 10.01 Diagnoses electrical power and control
Basic Service Introduction to Diagnostics	and batteries. 13.02 Diagnoses electrical components, motors and accessories. 14.01 Repairs starting/charging systems and batteries. 14.02 Repairs electrical components, motors and accessories.	batteries. 14.02 Diagnoses batteries. 15.01 Services charging systems. 15.02 Diagnoses charging systems. 15.03 Repairs charging systems. 16.01 Performs servicing and repair of spark ignition systems. 16.02 Diagnose spark ignition systems. 17.01 Performs servicing and repairs of starting systems. 17.02 Diagnoses starting systems.	monitoring systems. 11.01 Repairs electrical power and control monitoring systems.

Level One		HDET		ттм		AET
Frames, Steering & Suspension (5)	11.01	Diagnoses steering systems.	27.01	Services steering systems.	12.01	Diagnoses steering systems.
Basic Service	11.02	Diagnoses suspension systems.	27.02	Diagnoses steering systems.	13.01	Repairs steering systems.
Introduction to Diagnostics	11.04	Diagnoses wheel assemblies.	28.01	Services chassis/frames.	14.01	Diagnoses wheels/tracks and track frames.
	11.05	Diagnoses undercarriage systems.	28.02	Diagnoses chassis/frames.	14.02	Diagnoses cushioning devices.
	12.01	Repairs steering systems.	29.01	Services suspension	15.01	Repairs wheels/tracks and track frames.
	12.02	Repairs suspension systems.	29.02	Diagnoses suspension.	15.02	Repairs cushioning devices.
	12.04	Repairs wheel assemblies.	30.01	Services hitches and couplers.	16.01	Diagnoses frame components.
	12.05	Repairs undercarriage systems	30.02	Diagnoses hitches and couplers.	16.02	Verifies condition of roll-over protective structure.
			31.01	Services tires, wheels, and hubs.	(ROPS)	
			31.02	Diagnoses tires, wheels, and hubs.	17.01	Repairs frame components.
					17.02	Repair roll-over protective structure. (ROPS)
Brakes	11.03	Diagnoses brake systems.	12.01	Services air systems.	12.02	Diagnoses brake systems.
Service	12.03	Repairs brake systems.	12.02	Diagnoses air systems.	13.02	Repairs brake systems.
Basic Diagnostics and Repair			12.03	Repairs air systems.		
			13.01	Services air systems.		
			13.02	Diagnoses air systems.		
			13.03	Repairs air systems.		
Structural Components (7)	19.01	Diagnoses structural components.	28.01	Services chassis/frames.	16.03	Diagnoses equipment body.
Service	19.02	Diagnoses operator station	28.02	Diagnoses chassis/frames.	17.03	Repairs equipment body.
Basic structural components		components.	28.03	Repairs chassis/frames.		
	19.03	Diagnoses attachments and accessories.	33.01	Services exterior cab components.		
	20.01	Performs mechanical repairs on	33.02	Services exterior cab components.		
		structural components.	33.03	Services exterior cab components.		
	20.02	Repairs operator station components.				
	20.03	Repairs attachments and accessories.				
	20.04	Installs attachments and accessories.				
Heating, Ventilation and Air Conditioning /	17.01	Diagnoses heating systems	36.01	Services heating and ventilation systems.	18.01	Diagnoses heating and ventilation systems.
Environment Controls (8)	17.02	Diagnoses ventilation and filtration	36.02	Diagnoses heating and ventilation systems.	18.02	Diagnoses air conditioning systems.
Safety and Awareness		systems.	36.03	Repairs heating and ventilation systems.	19.01	Repairs heating and ventilation systems.
	17.03	Diagnoses air conditioning systems.	37.01	Services air conditioning systems.	19.02	Repairs air conditioning systems.
	17.04	Diagnoses sound suppression systems.	37.02	Diagnoses air conditioning systems.		
	18.01	Repairs heating systems	37.03	Repairs air conditioning systems.		
	18.02	Repairs ventilation and filtration systems.				
	18.03	Repairs air conditioning systems.				
	18.04	Repairs sound suppression systems.				

Level Two	HDET	TTM	AET
Electrical 2	13.01 Diagnoses starting/charging systems	18.01 Performs servicing and repair of	3.03 Uses computer diagnostics and programming.
Diagnose and Repair	and batteries.	electrical components and accessories.	10.02 Diagnoses electronic power and control
Starting and charging systems	13.02 Diagnoses electrical components, motors	18.02 Diagnoses electrical components and	monitoring systems.
	and accessories.	accessories.	11.02 Repairs electronic power and control
	14.01 Repairs starting/charging systems and	19.01 Services vehicle management systems	monitoring systems.
	batteries.	and electronic components.	
	14.02 Repairs electrical components, motors	19.02 Diagnoses vehicle management systems	
	and accessories.	and electronic components.	
	15.01 Reads diagnostic trouble codes (DTCs).	19.03 Repairs vehicle management systems	
	15.02 Monitors parameters.	and electronic components.	
	15.03 Interprets test results.		
	15.04 Tests system circuitry and components.		
	16.01 Updates component software.		
	16.02 Repairs component.		

Level Two	HDET	TTM	AET
Engines and Engine Support Systems	5.01 Diagnoses base engine.	4.01 Services base engine.	4.01 Diagnoses base engine.
	5.02 Diagnoses lubrication systems.	4.02 Diagnoses base engine.	4.02 Diagnoses lubrication system.
	5.03 Diagnoses cooling systems.	4.03 Repairs base engine.	4.03 Diagnoses cooling system.
	5.04 Diagnoses intake and exhaust systems.	5.01 Services lubrication systems.	4.04 Diagnoses intake and exhaust system.
	5.05 Diagnoses fuel systems.	5.02 Diagnoses lubrication systems.	4.05 Diagnoses fuel delivery system.
	5.06 Diagnoses engine control systems.	5.03 Repairs lubrication systems.	4.06 Diagnoses engine management systems.
	5.07 Diagnoses emission control systems.	6.01 Services intake and exhaust systems.	4.07 Diagnoses emission systems.
	6.01 Repairs base engine.	6.02 Diagnoses intake and exhaust systems.	5.01 Repairs base engine.
	6.02 Repairs lubrication systems.	6.03 Repairs intake and exhaust systems.	5.02 Repairs lubrication system.
	6.03 Repairs cooling systems.	7.01 Services engine management systems.	5.03 Repairs cooling system.
	6.04 Repairs intake and exhaust systems.	7.02 Diagnoses engine management systems.	5.04 Repairs intake and exhaust system.
	6.05 Repairs fuel systems.	7.03 Repairs engine management systems.	5.05 Repairs fuel delivery system.
	6.06 Repairs engine control systems.	8.01 Services fuel delivery system.	5.06 Repairs engine management systems.
	6.07 Repairs emission control systems.	8.02 Diagnoses fuel delivery system.	5.07 Repairs emission systems.
		8.03 Repairs fuel delivery system.	
		9.01 Services emission systems for diesel	
		engines.	
		9.02 Diagnoses emission systems for diesel	
		engines	
		9.03 Repairs emission systems for diesel	
		engines.	
		10.01 Services and repairs engine retarder	
		systems.	
		10.02 Diagnoses engine retarder systems	
		11.01 Services cooling system.	
		11.02 Diagnoses cooling system.	
		11.03 Repairs cooling system.	
Alternate Fuel	5.05 Diagnoses fuel systems.	8.01 Services fuel delivery system.	(HDET, TTM)
(HDET, TTM)	6.05 Repairs fuel systems.	8.02 Diagnoses fuel delivery system.	
		8.03 Repairs fuel delivery system.	

Level Two	HDET	TTM	AET
Drivetrain (Powertrain) (12)	9.01 Diagnoses clutch systems.	20.01 Services clutches.	6.01 Diagnoses dry clutches.
	9.02 Diagnoses torque converters, fluid couplers	20.02 Diagnoses clutches.	6.02 Diagnoses driveline systems and components.
	and retarders.	20.03 Repairs clutches.	6.03 Diagnoses wet clutches, transmissions and gear
	9.03 Diagnoses driveline systems.	21.01 Services manual transmission and	cases.
	9.04 Diagnoses transmission and transfer	transfer cases.	6.04 Diagnoses differentials and final drives.
	case systems.	21.02 Diagnoses manual transmission and	7.01 Repairs dry clutches.
	9.05 Diagnoses axle and differential systems.	transfer cases.	7.02 Repairs driveline systems and components.
	9.06 Diagnoses final drive systems.	21.03 Repairs manual transmission and	7.03 Repairs wet clutches, transmissions and gear
	10.01 Repairs clutch systems.	transfer cases.	cases.
	10.02 Repairs torque converters, fluid couplers	22.01 Services automatic transmissions.	7.04 Repairs differentials and final drives.
	and retarders.	22.02 Diagnoses automatic transmissions.	
	10.03 Repairs driveline systems.	22.03 Repairs automatic transmissions.	
	10.04 Repairs transmission and transfer case	23.01 Services automated transmissions.	
	systems.	23.02 Diagnoses automated transmissions.	
	10.05 Repairs axle and differential systems	23.03 Repairs automated transmissions.	
	10.06 Repairs final drive systems.	24.01 Services driveline systems.	
		24.02 Diagnoses driveline systems.	
		24.03 Repairs driveline systems.	
		25.01 Services differentials.	
		25.02 Diagnoses differentials.	
		25.03 Repairs differentials.	
		26.01 Services drive train retarders.	
		26.02 Diagnoses drive train retarders.	
		26.03 Repairs drive train retarders.	

Level Three		HDET		ттм		AET
Heating, Ventilation and Air Conditioning /	17.01	Diagnoses heating systems	36.01	Services heating and ventilation systems.	18.01	Diagnoses heating and ventilation systems.
Environment Controls	17.02	Diagnoses ventilation and filtration	36.02	Diagnoses heating and ventilation systems.	18.02	Diagnoses air conditioning systems.
		systems.	36.03	Repairs heating and ventilation systems.	19.01	Repairs heating and ventilation systems.
	17.03	Diagnoses air conditioning systems.	37.01	Services air conditioning systems.	19.02	Repairs air conditioning systems.
	17.04	Diagnoses sound suppression systems.	37.02	Diagnoses air conditioning systems.		
	18.01	Repairs heating systems	37.03	Repairs air conditioning systems.		
	18.02	Repairs ventilation and filtration systems.				
	18.03	Repairs air conditioning systems.				
	18.04	Repairs sound suppression systems.				
Engines and Engine Support Systems (11)	5.01	Diagnoses base engine.	4.01	Services base engine.	4.01	Diagnoses base engine.
	5.02	Diagnoses lubrication systems.	4.02	Diagnoses base engine.	4.02	Diagnoses lubrication system.
	5.03	Diagnoses cooling systems.	4.03	Repairs base engine.	4.03	Diagnoses cooling system.
	5.04	Diagnoses intake and exhaust systems.	5.01	Services lubrication systems.	4.04	Diagnoses intake and exhaust system.
	5.05	Diagnoses fuel systems.	5.02	Diagnoses lubrication systems.	4.05	Diagnoses fuel delivery system.
	5.06	Diagnoses engine control systems.	5.03	Repairs lubrication systems.	4.06	Diagnoses engine management systems.
	5.07	Diagnoses emission control systems.	6.01	Services intake and exhaust systems.	4.07	Diagnoses emission systems.
	6.01	Repairs base engine.	6.02	Diagnoses intake and exhaust systems.	5.01	Repairs base engine.
	6.02	Repairs lubrication systems.	6.03	Repairs intake and exhaust systems.	5.02	Repairs lubrication system.
	6.03	Repairs cooling systems.	7.01	Services engine management systems.	5.03	Repairs cooling system.
	6.04	Repairs intake and exhaust systems.	7.02	Diagnoses engine management systems.	5.04	Repairs intake and exhaust system.
	6.05	Repairs fuel systems.	7.03	Repairs engine management systems.	5.05	Repairs fuel delivery system.
	6.06	Repairs engine control systems.	8.01	Services fuel delivery system.	5.06	Repairs engine management systems.
	6.07	Repairs emission control systems.	8.02	Diagnoses fuel delivery system.	5.07	Repairs emission systems.
			8.03	Repairs fuel delivery system.		
			9.01	Services emission systems for diesel		
				engines.		
			9.02	Diagnoses emission systems for diesel		
				engines		
			9.03	Repairs emission systems for diesel		
			40.04	engines.		
			10.01	Services and repairs engine retarder		
			40.00	systems.		
			10.02	Diagnoses engine retarder systems		
			11.01	Services cooling system.		
			11.02	Diagnoses cooling system.		
			11.03	Repairs cooling system.		

Level Three	HDET	TTM	AET
Drivetrain (Powertrain)	9.01 Diagnoses clutch systems.	20.01 Services clutches.	6.01 Diagnoses dry clutches.
	9.02 Diagnoses torque converters, fluid couplers	20.02 Diagnoses clutches.	6.02 Diagnoses driveline systems and components.
	and retarders.	20.03 Repairs clutches.	6.03 Diagnoses wet clutches, transmissions and gear
	9.03 Diagnoses driveline systems.	21.01 Services manual transmission and	cases.
	9.04 Diagnoses transmission and transfer	transfer cases.	6.04 Diagnoses differentials and final drives.
	case systems.	21.02 Diagnoses manual transmission and	7.01 Repairs dry clutches.
	9.05 Diagnoses axle and differential systems.	transfer cases.	7.02 Repairs driveline systems and components.
	9.06 Diagnoses final drive systems.	21.03 Repairs manual transmission and	7.03 Repairs wet clutches, transmissions and gear
	10.01 Repairs clutch systems.	transfer cases.	cases.
	10.02 Repairs torque converters, fluid couplers	22.01 Services automatic transmissions.	7.04 Repairs differentials and final drives.
	and retarders.	22.02 Diagnoses automatic transmissions.	
	10.03 Repairs driveline systems.	22.03 Repairs automatic transmissions.	
	10.04 Repairs transmission and transfer case	23.01 Services automated transmissions.	
	systems.	23.02 Diagnoses automated transmissions.	
	10.05 Repairs axle and differential systems	23.03 Repairs automated transmissions.	
	10.06 Repairs final drive systems.	24.01 Services driveline systems.	
		24.02 Diagnoses driveline systems.	
		24.03 Repairs driveline systems.	
		25.01 Services differentials.	
		25.02 Diagnoses differentials.	
		25.03 Repairs differentials.	
		26.01 Services drive train retarders.	
		26.02 Diagnoses drive train retarders.	
		26.03 Repairs drive train retarders.	

Trade Specific Level	HDET	ТТМ	AET
Hydraulic Systems – Advanced (2) Diagnose and Repair		Hydraulic Systems 38.01 Services hydraulic components. 38.02 Diagnoses hydraulic components. 38.03 Repairs hydraulic components.	
Hydraulics, Hydrostatics and Pneumatics (3) Diagnose and Repair	7.01 Diagnoses hydraulic systems.8.01 Repairs hydraulic systems.		8.01 Diagnoses hydraulic and hydrostatic systems. 9.01 Repairs hydraulic and hydrostatic systems.
Electrical (4)			
Frames, Steering and Suspension Diagnose and Repair	 11.01 Diagnoses steering systems. 11.02 Diagnoses suspension systems. 11.04 Diagnoses wheel assemblies. 11.05 Diagnoses undercarriage systems. 12.01 Repairs steering systems. 12.02 Repairs suspension systems. 12.04 Repairs wheel assemblies. 12.05 Repairs undercarriage systems 	27.01 Services steering systems. 27.02 Diagnoses steering systems. 28.01 Services chassis/frames. 28.02 Diagnoses chassis/frames. 29.01 Services suspension 29.02 Diagnoses suspension. 30.01 Services hitches and couplers. 30.02 Diagnoses hitches and couplers. 31.01 Services tires, wheels, and hubs. 30.02 Diagnoses tires, wheels, and hubs.	12.01 Diagnoses steering systems. 13.01 Repairs steering systems. 14.01 Diagnoses wheels/tracks and track frames. 14.02 Diagnoses cushioning devices. 15.01 Repairs wheels/tracks and track frames. 15.02 Repairs cushioning devices. 16.01 Diagnoses frame components. 16.02 Verifies condition of roll-over protective structure. (ROPS) 17.01 Repairs frame components. 17.02 Repair roll-over protective structure. (ROPS)
Brakes (Advanced) (6) Diagnose and Repair (Advanced)	(TTM)	 12.01 Services air systems. 12.02 Diagnoses air systems. 12.03 Repairs air systems. 13.01 Services air systems. 13.02 Diagnoses air systems. 13.03 Repairs air systems. 	(TTM)

Trade Specific Level	HDET	TTM	AET
Structural Components and Accessories	19.01 Diagnoses structural components.	32.01 Services interior cab components.	16.03 Diagnoses equipment body.
Diagnose and Repair Working Attachments	19.02 Diagnoses operator station.		17.03 Repairs equipment body.
	19.03 Diagnoses attachments and accessories.	32.03 Services interior cab components.	20.01 Performs assembly and pre-delivery adjustments
	20.01 Performs mechanical repairs on		on agricultural equipment.
	structural components.		20.02 Installs agricultural equipment.
	20.02 Repairs operator station components.		21.01 Diagnoses land preparation and tillage
	20.03 Repairs attachments and accessories.		implements.
	20.04 Installs attachments and accessories.		21.02 Diagnoses seeding and planting implements.
			22.01 Repairs land preparation and tillage
			implements.
			22.02 Repairs seeding and planting implements.
			23.01 Diagnoses cutting, conditioning, gathering, and
			processing equipment.
			23.02 Diagnoses delivery equipment.
			24.01 Repairs cutting, conditioning, gathering, and
			processing equipment.
			24.02 Repairs delivery equipment.
			25.01 Diagnoses application equipment.
			26.01 Repairs applications equipment.
Trailer (9)	(TTM)	•	(TTM)
(TTM)		30.02 Diagnoses hitches and couplers.	
		30.03 Repairs hitches and couplers.	
		34.01 Services trailer components and	
		accessories.	
		34.02 Diagnoses trailer components and	
		accessories.	
		34.03 Repairs trailer components and	
		accessories.	
		35.01 Services heating and refrigeration systems.	
		35.02 Services heating and refrigeration systems.	
		35.03 Services heating and refrigeration systems.	

Trade Specific Level	HDET	TTM	AET
Agriculture Equipment and Accessories (10)	(AET)	(AET)	20.01 Performs assembly and pre-delivery adjustments
(AET)			on agricultural equipment.
			20.02 Installs agricultural equipment.
			21.01 Diagnoses land preparation and tillage
			implements.
			21.02 Diagnoses seeding and planting implements.
			22.01 Repairs land preparation and tillage
			implements.
			22.02 Repairs seeding and planting implements.
			23.01 Diagnoses cutting, conditioning, gathering, and
			processing equipment.
			23.02 Diagnoses delivery equipment.
			24.01 Repairs cutting, conditioning, gathering, and
			processing equipment.
			24.02 Repairs delivery equipment.
			25.01 Diagnoses application equipment.
			26.01 Repairs applications equipment.

Notations

- 1. Tools and Equipment in ON, oxy-fuel welding is taught in levels 1 and 2, and welding is taught in level 3
- 2. Hydraulic Systems Advanced Jurisdictions may meet or exceed by providing additional training in other levels in context with other topics; exceptions for ON (exception) covered across all levels, and AB (exception) covered in Level 3.
- 3. Hydraulics, Hydrostatics and Pneumatics Jurisdictions may meet or exceed by providing additional training in other levels in context with other topics. ON (exception), covered across all levels and for HDET and AET, in ON, specialized pneumatic training is an employer responsibility, SK (exception) SK (exception) covered in Level 3.
- 4. Electrical L4 BC (exceed) Electrical Drive Systems, Hybrid Systems; L3 AB (exceed) Off Road Electrical Circuit Fundamentals and Service.
- 5. Frames, Steering and Suspension Exception for ON HD trade where it will be delivered in level 3. Exception for AB, where it will be delivered in Level 3.
- 6. Brakes Advanced ON will deliver advanced brakes across level 2 and 3.
- 7. Structural Components In AB, this content may be delivered in context at later levels.
- 8. Heating, Ventilation and Air Conditioning/Environmental Controls: Jurisdictions may include HRAI training elsewhere in the program to meet regulatory or licensing issues.
- 9. Trailer AB delivery in level 1. Refrigeration components of trailers is a separate trade in AB. Exclusion of some trailer topics may occur where a jurisdiction has a separate trade designated for Transport Trailer Technician.
- 10. Agriculture Equipment and Accessories AB delivery in level 1 and 4.
- 11. Engines and Engine Support Systems AB and BC delivery in level 2.
- 12. Drivetrain (Powertrain) AB and BC delivery in level 3

11.4. Truck and Transport Mechanic – Phase 8 Review (2022)

Level 1	Level 2	Level 3	Level 4 (Flexible Delivery Truck and Transport Mechanic Specific Level) *
	Context	Context	Context
	Routine Trade Activities	Routine Trade Activities	Routine Trade Activities
	Hybrid Vehicles	Hybrid Vehicles	
	Electric Vehicles (EV)	Electric Vehicles (EV)	

Safety-Related Functions

- 1.01 Maintains safe work environment
- 1.02 Uses personal protective equipment (PPE) and safety equipment
- 1.03 Implements specific safety protocols for hybrid and electric vehicles (EV)

Tools and Equipment

- 2.01 Uses hand, power, measuring, testing, and diagnostic tools
- 2.02 Uses shop equipment
- 2.03 Uses hoisting, lifting and staging equipment
- 2.04 Uses welding and cutting equipment
- 2.05 Uses electronic devices and systems for diagnostics and programming

Routine Trade Activities

- 3.01 Uses documentation and reference materials
- 3.02 Maintains fluids, lubricants, and coolants
- 3.03 Services hoses, tubing, and fittings
- 3.04 Services filters
- 3.05 Services bearings, bushing and seals
- 3.06 Uses fasteners, sealing devices, adhesives and gaskets

Communication Techniques

4.01 Uses communication techniques

Mentoring Techniques
4.02 Uses mentoring techniques

Level 1	Level 2	Level 3	Level 4 (Flexible Delivery Truck and Transport Mechanic
			Specific Level) *
	Base Engine 5.01 Services base engine 5.02 Diagnoses base engine 5.03 Repairs base engine	Base Engine 5.01 Services base engine 5.02 Diagnoses base engine 5.03 Repairs base engine	
	Lubrication System 6.01 Services lubrication systems 6.02 Diagnoses lubrication systems 6.03 Repairs lubrication systems	Lubrication System 6.01 Services lubrication systems 6.02 Diagnoses lubrication systems 6.03 Repairs lubrication systems	
	Intake and Exhaust Systems 7.01 Services intake-systems 7.02 Diagnoses intake systems 7.03 Repairs intake systems	Intake and Exhaust Systems 7.01 Services intake systems 7.02 Diagnoses intake systems 7.03 Repairs intake systems	
	Exhaust Systems 8.01 Services exhaust systems 8.02 Diagnoses exhaust systems 8.03 Repairs exhaust systems	Exhaust Systems 8.01 Services exhaust systems 8.02 Diagnoses exhaust systems 8.03 Repairs exhaust systems	
	Engine Management Systems 9.01 Services engine management systems 9.02 Diagnoses engine management systems 9.03 Repairs engine management systems	Engine Management Systems 9.01 Services engine management systems 9.02 Diagnoses engine management systems 9.03 Repairs engine management systems	
	Fuel Delivery System 10.01 Services fuel delivery systems 10.02 Diagnoses fuel delivery systems 10.03 Repairs fuel delivery systems	Fuel Delivery System 10.01 Services fuel delivery systems 10.02 Diagnoses fuel delivery systems 10.03 Repairs fuel delivery systems	
	Engine Retarder Systems 11.01 Services engine retarder systems 11.02 Diagnoses engine retarder systems 11.03 Repairs engine retarder systems	Engine Retarder Systems 11.01 Services engine retarder systems 11.02 Diagnoses engine retarder systems 11.03 Repairs engine retarder systems	
	Cooling System 12.01 Services cooling system 12.02 Diagnoses cooling system 12.03 Repairs cooling system	Cooling System 12.01 Services cooling system 12.02 Diagnoses cooling system 12.03 Repairs cooling system	

Level 1	Level 2	Level 3	Level 4 (Flexible Delivery Truck and Transport Mechanic Specific Level) *
Air Systems 13.01 Services air systems 13.02 Diagnoses air systems 13.03 Repairs air systems			Air Systems 13.01 Services air systems 13.02 Diagnoses air systems 13.03 Repairs air systems
Brake Systems 14.01 Services brake systems 14.02 Diagnoses brake systems 14.03 Repairs brake systems			Brake Systems 14.01 Services brake systems 14.02 Diagnoses brake systems 14.03 Repairs brake systems
Batteries 15.01 Services battery systems 15.02 Diagnoses battery systems 15.03 Repairs battery systems			
Charging Systems 16.01 Services charging systems 16.02 Diagnoses charging systems 16.03 Repairs charging systems	Charging Systems 16.01 Services charging systems 16.02 Diagnoses charging systems 16.03 Repairs charging systems		
		Spark Ignition Systems 17.01 Services spark ignition systems 17.02 Diagnoses spark ignition systems 17.03 Repairs spark ignition systems	
Starting Systems 18.01 Services starting systems 18.02 Diagnoses starting systems 18.03 Repairs starting systems	Starting Systems 18.01 Services starting systems 18.02 Diagnoses starting systems 18.03 Repairs starting systems		
Electrical Components and Accessories 19.01 Services electrical components and accessories 19.02 Diagnoses electrical components and accessories 19.03 Repairs electrical components and accessories	Electrical Components and Accessories 19.01 Services electrical components and accessories 19.02 Diagnoses electrical components and accessories 19.03 Repairs electrical components and accessories		

Level 1	Level 2	Level 3	Level 4 (Flexible Delivery Truck and Transport Mechanic Specific Level) *
	Vehicle Management Systems and Electronic Components 20.01 Services vehicle management systems and electronic components 20.02 Diagnoses vehicle management systems and electronic components 20.03 Repairs vehicle management systems and electronic components	Vehicle Management Systems and Electronic Components 20.01 Services vehicle management systems and electronic components 20.02 Diagnoses vehicle management systems and electronic components 20.03 Repairs vehicle management systems and electronic components	
	Clutches 21.01 Services clutches 21.02 Diagnoses clutches 21.03 Repairs clutches	Clutches 21.01 Services clutches 21.02 Diagnoses clutches 21.03 Repairs clutches	
	Manual Transmission and Transfer Cases 22.01 Services manual transmission and transfer cases 22.02 Diagnoses manual transmission and transfer cases 22.03 Repairs manual transmission and transfer cases	Manual Transmission and Transfer Cases 22.01 Services manual transmission and transfer cases 22.02 Diagnoses manual transmission and transfer cases 22.03 Repairs manual transmission and transfer cases	
	Automatic Transmissions 23.01 Services automatic transmissions 23.02 Diagnoses automatic transmissions 23.03 Repairs automatic transmissions	Automatic Transmissions 23.01 Services automatic transmissions 23.02 Diagnoses automatic transmissions 23.03 Repairs automatic transmissions	
	Automated Transmissions 24.01 Services automated transmissions 24.02 Diagnoses automated transmissions 24.03 Repairs automated transmissions	Automated Transmissions 24.01 Services automated transmissions 24.02 Diagnoses automated transmissions 24.03 Repairs automated transmissions	
	Driveline Systems 25.01 Services driveline systems 25.02 Diagnoses driveline systems 25.03 Repairs driveline systems	Driveline Systems 25.01 Services driveline systems 25.02 Diagnoses driveline systems 25.03 Repairs driveline systems	
	Differentials 26.01 Services differentials 26.02 Diagnoses differentials 26.03 Repairs differentials	Differentials 26.02 Diagnoses differentials 26.03 Repairs differentials	

Lovel 1	Level 2	Level 2	Lovel 4
Level 1	Level 2	Level 3	Level 4 (Flexible Delivery Truck and Transport Mechanic Specific Level) *
	Drive Train Retarders 27.01 Services drive train retarders 27.02 Diagnoses drive train retarders 27.03 Repairs drive train retarders	Drive Train Retarders 27.01 Services drive train retarders 27.02 Diagnoses drive train retarders 27.03 Repairs drive train retarders	
Steering Systems 28.01 Services steering systems 28.02 Diagnoses steering systems 28.03 Repairs steering systems			Steering Systems 28.01 Services steering systems 28.02 Diagnoses steering 28.03 Repairs steering systems
Chassis/Frames 29.01 Services, chassis/frames 29.02 Diagnoses chassis/frames 29.03 Repairs chassis/frames			Chassis/Frames 29.01 Services, chassis/frames 29.02 Diagnoses chassis/frames 29.03 Repairs chassis/frames
Suspension 30.01 Services suspension 30.02 Diagnoses suspension 30.03 Repairs suspension			Suspension 30.01 Services suspension 30.02 Diagnoses suspension 30.03 Repairs suspension
Hitches and Couplers 31.01 Services hitches and couplers 31.02 Diagnoses hitches and couplers 31.03 Repairs hitches and couplers			Hitches and Couplers 31.01 Services hitches and couplers 31.02 Diagnoses hitches and couplers 31.03 Repairs hitches and couplers
Tires, Wheels and Hubs 32.01 Services tires wheels and hubs 32.02 Diagnoses tires, wheels and hubs 32.03 Repairs tires, wheels and hubs			Tires, Wheels and Hubs 32.01 Services tires wheels and hubs 32.02 Diagnoses tires, wheels and hubs 32.03 Repairs tires, wheels and hubs
			Interior Cab Components 33.01 Services interior cab components

Exterior Cab Components

- 34.01 Services exterior cab components
- 34.02 Diagnoses exterior cab components
- 34.03 Repairs exterior cab components

33.02 Diagnoses interior cab components 33.03 Repairs interior cab components.

Level 1	Level 2	Level 3	Level 4 (Flexible Delivery Truck and Transport Mechanic Specific Level) *
			Trailer Components and Accessories 35.01 Services trailer components and accessories 35.02 Diagnoses trailer components and accessories 35.03 Repairs trailer components and accessories
Heating and Ventilation Systems 37.01 Services heating and ventilation systems 37.02 Diagnoses heating and ventilation systems 37.03 Repairs, heating and ventilation systems		Heating and Ventilation Systems 37.01 Services heating and ventilation systems 37.02 Diagnoses heating and ventilation systems 37.03 Repairs, heating and ventilation systems	Heating and Refrigeration Systems 36.01 Services heating and refrigeration systems 36.02 Diagnoses heating and refrigeration systems 36.03 Repairs heating and refrigeration systems
Air Conditioning Systems 38.01 Services air conditioning systems 38.02 Diagnoses air conditioning systems 38.03 Repairs air conditioning systems		Air Conditioning Systems 38.01 Services air conditioning systems 38.02 Diagnoses air conditioning systems 38.03 Repairs air conditioning systems	
Hydraulic Systems 39.01 Services hydraulic systems 39.02 Diagnoses hydraulic systems 39.03 Repairs hydraulic systems			Hydraulic Systems 39.01 Services hydraulic systems 39.02 Diagnoses hydraulic systems 39.03 Repairs hydraulic systems
Hybrid Vehicles 40.01 Services hybrid vehicles 40.02 Diagnoses hybrid vehicle 40.03 Repairs hybrid vehicles			Hybrid Vehicles 40.01 Services hybrid vehicles 40.02 Diagnoses hybrid vehicle 40.03 Repairs hybrid vehicles
Electric Vehicles (EV) 41.01 Services electric vehicles (EV) 41.02 Diagnoses electric vehicles (EV)			Electric Vehicles (EV) 41.01 Services electric vehicles (EV) 41.02 Diagnoses electric vehicles (EV)

41.03 Repairs electric vehicles (EV)

41.03 Repairs electric vehicles (EV)

^{*}As a reminder, in Phase 2, Heavy Duty Equipment Technician, Truck and Transport Mechanic and Agricultural Equipment Technician were developed as a family of trades. Level four was developed as a sliding column or flexible delivery model. If you have any questions, please check with your ISEC member or the project analyst for Harmonization. (Also see the comprehensive report on the RSSN – Phase 2.)

^{**}Note: Currently, Truck and Transport is common core with three other trades in Ontario.

12. Agricultural Equipment Technician

12.1. Agricultural Equipment Technician Recommendations

That provinces and territories adopt the Red Seal trade name Agricultural Equipment Technician / Mécanicien/mécanicienne de machinerie agricole

- That the total number of training hours be **7200 hours** (jurisdictions will determine the ratio of in-class vs. on-the-job training).
- That the technical training program offers 4 training levels.
- That the **sequencing** reflects the topic and sub-task mapping in the sequencing documents.

12.2. Agricultural Equipment Technician – Snapshot

In Context	In Context	In Context	In Context
Scheduled Maintenance	Scheduled Maintenance	Scheduled Maintenance	Scheduled Maintenance
Operational Testing	Operational Testing	Operational Testing	Operational Testing
Planning and Communication	Planning and Communication	Planning and Communication	Planning and Communication
		Electrical	Electrical
Level One	Level Two	Level Three	Trade-Specific Level
Safety			
Tools and Equipment (1)			
Hoisting and Lifting			
Hydraulic Systems			Hydraulic Systems - Advanced (2)
 Basic Service, Introduction to Diagnostics 			Diagnose and Repair
(TTM)			(TTM)
Pneumatics			Hydraulics, Hydrostatics and Pneumatics -
Basic Service			Advanced (3)
Introduction to Diagnostic Tools			Diagnose and Repair
			(HDET, AET)
Electrical 1	Electrical 2		Electrical (4)
Basic Service	 Diagnose and Repair 		
 Introduction to Diagnostics 	 Starting and charging systems 		
Frames, Steering & Suspension (5)			Frames, Steering & Suspension
Basic Service			Diagnose and Repair
 Introduction to Diagnostics 			
Brakes			Brakes Advanced (6)
Service			Diagnose and Repair
Basic Diagnostics and Repair			(TTM)
Structural Components (7)			Structural Components and Accessories
Service			Diagnose and repair working
Basic structural components			attachments
Heating, Ventilation and Air Conditioning /		Heating, Ventilation and Air Conditioning / Environment	
Environment Controls (8)		Controls	
Safety and Awareness			
			Trailer (9)
			(TTM)
			Agriculture Equipment and Accessories
			(10)

12.2. Agricultural Equipment Technician – Snapshot				
			(AET)	
	Engines and Engine Support Systems	Engines and Engine Support Systems (11)		
	Alternate Fuel			
(HDET, TTM only)				
	Drivetrain (Powertrain) (12)	Drivetrain (Powertrain)		

Notations/Variations

- 1. Tools and Equipment in ON, oxy-fuel welding is taught in levels 1 and 2, and welding is taught in level 3
- 2. Hydraulic Systems Advanced Jurisdictions may meet or exceed by providing additional training in other levels in context with other topics; exceptions for ON (exception) covered across all levels, and AB (exception) covered in Level 3.
- 3. Hydraulics, Hydrostatics and Pneumatics Jurisdictions may meet or exceed by providing additional training in other levels in context with other topics. ON (exception), covered across all levels and for HDET and AET, in ON, specialized pneumatic training is an employer responsibility, SK (exception) covered in Level 3.
- 4. Electrical L4 BC (exceed) Electrical Drive Systems, Hybrid Systems; L3 AB (exceed) Off Road Electrical Circuit Fundamentals and Service.
- 5. Frames, Steering and Suspension Exception for ON HD trade where it will be delivered in level 3. Exception for AB, where it will be delivered in Level 3.
- 6. Brakes Advanced ON will deliver advanced brakes across level 2 and 3.
- Structural Components In AB, this content may be delivered in context at later levels.
- 8. Heating, Ventilation and Air Conditioning/Environmental Controls: Jurisdictions may include HRAI training elsewhere in the program to meet regulatory or licensing issues.
- 9. Trailer AB delivery in level 1. Refrigeration components of trailers is a separate trade in AB. Exclusion of some trailer topics may occur where a jurisdiction has a separate trade designated for Transport Trailer Technician.
- 10. Agriculture Equipment and Accessories AB delivery in level 1 and 4.
- 11. Engines and Engine Support Systems AB and BC delivery in level 2.
- 12. Drivetrain (Powertrain) AB and BC delivery in level 3

12.3. Agricultural Equipment Technician – Topic Detail/ Sub-Task by NOA

(Displayed with the family of trades: Heavy Duty Equipment Technician and Truck and Transport Mechanic)

In context		HDET		TTM		AET
Scheduled Maintenance	2.01	Maintains fluids.	3.01	Uses documentation and reference	2.02	Maintains fluids, lubricants, and coolants.
(In context with learning)	2.02	Services fasteners, sealing devices,		materials.	2.03	Services filters.
		adhesives and gaskets.	3.02	Maintains fluids, lubricants, and	2.04	Maintains hoses, tubing, and fittings.
	2.03	Services hoses, tubing, piping, and		coolants.	2.05	Services bearings/bushings, and seals.
		fittings.	3.03	Services hoses, tubing and fittings.	2.06	Uses fasteners, sealing devices, adhesives, and
	2.04	Services bearings and seals.	3.04	Services filters.		gaskets.
	2.06	Performs scheduled maintenance	3.05	Services bearings, bushings, and seals.		
		procedures.	3.06	Uses fasteners, adhesives and gaskets		
	3.01	Uses documentation and reference				
	2 02	materials.				
Operational Testing	3.02	Completes documentation. Identifies operational faults.			2.01	Conducts operational tests.
(In context with learning)	2.07	Performs operational check-out.			2.01	Performs failure analysis.
(iii context with learning)	2.08	Performs operational check-out.			2.10	Perioritis failure arialysis.
Planning and Communication	3.03	Communicates with others.			2.09	Plans daily tasks.
(In context with learning)	3.04	Prepares job action plan.				
Electrical	(Level 3	3, Trade Specific Level as required.)	(Level 3	3, Trade Specific Level as required.)	(Level 3	3, Trade Specific Level as required.)
(In context with learning – Level 3, Trade Specific						
Level as required.)						
Level One		HDET		TTM		AET
Safety	1.03	Operates access equipment.	1.01	Maintains safe work environment.	1.01	Uses PPE
	1.04	Uses personal protective equipment	1.02	Uses PPE and safety equipment.	1.02	Maintains safe work environment.
		(PPE) and safety equipment.				
	2.05	Services safety features.				
	3.05	Maintains safe work environment.				
Tools and Equipment (1)	1.01	Maintains tools and equipment.	2.01	Maintains hand, power, measuring,	2.07	Cleans components.
	4.01	Heats materials.		testing, and diagnostic tools.	2.08	Verifies equipment and components repairs.
	4.02	Cools materials.	2.02	Maintains shop equipment.	3.01	Maintains tools and equipment.
	4.03	Cuts materials.	2.04	Uses welding and cutting equipment.		
	4.04	Welds materials.				
	4.05	Cleans parts and materials.				
Hoisting and Lifting	1.02	Uses hoisting and lifting equipment.	2.03	Uses hoisting and lifting equipment.	3.02	Uses hoisting, lifting, and securing equipment.

Level One		HDET		ТТМ		AET
Hydraulic Systems	7.01	Diagnose hydraulic systems.	38.01	Services hydraulic components.		
Service and Introduction to diagnosis	8.01	Repairs hydraulic systems.	38.02	Diagnoses hydraulic components.		
			38.03	Repairs hydraulic components.		
Pneumatics	7.03	Diagnose pneumatic systems			8.02	Diagnoses pneumatic systems.
Basic Service	8.03	Repairs pneumatic systems			9.02	Repairs pneumatic systems.
Introduction to Diagnostic Tools	(in the o	context of "service")				
Electrical 1	13.01	Diagnoses starting/charging systems and	14.01	Performs servicing and repair of batteries.	10.01	Diagnoses electrical power and control
Basic Service		batteries.	14.02	Diagnoses batteries.		monitoring systems.
Introduction to Diagnostics	13.02	Diagnoses electrical components, motors	15.01	Services charging systems.	11.01	Repairs electrical power and control
		and accessories.	15.02	Diagnoses charging systems.		monitoring systems.
	14.01	Repairs starting/charging systems and	15.03	Repairs charging systems.		
		batteries.	16.01	Performs servicing and repair of spark		
	14.02	Repairs electrical components, motors and		ignition systems.		
		accessories.	16.02	Diagnose spark ignition systems.		
			17.01	Performs servicing and repairs of starting		
				systems.		
			17.02	Diagnoses starting systems.		

Level One		HDET		TTM		AET
Frames, Steering & Suspension (5)	11.01	Diagnoses steering systems.	27.01	Services steering systems.	12.01	Diagnoses steering systems.
Basic Service	11.02	Diagnoses suspension systems.	27.02	Diagnoses steering systems.	13.01	Repairs steering systems.
Introduction to Diagnostics	11.04	Diagnoses wheel assemblies.	28.01	Services chassis/frames.	14.01	Diagnoses wheels/tracks and track frames.
	11.05	Diagnoses undercarriage systems.	28.02	Diagnoses chassis/frames.	14.02	Diagnoses cushioning devices.
	12.01	Repairs steering systems.	29.01	Services suspension	15.01	Repairs wheels/tracks and track frames.
	12.02	Repairs suspension systems.	29.02	Diagnoses suspension.	15.02	Repairs cushioning devices.
	12.04	Repairs wheel assemblies.	30.01	Services hitches and couplers.	16.01	Diagnoses frame components.
	12.05	Repairs undercarriage systems	30.02	Diagnoses hitches and couplers.	16.02	Verifies condition of roll-over protective structure.
			31.01	Services tires, wheels, and hubs.		(ROPS)
			31.02	Diagnoses tires, wheels, and hubs.	17.01	Repairs frame components.
					17.02	Repair roll-over protective structure. (ROPS)
Brakes	11.03	Diagnoses brake systems.	12.01	Services air systems.	12.02	Diagnoses brake systems.
Service	12.03	Repairs brake systems.	12.02	Diagnoses air systems.	13.02	Repairs brake systems.
Basic Diagnostics and Repair			12.03	Repairs air systems.		
			13.01	Services air systems.		
			13.02	Diagnoses air systems.		
			13.03	Repairs air systems.		
Structural Components (7)	19.01	Diagnoses structural components.	28.01	Services chassis/frames.	16.03	Diagnoses equipment body.
Service	19.02	Diagnoses operator station	28.02	Diagnoses chassis/frames.	17.03	Repairs equipment body.
Basic structural components		components.	28.03	Repairs chassis/frames.		
	19.03	Diagnoses attachments and accessories.	33.01	Services exterior cab components.		
	20.01	Performs mechanical repairs on	33.02	Services exterior cab components.		
		structural components.	33.03	Services exterior cab components.		
	20.02	Repairs operator station components.				
	20.03	Repairs attachments and accessories.				
	20.04	Installs attachments and accessories.				
Heating, Ventilation and Air Conditioning /	17.01	Diagnoses heating systems	36.01	Services heating and ventilation systems.	18.01	Diagnoses heating and ventilation systems.
Environment Controls (8)	17.02	Diagnoses ventilation and filtration	36.02	Diagnoses heating and ventilation systems.	18.02	Diagnoses air conditioning systems.
Safety and Awareness		systems.	36.03	Repairs heating and ventilation systems.	19.01	Repairs heating and ventilation systems.
	17.03	Diagnoses air conditioning systems.	37.01	Services air conditioning systems.	19.02	Repairs air conditioning systems.
	17.04	Diagnoses sound suppression systems.	37.02	Diagnoses air conditioning systems.		
	18.01	Repairs heating systems	37.03	Repairs air conditioning systems.		
	18.02	Repairs ventilation and filtration systems.				
	18.03	Repairs air conditioning systems.				
	18.04	Repairs sound suppression systems.				

Level Two	HDET	TTM	AET
Electrical 2	13.01 Diagnoses starting/charging systems and	18.01 Performs servicing and repair of	3.03 Uses computer diagnostics and programming.
Diagnose and Repair	batteries.	electrical components and accessories.	10.02 Diagnoses electronic power and control
Starting and charging systems	13.02 Diagnoses electrical components, motors	18.02 Diagnoses electrical components and	monitoring systems.
	and accessories.	accessories.	11.02 Repairs electronic power and control
	14.01 Repairs starting/charging systems and	19.01 Services vehicle management systems	monitoring systems.
	batteries.	and electronic components.	
	14.02 Repairs electrical components, motors and	19.02 Diagnoses vehicle management systems	
	accessories.	and electronic components.	
	15.01 Reads diagnostic trouble codes (DTCs).	19.03 Repairs vehicle management systems	
	15.02 Monitors parameters.	and electronic components.	
	15.03 Interprets test results.		
	15.04 Tests system circuitry and components.		
	16.01 Updates component software.		
	16.02 Repairs component.		

Level Two		HDET		ттм		AET
Engines and Engine Support Systems	5.01	Diagnoses base engine.	4.01	Services base engine.	4.01	Diagnoses base engine.
	5.02	Diagnoses lubrication systems.	4.02	Diagnoses base engine.	4.02	Diagnoses lubrication system.
	5.03	Diagnoses cooling systems.	4.03	Repairs base engine.	4.03	Diagnoses cooling system.
	5.04	Diagnoses intake and exhaust systems.	5.01	Services lubrication systems.	4.04	Diagnoses intake and exhaust system.
	5.05	Diagnoses fuel systems.	5.02	Diagnoses lubrication systems.	4.05	Diagnoses fuel delivery system.
	5.06	Diagnoses engine control systems.	5.03	Repairs lubrication systems.	4.06	Diagnoses engine management systems.
	5.07	Diagnoses emission control systems.	6.01	Services intake and exhaust systems.	4.07	Diagnoses emission systems.
	6.01	Repairs base engine.	6.02	Diagnoses intake and exhaust systems.	5.01	Repairs base engine.
	6.02	Repairs lubrication systems.	6.03	Repairs intake and exhaust systems.	5.02	Repairs lubrication system.
	6.03	Repairs cooling systems.	7.01	Services engine management systems.	5.03	Repairs cooling system.
	6.04	Repairs intake and exhaust systems.	7.02	Diagnoses engine management systems.	5.04	Repairs intake and exhaust system.
	6.05	Repairs fuel systems.	7.03	Repairs engine management systems.	5.05	Repairs fuel delivery system.
	6.06	Repairs engine control systems.	8.01	Services fuel delivery system.	5.06	Repairs engine management systems.
	6.07	Repairs emission control systems.	8.02	Diagnoses fuel delivery system.	5.07	Repairs emission systems.
			8.03	Repairs fuel delivery system.		
			9.01	Services emission systems for diesel		
				engines.		
			9.02	Diagnoses emission systems for diesel		
				engines		
			9.03	Repairs emission systems for diesel		
				engines.		
			10.01	Services and repairs engine retarder		
				systems.		
			10.02	Diagnoses engine retarder systems		
			11.01	Services cooling system.		
			11.02	Diagnoses cooling system.		
			11.03	Repairs cooling system.		
Alternate Fuel	5.05	Diagnoses fuel systems.	8.01	Services fuel delivery system.	(HDET,	TTM)
(HDET, TTM)	6.05	Repairs fuel systems.	8.02	Diagnoses fuel delivery system.		
			8.03	Repairs fuel delivery system.		

Level Two		HDET		TTM		AET
Drivetrain (Powertrain) (12)	9.01	Diagnoses clutch systems.	20.01	Services clutches.	6.01	Diagnoses dry clutches.
, , ,	9.02	Diagnoses torque converters, fluid couplers	20.02	Diagnoses clutches.	6.02	Diagnoses driveline systems and components.
		and retarders.	20.03	Repairs clutches.	6.03	Diagnoses wet clutches, transmissions and gear
	9.03	Diagnoses driveline systems.	21.01	Services manual transmission and		cases.
	9.04	Diagnoses transmission and transfer		transfer cases.	6.04	Diagnoses differentials and final drives.
		case systems.	21.02	Diagnoses manual transmission and	7.01	Repairs dry clutches.
	9.05	Diagnoses axle and differential systems.		transfer cases.	7.02	Repairs driveline systems and components.
	9.06	Diagnoses final drive systems.	21.03	Repairs manual transmission and	7.03	Repairs wet clutches, transmissions and gear
	10.01	Repairs clutch systems.		transfer cases.		cases.
	10.02	Repairs torque converters, fluid couplers	22.01	Services automatic transmissions.	7.04	Repairs differentials and final drives.
		and retarders.	22.02	Diagnoses automatic transmissions.		
	10.03	Repairs driveline systems.	22.03	Repairs automatic transmissions.		
	10.04	Repairs transmission and transfer case	23.01	Services automated transmissions.		
		systems.	23.02	Diagnoses automated transmissions.		
	10.05	Repairs axle and differential systems	23.03	Repairs automated transmissions.		
	10.06	Repairs final drive systems.	24.01	Services driveline systems.		
			24.02	Diagnoses driveline systems.		
			24.03	Repairs driveline systems.		
			25.01	Services differentials.		
			25.02	Diagnoses differentials.		
			25.03	Repairs differentials.		
			26.01	Services drive train retarders.		
			26.02	Diagnoses drive train retarders.		
			26.03	Repairs drive train retarders.		

Level Three		HDET		TTM		AET
Heating, Ventilation and Air Conditioning /	17.01	Diagnoses heating systems	36.01	Services heating and ventilation systems.	18.01	Diagnoses heating and ventilation systems.
Environment Controls	17.02	Diagnoses ventilation and filtration	36.02	Diagnoses heating and ventilation systems.	18.02	Diagnoses air conditioning systems.
		systems.	36.03	Repairs heating and ventilation systems.	19.01	Repairs heating and ventilation systems.
	17.03	Diagnoses air conditioning systems.	37.01	Services air conditioning systems.	19.02	Repairs air conditioning systems.
	17.04	Diagnoses sound suppression systems.	37.02	Diagnoses air conditioning systems.		
	18.01	Repairs heating systems	37.03	Repairs air conditioning systems.		
	18.02	Repairs ventilation and filtration systems.				
	18.03	Repairs air conditioning systems.				
	18.04	Repairs sound suppression systems.				
Engines and Engine Support Systems (11)	5.01	Diagnoses base engine.	4.01	Services base engine.	4.01	Diagnoses base engine.
	5.02	Diagnoses lubrication systems.	4.02	Diagnoses base engine.	4.02	Diagnoses lubrication system.
	5.03	Diagnoses cooling systems.	4.03	Repairs base engine.	4.03	Diagnoses cooling system.
	5.04	Diagnoses intake and exhaust systems.	5.01	Services lubrication systems.	4.04	Diagnoses intake and exhaust system.
	5.05	Diagnoses fuel systems.	5.02	Diagnoses lubrication systems.	4.05	Diagnoses fuel delivery system.
	5.06	Diagnoses engine control systems.	5.03	Repairs lubrication systems.	4.06	Diagnoses engine management systems.
	5.07	Diagnoses emission control systems.	6.01	Services intake and exhaust systems.	4.07	Diagnoses emission systems.
	6.01	Repairs base engine.	6.02	Diagnoses intake and exhaust systems.	5.01	Repairs base engine.
	6.02	Repairs lubrication systems.	6.03	Repairs intake and exhaust systems.	5.02	Repairs lubrication system.
	6.03	Repairs cooling systems.	7.01	Services engine management systems.	5.03	Repairs cooling system.
	6.04	Repairs intake and exhaust systems.	7.02	Diagnoses engine management systems.	5.04	Repairs intake and exhaust system.
	6.05	Repairs fuel systems.	7.03	Repairs engine management systems.	5.05	Repairs fuel delivery system.
	6.06	Repairs engine control systems.	8.01	Services fuel delivery system.	5.06	Repairs engine management systems.
	6.07	Repairs emission control systems.	8.02	Diagnoses fuel delivery system.	5.07	Repairs emission systems.
			8.03	Repairs fuel delivery system.		
			9.01	Services emission systems for diesel		
				engines.		
			9.02	Diagnoses emission systems for diesel		
				engines		
			9.03	Repairs emission systems for diesel		
			10.01	engines.		
			10.01	Services and repairs engine retarder		
			10.00	systems.		
			10.02	Diagnoses engine retarder systems		
			11.01	Services cooling system.		
			11.02	Diagnoses cooling system.		
			11.03	Repairs cooling system.		

Level Three		HDET		TTM		AET
Drivetrain (Powertrain)	9.01	Diagnoses clutch systems.	20.01	Services clutches.	6.01	Diagnoses dry clutches.
	9.02	Diagnoses torque converters, fluid couplers	20.02	Diagnoses clutches.	6.02	Diagnoses driveline systems and components.
		and retarders.	20.03	Repairs clutches.	6.03	Diagnoses wet clutches, transmissions and gear
	9.03	Diagnoses driveline systems.	21.01	Services manual transmission and		cases.
	9.04	Diagnoses transmission and transfer		transfer cases.	6.04	Diagnoses differentials and final drives.
		case systems.	21.02	Diagnoses manual transmission and	7.01	Repairs dry clutches.
	9.05	Diagnoses axle and differential systems.		transfer cases.	7.02	Repairs driveline systems and components.
	9.06	Diagnoses final drive systems.	21.03	Repairs manual transmission and	7.03	Repairs wet clutches, transmissions and gear
	10.01	Repairs clutch systems.		transfer cases.		cases.
	10.02	Repairs torque converters, fluid couplers	22.01	Services automatic transmissions.	7.04	Repairs differentials and final drives.
		and retarders.	22.02	Diagnoses automatic transmissions.		
	10.03	Repairs driveline systems.	22.03	Repairs automatic transmissions.		
	10.04	Repairs transmission and transfer case	23.01	Services automated transmissions.		
		systems.	23.02	Diagnoses automated transmissions.		
	10.05	Repairs axle and differential systems	23.03	Repairs automated transmissions.		
	10.06	Repairs final drive systems.	24.01	Services driveline systems.		
			24.02	Diagnoses driveline systems.		
			24.03	Repairs driveline systems.		
			25.01	Services differentials.		
			25.02	Diagnoses differentials.		
			25.03	Repairs differentials.		
			26.01	Services drive train retarders.		
			26.02	Diagnoses drive train retarders.		
			26.03	Repairs drive train retarders.		

Trade Specific Level	HDET	TTM	AET
Hydraulic Systems – Advanced (2) Diagnose and Repair		Hydraulic Systems 38.01 Services hydraulic components. 38.02 Diagnoses hydraulic components. 38.03 Repairs hydraulic components.	
Hydraulics, Hydrostatics and Pneumatics (3) Diagnose and Repair Electrical (4)	7.01 Diagnoses hydraulic systems. 8.01 Repairs hydraulic systems.	38.03 Repairs Hydraulic Components.	8.01 Diagnoses hydraulic and hydrostatic systems. 9.01 Repairs hydraulic and hydrostatic systems.
Frames, Steering and Suspension Diagnose and Repair	11.01 Diagnoses steering systems. 11.02 Diagnoses suspension systems. 11.04 Diagnoses wheel assemblies. 11.05 Diagnoses undercarriage systems. 12.01 Repairs steering systems. 12.02 Repairs suspension systems. 12.04 Repairs wheel assemblies. 12.05 Repairs undercarriage systems	27.01 Services steering systems. 27.02 Diagnoses steering systems. 28.01 Services chassis/frames. 28.02 Diagnoses chassis/frames. 29.01 Services suspension 29.02 Diagnoses suspension. 30.01 Services hitches and couplers. 30.02 Diagnoses hitches and couplers. 31.01 Services tires, wheels, and hubs. 30.02 Diagnoses tires, wheels, and hubs.	12.01 Diagnoses steering systems. 13.01 Repairs steering systems. 14.01 Diagnoses wheels/tracks and track frames. 14.02 Diagnoses cushioning devices. 15.01 Repairs wheels/tracks and track frames. 15.02 Repairs cushioning devices. 16.01 Diagnoses frame components. 16.02 Verifies condition of roll-over protective structure. (ROPS) 17.01 Repairs frame components. 17.02 Repair roll-over protective structure. (ROPS)
Brakes (Advanced) (6) Diagnose and Repair (Advanced)	(TTM)	 12.01 Services air systems. 12.02 Diagnoses air systems. 12.03 Repairs air systems. 13.01 Services air systems. 13.02 Diagnoses air systems. 13.03 Repairs air systems. 	(TTM)

Trade Specific Level	HDET	TTM	AET
Structural Components and Accessories	19.01 Diagnoses structural components.	32.01 Services interior cab components.	16.03 Diagnoses equipment body.
Diagnose and Repair Working Attachments	19.02 Diagnoses operator station.	32.02 Services interior cab components.	17.03 Repairs equipment body.
	19.03 Diagnoses attachments and accessories.	32.03 Services interior cab components.	20.01 Performs assembly and pre-delivery adjustments
	20.01 Performs mechanical repairs on		on agricultural equipment.
	structural components.		20.02 Installs agricultural equipment.
	20.02 Repairs operator station components.		21.01 Diagnoses land preparation and tillage
	20.03 Repairs attachments and accessories.		implements.
	20.04 Installs attachments and accessories.		21.02 Diagnoses seeding and planting implements.
			22.01 Repairs land preparation and tillage
			implements.
			22.02 Repairs seeding and planting implements.
			23.01 Diagnoses cutting, conditioning, gathering, and
			processing equipment.
			23.02 Diagnoses delivery equipment.
			24.01 Repairs cutting, conditioning, gathering, and
			processing equipment.
			24.02 Repairs delivery equipment.
			25.01 Diagnoses application equipment.
			26.01 Repairs applications equipment.
Trailer (9)	(TTM)	· ·	(TTM)
(TTM)		30.02 Diagnoses hitches and couplers.	
		30.03 Repairs hitches and couplers.	
		34.01 Services trailer components and	
		accessories.	
		34.02 Diagnoses trailer components and	
		accessories.	
		34.03 Repairs trailer components and	
		accessories.	
		35.01 Services heating and refrigeration systems.	
		35.02 Services heating and refrigeration systems.	
		35.03 Services heating and refrigeration systems.	

Trade Specific Level	HDET	TTM	AET
Agriculture Equipment and Accessories (10) (AET)	(AET)	(AET)	20.01 Performs assembly and pre-delivery adjustments on agricultural equipment.
			20.02 Installs agricultural equipment.
			21.01 Diagnoses land preparation and tillage implements.
			21.02 Diagnoses seeding and planting implements.
			22.01 Repairs land preparation and tillage
			implements. 22.02 Repairs seeding and planting implements.
			23.01 Diagnoses cutting, conditioning, gathering, and processing equipment.
			23.02 Diagnoses delivery equipment.
			24.01 Repairs cutting, conditioning, gathering, and processing equipment.
			24.02 Repairs delivery equipment.
			25.01 Diagnoses application equipment.
			26.01 Repairs applications equipment.

Notations

- 1. Tools and Equipment in ON, oxy-fuel welding is taught in levels 1 and 2, and welding is taught in level 3
- 2. Hydraulic Systems Advanced Jurisdictions may meet or exceed by providing additional training in other levels in context with other topics; exceptions for ON (exception) covered across all levels, and AB (exception) covered in Level 3.
- 3. Hydraulics, Hydrostatics and Pneumatics Jurisdictions may meet or exceed by providing additional training in other levels in context with other topics. ON (exception), covered across all levels and for HDET and AET, in ON, specialized pneumatic training is an employer responsibility, SK (exception) SK (exception) covered in Level 3.
- 4. Electrical L4 BC (exceed) Electrical Drive Systems, Hybrid Systems; L3 AB (exceed) Off Road Electrical Circuit Fundamentals and Service.
- 5. Frames, Steering and Suspension Exception for ON HD trade where it will be delivered in level 3. Exception for AB, where it will be delivered in Level 3.
- 6. Brakes Advanced ON will deliver advanced brakes across level 2 and 3.
- 7. Structural Components In AB, this content may be delivered in context at later levels.
- 8. Heating, Ventilation and Air Conditioning/Environmental Controls: Jurisdictions may include HRAI training elsewhere in the program to meet regulatory or licensing issues.
- 9. Trailer AB delivery in level 1. Refrigeration components of trailers is a separate trade in AB. Exclusion of some trailer topics may occur where a jurisdiction has a separate trade designated for Transport Trailer Technician.
- 10. Agriculture Equipment and Accessories AB delivery in level 1 and 4.
- 11. Engines and Engine Support Systems AB and BC delivery in level 2.
- 12. Drivetrain (Powertrain) AB and BC delivery in level 3

12.4. Agricultural Equipment Technician – Phase 7 Review (2021)

Level One	Level Two	Level Three	Level Four
	Context	Context	Context
	Routine Work Practices	Routine Work Practices	Routine Work Practices
	Organizes Work	Organizes Work	Organizes Work
Safety-Related Functions 1.01 Uses personal protective equipment (PPE) and safety equipment 1.02 Maintains safe work environment			
Routine Work Practices 2.01 Conducts operational tests 2.02 Maintains fluids, lubricants and coolants 2.03 Services filters			
2.04 Maintains hoses, tubing and fittings2.05 Services bearings, bushings and seals2.06 Uses fasteners, sealants, adhesives and gaskets			
2.07 Cleans components2.08 Verifies equipment and components repairs2.09 Performs failure analysis			
Organizes Work 3.01 Uses documentation 3.02 Plans daily tasks			
Tools and Equipment 4.01 Uses tools and equipment 4.02 Uses hoisting, lifting and securing equipment	Tools and Equipment 4.03 Uses electronic devices and systems for diagnostics and programming		
Communication and Mentoring Techniques 5.01 Uses communications techniques 5.02 Uses mentoring techniques			Mentoring Techniques 5.02 Uses mentoring techniques

			-
	Engine and Engine Support Systems (Diagnoses)	Engine and Engine Support Systems (Diagnoses)	
	6.01 Diagnoses base engines	6.01 Diagnoses base engines	
	6.02 Diagnoses lubrication systems	6.02 Diagnoses lubrication systems	
	6.03 Diagnoses cooling systems	6.03 Diagnoses cooling systems	
	6.04 Diagnoses intake and exhaust systems	6.04 Diagnoses intake and exhaust systems	
	6.05 Diagnoses fuel delivery systems	6.05 Diagnoses fuel delivery systems	
	6.06 Diagnoses engine management systems	6.06 Diagnoses engine management systems	
	6.07 Diagnoses emissions control systems	6.07 Diagnoses emissions control systems	
	Engine and Engine Support Systems (Repairs)	Engine and Engine Support Systems (Repairs)	
	7.01 Repairs base engines	7.01 Repairs base engine	
	7.02 Repairs lubrication systems	7.02 Repairs lubrication system	
	7.03 Repairs cooling systems	7.03 Repairs cooling systems	
	7.04 Repairs intake and exhaust systems	7.04 Repairs intake and exhaust system	
	7.05 Repairs fuel delivery systems	7.05 Repairs fuel delivery system	
	7.06 Repairs engine management systems	7.06 Repairs engine management systems	
	7.07 Repairs emissions control systems	7.07 Repairs emissions control systems	
	Drive Train (Diagnoses)	Drive Train (Diagnoses)	
	8.01 Diagnoses dry clutches	8.01 Diagnoses dry clutches	
	8.02 Diagnoses driveline systems and components	8.02 Diagnoses driveline systems and components	
	8.03 Diagnoses wet clutches, transmissions and gear	8.03 Diagnoses wet clutches, transmissions and	
	cases	gear cases	
	8.04 Diagnoses differentials and final drives	8.04 Diagnoses differentials and final drives	
	Drive Train (Repairs)	Drive Train (Repairs)	
	9.01 Repairs dry clutches	9.01 Repairs dry clutches	
	9.02 Repairs driveline systems and components	9.02 Repairs driveline systems and components	
	9.03 Repairs wet clutches, transmissions and gear	9.03 Repairs wet clutches, transmissions and gear	
	cases.	cases	
	9.04 Repair differentials and final drives	9.04 Repairs differentials and final drives	
Hydraulic, Hydrostatic and Pneumatic Systems	· ·	,	Hydraulic, Hydrostatic and Pneumatic Systems
(Diagnoses)			(Diagnoses)
10.02 Diagnoses pneumatic systems			10.01 Diagnoses hydraulic and hydrostatic
,			systems
Hydraulic, Hydrostatic and Pneumatic Systems			Hydraulic, Hydrostatic and Pneumatic Systems
(Repairs)			(Repairs)
11.02 Repairs pneumatic systems			11.01 Repairs hydraulic and hydrostatic
			systems
		l .	

Electrical Power and Control Monitoring Systems	Electrical Power and Control Monitoring Systems		
(Diagnoses)	(Diagnoses)		
12.01 Diagnoses electrical power and control	12.02 Diagnoses electronic power and control		
monitoring systems	monitoring systems		
Electrical Power and Control Monitoring Systems	Electrical Power and Control Monitoring Systems		
(Repairs)	(Repairs)		
13.01 Repairs electrical power and control	13.02 Repairs electronic power and control		
monitoring systems	monitoring systems		
Steering and Brake Systems (Diagnoses)			Steering and Brake Systems (Diagnoses)
14.01 Diagnoses steering systems			14.01 Diagnoses steering systems
14.02 Diagnoses brake systems			
Steering and Brake Systems (Repairs)			Steering and Brake Systems (Repairs)
15.01 Repairs steering systems			15.01 Repairs steering systems
15.02 Repairs brake systems			
Track, Wheel and Suspension Systems			Track, Wheel and Suspension Systems
(Diagnoses)			(Diagnoses)
16.01 Diagnoses track systems			16.01 Diagnoses track systems
16.02 Diagnoses wheel assemblies			16.02 Diagnoses wheel assemblies
16.03 Diagnoses suspension systems			16.03 Diagnoses suspension systems
Track, Wheel and Suspension Systems			Track, Wheel and Suspension Systems
(Repairs)			(Repairs)
17.01 Repairs track systems			17.01 Repairs track systems
17.02 Repairs wheel assemblies			17.02 Repairs wheel assemblies
17.03 Repairs suspension systems			17.03 Repairs suspension systems
Structural Components			Structural Components
(Diagnoses)			(Diagnoses)
18.01 Diagnoses frame components			18.01 Diagnoses frame components
18.02 Verifies condition of operator protective			18.02 Verifies condition of operator protective
structures			structures
18.03 Diagnoses equipment body			18.03 Diagnoses equipment body
Structural Components			Structural Components
(Repairs)			(Repairs)
19.01 Repairs frame components			19.01 Repairs frame components
19.02 Replaces operator protective structures			19.02 Replaces operator protective structures
19.03 Repairs equipment body			19.03 Repairs equipment body
Climate Control Systems (Diagnoses)		Climate Control Systems (Diagnoses)	
20.01 Diagnoses heating and ventilation systems		20.01 Diagnoses heating and ventilation systems	
20.02 Diagnoses air conditioning systems		20.02 Diagnoses air conditioning systems	

Climate Control Systems (Repairs)		Climate Control Systems (Repairs)	
21.01 Repairs heating and ventilation systems		21.01 Repairs heating and ventilation systems	
21.02 Repairs air conditioning systems		21.02 Repairs air conditioning systems	
	Agricultural Equipment (Prepares)	, ,	Agricultural Equipment (Prepares)
	22.03 Installs precision farming equipment		22.01 Performs assembly and pre-delivery
			adjustments on agricultural equipment
			22.02 Performs preparation and installation of
			agricultural equipment
			22.03 Installs precision farming equipment
	Precision Farming Equipment		Precision Farming Equipment
	(Diagnoses)		(Diagnoses)
	Introduction		23.01 Diagnoses precision farming equipment
	23.01 Diagnoses precision farming equipment on		on site
	site		23.02 Diagnoses precision farming equipment
	23.02 Diagnoses precision farming equipment		remotely
	remotely		·
			Precision Farming Equipment (Repairs)
			24.01 Repairs precision farming equipment on
			site
			24.02 Repairs precision farming equipment
			remotely
			Land Preparation, Tillage and Seeding/Planting
			Equipment (Diagnoses)
			25.01 Diagnoses land preparation and tillage
			equipment
			25.02 Diagnoses seeding and planting
			equipment
			Land Preparation, Tillage and Seeding/Planting
			Equipment (Repairs)
			26.01 Repairs land preparation and tillage
			equipment
			26.02 Repairs seeding and planting equipment
			Harvesting, Hay and Forage Equipment
			(Diagnoses)
			27.01 Diagnoses cutting, conditioning,
			gathering and processing equipment
			27.02 Diagnoses delivery equipment

	Harvesting, Hay and Forage Equipment
	(Repairs)
	28.01 Repairs cutting, conditioning, gathering
	and processing equipment
	28.02 Repairs delivery equipment
	Application and Irrigation Equipment
	(Diagnoses)
	29.01 Diagnoses application equipment
	29.02 Diagnoses irrigation equipment
	Application and Irrigation Equipment
	(Diagnoses)
	30.01 Repairs application equipment
	30.02 Repairs irrigation equipment

Current Situation as of July 2021:

- Manitoba and Saskatchewan have just finished implementing the harmonized sequencing for AET. Manitoba and Saskatchewan do not have comments posted to the Red Flag Report.
- Upon consulting with Alberta, their comments reflect that their program is substantively aligned with the implemented sequencing for AET.
- Ontario currently has three levels of training (in the AET trade) and has done its best to align sequencing within those three levels. Ontario has provided 14 comments on the implemented sequencing.

With Ontario's situation in flux, and considering the other factors, ISEC has agreed to archive these comments and wait for any resequencing. ISEC will add to the Harmonization work plan as necessary.

13. Automotive Service Technician

13.1. Automotive Service Technician Recommendations

That provinces and territories adopt the Red Seal trade name Automotive Service Technician / Mécanicien/ mécanicienne de véhicules automobiles

Slight variations include; Nunavut – Motor Vehicle Mechanic (French) New Brunswick - Technicien d'entretien Automobile; Ontario - Technicien ou technicienne d'entretien automobile; Nunavut – Mécanicien d'automobiles

- That the total number of training hours be 7200 hours (jurisdictions will determine the ratio of in-class vs. on-the-job training).
- That the technical training program offers 4 training levels.
- That the **sequencing** reflects the topic and sub-task mapping in the sequencing documents.

In Context	In Context	In Context	In Context
Tools, Equipment, Materials and Documentation	Tools, Equipment, Materials and Documentation	Tools, Equipment, Materials and Documentation	Tools, Equipment, Materials and Documentation
Maintenance Inspection*	Maintenance Inspection*	Maintenance Inspection*	Maintenance Inspection*
Vehicle Networking Systems	Vehicle Networking Systems	Vehicle Networking Systems	Vehicle Networking Systems
Safety-Related Functions Refrigerant Restraints Hybrid and Electric Vehicles (EV) undamentals of Tools, Equipment, Materials and			
Documentation			
Communication Techniques			Mentoring Techniques
Tires, Wheels, Hubs and Wheel Bearings			
Body Components Accessories and Trim◊			
Steering, Suspension and Control Systems Conventional steering and suspension systems	Steering, Suspension and Control Systems Electronically controlled steering and suspension systems		
Braking and Control Systems Non-ABS	Braking and Control Systems • ABS		
Electrical Systems and ComponentsBatteries	Electrical Systems and ComponentsStarting/chargingLighting and wipers	 Electrical Systems and Components Electrical accessories Electrical options 	 Electrical Systems and Components Entertainment systems Instrumentation and information displays
		Vehicle Networking Systems	
Driveline Systems Introduction to drive shafts and axles	 Driveline Systems Clutches and manual transmissions Final drive assemblies 	Driveline Systems • Transfer cases	 Driveline Systems Automatic transmissions Intelligent/computer controlled a wheel drive/four-wheel drive systems
Engine Systems (Introduction)	Engine Systems☆		
		Gasoline Engine Support Systems	Diesel Engine Support Systems■
			HVAC and Comfort Control Systems
			Hybrid and Electrical Vehicle (EV)
			Restraint Systems*

☐ Jurisdictions may need to deliver refrigerant evacuation and recharge elsewhere in the program to meet regulatory or licensing issues.

☼ NB may provide additional training to exceed requirements by more training on engine assembly in level 3.

13.3. Automotive Service Technician – Topic Detail by Sub-task - RSOS 2016

In Context	In Context	In Context	In Context
Tools, Equipment, Materials and Documentation	Tools, Equipment, Materials and Documentation	Tools, Equipment, Materials and Documentation	Tools, Equipment, Materials and
			Documentation
Maintenance Inspection*	Maintenance Inspection*	Maintenance Inspection*	Maintenance Inspection*
Vehicle Networking Systems	Vehicle Networking Systems	Vehicle Networking Systems	Vehicle Networking Systems
Level One	Level Two	Level Three	Level Four
Safety-Related Functions			
1.01-Maintains safe work environment			
1.02-Uses personal protective equipment (PPE) and			
safety equipment			
17.02-Repairs refrigerant systems ☐			
22.01-Implements specific safety protocols for hybrid			
and electric vehicles (EV)			
Fundamentals of Tools, Equipment, Materials and			
Documentation			
2.01-Uses tools and equipment			
2.02-Uses fasteners, tubing, hoses and fittings			
2.03-Uses hoisting and lifting equipment			
2.04-Uses technical information			
Communication Techniques			Mentoring Techniques
3.01-Uses communication techniques			3.02-Uses mentoring techniques
Tires, Wheels, Hubs and Wheel Bearings			
18.03-Diagnoses tires, wheels, hubs and wheel			
bearings			
19.03-Repairs tires, wheels, hubs and wheel bearings			
Body Components, Accessories and Trim			
20.02-Diagnoses wind noises, rattles and water leaks			
20.03-Diagnoses interior and exterior components,			
accessories and trim			
20.04-Diagnoses latches, locks and movable glass			
21.02- Repairs wind noises, rattles and water leaks			
21.03- Repairs interior and exterior components,			
accessories and trim			

^{*} Topic cards are derived from tasks within the RSOS. However, subject matter experts and instructors requested an additional card: "Maintenance Inspection", as this activity is integral to the context of the topics being taught.

Some components of this topic card are covered by the Alberta Auto Body Service Technician program.

21.04- Repairs latches, locks and movable glass			
Level One	Level Two	Level Three	Level Four
Steering, Suspension and	Steering, Suspension and		
Control Systems	Control Systems		
18.01-Diagnoses steering, suspension and control	18.01-Diagnoses steering, suspension and control		
systems	systems		
19.01-Repairs steering, suspension and control	19.01-Repairs steering, suspension and control		
systems	systems		
Braking and Control Systems	Braking and Control Systems		
18.02-Dignoses braking and control systems	18.02-Dignoses braking and control systems		
19.02-Repairs braking and control systems	19.02-Repairs braking and control systems		
Electrical Systems and Components	Electrical Systems and Components	Electrical Systems and Components14.05-Diagnoses electrical	Electrical Systems and Components
14.01-Diagnoses basic wiring and electrical systems	14.02-(starting/charging)-Diagnoses	options	14.04-Diagnoses entertainment systems
14.02-(batteries) Diagnoses starting/charging systems	starting/charging systems and batteries	14.07-Diagnoses electrical accessories	14.06-Diagnoses instrumentation and
and batteries	14.03-Diagnoses lighting and wiper systems	15.05-Repairs electrical options	information displays
15.01-Repairs basic wiring and electrical systems	15.02-(starting/charging) Repairs starting/charging	15.07-Installs electrical accessories	15.04-Repairs entertainment systems
15.02-(batteries) Repairs starting/charging systems	systems and batteries		15.06-Repairs instrumentation and
and batteries	15.03-Reparis lighting and wiper systems		information displays
	15.08-Repairs instrumentation		
		Vehicle Networking Systems	
		10.01-Reads diagnostic trouble codes (DTCs)	
		10.02-Monitors data	
		10.03-Interprets test results	
		10.04-Tests system circuitry and components	
		11.01-Updates component software	
		11.02-Replaces components 11.03-Verifies vehicle module communications system repair	
Driveline Systems	Driveline Systems	Driveline Systems	Driveline Systems
12.01-Diagnoses drive shafts and axles	12.02-Diagnoses manual transmissions/transaxles	12.05-Diagnoses transfer cases	12.03-Diagnoses automatic
13.01-Repairs drive shafts and axles	12.04-Diagnoses clutches	13.05-Repairs transfer cases	transmissions/transaxles
13.01 Repairs drive sharts and axies	12.06-Diagnoses final drive assemblies	13.03 Repuirs transfer cases	12.05-(AWD) Diagnoses transfer cases
	13.02-Repairs manual transmissions/transaxles		13.03-Repairs automatic
	13.04-Repairs clutches		transmissions/transaxles
	13.06-Repairs final drive assemblies		13.05-(AWD) Repairs transfer cases
Engine Systems	Engine Systems		
(Introduction)	4.01-Diagnoses cooling systems		
,	4.02-Diagnoses lubricating systems		
	4.03-Diagnoses engine assembly		
	4.04-Diagnoses accessory drive systems		
	5.01-Repairs cooling systems		
	5.02-Repairs lubricating systems		

	5.03-Repairs engine assembly 5.04-Repairs accessory drive systems		
Level One	Level Two	Level Three	Level Four
Level Une	Level Two	Gasoline Engine Support Systems 6.01-Diagnoses gasoline fuel delivery and injection systems 6.02-Diagnoses gasoline ignition systems 6.03-Diagnoses gasoline emission control systems 7.01-Repairs gasoline fuel delivery and injection systems 7.02-Repairs gasoline ignition systems 7.03-Repairs gasoline intake/exhaust systems 7.04-Reparies gasoline emission control systems 7.04-Reparies gasoline emission control systems	Diesel Engine Support Systems ■ 8.01-Diagnoses diesel fuel delivery and injection systems 8.02-Diagnoses diesel intake/exhaust systems 8.03-Diagnoses diesel emission control systems 9.01-Repairs diesel fuel delivery and injection systems 9.02-Repairs diesel intake/exhaust systems 9.03-Repairs diesel emission control systems HVAC and Comfort Control Systems 16.01-Diagnoses air flow control systems 16.02-Diagnoses refrigerant systems 17.01-Repairs air flow control systems 17.03-Repairs refrigerant systems 17.03-Repairs heating systems Hybrid and Electrical Vehicle (EV) 22.01-Implements specific safety protocols for hybrid and electric vehicles (EV) 22.02-Diagnoses hybrid and electric vehicle (EV) systems 23.01-Repairs hybrid vehicle systems 23.02-Repairs electric vehicles (EV) systems Restraint Systems
			20.01-Diagnoses restraint systems 21.01-Repairs restraint systems

^{*} Topic cards are derived from tasks within the RSOS. However, subject matter experts and instructors requested an additional card: "Maintenance Inspection", as this activity is integral to the context of the topics being taught.

◊ Some components of this topic card are covered by the Alberta Auto Body Service Technician program.

[☐] Jurisdictions may need to deliver refrigerant evacuation and recharge elsewhere in the program to meet regulatory or licensing issues.

[☼] NB may provide additional training to exceed requirements by more training on engine assembly in level 3.

14. Industrial Mechanic (Millwright)

14.1. Industrial Mechanic (Millwright) Recommendations

Industrial Mechanic (Millwright):

- That provinces and territories adopt the Red Seal trade name Industrial Mechanic (Millwright) / Mécanicien industriel/mécanicienne industrielle (de chantier)
- Slight variations include; Ontario Industrial Mechanic Millwright; British Columbia Millwright; Northwest Territories Millwright-Industrial Mechanic (French) New Brunswick Mécanicien-monteur industriel (de chantier); Ontario Mécanicien industriel/mécanicienne industrielle de chantier; Manitoba Mécanicien Industriel (de chantier); Northwest Territories Mécanicien-monteur industriel
- That the total number of training hours be 7200 hours (jurisdictions will determine the ratio of in-class vs. on-the-job training).
- That the technical training program offers 4 training levels.
- That the **sequencing** reflects the topic and sub-task mapping in the sequencing documents.

1.2. Industrial Mechanic (Millwright) – Snapshot			
In Context	In Context	In Context	In Context
Safety Related Functions☆	Safety Related Functions☆	Safety Related Functions☆	Safety Related Functions☆
Routine Trade Tasks☆	Routine Trade Tasks☆	Routine Trade Tasks☆	Routine Trade Tasks☆
Drawings and Schematics☆	Drawings and Schematics☆	Drawings and Schematics☆	Drawings and Schematics☆
Level One	Level Two	Level Three	Level Four
Safety Related Functions∞			
Tools and Equipment			
Communications Techniques			Mentoring Techniques
Measuring and Layout			
Cutting and Welding	Cutting and Welding		
Rigging, Hoisting/Lifting and Moving			
	Shafts, Bearings and Seals		
	Couplings, Clutches and Brakes		
	Chain and Belt Drive Systems		
	Gear Systems		
	Shaft Alignment Procedures	Shaft Alignment Procedures (cross dial and reverse [double]	
	(rough alignment; rim and face dial alignment)	dial; laser)	
			Conveying Systems
		Fans and Blowers	
		Pumps	
		Compressors	
		Process Piping, Tanks and Containers	
		Hydraulic Systems	
		Pneumatic and Vacuum Systems	
		·	Prime Movers
			Preventative and Predictive Maintenance
			Commissioning and Decommissioning
			Equipment
			Robotics and Automated Equipment

^{🜣 &}quot;In Context Topic Cards" reflect topics that are applied in the context of teaching other tasks in the stated level.

 $[\]infty$ It is recommended that jurisdictions address awareness of basic electrical safety and function.

^{*} Jurisdictions may address awareness of electrical content as it relates to troubleshooting of mechanical systems.

^{**} ON will meet and exceed by delivering cutting and welding training in additional levels.

14.3. Industrial Mechanic (Millwright) – Topic - Sub-Task by RSOS 2016

In Context	In Context	In Context	In Context
Safety Related Functions	Safety Related Functions	Safety Related Functions	Safety Related Functions
1.01 Uses personal protective equipment (PPE)	1.01 Uses personal protective equipment (PPE)	1.01 Uses personal protective equipment (PPE) and	1.01 Uses personal protective equipment
and safety equipment	and safety equipment	safety equipment	(PPE) and safety equipment
1.02 Maintains safe worksite.	1.02 Maintains safe worksite.	1.02 Maintains safe worksite.	1.02 Maintains safe worksite.
1.03 Protects the environment.	1.03 Protects the environment.	1.03 Protects the environment.	1.03 Protects the environment.
1.04 Performs lock-out/tag-out and zero energy	1.04 Performs lock-out/tag-out and zero energy	1.04 Performs lock-out/tag-out and zero energy	1.04 Performs lock-out/tag-out and zero
procedures.	procedures.	procedures.	energy procedures.
Routine Trade Tasks	Routine Trade Tasks	Routine Trade Tasks	Routine Trade Tasks
3.01 Plans work.	3.01 Plans work.	3.01 Plans work.	3.01 Plans work.
3.02 Fabricates workpiece.	3.02 Fabricates workpiece.	3.02 Fabricates workpiece.	3.02 Fabricates workpiece.
3.03 Lubricates systems and components.	3.03 Lubricates systems and components.	3.03 Lubricates systems and components.	3.03 Lubricates systems and components.
3.04 Performs leveling of components and	3.04 Performs leveling of components and	3.04 Performs leveling of components and systems.	3.04 Performs leveling of components
systems.	systems.	3.05 Uses fastening and retaining devices.	and systems.
3.05 Uses fastening and retaining devices.	3.05 Uses fastening and retaining devices.	3.06 Performs material identification.	3.05 Uses fastening and retaining
3.06 Performs material identification.	3.06 Performs material identification.	3.07 Performs heat treatment of metal.	devices.
3.07 Performs heat treatment of metal.	3.07 Performs heat treatment of metal.	5.01 Prepares work area, tools and materials.	3.06 Performs material identification.
5.01 Prepares work area, tools and materials.	5.01 Prepares work area, tools and materials.	7.01 Determines load.	3.07 Performs heat treatment of metal.
7.01 Determines load.	7.01 Determines load.	7.02 Selects rigging equipment.	5.01 Prepares work area, tools and
7.02 Selects rigging equipment.	7.02 Selects rigging equipment.	7.03 Selects hoisting/lifting and moving equipment.	materials.
7.03 Selects hoisting/lifting and moving	7.03 Selects hoisting/lifting and moving	7.04 Secures area.	7.01 Determines load.
equipment.	equipment.	8.01 Sets up rigging, hoisting/lifting and moving	7.02 Selects rigging equipment.
7.04 Secures area.	7.04 Secures area.	equipment.	7.03 Selects hoisting/lifting and moving
8.01 Sets up rigging, hoisting/lifting and moving	8.01 Sets up rigging, hoisting/lifting and moving	8.02 Performs hoist/lift and move.	equipment.
equipment.	equipment.	8.03 Maintains rigging, hoisting/lifting and moving	7.04 Secures area.
8.02 Performs hoist/lift and move.	8.02 Performs hoist/lift and move.	equipment.	8.01 Sets up rigging, hoisting/lifting and
8.03 Maintains rigging, hoisting/lifting and	8.03 Maintains rigging, hoisting/ lifting and		moving equipment.
moving equipment.	moving equipment.		8.02 Performs hoist/lift and move.
			8.03 Maintains rigging, hoisting/lifting
			and moving equipment.
Drawings and Schematics	Drawings and Schematics	Drawings and Schematics	Drawings and Schematics
3.08 Uses mechanical drawings and schematics	3.08 Uses mechanical drawings and schematics	3.08 Uses mechanical drawings and schematics	3.08 Uses mechanical drawings and
			schematics

Level One	Level Two	Level Three	Level Four
Safety Related Functions∞	Safety Related Functions	Safety Related Functions	Safety Related Functions
1.01 Uses personal protective equipment (PPE) and	1.01 Uses personal protective equipment (PPE) and	1.01 Uses personal protective equipment (PPE) and safety	1.01 Uses personal protective equipment
safety equipment	safety equipment	equipment	(PPE) and safety equipment
1.02 Maintains safe worksite.	1.02 Maintains safe worksite.	1.02 Maintains safe worksite.	1.02 Maintains safe worksite.
1.03 Protects the environment.	1.03 Protects the environment.	1.03 Protects the environment.	1.03 Protects the environment.
1.04 Performs lock-out/tag-out and zero energy	1.04 Performs lock-out/tag-out and zero energy	1.04 Performs lock-out/tag-out and zero energy procedures.	1.04 Performs lock-out/tag-out and zero
procedures.	procedures.		energy procedures.
Tools and Equipment			
2.01 Uses hand and portable power tools.			
2.02 Uses shop machines.			
2.03 Uses access equipment.			
3.02 Fabricates workpiece.			
3.03 Lubricates systems and components.			
3.04 Performs leveling of components and systems.			
3.05 Uses fastening and retaining devices.			
5.04 Maintains precision measuring and layout tools.			
Communications Techniques			Mentoring Techniques
4.01 Uses communication techniques.			4.02 Uses mentoring techniques
Measuring and Layout			
3.02 Fabricates workpiece.			
3.04 Performs leveling of components and systems			
5.01 Prepares work area, tools and materials.			
5.02 Measures material and components.			
5.03 Lays out components.			
5.04 Maintains precision measuring and layout tools.			
Cutting and Welding	Cutting and Welding		
3.02 Fabricates workpiece.	3.02 Fabricates workpiece.		
3.07 Performs heat treatment of metal.	3.07 Performs heat treatment of metal.		
5.01 Prepares work area, tools and materials.	5.01 Prepares work area, tools and materials.		
6.01 Cuts material with gas and plasma arc cutting	6.03 Welds material using arc welding equipment		
equipment.	(SMAW).		
6.02 Joins material using oxy-fuel welding equipment.	6.04 Welds material with gas metal arc welding		
6.06 Maintains welding equipment.	(GMAW) equipment.		
	6.05 Welds material with gas tungsten arc welding		
	(GTAW) equipment.		

Level One	Level Two	Level Three	Level Four
Rigging, Hoisting/Lifting and Moving			
2.03 Uses access equipment.			
7.01 Determines load.			
7.02 Selects rigging equipment.			
7.03 Selects hoisting/lifting and moving equipment.			
7.04 Secures area.			
8.01 Sets up rigging, hoisting/lifting and moving			
equipment.			
8.02 Performs hoist/lift and move.			
8.03 Maintains rigging, hoisting/lifting and moving			
equipment.			
	Shafts, Bearings and Seals		
	3.03 Lubricates systems and components.		
	10.01 Installs shafts, bearings and seals.		
	10.02 Diagnoses shafts, bearings and seals.		
	10.03 Maintains shafts, bearings and seals.		
	10.04 Repairs shafts, bearings and seals.		
	Couplings, Clutches and Brakes		
	11.01 Installs couplings, clutches and brakes.		
	11.02 Diagnoses couplings, clutches and brakes.		
	11.03 Maintains couplings, clutches and brakes.		
	11.04 Repairs couplings, clutches and brakes.		
	Chain and Belt Drive Systems		
	12.01 Installs chain and belt drive systems.		
	12.02 Diagnoses chain and belt drive systems.		
	12.03 Maintains chains and belt drive systems.		
	12.04 Repairs chains and belt drive systems.		
	Gear Systems		
	13.01 Installs gear systems.		
	13.02 Diagnoses gear systems.		
	13.03 Maintains gear systems.		
	13.04 Repairs gear systems.		
	Shaft Alignment Procedures	Shaft Alignment Procedures (cross dial and reverse [double]	
	(rough alignment; rim and face dial alignment)	dial; laser)	
	14.01 Performs rough alignment.	14.02 Performs dial alignment.	
	14.02 Performs dial alignment.	14.03 Performs laser alignment.	

Level One	Level Two	Level Three	Level Four
			Conveying Systems
			20.01 Installs conveying systems.
			20.02 Diagnoses conveying systems.
			20.03 Maintains conveying systems.
			20.04 Repairs conveying systems.
		Fans and Blowers	
		16.01 Installs fans and blowers.	
		16.02 Diagnoses fans and blowers.	
		16.03 Maintains fans and blowers.	
		16.04 Repairs fans and blowers.	
		Pumps	
		17.01 Installs pumps.	
		17.02 Diagnoses pumps.	
		17.03 Maintains pumps.	
		17.04 Repairs pumps.	
		Compressors	
		18.01 Installs compressors.	
		18.02 Diagnoses compressors.	
		18.03 Maintains compressors.	
		18.04 Repairs compressors.	
		Process Piping, Tanks and Containers	
		19.01 Installs process tanks and containers.	
		19.02 Installs process piping.	
		19.03 Diagnoses process tanks and containers.	
		19.04 Diagnoses process piping.	
		19.05 Maintains process tanks and containers.	
		19.06 Maintains process piping.	
		19.07 Repairs process tanks and containers.	
		19.08 Repairs process piping.	
		Hydraulic Systems	
		21.01 Installs hydraulic systems.	
		21.02 Diagnoses hydraulic systems.	
		21.03 Maintains hydraulic systems.	
		21.04 Repairs hydraulic systems.	

	Pneumatic and Vacuum Systems	
	22.01 Installs pneumatic and vacuum systems.	
	22.02 Diagnoses pneumatic and vacuum systems.	
	22.03 Maintains pneumatic and vacuum systems.	
	22.04 Repairs pneumatic and vacuum systems.	
		Prime Movers
		9.01 Installs prime movers.
		9.02 Diagnoses prime movers.
		9.03 Maintains prime movers.
		9.04 Repairs prime movers
		Preventative and Predictive Maintenance*
		23.01 Performs preventative maintenance
		activities.
		23.02 Performs vibration analysis procedures.
		23.03 Performs balancing procedures.
		23.04 Performs non-destructive evaluation
		(NDE) procedures.
		23.05 Performs fluid analysis procedures.
		23.06 Performs predictive maintenance
		activities.
		Commissioning and Decommissioning
		Equipment
		24.01 Commissions systems and components
		24.02 Decommissions systems and
		components
		Robotics and Automated Equipment
		15.01 Installs robotics and automated
		equipment.
		15.02 Diagnoses robotics and automated
		equipment.
		15.03 Maintains robotics and automated
		equipment.
		15.04 Repairs robotics and automated
		equipment.

15. Construction Electrician

15.1. Construction Electrician Recommendations

That provinces and territories adopt the Red Seal trade name Construction Electrician / Électricien/électricienne (construction)

- That the total number of training hours be **7200 hours** (jurisdictions will determine the ratio of in-class vs. on-the-job training).
- That the technical training program offers 4 training levels.
- That the **sequencing** reflects the topic and sub-task mapping in the sequencing documents.

15.2. Construction Electrician – Snapshot

In Context	In Context	In Context	In Context	In Context
Organizes Work	Organizes Work	Organizes Work	Organizes Work	Organizes Work
Protection Devices	Protection Devices	Protection Devices	Protection Devices	Protection Devices
Plans, Drawings and Specifications	Plans, Drawings and Specifications	Plans, Drawings and Specifications	Plans, Drawings and Specifications	Plans, Drawings and Specifications
Electronics	Electronics	Electronics	Electronics	Electronics
(No task in the RSOS) (BC only)	(No task in the RSOS)	(No task in the RSOS)	(No task in the RSOS)	(No task in the RSOS)
Canadian Electrical Code	Canadian Electrical Code	Canadian Electrical Code	Canadian Electrical Code	Canadian Electrical Code
(No task in the RSOS)	(No task in the RSOS)	(No task in the RSOS)	(No task in the RSOS)	(No task in the RSOS)
	Support Components	Support Components	Support Components	Support Components
		Raceways, Cables, Conductors and	Raceways, Cables, Conductors and	Raceways, Cables, Conductors and
		Enclosures	Enclosures	Enclosures
Commissions and Decommissions	Commissions and Decommissions	Commissions and Decommissions	Commissions and Decommissions	Commissions and Decommissions
Systems	Systems	Systems	Systems	Systems
Level 1	Level 2	Level 3	Level 4 Construction	Level 4 Industrial
Safety				
Tools and Equipment				
Support Components				
Communication and Mentoring				
Techniques				
Grounding, Bonding	Grounding, Bonding (Single-Phase)	Grounding, Bonding (Three-Phase)	Grounding, Bonding Ground Fault Detection Systems	Grounding, Bonding Ground Fault Detection Systems
Raceways, Cables, Conductors and Enclosures	Raceways, Cables, Conductors and Enclosures			
Branch Circuitry and Devices	Branch Circuitry and Devices	Branch Circuitry and Devices	Branch Circuitry and Devices	
(AC/DC introduction)	(AC/DC introduction)	(Three-Phase)	(Specialty)	
Consumer/Supply Services and		Consumer/Supply Services and		
Metering Equipment (Single-Phase)		Metering Equipment (Single-Phase) ⁴⁰		
Distribution Equipment		Distribution Equipment		
(Single-Phase)		(Three-Phase)		
	Power Generating Systems (DC)	Power Generating Systems (AC)		
	Transformers (Single-Phase)	Transformers (Three-Phase)		

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⁴⁰ **Consumer/Supply Services and Metering Equipment** - Ontario will cover three-phase in Level 2

Level 1	Level 2	Level 3	Level 4 Construction	Level 4 Industrial
	Exit and Emergency Lighting Systems			
	Cathodic Protection Systems			
			Signaling Systems ^{41 42}	Signaling Systems ⁴³
	Electric Heating Systems and Controls			
	Heating, Ventilation and Air Conditioning (HVAC) ⁴⁴			
	Motor Starters and Controls	Motor Starters and Controls		
				Non-Rotating Equipment and Controls
	Motors	Motors	Motors	Motors
		(Single-Phase and Three-Phase)	(Install/Maintain)	(Install/Maintain)
		(Motor) Drives ⁴⁵		
			High Voltage Systems	High Voltage Systems
			UPS and Surge Suppression Systems	Power Conditioning Systems
	Renewable Energy Generating and		Renewable Energy Generating and	Renewable Energy Generating and
	Storage Systems		Storage Systems	Storage Systems
Communication Systems			Communication Systems	Communication Systems
			Building Automation Systems	Building Automation Systems
				Input/Output Field Devices
			Automated Control Systems	Automated Control Systems
				Predictive and Preventative Maintenance ⁴⁶
				Pneumatic and Hydraulic Control Systems

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⁴¹ *Signaling Systems* – (Variations) Saskatchewan and Alberta will deliver in Level 1 as well. Ontario will deliver in Levels 1 and 2.

⁴² *Signaling Systems* – In Alberta, Journeyperson Certification is required to install, maintain, test and verify fire alarm systems.

⁴³ Signaling Systems – (Variation) Ontario will deliver in Levels 1 and 2.

⁴⁴ **HVAC** - (Variations) NB, PE, MB and NL will deliver HVAC controls in Level 3

⁴⁵ (Motor) Drives – (Variations) Alberta and Manitoba will deliver additional content in VFD Electronics in Level 4.

⁴⁶ **Predictive and Preventative Maintenance** – Maintenance within the Industrial Electrician Trade may be described differently than within the Construction Electrician Trade. A card for "Predictive and Preventative Maintenance" is not based on a task, but rather a performance indicator, and is illustrated to verify the content.

15.3. Construction Electrician – Topic Detail/ Sub-Task by RSOS 2015 (Displayed with the family of trades: Construction Electrician/Industrial Electrician)

Colour Coding:

0.00 – Construction Electrician sub-tasks

0.00 - Industrial Electrician sub-tasks

| In Context |
|------------------------------------|------------------------------------|------------------------------------|------------------------------------|------------------------------------|
| Organizes Work |
| Protection Devices |
| Plans, Drawings and Specifications |
| Electronics | Electronics | Electronics | Electronics | Electronics |
| (No task in the RSOS) |
| (BC only) | | | | |
| Canadian Electrical Code |
| (No task in the RSOS) |
	Support Components	Support Components	Support Components	Support Components
		Raceways, Cables, Conductors and	Raceways, Cables, Conductors and	Raceways, Cables, Conductors and
		Enclosures	Enclosures	Enclosures
Commissions and Decommissions				
Systems ⁴⁷	Systems	Systems	Systems	Systems

⁴⁷ **Commissions and Decommissions Systems** – will include CE sub-tasks 5.01, 5.02; IE sub-tasks 5.01, 5.02, and 5.03 as required in context.

Level 1	Level 2	Level 3	Level 4 Construction	Level 4 Industrial
Safety				
1.01 Uses personal protective				
equipment (PPE) and safety equipment.				
1.02 Maintains safe work environment.				
1.03 Performs lock-out and tag-out				
procedures.				
1.01 Maintains safe work environment.				
1.02 Uses personal protective				
equipment (PPE) and safety equipment.				
1.03 Performs lock out and tag out				
procedures.				
1.04 Identifies environmental				
conditions.				
Tools and Equipment				
2.01 Uses common and specialty tools				
and equipment.				
2.02 Uses access equipment.				
2.03 Uses rigging, hoisting and lifting				
equipment.				
2.01 Uses common and specialty tools				
and equipment.				
2.02 Uses access equipment.				
2.03 Uses rigging, hoisting and lifting				
equipment.				
Support Components				
4.01 Fabricates support structures.				
4.02 Installs brackets, hangers and				
fasteners				
4.03 Installs seismic restraint systems.				
4.01 Fabricates support structures				
4.02 Installs brackets, hangers and				
fasteners.				
4.03 Installs seismic restraint systems.				
Communication and Mentoring			Communication and Mentoring	Communication and Mentoring
Techniques			Techniques	Techniques
6.01 Uses communication techniques.			6.02 Uses mentoring techniques	6.02 Uses mentoring techniques
6.01 Uses communication techniques.			222	222

Level 1	Level 2	Level 3	Level 4 Construction	Level 4 Industrial
Grounding, Bonding	Grounding, Bonding	Grounding, Bonding	Grounding, Bonding	Grounding, Bonding
11.01 Installs grounding and bonding	(Single-Phase)	(Three-Phase)	Ground Fault Detection Systems	Ground Fault Detection Systems
systems.		11.01 Installs grounding and bonding	11.04 Performs servicing and	11.06 Maintains ground fault detection
11.01 Installs grounding systems.	11.01 Installs grounding and bonding	systems.	maintenance of bonding and grounding	systems.
11.03 Installs bonding systems.	systems.	11.02 Installs ground fault systems.	systems.	
	11.02 Installs ground fault systems.	11.03 Installs lightning protection		
	11.03 Installs lightning protection	systems.		
	systems.	11.01 Installs grounding systems.		
	11.01 Installs grounding systems.	11.02 Maintains grounding systems.		
	11.02 Maintains grounding systems.	11.03 Installs bonding systems.		
	11.03 Installs bonding systems.	11.04 Maintains bonding systems.		
	11.04 Maintains bonding systems.	11.05 Installs ground fault detection		
	11.05 Installs ground fault detection	systems.		
	systems.			
Raceways, Cables, Conductors and	Raceways, Cables, Conductors and			
Enclosures	Enclosures			
16.01 Installs conductors and cables	16.01 Installs conductors and cables			
16.02 Installs conduit, tubing and	16.02 Installs conduit, tubing and			
fittings.	fittings.			
16.03 Installs raceways.	16.03 Installs raceways.			
16.04 Installs boxes and enclosures.	16.04 Installs boxes and enclosures.			
16.05 Performs servicing and	16.05 Performs servicing and			
maintenance of raceways, cables and	maintenance of raceways, cables and			
enclosures.	enclosures.			
16.01 Installs conductors and cables.	16.01 Installs conductors and cables.			
16.02 Maintains conductors and cables.	16.02 Maintains conductors and cables.			
16.03 Installs conduit, tubing and	16.03 Installs conduits, tubing and			
fittings.	fittings.			
16.04 Installs raceways.	16.04 Installs raceways.			
16.05 Installs boxes and enclosures.	16.05 Installs boxes and enclosures.			
16.06 Maintains conduit, tubing,	16.06 Maintains conduit, tubing,			
fittings, raceways, boxes and	fittings, raceways, boxes and			
enclosures.	enclosures.			

Level 1	Level 2	Level 3	Level 4 Construction	Level 4 Industrial
Branch Circuitry and Devices	Branch Circuitry and Devices	Branch Circuitry and Devices	Branch Circuitry and Devices	
(AC/DC introduction)	(Single-Phase)	(Three-Phase)	(Specialty)	
17.01 Installs luminaires.	17.01 Installs luminaires.	17.01 Installs luminaires.	17.06 Installs, services and maintains	
17.02 Installs wiring devices	17.02 Installs wiring devices	17.02 Installs wiring devices	airport runway lighting systems.	
17.03 Installs lighting controls.	17.03 Installs lighting controls.	17.03 Installs lighting controls.	17.07 Installs, services and maintains	
17.04 Installs lighting standards.	17.04 Installs lighting standards.	17.04 Installs lighting standards.	traffic signal lights and controls.	
17.05 Performs servicing of branch	17.05 Performs servicing of branch	17.05 Performs servicing of branch		
circuitry.	circuitry.	circuitry.		
17.01 Installs luminaires.	17.01 Installs luminaires.	17.01 Installs luminaires.		
17.02 Maintains luminaires.	17.02 Maintains luminaires.	17.02 Maintains luminaires.		
17.03 Installs wiring devices.	17.03 Installs wiring devices.	17.03 Installs wiring devices.		
17.04 Maintains wiring devices.	17.04 Maintains wiring devices.	17.04 Maintains wiring devices.		
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Consumer/Supply Services and		Consumer/Supply Services and		
Metering Equipment (Single-Phase)		Metering Equipment (Single-Phase) ⁴⁸		
7.01 Installs single-phase		7.02 Installs three-phase		
consumer/supply services and metering		consumer/supply services and metering		
equipment.		equipment.		
7.01 Installs single-phase		7.04 Performs servicing and		
consumer/supply services and metering		maintenance of three-phase services		
equipment.		and metering equipment.		
7.02 Maintains single-phase		7.03 Installs three-phase		
consumer/supply services and metering		consumer/supply services and metering		
equipment.		equipment.		
		7.04 Maintains three-phase		
		consumer/supply services and metering		
		equipment.		

⁴⁸ Consumer/Supply Services and Metering Equipment - Ontario will cover three-phase in Level 2

Level 1	Level 2	Level 3	Level 4 Construction	Level 4 Industrial
Distribution Equipment		Distribution Equipment		
(Single-Phase)		(Three-Phase)		
9.01Installs power distribution		9.02 Performs servicing and		
equipment.		maintenance of power distribution		
9.01 Installs low-voltage distribution		equipment.		
equipment.		9.02 Maintains low voltage distribution		
		equipment.		
	Power Generating Systems (DC)	Power Generating Systems (AC)		
	12.03 Installs DC (direct current)	12.01 Installs AC (alternating current)		
	generating systems.	generating systems.		
	12.04 Performs servicing and	12.02 Performs servicing and		
	maintenance of DC generating systems.	maintenance of AC generating systems.		
	12.03 Installs DC (direct current)	12.01 Installs AC (alternating current)		
	generating systems.	generating systems.		
	12.04 Maintains DC generating systems.	12.02 Maintains AC generating systems.		
	Transformers (Single-Phase)	Transformers (Three-Phase)		
	15.01 Installs extra-low voltage	15.03 Installs low-voltage three-phase		
	transformers.	transformers.		
	15.02 Installs low-voltage single-phase	15.04 Installs high voltage transformers.		
	transformers.	15.05 Performs servicing and		
	15.01 Installs extra-low voltage	maintenance of transformers.		
	transformers.	15.05 Installs low voltage three-phase		
	15.02 Maintains extra-low voltage	transformers.		
	transformers.	15.06 Maintains low voltage three-		
	15.03 Installs low voltage single-phase	phase transformers.		
	transformers.	15.07 Installs high voltage transformers.		
	15.04 Maintains low voltage single-	15.08 Maintains high voltage		
	phase transformers.	transformers.		

Level 1	Level 2	Level 3	Level 4 Construction	Level 4 Industrial
	Exit and Emergency Lighting Systems			
	20.01 Installs exit and emergency			
	lighting.			
	20.02 Performs servicing and			
	maintenance of exit and emergency			
	lighting systems.			
	20.01 Installs exit and emergency			
	lighting.			
	20.02 Maintains exit and emergency			
	lighting systems.			
	Cathodic Protection Systems			
	21.01 Installs cathodic protection			
	systems.			
	21.02 Performs servicing and			
	maintenance of cathodic protection			
	systems.			
	21.01 Installs cathodic protection			
	systems.			
	21.02 Maintains cathodic protection			
	systems.			
			Signaling Systems ^{49 50}	Signaling Systems ⁵¹
			26.01 Installs fire alarm systems.	26.01 Installs fire alarm systems.
			26.02 Performs servicing and	26.02 Maintains fire alarm systems.
			maintenance of fire alarm systems.	26.03 Installs security and surveillance
			26.03 Installs security and surveillance	systems.
			systems.	26.04 Maintains security and
			26.04 Performs servicing and	surveillance systems.
			maintenance of security and	
			surveillance systems.	

⁴⁹ *Signaling Systems* – (Variations) Saskatchewan and Alberta will deliver in Level 1 as well. Ontario will deliver in Levels 1 and 2.

⁵⁰ *Signaling Systems* – In Alberta, Journeyperson Certification is required to install, maintain, test and verify fire alarm systems. ⁵¹ *Signaling Systems* – (Variation) Ontario will deliver in Levels 1 and 2.

Level 1	Level 2	Level 3	Level 4 Construction	Level 4 Industrial
	Electric Heating Systems and Controls			
	19.01 Installs electric heating systems.			
	19.02 Installs electric heating system			
	controls.			
	19.03 Performs servicing and			
	maintenance of electric heating systems			
	and controls.			
	19.01 Installs electric heating systems			
	and controls.			
	19.02 Maintains electric heating			
	systems and controls.			
ı	Heating, Ventilation and Air			
	Conditioning (HVAC) ⁵²			
	18.01 Connects HVAC systems.			
	18.02 Installs HVAC controls.			
	18.03 Performs servicing and			
	maintenance of HVAC systems and			
	controls.			
	18.01 Connects power to HVAC systems and associated equipment.			
	18.02 Installs HVAC controls.			
	18.03 Maintains HVAC electrical			
	components.			
	Motor Starters and Controls	Motor Starters and Controls		
	22.01 Installs motor starters.	22.01 Installs motor starters.		
	22.02 Performs servicing and			
		22.02 Performs servicing and		
	maintenance of motor starters.	maintenance of motor starters.		
	22.03 Installs motor controls.	22.03 Installs motor controls.		
	22.04 Performs servicing and	22.04 Performs servicing and		
	maintenance of motor controls.	maintenance of motor controls.		
	22.01 Installs motor starters.	22.01 Installs motor starters.		
	22.02 Maintains motor starters.	22.02 Maintains motor starters.		
	22.03 Installs motor control devices.	22.03 Installs motor control devices.		
	22.04 Maintains motor control	22.04 Maintains motor control		
	devices	devices.		
				Non-Rotating Equipment and
				Controls
				24.01 Installs non-rotating
				equipment and associated controls.
				Equipment and associated controls.

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⁵² **HVAC** - (Variations) NB, PE, MB and NL will deliver HVAC controls in Level 3

				24.02 Maintains non-rotating equipment and associated controls.
Level 1	Level 2	Level 3	Level 4 Construction	Level 4 Industrial
Level 1	Level 2 Motors (DC) 24.05 Installs DC motors. 24.06 Performs servicing and maintenance of DC motors. 25.05 Installs DC motors. 25.06 Maintains DC motors.	Level 3 Motors (Single-Phase and Three-Phase) 24.01 Installs single-phase motors. 24.02 Performs servicing and maintenance of single-phase 24.03 Installs three-phase motors. 24.04 Performs servicing and maintenance of three-phase motors. 24.05 Installs DC motors. 24.06 Performs servicing and maintenance of DC motors. 25.01 Installs single-phase motors. 25.02 Maintains single-phase motors. 25.03 Installs three-phase motors. 25.04 Maintains three-phase motors. 25.05 Installs DC motors. 25.06 Maintains DC motors. 25.06 Maintains DC motors. 23.01 Installs AC drives. 23.02 Performs servicing and maintenance of AC drives. 23.03 Installs DC drives.	Level 4 Construction Motors (Install/Maintain) 24.01 Installs single-phase motors. 24.02 Performs servicing and maintenance of single-phase motors. 24.03 Installs three-phase motors. 24.04 Performs servicing and maintenance of three-phase motors. 24.05 Installs DC motors. 24.06 Performs servicing and maintenance of DC motors.	
		23.04 Performs servicing and maintenance of DC drives. 23.01 Installs AC drives. 23.02 Maintains AC drives. 23.03 Installs DC drives. 23.04 Maintains DC drives.		

⁵³ (Motor) Drives – (Variations) Alberta and Manitoba will deliver additional content in VFD Electronics in Level 4.

Level 1	Level 2	Level 3	Level 4 Construction	Level 4 Industrial
			High Voltage Systems	High Voltage Systems
			14.01 Installs high voltage	14.01 Installs high voltage,
			equipment.	equipment.
			14.02 Installs high voltage cables.	14.02 Maintains high voltage
			14.03 Performs servicing and	systems.
			maintenance of high voltage	
			systems.	
			UPS and Surge Suppression	Power Conditioning Systems
			Systems	10.01 Installs power conditioning
			10.01 Installs power conditioning,	systems.
			UPS and surge suppression systems.	10.02 Maintains power conditioning
			10.02 Performs servicing and	systems.
			maintenance of power conditioning,	
			UPS and surge suppression systems.	
	Renewable Energy Generating and		Renewable Energy Generating and	Renewable Energy Generating and
	Storage Systems		Storage Systems	Storage Systems
	13.01 Installs renewable energy		13.01 Installs renewable energy	13.01 Installs renewable energy
	systems.		systems.	systems.
	13.02 Performs servicing and		13.02 Performs servicing and	13.02 Performs servicing and
	maintenance of renewable energy		maintenance of renewable energy	maintenance of renewable energy
	13.01 Installs renewable energy		systems.	systems.
	systems.			
	13.02 Performs servicing and			
	maintenance of renewable energy			

Level 1	Level 2	Level 3	Level 4 Construction	Level 4 Industrial
Communication Systems			Communication Systems	Communication Systems
27.01 Installs voice/data/video			27.01 Installs voice/data/video	27.01 Installs communication
(VDV) and community antenna			(VDV) and community antenna	systems.
television (CATV) systems.			television (CATV) systems.	27.02 Maintains communications
27.02 Installs public address (PA)			27.02 Installs public address (PA)	systems.
and intercom systems.			and intercom systems.	
27.03 Installs nurse call systems.			27.03 Installs nurse call systems	
27.01 Installs communication			27.04 Performs servicing and	
systems.			maintenance of communication	
			systems.	
			Building Automation Systems	Building Automation Systems
			(Integrated Control Systems)	28.01 Installs building automation
			28.01 Installs building automation	systems.
			systems.	28.02 Maintains building
			28.02 Installs building control	automation systems.
			systems.	
			28.03 Performs servicing and	
			maintenance of integrated control	
			systems	
				Input / Output Field Devices
				29.01 Installs discrete input/output
				devices.
				29.02 Maintains discrete
				input/output devices.
				29.03 Installs analog input/output
				devices.
				29.04 Maintains analog
				input/output devices.

Level 1	Level 2	Level 3	Level 4 Construction	Level 4 Industrial
			Automated Control Systems	Automated Control Systems
			25.01 Installs automated control	30.01 Installs automated control
			systems.	systems.
			25.02 Performs servicing and	30.02 Maintains automated control
			maintenance of automated control	systems.
			systems.	30.03 Programs automated control
			25.03 Programs and configures	systems.
			automated control systems.	30.04 Optimizes system
				performance.
				Predictive and Preventative
				Maintenance ⁵⁴
				Pneumatic and Hydraulic Control
				Systems
				31.01 Installs pneumatic control
				systems.
				31.02 Maintains pneumatic control
				systems.
				31.03 Installs hydraulic control
				systems.
				31.04 Maintains hydraulic control
				systems.

⁵⁴ **Predictive and Preventative Maintenance** – Maintenance within the Industrial Electrician Trade may be described differently than within the Construction Electrician Trade. A card for "Predictive and Preventative Maintenance" is not based on a task, but rather a performance indicator, and is illustrated to verify the content.

15.4. Construction Electrician – Phase 7 Sequencing Review

Level 2	Lovel 2	Lovel 4	
Level 2	Level 3	Level 4	
Context	Context	Context	
Organizes Work	Organizes Work	Organizes Work	
Electrical Systems (Commissions and Decommissions)	Electrical Systems (Commissions and Decommissions)	Electrical Systems (Commissions and Decommissions)	
Protection Devices	Protection Devices	Protection Devices	
Support Components	Support Components	Support Components	
	Raceways, Cables, Enclosures	Raceways, Cables, Enclosures	

Safety-Related Functions

Level 1

With newer formatting, a reminder that in context

- 1.01 Uses personal protective equipment (PPE) and safety equipment
- 1.02 Maintains safe work environment.
- 1.03 Performs lock-out and tag-out procedures

Tools and Equipment

- 2.01 Uses common and specialty tools and equipment
- 2.02 Uses access equipment

cards only appear after L1.

2.03 Uses rigging, hoisting and lifting equipment

Organizes Work

- 3.01 Interprets plans, drawings and specifications
- 3.02 Organizes materials and supplies
- 3.03 Plans project tasks and procedures
- 3.04 Prepares worksite
- 3.05 Finalizes required documentation

Support Components

- 4.01 Fabricates support structures
- 4.02 Installs brackets, hangers and fasteners
- 4.03 Installs seismic restraint systems

Electrical Systems

(Commissions and Decommissions)

5.01 Performs startup and shutdown procedures 5.02 Performs commissioning and decommissioning of systems

Communication Techniques

6.01 Uses communication techniques

Consumer/Supply Services and Metering Equipment

7.01 Installs single-phase consumer/supply services and metering equipment

7.03 Performs servicing and maintenance of singlephase consumer/supply services and metering equipment

Protection Devices

8.01 Installs overcurrent protection devices 8.02 Installs ground fault, arc fault and surge protection devices 8.03 Performs servicing and maintenance of protection devices

Power Distribution Equipment

9.01 Installs power distribution equipment

Bonding, Grounding and Ground-Fault Protection and Detection Systems

11.01 Installs grounding and bonding systems

Protection and Detection Systems

11.01 Installs grounding and bonding systems 11.02 Installs ground-fault protection and detection systems

11.03 Installs lightning protection systems

Bonding, Grounding and Ground-Fault

Power Generation and Conversion Systems 12.03 Installs direct current (DC) generating and conversion systems (NCC)

12.04 Performs servicing and maintenance of DC generating and conversion systems (NCC)

Mentoring Techniques

6.02 Uses mentoring techniques

Consumer/Supply Services and Metering Equipment

7.02 Installs three-phase consumer/supply services and metering equipment

7.04 Performs servicing and maintenance of threephase consumer/supply services and metering equipment

Power Distribution Equipment

9.02 Performs servicing and maintenance of power distribution equipment

Power Conditioning, Uninterruptible Power Supply (UPS) and Surge Suppression Systems

10.01 Installs power conditioning, UPS and surge suppression systems

10.02 Performs servicing and maintenance of power conditioning, UPS and surge suppression systems

Bonding, Grounding and Ground-Fault Protection and Detection Systems

11.04 Performs servicing and maintenance of bonding and grounding systems

Bonding, Grounding and Ground-Fault Protection and Detection Systems

11.01 Installs grounding and bonding systems

11.02 Installs ground-fault protection and detection systems

11.03 Installs lightning protection systems

Power Generation and Conversion Systems

12.01 Installs alternating current (AC) generating systems

12.02 Performs servicing and maintenance of AC generating systems

Renewable Energy Generating and Storage Systems

13.01 Installs renewable energy generating and storage systems
13.02 Performs servicing and maintenance of renewable energy generating and storage systems

Renewable Energy Generating and Storage Systems

13.01 Installs renewable energy generating and storage systems

13.02 Performs servicing and maintenance of renewable energy generating and storage systems

High-Voltage Systems

14.01 Installs high-voltage equipment

14.02 Installs high-voltage cables

14.03 Performs servicing and maintenance of high-voltage systems

Transformers

15.01 Installs extra-low-voltage transformers 15.02 Installs low-voltage single-phase transformers

Transformers

15.03 Installs low-voltage three-phase transformers 15.04 Installs high voltage transformers

15.05 Performs servicing and maintenance of transformers

Raceways, Conductors, Cables and Enclosures

16.01 Installs conductors and cables

16.02 Installs conduit and fittings

16.03 Installs raceways.

16.04 Installs boxes and enclosures

16.05 Performs servicing and maintenance of raceways, conductors, cables and enclosures

Raceways, Conductors, Cables, Enclosures

16.01 Installs conductors and cables

16.02 Installs conduit and fittings

16.03 Installs raceways

16.04 Installs boxes and enclosures

16.05 Performs servicing and maintenance of raceways, conductors, cables and enclosures

Branch Circuitry and Devices

17.06 Installs, services and maintains airport visual aid systems

17.07 Installs, services and maintains traffic signal lights and controls

Branch Circuitry and Devices

17.01 Installs luminaires

17.02 Installs wiring devices

17.03 Installs lighting controls

17.04 Installs lighting standards

17.05 Performs servicing of branch circuitry

Branch Circuitry and Devices

17.01 Installs luminaires

17.02 Installs wiring devices

17.03 Installs lighting controls

17.04 Installs lighting standards

17.05 Performs servicing of branch circuitry

Branch Circuitry and Devices

17.01 Installs luminaires

17.02 Installs wiring devices

17.03 Installs lighting controls

17.04 Installs lighting standards

17.05 Performs servicing of branch circuitry

HVAC Systems

18.01 Connects HVAC systems and associated equipment

18.02 Installs HVAC controls

18.03 Performs servicing and maintenance of HVAC systems and controls

Electric Heating Systems

19.01 Installs electric heating systems 19.02 Installs electric heating system controls 19.03 Performs servicing and maintenance of electric heating systems and controls

Exit and Emergency Lighting Systems

20.01 Installs exit and emergency lighting 20.02 Performs servicing and maintenance of exit and emergency lighting systems

Cathodic Protection Systems

21.01 Installs cathodic protection systems 21.02 Performs servicing and maintenance of cathodic protection systems

Motors and Controls

22.02 Performs servicing and maintenance of motor starters22.03 Installs motor control devices22.04 Performs servicing and maintenance of motor control devices

22.01 Installs motor starters

Motors and Controls

22.01 Installs motor starters
22.02 Performs servicing and maintenance of motor starters
22.03 Installs motor control devices
22.04 Performs servicing and maintenance of motor control devices

Drives

23.01 Installs AC drives
23.02 Performs servicing and maintenance of AC drives
23.03 Installs DC drives
23.04 Performs servicing and maintenance of DC drives

Motors

24.05 Installs DC motors 24.06 Performs servicing and maintenance of DC motors

Motors

24.02 Performs servicing and maintenance of single-

24.01 Installs single-phase motors

phase motors
24.03 Installs three-phase motors
24.04 Performs servicing and maintenance of three-phase motors
24.05 Installs DC motors

24.05 Installs DC motors 24.06 Performs servicing and maintenance of DC motors

Motors

24.01 Installs single-phase motors

24.02 Performs servicing and maintenance of singlephase motors
24.03 Installs three-phase motors
24.04 Performs servicing and maintenance of threephase motors
24.05 Installs DC motors
24.06 Performs servicing and maintenance of DC motors

Communication Systems

27.01 Installs voice/data/video (VDV) and community antenna television (CATV) systems
27.02 Installs public address (PA) and intercom systems.

27.03 Installs nurse call systems

Notation of Exceptions (at original implementation):

- 1. Consumer/Supply Services and metering Equipment Ontario will cover three-phase in Level 2.
- 2. Signaling Systems (Variations) Saskatchewan and Alberta will deliver in Level 1 as well (meet and exceed), Ontario will deliver in Levels 1 and 2.
- 3. Signaling Systems In Alberta, Journeyperson Certification is required to install, maintain test and verify fire alarm systems.
- 4. HVAC (Variations) New Brunswick, Prince Edward Island, Manitoba, and Newfoundland and Labrador will deliver HVAC controls in Level 3.
- 5. (Motor) Drives (Variations) Alberta and Manitoba will deliver additional content in VFD Electronics in Level 4.
- 6. Predictive and Preventative Maintenance is not based on a task but rather a performance indicator and is illustrated to verify the content. (No card.)

Automated Control Systems

25.01 Installs automated control systems 25.02 Performs servicing and maintenance of automated control systems 25.03 Programs and configures automated control systems

Signalling Systems

26.01 Installs fire alarm systems

26.02 Performs servicing and maintenance of fire alarm systems

26.03 Installs security and surveillance systems

26.04 Performs servicing and maintenance of security and surveillance systems

Communication Systems

27.01 Installs voice/data/video (VDV) and community antenna television (CATV) systems

27.02 Installs public address (PA) and intercom systems

27.03 Installs nurse call systems

27.04 Performs servicing and maintenance of communication systems

Integrated Control Systems

28.01 Installs building automation systems

28.02 Installs building control systems

28.03 Performs servicing and maintenance of integrated control systems

16. Industrial Electrician

16.1. Industrial Electrician Recommendations

That provinces and territories adopt the Red Seal trade name Industrial Electrician / Électricien industriel/électricienne industrielle

- That the total number of training hours be **7200 hours** (jurisdictions will determine the ratio of in-class vs. on-the-job training).
- That the technical training program offers 4 training levels.
- That the **sequencing** reflects the topic and sub-task mapping in the sequencing documents.

16.2. Industrial Electrician – Snapshot

In Context	In Context	In Context	In Context	In Context
Organizes Work	Organizes Work	Organizes Work	Organizes Work	Organizes Work
Protection Devices	Protection Devices	Protection Devices	Protection Devices	Protection Devices
Plans, Drawings and Specifications	Plans, Drawings and Specifications	Plans, Drawings and Specifications	Plans, Drawings and Specifications	Plans, Drawings and Specifications
Electronics (No task in the RSOS) (BC only)	Electronics (No task in the RSOS)	Electronics (No task in the RSOS)	Electronics (No task in the RSOS)	Electronics (No task in the RSOS)
Canadian Electrical Code (No task in the RSOS)	Canadian Electrical Code (No task in the RSOS) Support Components	Canadian Electrical Code (No task in the RSOS) Support Components	Canadian Electrical Code (No task in the RSOS) Support Components	Canadian Electrical Code (No task in the RSOS) Support Components
		Raceways, Cables, Conductors and Enclosures	Raceways, Cables, Conductors and Enclosures	Raceways, Cables, Conductors and Enclosures
Commissions and Decommissions Systems	Commissions and Decommissions Systems	Commissions and Decommissions Systems	Commissions and Decommissions Systems	Commissions and Decommissions Systems
Level 1	Level 2	Level 3	Level 4 Construction	Level 4 Industrial
Safety				
Tools and Equipment				
Support Components				
Communication and Mentoring Techniques				Communication and Mentoring Techniques
Grounding, Bonding	Grounding, Bonding (Single-Phase)	Grounding, Bonding (Three-Phase)	Grounding, Bonding Ground Fault Detection Systems	Grounding, Bonding Ground Fault Detection Systems
Raceways, Cables, Conductors and Enclosures	Raceways, Cables, Conductors and Enclosures			
Branch Circuitry and Devices (AC/DC introduction)	Branch Circuitry and Devices (AC/DC introduction)	Branch Circuitry and Devices (Three-Phase)	Branch Circuitry and Devices (Specialty)	
Consumer/Supply Services and Metering Equipment (Single-Phase)		Consumer/Supply Services and Metering Equipment (Single-Phase) ⁵⁵		
Distribution Equipment (Single-Phase)		Distribution Equipment (Three-Phase)		
	Power Generating Systems (DC)	Power Generating Systems (AC)		
1	Transformers (Single-Phase)	Transformers (Three-Phase)		

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⁵⁵ Consumer/Supply Services and Metering Equipment - Ontario will cover three-phase in Level 2

Level 1	Level 2	Level 3	Level 4 Construction	Level 4 Industrial
	Exit and Emergency Lighting Systems			
	Cathodic Protection Systems			
			Signaling Systems ^{56 57}	Signaling Systems ⁵⁸
	Electric Heating Systems and Controls			
	Heating, Ventilation and Air Conditioning (HVAC) ⁵⁹			
	Motor Starters and Controls	Motor Starters and Controls		
				Non-Rotating Equipment and Controls
	Motors	Motors	Motors	Motors
		(Single-Phase and Three-Phase)	(Install/Maintain)	(Install/Maintain)
		(Motor) Drives ⁶⁰		
			High Voltage Systems	High Voltage Systems
			UPS and Surge Suppression Systems	Power Conditioning Systems
	Renewable Energy Generating and Storage Systems		Renewable Energy Generating and Storage Systems	Renewable Energy Generating and Storage Systems
Communication Systems			Communication Systems	Communication Systems
			Building Automation Systems	Building Automation Systems
				Input/Output Field Devices
			Automated Control Systems	Automated Control Systems
				Predictive and Preventative Maintenance ⁶¹
				Pneumatic and Hydraulic Control Systems

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⁵⁶ *Signaling Systems* – (Variations) Saskatchewan and Alberta will deliver in Level 1 as well. Ontario will deliver in Levels 1 and 2.

⁵⁷ *Signaling Systems* – In Alberta, Journeyperson Certification is required to install, maintain, test and verify fire alarm systems.

⁵⁸ Signaling Systems – (Variation) Ontario will deliver in Levels 1 and 2.

⁵⁹ **HVAC** - (Variations) NB, PE, MB and NL will deliver HVAC controls in Level 3

⁶⁰ (Motor) Drives – (Variations) Alberta and Manitoba will deliver additional content in VFD Electronics in Level 4.

⁶¹ **Predictive and Preventative Maintenance** – Maintenance within the Industrial Electrician Trade may be described differently than within the Construction Electrician Trade. A card for "Predictive and Preventative Maintenance" is not based on a task, but rather a performance indicator, and is illustrated to verify the content.

16.3. Industrial Electrician – Topic Detail/ Sub-Task by RSOS 2015

(Displayed with the family of trades: Industrial Electrician and Construction Electrician)

Colour Coding:

0.00 – Construction Electrician sub-tasks

0.00 - Industrial Electrician sub-tasks

| In Context |
|------------------------------------|------------------------------------|------------------------------------|------------------------------------|------------------------------------|
| | | | | |
| Organizes Work |
| Protection Devices |
| Plans, Drawings and Specifications |
| Electronics | Electronics | Electronics | Electronics | Electronics |
| (No task in the RSOS) |
| (BC only) | | | | |
| Canadian Electrical Code |
| (No task in the RSOS) |
	Support Components	Support Components	Support Components	Support Components
		Raceways, Cables, Conductors and	Raceways, Cables, Conductors and	Raceways, Cables, Conductors and
		Enclosures	Enclosures	Enclosures
Commissions and Decommissions				
Systems ⁶²	Systems	Systems	Systems	Systems

⁶² **Commissions and Decommissions Systems** – will include CE sub-tasks 5.01, 5.02; IE sub-tasks 5.01, 5.02, and 5.03 as required in context.

Level 1	Level 2	Level 3	Level 4 Construction	Level 4 Industrial
Safety				
1.01 Uses personal protective				
equipment (PPE) and safety equipment.				
1.02 Maintains safe work environment.				
1.03 Performs lock-out and tag-out				
procedures.				
1.01 Maintains safe work environment.				
1.02 Uses personal protective				
equipment (PPE) and safety equipment.				
1.03 Performs lock out and tag out				
procedures.				
1.04 Identifies environmental				
conditions.				
Tools and Equipment				
2.01 Uses common and specialty tools				
and equipment.				
2.02 Uses access equipment.				
2.03 Uses rigging, hoisting and lifting				
equipment.				
2.01 Uses common and specialty tools				
and equipment.				
2.02 Uses access equipment.				
2.03 Uses rigging, hoisting and lifting				
equipment.				

Level 1	Level 2	Level 3	Level 4 Construction	Level 4 Industrial
Support Components				
4.01 Fabricates support structures.				
4.02 Installs brackets, hangers and				
fasteners				
4.03 Installs seismic restraint systems.				
4.01 Fabricates support structures				
4.02 Installs brackets, hangers and				
fasteners.				
4.03 Installs seismic restraint systems.				
Communication and Mentoring			Communication and Mentoring	Communication and Mentoring
Techniques			Techniques	Techniques
6.01 Uses communication techniques.			6.02 Uses mentoring techniques	6.02 Uses mentoring techniques
6.01 Uses communication techniques.				
Grounding, Bonding	Grounding, Bonding	Grounding, Bonding	Grounding, Bonding	Grounding, Bonding
11.01 Installs grounding and bonding	(Single-Phase)	(Three-Phase)	Ground Fault Detection Systems	Ground Fault Detection Systems
systems.		11.01 Installs grounding and bonding	11.04 Performs servicing and	11.06 Maintains ground fault detection
11.01 Installs grounding systems.	11.01 Installs grounding and bonding	systems.	maintenance of bonding and grounding	systems.
11.03 Installs bonding systems.	systems.	11.02 Installs ground fault systems.	systems.	
	11.02 Installs ground fault systems.	11.03 Installs lightning protection		
	11.03 Installs lightning protection	systems.		
	systems.	11.01 Installs grounding systems.		
	11.01 Installs grounding systems.	11.02 Maintains grounding systems.		
	11.02 Maintains grounding systems.	11.03 Installs bonding systems.		
	11.03 Installs bonding systems.	11.04 Maintains bonding systems.		
	11.04 Maintains bonding systems.	11.05 Installs ground fault detection		
	11.05 Installs ground fault detection	systems.		
	systems.			

Level 1	Level 2	Level 3	Level 4 Construction	Level 4 Industrial
Raceways, Cables, Conductors and	Raceways, Cables, Conductors and			
Enclosures	Enclosures			
16.01 Installs conductors and cables	16.01 Installs conductors and cables			
16.02 Installs conduit, tubing and	16.02 Installs conduit, tubing and			
fittings.	fittings.			
16.03 Installs raceways.	16.03 Installs raceways.			
16.04 Installs boxes and enclosures.	16.04 Installs boxes and enclosures.			
16.05 Performs servicing and	16.05 Performs servicing and			
maintenance of raceways, cables and	maintenance of raceways, cables and			
enclosures.	enclosures.			
16.01 Installs conductors and cables.	16.01 Installs conductors and cables.			
16.02 Maintains conductors and cables.	16.02 Maintains conductors and cables.			
16.03 Installs conduit, tubing and	16.03 Installs conduits, tubing and			
fittings.	fittings.			
16.04 Installs raceways.	16.04 Installs raceways.			
16.05 Installs boxes and enclosures.	16.05 Installs boxes and enclosures.			
16.06 Maintains conduit, tubing,	16.06 Maintains conduit, tubing,			
fittings, raceways, boxes and	fittings, raceways, boxes and			
enclosures.	enclosures.			

Level 1	Level 2	Level 3	Level 4 Construction	Level 4 Industrial
Branch Circuitry and Devices	Branch Circuitry and Devices	Branch Circuitry and Devices	Branch Circuitry and Devices	
(AC/DC introduction)	(Single-Phase)	(Three-Phase)	(Specialty)	
17.01 Installs luminaires.	17.01 Installs luminaires.	17.01 Installs luminaires.	17.06 Installs, services and maintains	
17.02 Installs wiring devices	17.02 Installs wiring devices	17.02 Installs wiring devices	airport runway lighting systems.	
17.03 Installs lighting controls.	17.03 Installs lighting controls.	17.03 Installs lighting controls.	17.07 Installs, services and maintains	
17.04 Installs lighting standards.	17.04 Installs lighting standards.	17.04 Installs lighting standards.	traffic signal lights and controls.	
17.05 Performs servicing of branch	17.05 Performs servicing of branch	17.05 Performs servicing of branch		
circuitry.	circuitry.	circuitry.		
17.01 Installs luminaires.	17.01 Installs luminaires.	17.01 Installs luminaires.		
17.02 Maintains luminaires.	17.02 Maintains luminaires.	17.02 Maintains luminaires.		
17.03 Installs wiring devices.	17.03 Installs wiring devices.	17.03 Installs wiring devices.		
17.04 Maintains wiring devices.	17.04 Maintains wiring devices.	17.04 Maintains wiring devices.		
Consumer/Supply Services and		Consumer/Supply Services and		
Metering Equipment (Single-Phase)		Metering Equipment (Single-Phase) ⁶³		
7.01 Installs single-phase		7.02 Installs three-phase		
consumer/supply services and metering		consumer/supply services and metering		
equipment.		equipment.		
7.01 Installs single-phase		7.04 Performs servicing and		
consumer/supply services and metering		maintenance of three-phase services		
equipment.		and metering equipment.		
7.02 Maintains single-phase		7.03 Installs three-phase		
consumer/supply services and metering		consumer/supply services and metering		
equipment.		equipment.		
		7.04 Maintains three-phase		
		consumer/supply services and metering		
		equipment.		

⁶³ **Consumer/Supply Services and Metering Equipment** - Ontario will cover three-phase in Level 2

Level 1	Level 2	Level 3	Level 4 Construction	Level 4 Industrial
Distribution Equipment		Distribution Equipment		
(Single-Phase)		(Three-Phase)		
9.01Installs power distribution		9.02 Performs servicing and		
equipment.		maintenance of power distribution		
9.01Installs low-voltage distribution		equipment.		
equipment.		9.02 Maintains low voltage distribution		
		equipment.		
	Power Generating Systems (DC)	Power Generating Systems (AC)		
	12.03 Installs DC (direct current)	12.01 Installs AC (alternating current)		
	generating systems.	generating systems.		
	12.04 Performs servicing and	12.02 Performs servicing and		
	maintenance of DC generating systems.	maintenance of AC generating systems.		
	12.03 Installs DC (direct current)	12.01 Installs AC (alternating current)		
	generating systems.	generating systems.		
	12.04 Maintains DC generating systems.	12.02 Maintains AC generating systems.		
	Transformers (Single-Phase)	Transformers (Three-Phase)		
	15.01 Installs extra-low voltage	15.03 Installs low-voltage three-phase		
	transformers.	transformers.		
	15.02 Installs low-voltage single-phase	15.04 Installs high voltage transformers.		
	transformers.	15.05 Performs servicing and		
	15.01 Installs extra-low voltage	maintenance of transformers.		
	transformers.	15.05 Installs low voltage three-phase		
	15.02 Maintains extra-low voltage	transformers.		
	transformers.	15.06 Maintains low voltage three-		
	15.03 Installs low voltage single-phase	phase transformers.		
	transformers.	15.07 Installs high voltage transformers.		
	15.04 Maintains low voltage single-	15.08 Maintains high voltage		
	phase transformers.	transformers.		
	5 11 15 11 11 11 11			
	Exit and Emergency Lighting Systems			
	20.01 Installs exit and emergency			
	lighting.			
	20.02 Performs servicing and			
	maintenance of exit and emergency			
	lighting systems.			
	20.01 Installs exit and emergency			
	lighting.			
	20.02 Maintains exit and emergency			
	lighting systems.			

Level 1	Level 2	Level 3	Level 4 Construction	Level 4 Industrial
	Cathodic Protection Systems 21.01 Installs cathodic protection systems. 21.02 Performs servicing and maintenance of cathodic protection systems. 21.01 Installs cathodic protection systems. 21.02 Maintains cathodic protection systems.			
			Signaling Systems ⁶⁴ 65 26.01 Installs fire alarm systems. 26.02 Performs servicing and maintenance of fire alarm systems. 26.03 Installs security and surveillance systems. 26.04 Performs servicing and maintenance of security and surveillance systems.	Signaling Systems ⁶⁶ 26.01 Installs fire alarm systems. 26.02 Maintains fire alarm systems. 26.03 Installs security and surveillance systems. 26.04 Maintains security and surveillance surveillance systems.
	Electric Heating Systems and Controls 19.01 Installs electric heating systems. 19.02 Installs electric heating system controls. 19.03 Performs servicing and maintenance of electric heating systems and controls. 19.01 Installs electric heating systems and controls. 19.02 Maintains electric heating systems systems and controls.			

⁶⁴ Signaling Systems – (Variations) Saskatchewan and Alberta will deliver in Level 1 as well. Ontario will deliver in Levels 1 and 2.

⁶⁵ *Signaling Systems* – In Alberta, Journeyperson Certification is required to install, maintain, test and verify fire alarm systems. ⁶⁶ *Signaling Systems* – (Variation) Ontario will deliver in Levels 1 and 2.

Level 1	Level 2	Level 3	Level 4 Construction	Level 4 Industrial
	Heating, Ventilation and Air			
	Conditioning (HVAC) ⁶⁷			
	18.01 Connects HVAC systems.			
	18.02 Installs HVAC controls.			
	18.03 Performs servicing and			
	maintenance of HVAC systems and			
	controls.			
	18.01 Connects power to HVAC systems			
	and associated equipment.			
	18.02 Installs HVAC controls.			
	18.03 Maintains HVAC electrical			
	components.			
	Motor Starters and Controls	Motor Starters and Controls		
	22.01 Installs motor starters.	22.01 Installs motor starters.		
	22.02 Performs servicing and	22.02 Performs servicing and		
	maintenance of motor starters.	maintenance of motor starters.		
	22.03 Installs motor controls.	22.03 Installs motor controls.		
	22.04 Performs servicing and	22.04 Performs servicing and		
	maintenance of motor controls.	maintenance of motor controls.		
	22.01 Installs motor starters.	22.01 Installs motor starters.		
	22.02 Maintains motor starters.	22.02 Maintains motor starters.		
	22.03 Installs motor control devices.	22.03 Installs motor control devices.		
	22.04 Maintains motor control devices	22.04 Maintains motor control devices.		
				Non-Rotating Equipment and Controls
				24.01 Installs non-rotating equipment
				and associated controls.
				24.02 Maintains non-rotating
				equipment and associated controls.

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⁶⁷ **HVAC** - (Variations) NB, PE, MB and NL will deliver HVAC controls in Level 3

Level 1	Level 2	Level 3	Level 4 Construction	Level 4 Industrial
	Motors	Motors	Motors	Motors
	(DC)	(Single-Phase and Three-Phase)	(Install/Maintain)	(Install/Maintain)
	24.05 Installs DC motors.	24.01 Installs single-phase motors.	24.01 Installs single-phase motors.	25.01 Installs single-phase motors.
	24.06 Performs servicing and	24.02 Performs servicing and	24.02 Performs servicing and	25.02 Maintains single-phase motors.
	maintenance of DC motors.	maintenance of single-phase	maintenance of single-phase motors.	25.03 Installs three-phase motors.
	25.05 Installs DC motors.	24.03 Installs three-phase motors.	24.03 Installs three-phase motors.	25.04 Maintains three-phase motors.
	25.06 Maintains DC motors.	24.04 Performs servicing and	24.04 Performs servicing and	25.05 Installs DC motors.
		maintenance of three-phase motors.	maintenance of three-phase motors.	25.06 Maintains DC motors.
		24.05 Installs DC motors.	24.05 Installs DC motors.	
		24.06 Performs servicing and	24.06 Performs servicing and	
		maintenance of DC motors.	maintenance of DC motors.	
		25.01 Installs single-phase motors.		
		25.02 Maintains single-phase motors.		
		25.03 Installs three-phase motors.		
		25.04 Maintains three-phase motors.		
		25.05 Installs DC motors.		
		25.06 Maintains DC motors.		
		(Motor) Drives ⁶⁸		
		23.01 Installs AC drives.		
		23.02 Performs servicing and		
		maintenance of AC drives.		
		23.03 Installs DC drives.		
		23.04 Performs servicing and		
		maintenance of DC drives.		
		23.01 Installs AC drives.		
		23.02 Maintains AC drives.		
		23.03 Installs DC drives.		
		23.04 Maintains DC drives.		

⁶⁸ (Motor) Drives – (Variations) Alberta and Manitoba will deliver additional content in VFD Electronics in Level 4.

Level 1	Level 2	Level 3	Level 4 Construction	Level 4 Industrial
			High Voltage Systems	High Voltage Systems
			14.01 Installs high voltage equipment.	14.01 Installs high voltage, equipment.
			14.02 Installs high voltage cables.	14.02 Maintains high voltage systems.
			14.03 Performs servicing and	
			maintenance of high voltage systems.	
			UPS and Surge Suppression Systems	Power Conditioning Systems
			10.01 Installs power conditioning, UPS	10.01 Installs power conditioning
			and surge suppression systems.	systems.
			10.02 Performs servicing and	10.02 Maintains power conditioning
			maintenance of power conditioning,	systems.
			UPS and surge suppression systems.	
	Renewable Energy Generating and		Renewable Energy Generating and	Renewable Energy Generating and
	Storage Systems		Storage Systems	Storage Systems
	13.01 Installs renewable energy		13.01 Installs renewable energy	13.01 Installs renewable energy
	systems.		systems.	systems.
	13.02 Performs servicing and		13.02 Performs servicing and	13.02 Performs servicing and
	maintenance of renewable energy		maintenance of renewable energy	maintenance of renewable energy
	13.01 Installs renewable energy		systems.	systems.
	systems.			
	13.02 Performs servicing and			
	maintenance of renewable energy			

Level 1	Level 2	Level 3	Level 4 Construction	Level 4 Industrial
Communication Systems 27.01 Installs voice/data/video (VDV) and community antenna television (CATV) systems. 27.02 Installs public address (PA) and intercom systems. 27.03 Installs nurse call systems. 27.01 Installs communication systems.			Communication Systems 27.01 Installs voice/data/video (VDV) and community antenna television (CATV) systems. 27.02 Installs public address (PA) and intercom systems. 27.03 Installs nurse call systems 27.04 Performs servicing and maintenance of communication systems.	Communication Systems 27.01 Installs communication systems. 27.02 Maintains communications systems.
			Building Automation Systems (Integrated Control Systems) 28.01 Installs building automation systems. 28.02 Installs building control systems. 28.03 Performs servicing and maintenance of integrated control systems	Building Automation Systems 28.01 Installs building automation systems. 28.02 Maintains building automation systems.
				Input / Output Field Devices 29.01 Installs discrete input/output devices. 29.02 Maintains discrete input/output devices. 29.03 Installs analog input/output devices. 29.04 Maintains analog input/output devices.

Level 1	Level 2	Level 3	Level 4 Construction	Level 4 Industrial
			Automated Control Systems 25.01 Installs automated control systems. 25.02 25.02 Performs servicing and maintenance of automated control systems. 25.03 Programs and configures automated control systems.	Automated Control Systems 30.01 Installs automated control systems. 30.02 Maintains automated control systems. 30.03 Programs automated control systems. 30.04 Optimizes system performance.
				Predictive and Preventative Maintenance ⁶⁹
				Pneumatic and Hydraulic Control Systems 31.01 Installs pneumatic control systems. 31.02 Maintains pneumatic control systems. 31.03 Installs hydraulic control systems. 31.04 Maintains hydraulic control systems.

⁶⁹ **Predictive and Preventative Maintenance** – Maintenance within the Industrial Electrician Trade may be described differently than within the Construction Electrician Trade. A card for "Predictive and Preventative Maintenance" is not based on a task, but rather a performance indicator, and is illustrated to verify the content.

15.4. Industrial Electrician – Phase 7 Sequencing Review

Level 2	Level 3	Level 4
Context	Context	Context
Organizes Work	Organizes Work	Organizes Work
Support Components	Support Components	Support Components
Electrical Systems (Commissions and Decommissions)	Electrical Systems (Commissions and Decommissions)	Electrical Systems (Commissions and Decommissions)
Protection Devices	Protection Devices	Protection Devices
	Raceways, Cables, Conductors and Enclosures	Raceways, Cables, Conductors and Enclosures

Safety-Related Functions

Level 1

- 1.01 Maintains safe work environment
- 1.02 Uses personal protective equipment (PPE) and safety equipment
- 1.03 Performs lock-out and tag-out procedures
- 1.04 Identifies environmental conditions

Tools and Equipment

- 2.01 Uses common and specialty tools and equipment
- 2.02 Uses access equipment
- 2.03 Uses rigging, hoisting and lifting equipment

Organizes Work

- 3.01 Interprets plans, drawings and specifications
- 3.02 Identifies hazardous installations
- 3.03 Organizes materials and supplies
- 3.04 Plans project tasks and procedures
- 3.05 Prepares specific location in facility
- 3.06 Finalizes required documentation

Support Components

- 4.01 Fabricates support structures
- 4.02 Installs brackets, hangers and fasteners
- 4.03 Installs seismic restraint systems

Electrical Systems (Commissions and Decommissions)

5.01 Commissions systems

5.02 Performs shutdown and startup procedures

5.03 Decommissions systems

Communication Techniques

6.01 Uses communication techniques

Utility and non-Utility/Supply Services and Metering Equipment

7.01 Installs single-phase utility and nonutility/supply services and metering equipment 7.02 Maintains single-phase utility and nonutility/supply services and metering equipment

Protection Devices

8.01 Installs overcurrent protection devices

8.02 Maintains overcurrent protection devices

8.03 Installs ground fault, arc fault and surge protection devices

8.04 Maintains ground fault, arc fault and surge protection devices

8.05 Installs under-and-over voltage protection devices

8.06 Maintains under-and-over voltage protection devices

Low-Voltage Distribution Systems

9.01 Installs low-voltage distribution equipment9.02 Maintains low-voltage distributionequipment

Mentoring Techniques 6.02 Uses mentoring techniques

Utility and non-Utility/Supply Services and Metering Equipment

7.03 Installs three-phase utility and nonutility/supply services and metering equipment

7.04 Maintains three-phase utility and nonutility/supply services and metering equipment

Low-Voltage Distribution Systems

9.01 Installs low-voltage distribution equipment

9.02 Maintains low-voltage distribution equipment

Power Conditioning Systems

10.01 Installs power conditioning systems10.02 Maintains power conditioning systems

Bonding and Grounding and Ground-Fault Protection and Detection Systems

- 11.01 Installs grounding systems 11.03 Installs bonding systems
- ounding systems 11.02

Bonding and Grounding and Ground-Fault Protection and Detection Systems

- 11.01 Installs grounding systems
- 11.02 Maintains grounding systems
- 11.03 Installs bonding systems
- 11.04 Maintains bonding systems
- 11.05 Installs ground-fault protection and detection systems

Bonding and Grounding and Ground-Fault Protection and Detection Systems

- 11.01 Installs grounding systems
- 11.02 Maintains grounding systems
- 11.03 Installs bonding systems
- 11.04 Maintains bonding systems
- 11.05 Installs ground-fault protection and detection systems

Bonding and Grounding and Ground-Fault Protection and Detection Systems

11.06 Maintains ground-fault protection and detection systems

Power Generating and Conversion Systems

12.03 Installs direct current (DC) generating and conversion systems
12.04 Maintains DC generating and conversion systems

Power Generating and Conversion Systems

12.01 Installs alternating current (AC)generating systems12.02 Maintains AC generating systems

Renewable Energy Generating and Energy Storage Systems

13.01 Installs renewable energy generating and energy storage systems
13.02 Maintains renewable energy generating and energy storage systems

Renewable Energy Generating and Energy Storage Systems

13.01 Installs renewable energy generating and energy storage systems
13.02 Maintains renewable energy generating and energy storage systems

High-Voltage Systems

14.01 Installs high-voltage systems14.02 Maintains high-voltage systems

Transformers

15.01 Installs extra-low voltage transformers 15.02 Maintains extra-low voltage transformers 15.03 Installs low voltage single-phase transformers 15.04 Maintains low voltage single-phase transformers

Transformers

- 15.05 Installs low voltage three-phase transformers
- 15.06 Maintains low voltage three-phase transformers
- 15.07 Installs high voltage transformers.
- 15.08 Maintains high voltage transformers

Raceways, Cables, Conductors and Enclosures

16.01 Installs conductors and cables

16.02 Maintains conductors and cables

16.03 Installs conduit, tubing and fittings

16.04 Installs raceways

16.05 Installs boxes and enclosures

16.06 Maintains conduit, tubing, fittings, raceways, boxes and enclosures

Branch Circuitry and Devices

17.01 Installs luminaires

17.02 Maintains luminaires

17.03 Installs wiring devices

17.04 Maintains wiring devices

Raceways, Cables, Conductors and Enclosures

16.01 Installs conductors and cables

16.02 Maintains conductors and cables

16.03 Installs conduit, tubing and fittings

16.04 Installs raceways

16.05 Installs boxes and enclosures

16.06 Maintains conduit, tubing, fittings, raceways, boxes and enclosures

Branch Circuitry and Devices

17.01 Installs luminaires

17.02 Maintains luminaires

17.03 Installs wiring devices

17.04 Maintains wiring devices

HVAC Electrical Components

18.01 Connects power to HVAC systems and associated equipment

18.02 Installs HVAC controls

18.03 Maintains HVAC electrical components

Electric Heating Systems and Controls

19.01 Installs electric heating systems and controls

19.02 Maintains electric heating systems and controls

Exit and Emergency Lighting Systems

20.01 Installs exit and emergency lighting systems

20.02 Maintains exit and emergency lighting systems

Cathodic Protection Systems

21.01 Installs cathodic protection systems

21.02 Maintains cathodic protection systems

Motors, Starters and Control Devices

22.01 Installs motor starters

22.02 Maintains motor starters

22.03 Installs motor control devices

22.04 Maintains motor control devices

Branch Circuitry and Devices

17.01 Installs luminaires

17.02 Maintains luminaires

17.03 Installs wiring devices

17.04 Maintains wiring devices

Motors, Starters and Control Devices

22.01 Installs motor starters

22.02 Maintains motor starters

22.03 Installs motor control devices

22.04 Maintains motor control devices

Drives

23.01 Installs AC drives

23.02 Maintains AC drives

23.03 Installs DC drives

23.04 Maintains DC drives

Other Fixed Equipment and Associated Controls

24.01 Installs other fixed equipment and associated controls

24.02 Maintains other fixed equipment and associated controls

Motors

25.05 Installs DC motors 25.06 Maintains DC motors

Motors

25.01 Installs single-phase motors 25.02 Maintains single-phase motors 25.03 Installs three-phase motors

25.04 Maintains three-phase motors

25.05 Installs DC motors 25.06 Maintains DC motors

Motors

25.01 Installs single-phase motors

25.02 Maintains single-phase motors

25.03 Installs three-phase motors

25.04 Maintains three-phase motors

25.05 Installs DC motors.

25.06 Maintains DC motors

Signalling Systems

26.01 Installs fire alarm systems

26.02 Maintains fire alarm systems

26.03 Installs security and surveillance systems

26.04 Maintains security and surveillance systems

Communication Systems

27.02 Maintains communication systems

Building Automation Systems

28.01 Installs building automation systems 28.02 Maintains building automation systems

Input/Output (I/O) Devices

29.01 Installs discrete input/output (I/O) devices 29.02 Maintains discrete input/output (I/O) devices

29.03 Installs analog input/output (I/O) devices

29.04 Maintains analog input/output (I/O) devices

Communication Systems

27.01 Installs communications systems27.02 Maintains communication systems

Automated Control Systems

30.01 Installs automated control systems 30.02 Maintains automated control systems 30.03 Programs automated control systems 30.04 Optimizes system performance

Pneumatic and Hydraulic Control Systems

- 31.01 Installs pneumatic control systems
- 31.02 Maintains pneumatic control systems
- 31.03 Installs hydraulic control systems
- 31.04 Maintains hydraulic control systems

17. Steamfitter/Pipefitter

17.1. Steamfitter/Pipefitter Recommendations

That provinces and territories adopt the Red Seal trade name Steamfitter/Pipefitter / Monteur/Monteuse d'appareils de chauffage

Slight variations include; Ontario – Steamfitter; Manitoba - Steamfitter-Pipefitter; Saskatchewan – Steamfitter-Pipefitter; Alberta – Steamfitter-Pipefitter; Northwest Territories – Steamfitter and Pipefitter (French) New Brunswick – Tuyauteur-monteur de tuyaux à vapeur; Ontario – Monteur de tuyaux de vapeurs; Manitoba – Monteur d'appareils de chauffage; Northwest Territories – Tuyauteur-monteur d'appareils à vapeur.

- That the total number of training hours be 7200 hours (jurisdictions will determine the ratio of in-class vs. on-the-job training).
- That the technical training program offers 4 training levels.
- That the sequencing reflects the topic and sub-task mapping in the sequencing documents.

17.2. Steamfitter/Pipefitter – Snapshot

In context	In context	In context	In context
Organizes Job	Organizes Job	Organizes Job	Organizes Job
	Rigging, Hoisting, Lifting	Rigging, Hoisting, Lifting	
		Fabrication	Fabrication
		Layout	Layout
	Valves	Valves	Valves
			Heat Tracing Systems
			Industrial Water and Waste Treatment
			Systems
	Steam Systems		
			Fuel Systems
Commissions Systems	Commissions Systems	Commissions Systems	
Level One	Level Two	Level Three	Level Four
Safety			
Tools and Equipment	Tools and Equipment		
Rigging, Hoisting, Lifting			Complex Rigging
Fabrication	Fabrication		
Layout	Layout		
Valves			
	Heat Tracing Systems	Heat Tracing Systems	
	Liquid	Steam	
			Process Piping
			Hydraulic Systems
			Air and Pneumatic Systems
		Industrial Water Treatment Equipment	
	Hydronic Systems	Hydronic Systems	
		Controls	
		Steam Systems	Steam Systems
		Low Pressure	High Pressure
			HVACR
		Fuel Systems	
		Medical Gas	
			Heat Recovery Systems
			Geothermal Systems and
			Solar Heating Systems
			Commissions System

- -Additional credentials such as cross-connection certification, gas licensing, fire protection and other credentials are considered to *meet and exceed* the topics sequenced in this document.
- -Trade related Math, Science and Electrical Theory/Safety are integral to the Steamfitter/Pipefitter trade. While not a specific occupational training topic in this document, training providers may include Math and Science training as required to perform activities outlined in the RSOS. Components in the RSOS that may inform such training are knowledge and skill elements and range of variables.

17.3. Steamfitter/Pipefitter – Topic - Sub-Task by RSOS 2015

In context	In context	In context	In context
Organizes Job	Organizes Job	Organizes Job	Organizes Job
3.01 Plans work.	3.01 Plans work.	3.01 Plans work.	3.01 Plans work.
3.02 Generates drawings.	3.02 Generates drawings.	3.02 Generates drawings.	3.02 Generates drawings.
3.03 Interprets drawings and specifications.	3.03 Interprets drawings and specifications.	3.03 Interprets drawings and specifications.	3.03 Interprets drawings and
3.04 Develops piping templates.	3.04 Develops piping templates.	3.04 Develops piping templates.	specifications.
3.05 Performs preliminary quality control	3.05 Performs preliminary quality control	3.05 Performs preliminary quality control functions.	3.04 Develops piping templates.
functions.	functions.		3.05 Performs preliminary quality control
			functions.
	Rigging, Hoisting, Lifting	Rigging, Hoisting, Lifting	
		Fabrication	Fabrication
		Layout	Layout
	Valves	Valves	Valves
			Heat Tracing Systems
			Industrial Water Treatment Equipment
	Steam Systems		
			Fuel Systems
Commissions Systems	Commissions Systems	Commissions Systems	

Level One	Level Two	Level Three	Level Four
Safety 1.01 Maintains safe work environment. 1.02 Selects, inspects and uses personal protective equipment (PPE) and safety equipment. 1.03 Follows lock-out procedures. Tools and Equipment 2.01 Uses common tools and equipment 2.02 Uses access equipment. 2.03 Uses Welding Equipment 2.04 Uses soldering and brazing equipment. Rigging, Hoisting, Lifting 8.01 Determines load. 8.02 Prepares lift plan(s). 8.03 Selects rigging, hoisting, lifting and positioning equipment. 8.04 Inspects rigging, hoisting, lifting and positioning equipment. 8.05 Secures lift area. 8.06 Sets up rigging, hoisting, lifting and positioning equipment 8.07 Performs lift and positioning. 8.08 Maintains and stores rigging, joisting, lifting and positioning equipment.	Tools and Equipment 2.03 Uses Welding Equipment 2.05 Uses oxy-fuel equipment. 8.06 Sets up rigging, hoisting, lifting and positioning equipment.		Complex Rigging 9.01 Prepares lift plan for complex and critical rigging, hoisting, lifting and positioning. 9.02 Performs calculations for complex and critical rigging, hoisting, lifting and positioning. 9.03 Selects rigging, hoisting, lifting and positioning equipment for complex and critical lifts. 9.04 Sets up rigging, hoisting, lifting and positioning equipment for complex and critical lifts. 9.05 Performs complex and critical lifts and positioning.
Fabrication 4.02 Fabricates brackets, supports, hangers, guides and anchors.	Fabrication 4.01 Fabricates piping system components.		
Layout 5.01 Lays out, identifies and installs copper piping, tubing, fittings and related components. 5.02 Lays out, identifies and installs plastic piping, tubing, fittings and related components. 5.03 Lays out, identifies and installs carbon steel piping, tubing, fittings and related components. 5.04 Lays out, identifies and installs stainless steel piping, tubing, fittings and related components.	Layout 5.05 Lays out, identifies and installs fibreglass piping, fittings and related components. 5.06 Lays out, identifies and installs specialty piping, fittings and related components.		

Level One	Level Two	Level Three	Level Four
Valves			
6.01 Installs valves.			
6.02 Maintains, troubleshoots, repairs and tests			
valves.			
	Heat Tracing Systems (Liquid)	Heat Tracing Systems (Steam)	
	7.03 Installs liquid-filled tracing systems.	7.01 Installs steam tracing systems.	
	7.04 Maintains, troubleshoots, repairs and tests	7.02 Maintains, troubleshoots, repairs and tests steam	
	liquid-filled tracing systems.	tracing systems.	
			Process Piping
			13.01 Installs equipment for process
			piping systems.
			13.02 Installs piping for process piping
			systems.
			13.03 Tests process piping systems.
			13.04 Maintains, troubleshoots and
			repairs process piping systems.
			Hydraulic Systems
			15.01 Installs equipment for hydraulic
			systems.
			15.02 Installs piping, tubing and hoses for
			hydraulic systems.
			15.03 Tests hydraulic systems.
			15.04 Maintains, troubleshoots and
			repairs hydraulic systems.
			Air and Pneumatic Systems
			19.01 Installs equipment for compressed
			air and pneumatic systems.
			19.02 Installs piping and tubing for
			compressed air and pneumatic systems.
			19.03 Tests compressed air and
			pneumatic systems.
			19.04 Maintains, troubleshoots and
			repairs compressed air and pneumatic
			systems.

Level One	Level Two	Level Three	Level Four
		Industrial Water Treatment Equipment	
		14.01 Installs equipment for industrial water and waste	
		treatment systems.	
		14.02 Installs piping for industrial water and waste	
		treatment systems.	
		14.03 Tests industrial water and waste treatment	
		systems.	
		14.04 Maintains, troubleshoots and repairs industrial	
		water and waste treatment systems.	
	Hydronic Systems	Hydronic Systems (Controls)	
	12.01 Installs equipment for hydronic systems.	12.01 Installs equipment for hydronic systems.	
	12.02 Installs piping for hydronic systems.	12.02 Installs piping for hydronic systems.	
	12.03 Tests hydronic systems.	12.03 Tests hydronic systems.	
	12.04 Maintains, troubleshoots and repairs	12.04 Maintains, troubleshoots and repairs hydronic	
	hydronic systems.	systems.	
		Steam Systems (Low Pressure)	Steam Systems (High Pressure)
		10.01 Installs equipment for low pressure steam and	11.01 Installs equipment for high
		condensate systems.	pressure steam and condensate systems.
		10.02 Installs piping for low pressure steam and	11.02 Installs piping for high pressure
		condensate systems.	steam and condensate systems.
		10.03 Tests low pressure steam and condensate	11.03 Tests high pressure steam and
		systems.	condensate systems.
		10.04 Maintains, troubleshoots and repairs low	11.04 Maintains, troubleshoots and
		pressure steam and condensate systems.	repairs high pressure steam and
			condensate systems.
			HVACR
			16.01 Installs equipment for HVACR
			systems.
			16.02 Installs hydronic piping and
			refrigeration tubing for HVACR systems.
			16.03 Tests associated components of
			HVACR systems.
			16.04 Maintains, troubleshoots and
			repairs associated components of HVACR
			systems.

Level One	Level Two	Level Three	Level Four
		Fuel Systems	
		17.01 Installs equipment for fuel systems.	
		17.02 Installs piping and tubing for fuel systems.	
		17.03 Tests fuel systems.	
		17.04 Maintains, troubleshoots and repairs fuel	
		systems.	
			Heat Recovery Systems
			23.01 Installs equipment for heat
			recovery systems.
			23.02 Installs piping for heat recovery
			systems.
			23.03 Tests heat recovery systems.
			23.04 Maintains, troubleshoots and
			repairs heat recovery systems.
			Geothermal Systems
			Solar Heating Systems
			21.01 Installs equipment for geo-
			exchange and geothermal systems.
			21.02 Installs piping for geo-exchange
			and geothermal systems.
			21.03 Tests geo-exchange and
			geothermal systems.
			21.04 Maintains, troubleshoots and
			repairs
			geo-exchange and geothermal systems.
			22.01 Installs equipment for solar heating
			systems.
			22.02 Installs piping for solar heating
			systems.
			22.03 Tests solar heating systems.
			22.04 Maintains, troubleshoots and
			repairs solar heating systems.

Γ	Commissions System	
	Commissions System	
	24.01 Flushes system.	
	24.02 Chemically treats system.	
	24.03 Pre-checks system for	
	commissioning.	
	24.04 Selects and connects	
	commissioning equipment.	
	25.01 Secures commissioning area.	a.
	25.02 Pressurizes system.	
	25.03 Inspects system	
	25.04 Corrects faulty conditions.	
	25.05 Participates in start-up and	
	turnover	

⁻Additional credentials such as cross-connection certification, gas licensing, fire protection and other credentials are considered to *meet and exceed* the topics sequenced in this document.

⁻Trade related Math, Science and Electrical Theory/Safety are integral to the Steamfitter/Pipefitter trade. While not a specific occupational training topic in this document, training providers may include Math and Science training as required to perform activities outlined in the RSOS. Components in the RSOS that may inform such training are knowledge and skill elements and range of variables.

17.3. Steamfitter/Pipefitter – Phase 7 Review Level 2 Level 3 Level 1 Level 4 Context Context Context **Tools and Equipment Organizes Job Organizes Job** Rigging, Hoisting Lifting Rigging, Hoisting Lifting Fabrication **Fabrication** Piping, Tubing, Fittings, Fitting and Related Piping, Tubing, Fittings, Fitting and Components **Related Components** (Layout) (Layout) Valves **Valves Valves Heat Tracing Systems Industrial Water and Waste Treatment** Systems **Fuel Systems Commissions Systems Commissions Systems Safety-Related Functions** 1.01 Maintains safe work environment. 1.02 Selects, inspects and uses personal protective equipment (PPE) and safety equipment. 1.03 Follows lock-out and tag-out (LOTO) procedures. **Tools and Equipment** 2.01 Uses common tools and equipment 2.02 Uses access equipment

2.03 Uses welding equipment

2.04 Uses soldering and brazing equipment2.05 Uses oxy-fuel and plasma cutting equipment

Organizas lab	Organizes Job		
Organizes Job 3.01 Plans work	S C C C C C C C C C C C C C C C C C C C		
	3.04 Develops piping templates		
3.02 Generates drawings			
3.03 Interprets drawings and specifications			
3.04 Develops piping templates			
3.05 Performs quality control functions			
3.06 Handles materials and components			
Communication Techniques			Mentoring Techniques
4.01 Uses communication techniques			4.02 Uses mentoring techniques
Fabrication	Fabrication		
5.02 Fabricates brackets, supports, hangers,	5.01 Fabricates piping system components		
guides and anchors			
Piping, Tubing, Fittings, Fitting and Related	Piping, Tubing, Fittings, Fitting and Related		
Components	Components		
(Layout)	(Layout)		
6.01 Lays out and installs copper tube, tubing,	6.05 Lays out and installs fiberglass piping,		
tubing, fittings and related components	fittings and related components		
6.02 Lays out and installs plastic piping, fittings	6.06 Lays out and installs specialty piping, fittings		
and related components	and related components		
6.03 Lays out and installs carbon steel piping,	·		
fittings and related components			
6.04 Lays out and installs stainless steel piping,			
tubing, fittings and related components			
Valves			
7.01 Installs valves			
7.02 Maintains, troubleshoots, repairs and tests			
valves			
	Heat Tracing Systems	Heat Tracing Systems	
	(Liquid)	(Steam)	
	8.03 Installs liquid-filled tracing systems	8.01 Installs steam tracing systems	
	8.04 Maintains, troubleshoots, repairs and tests	8.02 Maintains, troubleshoots, repairs and tests steam	
	liquid-filled tracing systems	tracing systems	
	Inquia finea tracing systems	tracing systems	

(Common) 9.01 Determines load. 9.02 Prepares lift plan(s) for common rigging, hoisting, lifting and positioning 9.03 Selects rigging, hoisting, lifting and positioning equipment for common lifts 9.04 Inspects rigging, hoisting, lifting and positioning equipment 9.05 Secures lift area 9.06 Sets up rigging, hoisting, lifting and positioning equipment for common lifts 9.07 Performs common lift and positioning 9.08 Maintains and stores rigging, joisting, lifting and positioning equipment		Rigging, Hoisting, Lifting and Positioning (Complex) 10.01 Prepares lift plan for complex and critical rigging, hoisting, lifting and positioning 10.02 Performs calculations for complex and critical rigging, hoisting, lifting and positioning
		(Complex)
		critical rigging, hoisting, lifting and positioning
		and critical rigging, hoisting, lifting and
		10.03 Selects rigging, hoisting, lifting and positioning equipment for complex and critical lifts
		10.04 Sets up rigging, hoisting, lifting and positioning equipment for complex and
		critical lifts 10.05 Performs complex and critical lifts

Hydronic Systems 13.01 Installs equipment for hydronic systems 13.02 Installs piping for hydronic systems 13.03 Test hydronic systems 13.04 Maintains, troubleshoots and repairs hydronic systems	Hydronic Systems 13.01 Installs equipment for hydronic systems 13.02 Installs piping for hydronic systems 13.03 Tests hydronic systems 13.04 Maintains, troubleshoots and repairs hydronic systems	Process Piping Systems 14.01 Installs equipment for process piping systems 14.02 Installs piping for process piping systems
	pressure steam and condensate systems	High Pressure Steam and Condensate Systems 12.01 Installs equipment for high pressure steam and condensate systems. 12.02 Installs piping for high pressure steam and condensate systems. 12.03 Tests high pressure steam and condensate systems. 12.04 Maintains, troubleshoots and repairs high pressure steam and condensate systems
	Low Pressure Steam and Condensate Systems 11.01 Installs equipment for low pressure steam and condensate systems 11.02 Installs piping for low pressure steam and condensate systems 11.03 Tests low pressure steam and condensate systems 11.04 Maintains, troubleshoots and repairs low	

T	Industrial Water and Wests Water Treatment Contains	
	Industrial Water and Waste Water Treatment Systems	
	15.01 Installs equipment for industrial water and waste	
	treatment systems.	
	15.02 Installs piping for industrial water and waste	
	treatment systems.	
	15.03 Tests industrial water and waste treatment	
	systems.	
	15.04 Maintains, troubleshoots and repairs industrial	
	water and waste treatment systems	
		Hydraulic Systems
		16.01 Installs equipment for hydraulic
		systems
		16.02 Installs piping, tubing and hoses for
		hydraulic systems
		16.03 Tests hydraulic systems
		16.04 Maintains, troubleshoots and
		repairs hydraulic systems
		Heating, Ventilation, Air Conditioning
		and Refrigeration (HVACR)
		17.01 Installs equipment for HVACR
		systems
		17.02 Installs piping for HVACR systems
		17.03 Tests HVACR systems
		17.04 Maintains, troubleshoots and
		repairs HVACR systems
	Fuel Systems	repairs rivner systems
	18.01 Installs equipment for fuel systems.	
	18.02 Installs piping and tubing for fuel systems.	
	18.03 Tests fuel systems.	
	18.04 Maintains, troubleshoots and repairs fuel	
	systems.	
	Medical Gas Systems	
	19.01 Installs equipment for medical gas systems	
	19.02 Installs piping and tubing for medical gas systems	
	19.03 Tests medical gas systems	
	19.04 Maintains, troubleshoots and repairs medical gas	
	systems	

	Compressed Air and Pneumatic Systems
	20.01 Installs equipment for compressed
	air and pneumatic systems
	20.02 Installs piping and tubing for
	compressed air and pneumatic systems
	20.03 Tests compressed air and
	pneumatic systems
	20.04 Maintains, troubleshoots and
	repairs compressed air and pneumatic
	systems
Fire Protection Systems (NCC)	
21.01 Installs equipment for fire protection systems	
21.02 Installs piping for fire protection systems	
 21.03 Tests fire protection systems	_
	Geo-Exchange and Geothermal Systems
	22.01 Installs equipment for geo-
	exchange and geothermal systems
	22.02 Installs piping for geo-exchange
	and geothermal systems
	22.03 Tests geo-exchange and
	geothermal systems
	22.04 Maintains, troubleshoots and
	repairs
	geo-exchange and geothermal systems
	Solar Heating Systems
	23.01 Installs equipment for solar heating
	systems
	23.02 Installs piping for solar heating
	systems
	23.03 Tests solar heating systems
	23.04 Maintains, troubleshoots and
	repairs solar heating systems

	Heat Recovery Systems
	24.01 Installs equipment for heat
	recovery systems
	24.02 Installs piping for heat recovery
	systems
	24.03 Tests heat recovery systems
	24.04 Maintains, troubleshoots and
	repairs heat recovery systems
	Prepares System for Commissioning,
	Start-Up and Turnover
	25.01 Flushes system
	25.02 Chemically treats system
	25.03 Pre-checks system for
	commissioning
	25.04 Selects and connects
	commissioning equipment
	Commission Systems
	26.01 Secures commissioning area
	26.02 Pressurizes system
	26.03 Inspects system
	26.04 Corrects faulty conditions
	26.05 Participates in start-up and
	turnover

18. Plumber

18.1. Plumber Recommendations

That provinces and territories adopt the Red Seal trade name Plumber / Plombier/plombière

Slight variations include (French) New Brunswick and Manitoba - Plombier

- That the total number of training hours be 7200 hours (jurisdictions will determine the ratio of in-class vs. on-the-job training).
- That the technical training program offers 4 training levels.
- That the sequencing reflects the topic and sub-task mapping in the sequencing documents.

18.2. Plumber - Snapshot In Context In Context In Context In Context **Organizes Work Organizes Work Organizes Work Organizes Work Plumbing Fixtures and Appliances** Plumbing Fixtures and Appliances **Tools and Equipment Tools and Equipment Tools and Equipment Routine Trade Activities Routine Trade Activities** Interior Drainage, Waste and Vent (DWV) Systems Pipe Preparation Pipe Preparation Pipe Preparation Tube, Tubing, Pipe (Join) Tube, Tubing, Pipe (Join) Tube, Tubing, Pipe (Join) **Water Services Potable Water Distribution Hydronic Systems Level One Level Two Level Four Level Three** Safety-Related Functions **Tools and Equipment Routine Trade Activities Routine Trade Activities Communication Techniques** Communication Techniques (Mentoring) (Communication) Plumbing Fixtures and Appliances **Pipe Preparation** Tube, Tubing, Pipe (Join) Sewage Treatment Systems Sewers Interior Drainage, Waste and Vent (DWV) Systems Interior Drainage, Waste and Vent (DWV) Interior Drainage, Waste and Vent (DWV) Systems -Introduction **Systems** (variation for BC and AB who will not cover in Level 1) **Water Services** Potable Water Distribution **Pressure Systems** Low Pressure Steam Systems (variation for BC and AB who do not deliver steam training in this trade) **Hydronic Systems Hydronic Systems**

Water Treatment Equipment

Specialized Systems	Specialized Systems
-residential irrigation	-fuel systems
-compressed air	-medical gas systems
-green systems	
	Process Piping
	(variation for BC and AB who will not be
	delivering this in the Plumber program,
	but would deliver in SFPF)

⁻Additional credentials such as gas licensing, fire protection and other credentials are considered to meet and exceed the topics sequenced in this document.

⁻Trade related Math, Science and Electrical Theory/Safety are integral to the Plumber trade. While not a specific occupational training topic in this document, training providers may include Math and Science and Electrical Theory/Safety training as required to perform activities outlined in the RSOS. Components in the RSOS that may inform such training are knowledge and skill elements and range of variables.

18.3. Plumber – Topic - Sub-Task by RSOS 2015

In Context	In Context	In Context	In Context
Organizes Work	Organizes Work	Organizes Work	Organizes Work
3.01 Organizes project tasks and procedures.	3.01 Organizes project tasks and procedures.	3.01 Organizes project tasks and procedures.	3.01 Organizes project tasks and procedures.
3.02 Organizes tools and supplies.	3.02 Organizes tools and supplies.	3.02 Organizes tools and supplies.	3.02 Organizes tools and supplies.
		Plumbing Fixtures and Appliances	Plumbing Fixtures and Appliances
	Tools and Equipment	Tools and Equipment	Tools and Equipment
		Routine Trade Activities	Routine Trade Activities
			Interior Drainage, Waste and Vent (DWV)
			Systems
	Pipe Preparation	Pipe Preparation	Pipe Preparation
	Tube, Tubing, Pipe (Join)	Tube, Tubing, Pipe (Join)	Tube, Tubing, Pipe (Join)
			Water Services
			Potable Water Distribution
			Hydronic Systems
Level One	Level Two	Level Three	Level Four
Safety-Related Functions			
1.01 Maintains safe work environment.			
1.02 Uses personal protective equipment (PPE) and			
safety equipment.			
1.03 Performs lock-out and tag-out procedures.			
Tools and Equipment			
2.01 Uses common tools and equipment.			
2.02 Uses access equipment.			
2.03 Uses rigging, hoisting, lifting and positioning			
equipment.			
2.04 Rigs loads for cranes.			
2.05 Uses welding equipment.			
2.06 Uses soldering and brazing equipment.			
2.07 Uses oxy-fuel equipment.			

Level One	Level Two	Level Three	Level Four
Routine Trade Activities	Routine Trade Activities		
4.01 Performs piping system layout.	4.01 Performs piping system layout.		
4.02 Calculates pipe, tube and tubing lengths.	4.02 Calculates pipe, tube and tubing lengths.		
4.03 Calculates piping offsets.	4.03 Calculates piping offsets.		
4.04Installs piping supports.	4.04Installs piping supports.		
4.05 Installs sleeves.	4.05 Installs sleeves.		
4.06 Commissions systems.	4.06 Commissions systems.		
4.07 Protects piping systems, equipment and structure	4.07 Protects piping systems, equipment and structure		
from damage.	from damage.		
4.08 Coordinates excavation and backfilling of	4.08 Coordinates excavation and backfilling of		
trenches.	trenches.		
4.09 Installs fire stopping devices and materials.	4.09 Installs fire stopping devices and materials.		
Communication Techniques			Communication Techniques
5.01 Uses communication techniques.			5.02 Uses mentoring techniques.
Pipe Preparation			
6.01 Inspects tube, tubing, pipe and fittings before			
installation.			
6.02 Cuts tube, tubing and pipe.			
6.03 Bends tube, tubing and pipe.			
6.04 Prepares tube, tubing and pipe connections.			
Tube, Tubing and Pipe (Join)			
7.01 Joins copper tube, tubing and pipe.			
7.02 Joins plastic pipe and tubing.			
7.03 Joins steel pipe.			
7.04 Joins cast iron pipe.			
7.05 Joins specialized pipe.			
(7.05 May be covered in later levels in context.)			
		Sewers	Sewer Treatment Systems
		8.01 Sizes pipe for sewers.	9.01 Plans installation of sewage treatment
		8.02 Installs manholes and catch basins.	systems.
		8.03 Installs piping for sewers.	9.02 Installs sewage treatment system
		8.04 Tests manholes, catch basins and piping for sewers.	components.
		8.05 Services manholes catch basins and piping for sewers.	9.03 Tests sewage treatment systems and
			components.
			9.04 Services sewage treatment systems and components.
Level One	Level Two	Level Three	Level Four

	T		1
Interior Drainage, Waste and Vent (DWV) Systems	Interior Drainage, Waste and Vent (DWV) Systems	Interior Drainage, Waste and Vent (DWV) Systems	
(Introduction)			
	10.01 Sizes pipe for interior drainage waste and vent	10.01 Sizes pipe for interior drainage waste and vent (DWV)	
10.01 Sizes pipe for interior drainage waste and vent	(DWV) systems.	systems.	
(DWV) systems.			
	10.02 Installs underground piping and components for	10.02 Installs underground piping and components for	
10.02 Installs underground piping and components for	interior drainage, waste and vent (DWV) systems.	interior drainage, waste and vent (DWV) systems.	
interior drainage, waste and vent (DWV) systems.			
	10.03 Installs piping and components for interior	10.03 Installs piping and components for interior drainage,	
10.03 Installs piping and components for interior	drainage, waste and vent (DWV) systems above-	waste and vent (DWV) systems above-ground.	
drainage, waste and vent (DWV) systems above-	ground.		
ground.		10.04 Tests interior drainage, waste and vent (DWV) systems.	
	10.04 Tests interior drainage, waste and vent (DWV)		
10.04 Tests interior drainage, waste and vent (DWV)	systems.	10.05 Services piping and components for interior drainage	
systems.	,	waste and vent (DWV) systems.	
	10.05 Services piping and components for interior		
10.05 Services piping and components for interior	drainage waste and vent (DWV) systems.		
drainage waste and vent (DWV) systems.			
aramage waste and vent (5 % V) systems.			
		Water Services	
		11.01 Sizes pipe for water services.	
		11.02 Installs piping for water services.	
		11.03 Installs water service equipment.	
		11.04 Tests water service piping and components.	
		11.05 Services water services.	
		Potable Water Distribution	
		12.01 Sizes piping and equipment for potable water	
		distribution systems.	
		12.02 Installs piping for potable water distribution systems.	
		12.03 Installs potable water distribution equipment.	
		12.04 Installs cross-connection control devices and methods.	
		12.05 Tests potable water distribution systems.	
		12.06 Services potable water distribution systems.	
		and provide a second se	Pressure Systems
			13.01 Sizes pressure systems.
			13.02 Installs piping fore pressure systems.
			1
			13.03 Installs equipment and components for
			pressure systems.
			13.04 Tests pressure systems.
			13.05 Services pressure systems.

Level One	Level Two	Level Three	Level Four
	Plumbing Fixtures and Appliances 14.01 Installs fixture supports. 14.02 Installs plumbing fixtures and appliances. 14.03 Tests plumbing fixtures and appliances. 14.04 Services plumbing fixtures and appliances.		
			(Low Pressure) Steam Systems*** 16.01 Sizes piping and components for low pressure steam systems. 16.02 Installs piping and components for low pressure steam systems. 16.03 Tests piping and components for low pressure steam systems. 16.04 Services piping and components for low pressure steam systems.
	Hydronic Systems 17.01 Sizes piping and components for hydronic systems. 17.02 Installs piping and components for hydronic systems. 17.03 Tests piping and components for hydronic systems. 17.04 Services piping and components for hydronic systems. 18.01 Installs hydronic heating generating systems. 18.02 Installs hydronic cooling generating systems. 18.03 Tests hydronic heating and cooling generating systems. 19.01 Installs hydronic system controls. 19.02 Installs hydronic transfer units. 19.03 Tests hydronic system controls and transfer units. 19.04 Services hydronic system controls and transfer units.	Hydronic Systems 17.01 Sizes piping and components for hydronic systems. 17.02 Installs piping and components for hydronic systems. 17.03 Tests piping and components for hydronic systems. 17.04 Services piping and components for hydronic systems. 18.01 Installs hydronic heating generating systems. 18.02 Installs hydronic cooling generating systems. 18.03 Tests hydronic heating and cooling generating systems. 19.01 Installs hydronic system controls. 19.02 Installs hydronic transfer units. 19.03 Tests hydronic system controls and transfer units. 19.04 Services hydronic system controls and transfer units.	
			Water Treatment Equipment 15.01 Sizes water treatment equipment. 15.02 Installs water treatment equipment. 15.03 Tests water treatment equipment. 15.04 Services water treatment equipment.

		Specialized Systems	Specialized Systems
		22.01 Installs piping for specialized systems.	22.01 Installs piping for specialized systems.
		22.02 Installs equipment and components for specialized	22.02 Installs equipment and components for
		systems.	specialized systems.
		22.03 Tests specialized systems.	22.03 Tests specialized systems.
		22.04 Services specialized systems.	22.04 Services specialized systems.
Level One	Level Two	Level Three	Level Four
			Process Piping***
			23.01 Installs piping for process piping
			systems.
			23.02 Installs equipment and components for
			process piping systems.
			23.03 Tests process piping systems.
			23.04 Services process piping systems.

^{*}Additional credentials such as gas licensing, fire protection (NCC) and other credentials are considered to *meet and exceed* the topics sequenced in this document.

^{**}Trade related Math, Science and Electrical Theory/Safety are integral to the Plumber trade. While not a specific occupational training topic in this document, training providers may include Math and Science and Electrical Theory/Safety training as required to perform activities outlined in the RSOS. Components in the RSOS that may inform such training are knowledge and skill elements and range of variables.

^{***}Variation for BC and AB, who will not be delivering this in the plumber program, but would deliver in SFPF.

19. Boilermaker

19.1. Boilermaker Recommendations

That provinces and territories adopt the Red Seal trade name Boilermaker / Chaudronnier / chaudronnière

Slight variations include; Ontario – Construction Boilermaker (French) New Brunswick – Chaudronnier-monteur; Ontario – Chaudronnier de construction; Manitoba - Chaudronnier

- That the total number of training hours be 5400 hours (jurisdictions will determine the ratio of in-class vs. on-the-job training).
- That the technical training program offers **3 training levels**.
- That the **sequencing** reflects the topic and sub-task mapping in the sequencing documents.

19.2. Boi	lerma	ker – S	Snaps	hot
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In Context	In Context	In Context
	Safety-Related Functions	Safety-Related Functions
	Communication and Mentoring	
Level One	Level Two	Level Three
Safety-Related Functions		
Tools, Equipment and Work Platforms	Tools, Equipment and Work Platforms	Tools, Equipment and Work Platforms
Organizes Work	Organizes Work	Organizes Work
 Project Tasks/Procedures 	 Drawings/Specifications 	 Drawings/Specifications
		 Preparation/Layout/Fabrication/Fitting
Communication and Mentoring Techniques		Communication and Mentoring Techniques
Cutting and Welding Activities	Cutting and Welding Activities	Cutting and Welding Activities
Rigging and Hoisting	Rigging and Hoisting	Rigging and Hoisting
Fabrication	Fabrication	Fabrication
Fastens Components	Fastens Components	Fastens Components
Vessels and Components	Vessels and Components	Vessels and Components
(Introduction)	(Assemble and Fit)	(Assemble and Fit)

Vessels and Components	Vessels and Components
(Service)	(Service)
Vessels and Components	Vessels and Components
(Removal) +	(Removal) +

Final advanced welding may be performed by Boilermakers as Allowed by jurisdictional regulations (see 5.06).

+ Exception - BC will be delivering dismantling and removal of vessels and components in levels 1 and 2

19.3. Boilermaker – Topic - Sub-Task by RSOS 2016

In Context	In Context	In Context
	Safety-Related Functions	Safety-Related Functions
	Communication and Mentoring	
Level One	Level Two	Level Three
Safety-related functions		
1.01 Uses PPE and safety equipment.		
1.02 Maintains safe work environment.		
1.03 Monitors confined spaces.		
Tools, equipment and work platforms	Tools, equipment and work platforms	Tools, equipment and work platforms
2.01 Uses hand tools.	2.02 Uses power tools.	2.02 Uses power tools.
2.02 Uses power tools.	2.03 Uses shop equipment	2.03 Uses shop equipment
2.03 Uses shop equipment	2.04 Uses cutting and welding tools and equipment.	2.04 Uses cutting and welding tools and equipment.
2.04 Uses cutting and welding tools and equipment.	2.05 Uses work platforms and access equipment.	2.05 Uses work platforms and access equipment.
2.05 Uses work platforms and access equipment.	2.06 Uses aerial work platforms.	2.06 Uses aerial work platforms.
2.06 Uses aerial work platforms.		
Organizes Work	Organizes Work	Organizes Work
3.01 Organizes project tasks and procedures.	3.01 Organizes project tasks and procedures.	3.01 Organizes project tasks and procedures.
3.02 Uses drawings and specifications.	3.02 Uses drawings and specifications.	3.02 Uses drawings and specifications.
3.03 Handles materials and components.	3.03 Handles materials and components.	3.03 Handles materials and components
3.04 Demobilizes site.	3.04 Demobilizes site.	
Communication and Mentoring Techniques		Communication and Mentoring Techniques
4.01 Uses communication techniques.		1.01 Uses communication techniques.
		1.02 Uses mentoring techniques.
Cutting and Welding Activities*	Cutting and Welding Activities	Cutting and Welding Activities
5.01 Cuts materials.	5.01 Cuts materials.	5.02 Prepares joints for fitting.
5.02 Prepares joints for fitting.	5.02 Prepares joints for fitting.	5.03 Fits joints.
5.03 Fits joints.	5.03 Fits joints.	5.05 Performs basic welding.

5.04 Performs tack welds.	5.05 Performs basic welding.	
5.05 Performs basic welding.		
Level One	Level Two	Level Three
Rigging and Hoisting	Rigging and Hoisting	Rigging and Hoisting
6.01 Determines load.	6.01 Determines load.	6.01 Determines load.
6.03 Selects rigging and hoisting equipment.	6.03 Selects rigging and hoisting equipment.	6.02 Performs pre-lift analysis. **
6.04 Secures lift area. ***	7.01 Inspects rigging equipment. ****	6.03 Selects rigging and hoisting equipment.
7.01 Inspects rigging equipment. ****	7.03 Attaches rigging equipment to load. *****	7.02 Fabricates rigging equipment.
7.03 Attaches rigging equipment to load. *****	8.01 Inspects hoisting equipment. *****	8.02 Assembles hoisting equipment. ******
8.01 Inspects hoisting equipment. *****	8.02 Assembles hoisting equipment. ******	8.03 Performs hoisting operations.
8.03 Performs hoisting operations.	8.03 Performs hoisting operations.	9.02 Disassembles hoisting equipment.
9.01 Conducts post-lift inspection.	8.04 Secures load before rigging removal. ******	
9.02 Disassembles hoisting equipment.	9.01 Conducts post-lift inspection.	
9.03 Maintains rigging and hoisting equipment.*******	9.02 Disassembles hoisting equipment.	
Fabrication	Fabrication	Fabrication
10.01 Lays out components for fabrication.	10.01 Lays out components for fabrication.	10.01 Lays out components for fabrication.
10.02 Cuts components for fabrication.	10.02 Cuts components for fabrication.	10.03 Forms components for fabrication. #
10.04 Constructs components.	10.03 Forms components for fabrication. #	10.04 Constructs components.
	10.04 Constructs components.	
Fastens Components	Fastens Components	Fastens Components
12.01 Bolts components.	12.01 Bolts components.	12.02 Expands tubes.
	12.02 Expands tubes.	
	12.03 Lays up fibreglass.	
Vessels and Components (Introduction)	Vessels and Components (Assemble and Fit)	Vessels and Components (Assemble and Fit)
13.02 Prepares vessels and components for servicing.	11.01 Aligns vessels and components. ^	11.01 Aligns vessels and components. ^
	11.02 Fits vessels and components. ^	11.02 Fits vessels and components. ^
	Vessels and Components (Service)	Vessels and Components (Service)
	13.01 Inspects vessels and components for defects.	13.02 Prepares vessels and components for servicing.
	13.02 Prepares vessels and components for servicing.	13.03 Repairs vessels and components.
	13.03 Repairs vessels and components.	13.04 Performs preventative maintenance and upgrades.
	13.04 Performs preventative maintenance and upgrades.	13.05 Tests materials, vessels and components.
	13.05 Tests materials, vessels and components.	
	Vessels and Components (Removal) +	Vessels and Components (Removal) +
	14.01 Dismantles vessels and components. +	14.01 Dismantles vessels and components. +
		14.02 Removes materials. +

^{*} Final advanced welding may be performed by Boilermakers as allowed by jurisdictional regulations (see 5.06).

^{**} BC will meet and exceed by delivering training on 6.02 "Performs pre-lift analysis" across all 3 levels.

*** AB, NS, NB, PE, NL will meet and exceed by delivering training on 6.04 "Secures lift area" across all 3 levels.

BC will introduce training on "Forms components for fabrication" in Level 1

^ BC will deliver 11.01 "Aligns vessels and components." and 11.02 "Fits vessels and components." in Level 1 as well

+ Exception - BC will be delivering training on dismantling and removal of vessels and components and their subtasks (14.01 and 14.02) in levels 1 and 2

Please note: BC has a 23-week foundational program / Level 1.

20.1. Sprinkler Fitter - Recommendations

That provinces and territories adopt the **Red Seal trade name** Sprinkler Fitter / Mécanicien/mécanicienne en protection-incendie

- That the total number of training hours be **7200 hours**
- That the technical training program offers three (3) training levels over four (4) years.
- That the **sequencing** reflects the topic and sub-task mapping in the sequencing documents.

In Context	In Context
Safety-Related Functions	Safety-Related Functions
Tools and Equipment	Tools and Equipment
	Organizes Work
Pipe, Tube and Fittings (Prepare)	
Pipe, Tube and Fittings (Installs)	Pipe, Tube and Fittings (Installs)
Water-Based Systems	
	Signal-Initiating Devices (Installs
Level Two	Level Three
Organizes Work	Organizes Work
Commissions Systems	Commissions Systems
	Mentoring
Underground Water Supply	
	Fire Pump Units
Fire Department Connections	
	Private Water Supply Systems**
Piping Components	
Water-Based Systems***	Water-Based Systems***
	Specialty Fire Suppression System
Detection Devices (Installs)	Detection Devices (Installs)
Signal-Initiating Devices (Installs)	
	Tools and Equipment Pipe, Tube and Fittings (Prepare) Pipe, Tube and Fittings (Installs) Water-Based Systems Level Two Organizes Work Commissions Systems Underground Water Supply Fire Department Connections Piping Components Water-Based Systems*** Detection Devices (Installs)

^{*} Directly related to water-based (e.g. flow/pressure/tamper switches.)

^{**}Components of fire pumps may be included.
*** Components of fire pumps may be included.

20.3. Sprinkler Fitter – Topic - Sub-Task by RSOS 2017

In Context	In Context	In Context
	Safety-Related Functions	Safety-Related Functions
	Tools and Equipment	Tools and Equipment
		Organizes Work
	Pipe, Tube and Fittings (Prepare)	
	Pipe, Tube and Fittings (Installs)	Pipe, Tube and Fittings (Installs)
	Water-Based Systems	
Signal-Initiating Devices (Installs)		Signal-Initiating Devices (Installs)
Level One	Level Two	Level Three
Safety-Related Functions 1.01 Maintains safe work environment. 1.02 Uses personal protective equipment (PPE) and equipment. 1.03 Performs lock-out and tag-out procedures. 1.04 Performs work in confined space. Tools and Equipment 2.01 Uses hand tools. 2.02 Uses portable and stationary power tools. 2.03 Uses measuring and testing equipment 2.04 Uses access equipment. 2.05 Uses rigging, hoisting and lifting equipment. 2.06 Uses soldering and brazing equipment.		
Organizes Work 3.01 Interprets codes, regulations and procedures. 3.02 Uses drawings and specifications. 3.03 Uses documentation and reference material. 3.04 Plans job tasks and procedures. 3.05 Prepares work site. 3.06 Performs layout of systems. (introduction)	Organizes Work 3.01 Interprets codes, regulations and procedures. 3.02 Uses drawings and specifications. 3.03 Uses documentation and reference material. 3.04 Plans job tasks and procedures. 3.05 Prepares work site. 3.06 Performs layout of systems.	Organizes Work 3.01 Interprets codes, regulations and procedures. 3.02 Uses drawings and specifications.
Communication 5.01 Uses communication techniques.	Commissions Systems 4.01 Commissions water supply systems. 4.02 Commissions fire protection systems.	Commissions Systems 4.01 Commissions water supply systems. 4.02 Commissions fire protection systems Mentoring 5.01 Uses communication techniques.
5.02 Uses mentoring techniques.	Underground Water Supply	5.02 Uses mentoring techniques.

	6.01 Supervises trenching and backfilling. (NCC)	
	6.02 Installs underground piping and components. (NCC)6.03 Flushes underground system.	
		Fire Pump Units 7.01 Determines location of pumps, drivers, controllers and components. 7.02 Installs pumps, drivers, controllers and components.
	Fire Department Connections 8.01 Determines location, size and type of fire department connections. 8.02 Installs fire department piping and components.	
		Private Water Supply Systems 9.01 Installs water tanks. 9.02 Installs related equipment.
Pipe, Tube and Fittings (Prepare) 10.01 Cuts pipe and tube. 10.02 Bends pipe and tube. 10.03 Threads pipe.		
10.04 Grooves pipe.10.05 Drills pipe and tube.10.06 Grinds pipe.10.07 Prepares fittings.		
Pipe, Tube and Fittings (Installs) 11.01 Installs steel pipe, tube and fittings. 11.02 Installs plastic pipe, tube and fittings. 11.03 Installs copper pipe, tube and fittings. 11.04 Paints and labels pipe and tube.		
Piping Components 12.01 Selects sprinklers. 12.02 Installs sprinklers and nozzles. 12.03 Installs sleeves. 12.04 Installs supports and hangers. 12.07 Installs system drainage.	Piping Components 12.05 Installs seismic protection. 12.06 Installs cross-connection control assemblies. 12.07 Installs system drainage.	
Water-Based Systems 13.01 Installs wet pipe systems. 13.02 Installs dry pipe systems. 13.03 Installs antifreeze systems. 13.04 Installs preaction/deluge systems.	Water-Based Systems 13.04 Installs preaction/deluge systems. 13.06 Installs standpipe systems.	Water-Based Systems 13.05 Installs foam systems. 13.07 Installs water mist and hybrid systems.
		Specialty Fire Suppression Systems

	14.01 Installs dry and wet chemical, clean agent and
	carbon dioxide systems.
	14.02 Installs portable extinguishers.
Detection Devices (Installs)	Detection Devices (Installs)
15.01 Installs wet and dry pilot lines.	15.03 Installs spark detection systems. (NCC)
15.02 Installs heat-actuated devices (HAD). (NCC)	15.04 Installs air sampling systems. (NCC)
	15.05 Installs electrical detection systems. (NCC)
Signal-Initiating Devices (Installs)	
16.01 Installs alarm-initiating devices.	
16.02 Installs supervisory-initiating devices.	
	Inspection, Testing and Maintenance
	17.01 Troubleshoots fire protection systems.
	17.02 Repairs deficiencies.
	17.03 Performs scheduled maintenance.
	18.01 Performs scheduled tests.
	18.02 Performs scheduled inspections.
	18.03 Inspects portable fire extinguishers.

<u>Sprinkler Fitter - Not Common Core Inventory</u> – The following subtasks are performed by industry in less than 70% of jurisdictions, and therefore will not be tested on the Red Seal Examinations. However, some jurisdictions may provide training, depending on their industry's needs.

6.01 Supervises trenching and backfilling (NCC)

NL	NS	PE	NB	Q	ON	МВ	SK	AB	ВС	NT	ΥT	NU
yes	yes	yes	yes	NV	yes	no	no	no	yes	NV	NV	NV

6.02 Installs underground piping and components (NCC)

NL	NS	PE	NB	QC	ON	MB	SK	AB	ВС	NT	ΥT	NU
yes	yes	yes	yes	NV	yes	no	no	no	yes	NV	NV	NV

15.02 Installs heat-actuated devices (HADs) (NCC)

NL	NS	PE	NB	QC	ON	MB	SK	AB	ВС	NT	ΥT	NU
yes	yes	no	yes	NV	yes,	no	yes	no	yes	NV	NV	NV

15.03 Installs spark detection systems (NCC)

NL	NS	PE	NB	QC	ON	МВ	SK	AB	ВС	NT	ΥT	NU
no	no	no	yes	NV	yes	yes	no	yes	yes	NV	NV	NV

15.04 Installs air sampling systems (NCC)

NL	NS	PE	NB	QC	ON	МВ	SK	AB	ВС	NT	ΥT	NU
no	yes	no	yes	NV	yes	yes	no	yes	yes	NV	NV	NV

15.05 Installs electrical detection systems (NCC)

NL	NS	PE	NB	QC	ON	МВ	SK	AB	ВС	NT	ΥT	NU
no	no	no	yes	NV	yes	no	no	no	yes	NV	NV	NV

21.1. Concrete Finisher - Recommendations

Trade Here:

- That provinces and territories adopt the **Red Seal trade name** Concrete Finisher / Finisseur/finisseuse de béton
- That the total number of training hours be **3600 hours**
- That the technical training program offers two (2) training levels.
- That the **sequencing** reflects the topic and sub-task mapping in the sequencing documents.

21.2. Concrete Finisher – Snapshot	
In Context	In Context
	Safety-Related Functions
	Cures Concrete
	Protects Concrete
Level One	Level Two
Safety-Related Functions	
Tools and Equipment	Tools and Equipment
Organizes Work	Organizes Work
Communication	Communication and Mentoring
Prepares Site	Prepares Site
Formwork	Formwork
Places Concrete	Places Concrete
Levels Concrete	Levels Concrete
Floats Concrete	Floats Concrete
Hand-tools Concrete	Hand-tools Concrete
Trowels Concrete	Trowels Concrete
	Applies Surface Treatment (Plastic)
Cures Concrete	
Creates Contraction Joints	
Protects Concrete	
Repairs Concrete	Repairs and Restores Concrete
	Applies Surface Treatment (Hardened Concrete)
	Grouts
	Cutting and Coring

In Context	In Context
	Safety-Related Functions
	Cures Concrete
	Protects Concrete
Level One	Level Two
Safety-Related Functions	
1.01 Uses personal protective equipment (PPE) and safety equipment.	
1.02 Maintains safe work environment.	
Tools and Equipment	Tools and Equipment
2.01 Uses hand tools.	2.02 Uses power tools.
2.03 Uses measuring equipment.	2.03 Uses measuring equipment.
Organizes Work	Organizes Work
3.01 Uses documentation.	3.01 Uses documentation.
3.02 Determines material requirements and quantities.	3.02 Determines material requirements and quantities.
3.03 Sequences work procedures.	3.03 Sequences work procedures.
Communication	Communication and Mentoring
4.01 Uses communication techniques.	4.01 Uses communication techniques.
	4.02 Uses mentoring techniques.
Prepares Site	Prepares Site
5.01 Inspects site.	5.01 Inspects site.
5.02 Prepares sub-grade and elevations.	5.02 Prepares sub-grade and elevations.
Formwork	Formwork
6.01 Constructs concrete formwork.	6.01 Constructs concrete formwork.
6.02 Installs reinforcement.	6.02 Installs reinforcement.
6.03 Inspects formwork and reinforcements.	6.03 Inspects formwork and reinforcements.
6.04 Installs construction, isolation and expansion joints.	6.05 Removes forms.
6.05 Removes forms.	
Places Concrete	Places Concrete
7.01 Transports concrete onsite.	7.01 Transports concrete.
7.02 Spreads concrete.	7.03 Consolidates concrete.
7.03 Consolidates concrete.	
Levels Concrete	Levels Concrete
8.01 Establishes elevation.	8.01 Establishes elevation.
8.02 Screeds concrete.	8.02 Screeds concrete.
8.03 Bull floats concrete.	
Floats Concrete	Floats Concrete
9.01 Floats concrete by hand.	9.02 Floats concrete by machine.

Hand-tools Concrete	Hand-tools Concrete
10.01 Edges perimeter of slab.	10.02 Finishes extruded concrete surfaces.
10.03 Tools contraction joints.	
Trowels Concrete	Trowels Concrete
11.01 Trowels concrete by hand.	11.02 Trowels concrete by machine.
	Applies Surface Treatment (Plastic)
	12.01 Applies dry-shake aggregate surface hardeners.
	12.02 Applies exposed aggregate finish.
	12.03 Textures concrete surface.
	12.04 Applies stamped concrete surface finish.
	12.05 Applies evaporation reducers.
Cures Concrete	
13.01 Wet-cures concrete.	
13.02 Chemical cures concrete.	
Creates Contraction Joints	
14.01 Saw cuts contraction joints.	
14.02 Fills joints.	
Protects Concrete	
15.01 Protects plastic concrete.	
15.02 Protect hardened concrete.	
Repairs Concrete	Repairs and Restores Concrete
16.01 Inspects concrete.	16.01 Inspects concrete.
16.02 Removes materials.	16.02 Removes materials.
16.03 Prepares surface for repair and restoration.	16.03 Prepares surface for repair and restoration.
16.04 Installs repair materials.	16.04 Installs repair materials.
	Applies Surface treatment (Hardened Concrete)
	17.01 Prepares surface for surface treatments.
	17.02 Abrades surface to achieve architectural finish.
	17.03 Applies seamless systems.
	17.04 Applies bonded and non-bonded toppings to concrete.
	17.05 Parges vertical surfaces.
	17.06 Applies chemical surface treatment.
	Grouts
	18.01 Prepares surface for grouting.
	18.02 Mixes grout.
	18.03 Installs grout.
	18.04 Finishes exposed grout surfaces.

Cutting and Coring
19.01 Performs cutting.
19.02 Performs coring.

22.1. Landscape Horticulturist - Recommendations

That provinces and territories adopt the Red Seal Name Landscape Horticulturist/Horticulteur-paysagiste/horticultrice-paysagiste

- That the total number of training hours be **6000 hours**
- That the technical training program offers 4 training levels.
- That the **sequencing** reflects the topic and sub-task mapping in the sequencing documents.

22.2. Landscape Horticulturist – Snapshot Level One Level One

Level One	Level Two	Level Three	Level Four		
In Context	In Context	In Context	In Context		
	Safety-Related Functions	Safety-Related Functions	Safety-Related Functions		
			Tools, Equipment and Vehicles		
	Communication				
Level One	Level Two	Level Three	Level Four		
Safety-Related Functions					
Tools, Equipment and Vehicles	Tools, Equipment and Vehicles	Tools, Equipment and Vehicles			
Organizes Work	Organizes Work	Organizes Work	Organizes Work		
		Marketing and Sales	Marketing and Sales		
Communication			Mentoring		
Horticultural Practices	Horticultural Practices	Horticultural Practices	Horticultural Practices		
Environmental Practices	Environmental Practices	Environmental Practices	Environmental Practices		
Pre-Construction Activities	Pre-Construction Activities		Pre-Construction Activities		
	Hardscape Installation	Hardscape Installation			
Softscape Installation	Softscape Installation	Softscape Installation			
	Hardscape Maintenance	Hardscape Maintenance			
Softscape Maintenance	Softscape Maintenance	Softscape Maintenance			
			Green Infrastructure Installation		
			Green Infrastructure Maintenance		

Please note: MWA E is Not Common Core (NCC)

22.3. Landscape Horticulturist – To	ppic - Sub-Task by RSOS 2017		
Level One	Level Two	Level Three	Level Four
In Context	In Context	In Context	In Context
	Safety-Related Functions	Safety-Related Functions	Safety-Related Functions
			Tools, Equipment and Vehicles
	Communication		
Level One	Level Two	Level Three	Level Four
Safety-Related Functions 1.01 Uses personal protective equipment (PPE) and safety equipment. 1.02 Maintains safe work environment.			
Tools, Equipment and Vehicles 2.01 Uses hand tools. 2.02 Uses power tools. 2.03 Uses measuring equipment. 2.04 Uses vehicles, motorized equipment, trailers and attachments. Organizes Work 3.01 Performs site assessments 3.02 Uses documentation and reference material. 3.03 Maintains records. 3.07 Transports materials. 3.08 Transports equipment.	Tools, Equipment and Vehicles 2.01 Uses hand tools. 2.02 Uses power tools. 2.03 Uses measuring equipment. 2.04 Uses vehicles, motorized equipment, trailers and attachments. Organizes Work 3.01 Performs site assessments 3.02 Uses documentation and reference material. 3.03 Maintains records. 3.06 Organizes materials and equipment. 3.07 Transports materials.	Tools, Equipment and Vehicles 2.01 Uses hand tools. 2.02 Uses power tools. 2.03 Uses measuring equipment. 2.04 Uses vehicles, motorized equipment, trailers and attachments. Organizes Work 3.01 Performs site assessments 3.02 Uses documentation and reference material. 3.03 Maintains records. 3.04 Participates in job planning activities. 3.05 Orders materials.	Organizes Work 3.01 Performs site assessments 3.02 Uses documentation and reference material. 3.03 Maintains records 3.04 Participates in job planning activities.
Communication	3.08 Transports equipment.	3.06 Organizes materials and equipment. Marketing and Sales 4.01 Controls inventory. 4.02 Sells products and services. 4.03 Maintains customer relations.	Marketing and Sales 4.04 Prepares estimates. Mentoring
 5.01 Uses communication techniques. Horticultural Practices 6.01 Identifies plants and plant requirements. 6.02 Manages plant health and growing conditions. 	Horticultural Practices 6.01 Identifies plants and plant requirements. 6.02 Manages plant health and growing conditions. 6.03 Prunes plant material.	Horticultural Practices 6.01 Identifies plants and plant requirements. 6.03 Prunes plant material. 6.04 Manages pests, diseases and invasive species.	5.02 Uses mentoring techniques. Horticultural Practices 6.01 Identifies plants and plant requirements. 6.04 Manages pests, diseases and invasive species.

Environmental Practices	Environmental Practices	Environmental Practices	Environmental Practices
7.01 Practices environmental stewardship.	7.01 Practices environmental stewardship.	7.01 Practices environmental stewardship.	7.01 Practices environmental stewardship.
·	7.03 Practices soil stewardship.	7.04 Practices water stewardship.	7.02 Practices biodiversity enhancement.
	7.04 Practices water stewardship.		
Pre-Construction Activities	Pre-Construction Activities		Pre-Construction Activities
8.03 Performs grading.*	8.02 Prepares construction site.		8.01 Participates in landscape design
8.04 Installs drainage systems.*			activities.
	Hardscape Installation	Hardscape Installation	
	9.02 Installs surface materials.	9.01 Installs landscape structures.	
	9.03 Installs steps and retaining walls.	9.04 Installs irrigation systems.	
		9.05 Installs water features.	
		9.06 Installs low voltage landscape lighting.	
Softscape Installation	Softscape Installation	Softscape Installation	
10.01 Installs growing media.	10.02 Installs exterior landscape plants.	10.07 Installs interior landscape plants.	
10.05 Installs turf from seed.	10.03 Transplants plants.		
10.06 Installs sod.	10.04 Installs mulch.		
	Hardscape Maintenance	Hardscape Maintenance	
	12.01 Maintains drainage systems.	12.02 Maintains landscape structures.	
	12.03 Maintains surface materials.	12.05 Maintains irrigation systems.	
	12.04 Maintains steps and retaining walls.	12.06 Maintains water features.	
		12.07 Maintains landscape lighting.	
		12.08 Practices snow and ice control.	
		12.09 Repairs hardscape.	
Softscape Maintenance	Softscape Maintenance	Softscape Maintenance	
13.01 Maintains exterior softscape.	13.01 Maintains exterior softscape.	13.02 Maintains interior softscape.	
13.03 Maintains turfgrass.	13.04 Propagates plant materials.	13.05 Repairs softscape.	
			Green Infrastructure Installation
			11.01 Selects green infrastructure.
			11.02 Installs green roofs and walls.
			11.03 Installs rainwater and stormwater
			management systems.
			11.04 Installs erosion control.
			11.05 Installs biodiverse plantings and natural
			areas.

	14	reen Infrastructure Maintenance 4.01 Maintains green roofs and walls. 4.02 Maintains rainwater and stormwater
	ma	anagement systems.
	14	4.03 Maintains erosion control.
	14	4.04 Maintains biodiverse plantings and
	na	atural areas.

^{*}Grading and drainage in pre-construction activities are concepts that are reinforced throughout all levels of training

Please note: MWA E is Not Common Core (NCC) – Please see below

<u>Landscape Horticulturist - Not Common Core Inventory</u> – The following subtasks are performed by industry in less than 70% of jurisdictions, and therefore will not be tested on the Red Seal Examinations. However, some jurisdictions may provide training, depending on their industry's needs.

15.01 Builds growing facilities (NCC)

NL	NS	PE	NB	QC	ON	MB	SK	AB	ВС	NT	ΥT	NU
yes	yes	no	no	no	no	yes	yes	yes	no	NV	NV	NV

15.02 Installs growing facility components (NCC)

NL	NS	PE	NB	QC	ON	МВ	SK	AB	ВС	NT	ΥT	NU
yes	yes	no	no	no	no	yes	yes	yes	no	NV	NV	NV

16.01 Operates growing facility structures and amenities (NCC)

NL	NS	PE	NB	QC	ON	MB	SK	AB	ВС	NT	ΥT	NU
yes	yes	no	yes	no	no	yes	yes	yes	no	NV	NV	NV

16.02 Maintains sanitary environment (NCC)

NL	NS	PE	NB	QC	ON	MB	SK	AB	ВС	NT	ΥT	NU
yes	yes	no	yes	no	no	yes	yes	yes	no	NV	NV	NV

16.03 Operates climate control systems (NCC)

NL	NS	PE	NB	Q	ON	МВ	SK	AB	ВС	NT	ΥT	NU
yes	yes	no	yes	no	no	yes	yes	yes	no	NV	NV	NV

16.04 Operates irrigation and fertigation systems (NCC)

NL	NS	PE	NB	Q	ON	MB	SK	AB	ВС	NT	ΥT	NU
yes	yes	no	yes	no	no	yes	yes	yes	no	NV	NV	NV

17.01 Develop greenhouse crop production plan (NCC)

NL	NS	PE	NB	QC	ON	MB	SK	AB	ВС	NT	ΥT	NU
yes	yes	no	no	no	no	yes	yes	yes	no	NV	NV	NV

17.02 Propagates greenhouse crops (NCC)

N		NS	PE	NB	QC	ON	МВ	SK	AB	ВС	NT	ΥT	NU
ye	s y	yes	no	yes	no	no	yes	yes	yes	no	NV	NV	NV

17.03 Transplants greenhouse crops (NCC)

NL	NS	PE	NB	QC	ON	МВ	SK	AB	ВС	NT	ΥT	NU
yes	yes	no	yes	no	no	yes	yes	yes	no	NV	NV	NV

17.04 Grows greenhouse crops (NCC)

NL	NS	PE	NB	QC	ON	MB	SK	AB	ВС	NT	ΥT	NU
yes	yes	no	yes	no	no	yes	yes	yes	no	NV	NV	NV

17.05 Harvests greenhouse crops (NCC)

NL	NS	PE	NB	QC	ON	MB	SK	AB	ВС	NT	ΥT	NU
yes	yes	no	yes	no	no	yes	yes	yes	no	NV	NV	NV

17.06 Ships greenhouse crops (NCC)

NL	NS	PE	NB	QC	ON	MB	SK	AB	ВС	NT	YT	NU
yes	yes	no	yes	no	no	yes	yes	yes	no	NV	NV	NV

18.01 Develop nursery crop production plan (NCC)

NL	NS	PE	NB	Q	ON	MB	SK	AB	ВС	NT	ΥT	NU
yes	yes	no	no	no	no	yes	yes	yes	no	NV	NV	NV

18.02 Propagates field and container crops (NCC)

NL	NS	PE	NB	QC	ON	МВ	SK	AB	ВС	NT	ΥT	NU
yes	yes	no	yes	no	no	yes	yes	yes	no	NV	NV	NV

18.03 Transplants field and container crops (NCC)

NL	NS	PE	NB	QC	ON	МВ	SK	AB	ВС	NT	ΥT	NU
yes	yes	no	yes	no	no	yes	yes	yes	no	NV	NV	NV

18.04 Grows field and container crops (NCC)

NL	NS	PE	NB	QC	ON	МВ	SK	AB	ВС	NT	YT	NU
yes	yes	no	yes	no	no	yes	yes	yes	no	NV	NV	NV

18.05 Harvests field and container crops (NCC)

NL	NS	PE	NB	QC	ON	MB	SK	AB	ВС	NT	ΥT	NU
yes	yes	no	yes	no	no	yes	yes	yes	no	NV	NV	NV

18.06 Ships field and container crops (NCC)

NL	NS	PE	NB	QC	ON	МВ	SK	AB	ВС	NT	YT	NU
yes	yes	no	yes	no	no	yes	yes	yes	no	NV	NV	NV

18.07 Winterizes field and container crops (NCC)

NL	NS	PE	NB	QC	ON	МВ	SK	AB	ВС	NT	YT	NU
yes	yes	no	yes	no	no	yes	yes	yes	no	NV	NV	NV

23.1. Sheet Metal Worker - Recommendations

That provinces and territories adopt the Red Seal Name Sheet Metal Worker / Ferblantier/ferblantière

- That the total number of training hours be **7200 hours**
- That the technical training program offers 4 training levels.
- That the **sequencing** reflects the topic and sub-task mapping in the sequencing documents.

23.2. Sheet Metal Worker – Snapshot

Level One	Level Two	Level Three	Level Four		
In Context	In Context	In Context	In Context		
	Safety-Related Functions	Safety-Related Functions	Safety-Related Functions		
		Installation Site (prepares)	Installation Site (prepares)		
		Organizes Work	Organizes Work		
	Communication	Communication	Communication		
			Specialty Products (fabricates)		
			Specialty Products (installs)		
		Chimney, Breeching, Venting (installs, connects)	Chimney, Breeching, Venting (installs, connects)		
			Scheduled Maintenance		
			Repair		
Level One	Level Two	Level Three	Level Four		
Safety-Related Functions					
Tools and Equipment	Tools and Equipment	Tools and Equipment			
Organizes Work	Organizes Work				
Communication			Mentoring		
Pattern Development	Pattern Development	Pattern Development	Pattern Development		
Air/Material handling components (fabricates)	Air/Material handling components (fabricates)	Air/Material handling components (fabricates)	Air/Material handling components (fabricates)		
	Flashing, roofing, sheeting, and cladding (fabricates)				
		Specialty Products (fabricates)			
		Specialty Products (installs)			
	Installation Site (prepares)				
Level One	Level Two	Level Three	Level Four		
	Chimney, Breeching, Venting (installs, connects)				
Air Handling System Components (installs)	Air Handling System Components (installs)	Air Handling System Components (installs)	Air Handling System Components (installs)		
			Material Handling System Components (installs)		
			Thermal Insulation, Lagging, Cladding and Flashing		
		Leak Testing, Air Balancing, Commissioning	Leak Testing, Air Balancing, Commissioning		
	Metal Roofing and Cladding Systems				
	Exterior Components (installs)				

	Scheduled Maintenance*	
	Repair*	

[◆] Variation AB - Pattern Development – L1 – 5.01, L2 – 5.02, L3 – 5.04, 5.05, L4 – 5.03

23.3. Sheet Metal Worker – Topic - Sub-Task by RSOS 2017 **Level One Level Two Level Three Level Four** In Context In Context In Context In Context Safety-Related Functions Safety-Related Functions Safety-Related Functions Installation Site (prepares) Installation Site (prepares) Organizes Work Organizes Work Communication Communication Communication Specialty Products (fabricates) Specialty Products (installs) Chimney, Breeching, Venting Chimney, Breeching, Venting (installs, connects) (installs, connects) Scheduled Maintenance Repair

^{*} Variation AB - Scheduled Maintenance and Repair will be delivered in L2 and L4 (residential/commercial)

Level One	Level Two	Level Three	Level Four
Safety-Related Functions			
1.01 Uses personal protective equipment (PPE) and			
safety equipment			
1.02 Maintains safe work environment			
1.03 Performs lock-out and tag-out procedures			
Tools and Equipment	Tools and Equipment	Tools and Equipment	Tools and Equipment
2.01 Uses hand and portable power tools	2.02 Uses shop tools and equipment	2.02 Uses shop tools and equipment	2.03 Uses gas metal arc welding (GMAW)
2.02 Uses shop tools and equipment	2.03 Uses gas metal arc welding (GMAW) equipment	2.03 Uses gas metal arc welding (GMAW) equipment	equipment
2.03 Uses gas metal arc welding (GMAW) equipment	2.06 Uses shielded metal arc welding (SMAW) equipment	2.05 Uses gas tungsten arc welding (GTAW) equipment	2.10 Uses testing and inspection devices
2.04 Uses resistance spot welding equipment	2.08 Uses soldering and brazing equipment	2.10 Uses testing and inspection devices	
2.07 Uses oxy-fuel and plasma arc cutting equipment	2.10 Uses testing and inspection devices		
2.08 Uses soldering and brazing equipment			
2.09 Uses measuring and layout equipment			
2.11 Uses stationary and mobile work platforms			
2.12 Uses hoisting, rigging and positioning equipment			
Organizes Work	Organizes Work		
3.01 Uses trade-related documentation	3.01 Uses trade-related documentation		
3.02 Interprets drawings	3.02 Interprets drawings		
3.03 Organizes materials and equipment for project	3.04 Performs basic design and field modifications		
Communication			Mentoring
4.01 Uses communication techniques			4.02 Uses mentoring techniques
Pattern Development◆	Pattern Development >	Pattern Development •	Pattern Development •
5.01 Develops patterns using simple and straight line	5.02 Develops patterns using parallel line method	5.02 Develops patterns using parallel line method	5.05 Uses computer technology for pattern
layout	5.03 Develops patterns using radial line method	5.03 Develops patterns using radial line method	development
	5.04 Develops patterns using triangulation method	5.04 Develops patterns using triangulation method	
(Identification of other types of pattern development			
methods)			
Air/Material handling components	Air/Material handling components	Air/Material handling components	Air/Material handling components
(fabricates)	(fabricates)	(fabricates)	(fabricates)
6.01 Cuts ductwork, fittings and components	6.02 Forms ductwork, fittings and flexible connectors	6.02 Forms ductwork, fittings and flexible connectors	6.02 Forms ductwork, fittings and flexible
6.02 Forms ductwork, fittings and flexible connectors	6.04 Assembles ductwork, fittings and flexible connectors	6.04 Assembles ductwork, fittings and flexible	connectors
6.03 Insulates ductwork and fittings		connectors	6.04 Assembles ductwork, fittings and flexible
6.04 Assembles ductwork, fittings and flexible			connectors
connectors			6.05 Fabricates dampers
6.06 Fabricates hanger systems, supports and bases			

Level One	Level Two	Level Three	Level Four
	Flashing, roofing, sheeting, and cladding		
	(fabricates)		
	7.01 Cuts metal for flashing, roofing, sheeting and		
	cladding		
	7.02 Forms flashing, roofing, sheeting and cladding	Specialty Products (fabricates)	
		8.01 Cuts material for specialty products	
		8.02 Forms specialty products	
		8.03 Assembles specialty products	
		8.04 Finishes specialty products	
		Specialty Products	
		(installs)	
		17.01 Installs stainless steel specialty products	
		17.02 Installs non-stainless steel specialty products	
		17.03 Installs marine products*	
	Installation Site		
	(prepares)		
	9.01 Performs on-site measurements 9.02 Performs demolitions for renovations		
	9.03 Installs penetrations and sleeves		
	9.04 Installs supports and bases		
	9.05 Installs hangers, cables, braces and brackets		
	Chimney, Breeching, Venting (installs, connects)		
	10.01 Installs chimney		
	10.02 Connects appliances or mechanical equipment to		
	chimney and breeching		
	10.03 Installs high efficiency appliances and mechanical		
	equipment		
Air Handling System Components (installs)	Air Handling System Components (installs)	Air Handling System Components (installs)	Air Handling System Components (installs)
11.01 Installs air handling equipment	11.01 Installs air handling equipment	11.01 Installs air handling equipment	11.01 Installs air handling equipment
11.02 Installs sheet metal ducts and fittings 11.03 Installs dampers	11.04 Installs fire and fire/smoke dampers 11.08 Installs system component accessories	11.06 Installs terminal boxes 11.07 Installs coils	11.08 Installs system component accessories
11.05 Installs dampers 11.05 Installs registers, grilles, diffusers and louvers	11.00 mstans system component accessories	11.07 installs colls 11.08 Installs system component accessories	
11.09 Installs plenums		11.09 Installs plenums	
22105 moteria premaria		TIOS HISTORIA	Material Handling System Components
			(installs)
			12.01 Installs pneumatic and gravity material
			handling system components
			12.02 Installs mechanized material handling
			system components

Level One	Level Two	Level Three	Level Four
			Thermal Insulation, Lagging, Cladding and Flashing 13.01 Applies thermal insulation to components 13.02 Applies lagging and cladding to components
			13.03 Applies flashing to components
		Leak Testing, Air Balancing, Commissioning 14.01 Performs leak tests 14.02 Performs testing, adjusting and balancing (TAB) 14.03 Participates in the commissioning of air and material handling systems	Leak Testing, Air Balancing, Commissioning 14.01 Performs leak tests 14.02 Performs testing, adjusting and balancing (TAB) 14.03 Participates in the commissioning of air and material handling systems
	Metal Roofing and Cladding Systems 15.01 Lays out roof and walls 15.02 Installs insulation, isolation material and building envelope components 15.03 Installs roofing and cladding system components 15.04 Seals exposed joints 15.05 Installs decking		
	Exterior Components (installs) 16.01 Prepares surface 16.02 Fastens exterior components		
		Scheduled Maintenance** 18.01 Performs maintenance inspections 18.02 Services components	
		Repair** 19.01 Diagnoses system faults 19.02 Repairs worn or faulty components	

[◆] Variation AB - Pattern Development – L1 – 5.01, L2 – 5.02, L3 – 5.04, 5.05, L4 – 5.03

^{*} Variation AB - Scheduled Maintenance and Repair will be delivered in L2 and L4 (residential/commercial)

^{*} Exception ON – 17.03, 18.01-18.02, 19.01-19.02 not in scope of practice, please see weighting and validation in the RSOS.

24.1. Machinist - Recommendations

That provinces and territories adopt the Red Seal Name Machinist / Machiniste

- That the total number of training hours be **7200 hours**
- That the technical training program offers 4 training levels.
- That the **sequencing** reflects the topic and sub-task mapping in the sequencing documents.

24.2. Machinist - Snapshot **Level One Level Two Level Three Level Four** In Context In Context In Context In Context Organizes Work Organizes Work Organizes Work Communication and Mentoring **Communication and Mentoring Communication and Mentoring Hand Processes** Machine and Tooling Maintenance Component Refurbishment Component Refurbishment **Level One Level Two Level Three Level Four** Safety-Related Tasks Safety-Related Tasks Safety-Related Tasks Safety-Related Tasks Organizes Work Communication and Mentoring Workpiece Material Processing Workpiece Material Processing **Workpiece Material Processing Workpiece Material Processing** Machine, Tooling and Inspection Equipment Machine, Tooling and Inspection Equipment Machine, Tooling and Inspection Equipment Maintenance Maintenance Maintenance **Hand Processes** Components (Introduction) **Component Refurbishment** Power Saw Set Up **Power Saw Operation** Drill Press Set Up **Drill Press Operation** Conventional Lathe Set Up Conventional Lathe Set Up **Conventional Lathe Operation** Conventional Lathe Operation Conventional Milling Machine Set Up Conventional Milling Machine (Introduction) Conventional Milling Machine Set Up Conventional Milling Machine Set Up **Conventional Milling Machine Operation Conventional Milling Machine Operation Conventional Milling Machine Operation Level One Level Three Level Two Level Four** Precision Grinding Machine Set Up Precision Grinding Machine Set Up **Precision Grinding Machine Operation Precision Grinding Machine Operation CNC Programming CNC Programming CNC Programming** CNC Machine Set Up CNC Machine Set Up CNC Machine Set Up

CNC Machine Operation

CNC Machine Operation

CNC Machine Operation

Level One	Level Two	Level Three	Level Four
In Context	In Context	In Context	In Context
	Organizes Work	Organizes Work	Organizes Work
	Communication and Mentoring	Communication and Mentoring	Communication and Mentoring
	Hand Processes		
			Machine and Tooling Maintenance
		Component Refurbishment	Component Refurbishment
Level One	Level Two	Level Three	Level Four
Safety-Related Tasks	Safety-Related Tasks	Safety-Related Tasks	Safety-Related Tasks
1.01 Maintain safe work environment 1.02 Use PPE and safety equipment	1.01 Maintain safe work environment	1.01 Maintain safe work environment	1.01 Maintain safe work environment
Organizes Work			
2.01 Interprets documentation			
2.02 Plans sequence of operation			
Communication and Mentoring			
3.01 Uses communication techniques			
3.02 Uses mentoring techniques			
Workpiece Material Processing	Workpiece Material Processing	Workpiece Material Processing	Workpiece Material Processing
4.01 Selects workpiece material	4.01 Selects workpiece material	4.04 Performs heat treatment	4.05 Performs quality control of workpiece
4.02 Uses hoisting, lifting and rigging equipment	4.04 Performs heat treatment	4.05 Performs quality control of workpiece	
4.03 Marks workpiece for identification	4.05 Performs quality control of workpiece		
4.05 Performs quality control of workpiece	4.07 Sketches parts		
4.06 Deburrs workpiece			
4.07 Sketches parts			
Machine and Tooling Maintenance	Machine and Tooling Maintenance	Machine and Tooling Maintenance	
5.01 Cleans machines	5.01 Cleans machines	5.03 Sharpens tooling	
5.02 Lubricates machines	5.05 Troubleshoots equipment	5.05 Troubleshoots equipment	
5.03 Sharpens tooling	5.06 Maintains machine alignment		
5.04 Applies cutting fluid and coolant			
5.05 Troubleshoots equipment			
5.06 Maintains machine alignment			
5.07 Maintains inspection equipment			

Hand Processes 6.01 Performs layout 6.02 Saws workpiece 6.03 Files workpiece 6.04 Performs hole making operations 6.05 Performs threading operations 6.05 Performs threading operations 6.06 Installs thread inserts 6.07 Broaches workpiece 6.08 Performs pressing operations 6.09 Forms workpiece 6.10 Finishes workpiece 7.01 Diassembles components 7.02 Analyzes components 7.02 Analyzes components 7.03 Assembles components 7.04 Analyzes components 7.05 Analyzes components 8.01 Selects power saw types 8.02 Selects saw blades 8.03 Installs saw blades 8.04 Selects power saw speeds and feeds 8.05 Makes power saw adjustments 8.06 Sets up workpiece on power saw 9.01 Saws straight and angle cuts 9.02 Cuts irregular shapes 9.01 Salves straight and angle cuts 9.02 Cuts irregular shapes 9.01 Out Selects fill press types
6.02 Files workpiece 6.03 Files workpiece 6.04 Performs threading operations 6.05 Performs threading operations 6.06 Installs thread inserts 6.07 Broaches workpiece 6.08 Performs pressing operations 6.09 Forms workpiece 6.10 Finishes workpiece 7.00 Analyzes components 7.01 Disassembles components 7.02 Analyzes components 7.03 Assembles components 7.04 Analyzes components 7.05 Analyzes workpiece 7.05 Analyzes workpiece 8.05 Elects saw blades 8.05 Elects saw blades 8.05 Elects saw blades 8.05 Makes power saw speeds and feeds 8.05 Makes power saw adjustments 8.06 Sets up workpiece on power saw 9.04 Selects power saw adjustments 8.05 Sets up workpiece on power saw 9.05 Elects power saw adjustments 8.06 Sets up workpiece on power saw 9.05 Elects power saw adjustments 8.06 Sets up workpiece on power saw 9.05 Elects power saw adjustments 9.06 Sets up workpiece on power saw 9.07 Elects power saw adjustments 9.08 Sets up workpiece on power saw 9.00 Elects power saw adjustments 9.00 Elects power saw speeds and feeds 9.00 Elects power s
6.03 Performs thole making operations 6.05 Performs threading operations 6.06 Installs thread inserts 6.07 Broaches workpiece 6.08 Performs pressing operations 6.09 Forms workpiece 6.08 Performs pressing operations 6.09 Forms workpiece 6.09 Forms workpiece 6.10 Finishes workpiece 6.10 Finishes workpiece 7.02 Analyzes components 7.02 Analyzes components 7.02 Analyzes components 7.03 Assembles components 7.03 Assembles components 8.01 Selects power saw types 8.02 Selects saw blades 8.03 Installs saw blades 8.04 Selects power saw speeds and feeds 8.05 Sets up workpiece on power saw Power Saw Operation 9.01 Saws straight and angle cuts 9.02 Cuts irregular shapes Drill Press Set Up
6.04 Performs hole making operations 6.05 Performs threading operations 6.06 Installs thread inserts 6.07 Broaches workpiece 6.08 Performs pressing operations 6.09 Forms workpiece 6.10 Finishes work
6.05 Performs threading operations 6.06 Installs thread inserts 6.07 Broaches workpiece 6.08 Performs pressing operations 6.09 Forms workpiece 6.10 Finishes workpiece on power saw adjustments 8.05 Sets up workpiece on power saw 9.05 East up workpiece on power saw 9.01 Saws straight and angle cuts 9.02 Cuts irregular shapes 9.01 Finishes workpiece on power sawes of the power sawes of t
6.06 Installs thread inserts 6.07 Broaches workpiece 6.08 Performs pressing operations 6.09 Forms workpiece 6.10 Finishes work
6.07 Broaches workpiece 6.08 Forms pressing operations 6.09 Forms workpiece 6.10 Finishes workpiece 6.10 Finishes workpiece Components (Introduction) 7.02 Analyzes components 7.03 Assembles components 7.04 Analyzes components 7.05 Analyzes components 7.05 Analyzes components 7.06 Analyzes components 7.07 Analyzes components 7.08 Analyzes components 7.09 Analyzes components 7.00 Analyzes components 7.01 Disassembles components 7.02 Analyzes components 7.03 Assembles components 7.04 Analyzes components 7.05 Analyzes components 7.08 Assembles components 7.09 Analyzes components 7.00 Analyzes components 7.01 Analyzes components 7.02 Analyzes components 7.03 Assembles components 7.03 Assembles components 7.04 Analyzes components 7.05 Analyzes components 7.08 Analyzes components 7.09 Analyzes components 7.09 Analyzes components 7.01 Analyzes components 7.02 Analyzes components 7.03 Assembles components 7.04 Analyzes components 7.05 Analyzes components 7.06 Analyzes components 7.07 Analyzes components 7.08 Analyzes components 7.09 Analyzes components 7.00 Analyzes components 7.01 Analyzes components 7.02 Analyzes components 7.03 Assembles components 7.04 Analyzes components 7.05 Analyzes components 7.06 Analyzes components 7.08 Analyzes components 7.09 Analyzes components 7.01 Analyzes components 7.02 Analyzes components 7.03 Assembles components 7.03 Assembles components 7.04 Analyzes components 7.05 Analyzes components 7.06 Analyzes components 7.07 Analyzes components 7.08 Analyzes components 7.08 Analyzes components 7.09 Analyzes components 7.01 Analyzes components 7.02 Analyzes components 7.03 Ass
6.08 Performs pressing operations 6.09 Forms workpiece 6.10 Finishes workpiece Components (Introduction) 7.02 Analyzes components 7.03 Assembles components 7.03 Assembles components 7.04 Analyzes components 7.05 Analyzes components 7.05 Analyzes components 7.06 Selects power saw types 8.01 Selects power saw types 8.02 Selects saw blades 8.03 Installs saw blades 8.04 Selects power saw speeds and feeds 8.05 Makes power saw adjustments 8.06 Sets up workpiece on power saw Power Saw Operation 9.01 Saws straight and angle cuts 9.02 Cuts irregular shapes Drill Press Set Up
6.09 Forms workpiece 6.10 Finishes workpiece Components (Introduction) 7.02 Analyzes components 7.01 Disassembles components 7.02 Analyzes components 7.03 Assembles components 7.04 Analyzes components 7.05 Analyzes components 7.06 Analyzes components 7.07 Analyzes components 7.08 Analyzes components 7.09 Analyzes components 7.09 Analyzes components 7.09 Analyzes components 7.00 Analyzes components 7.01 Disassembles components 7.02 Analyzes components 7.03 Assembles components 7.04 Analyzes components 7.05 Analyzes components 7.06 Analyzes components 7.07 Analyzes components 7.08 Analyzes components 7.09 Analyzes components 7.09 Analyzes components 7.00 Analyzes components 7.01 Analyzes components 7.02 Selects power saw types 8.03 Selects power saw speeds and feeds 8.04 Selects power saw adjustments 8.05 Makes power saw adjustments 8.06 Sets up workpiece on power saw 7.01 Disasses straight and angle cuts 9.02 Cuts irregular shapes 7.02 Lits irregular shapes 7.03 Assembles components 7.04 Analyzes components 7.05 Analyzes components 7.06 Analyzes components 7.07 Analyzes components 7.08 Analyzes components 7.09 Analyzes components 7.01 Analyzes components 7.02 Analyzes components 7.03 Assembles components 7.04 Analyzes components 7.05 Analyzes components 7.06 Analyzes components 7.07 Analyzes components 7.08 Analyzes components 7.09 Analyzes components 7.09 Analyzes components 7.00 Analyzes components 7.01 Analyzes components 7.02 Analyzes components 7.03 Assembles components 7.04 Analyzes components 7.05 Analyzes components 7.06 Analyzes components 7.07 Analyzes components 7.08 Analyzes components 7.09 Analyzes components 7.00 Analyzes components 7.01 Analyzes components 7.02 Analyzes components 7.03 Assembles components 7.03 Assembles components 7.04 Analyzes components 7.05 Analyzes components 7.06 Analyzes components 7.07 Analyzes components 7.08 Analyzes components 7.09 Analyzes components 7.00 Analyzes components 7.01 Analyzes components 7.02 Analyzes components 7.03 Analyzes components 7.04 Analyzes compon
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Power Saw Operation 9.01 Saws straight and angle cuts 9.02 Cuts irregular shapes Drill Press Set Up
9.01 Saws straight and angle cuts 9.02 Cuts irregular shapes Drill Press Set Up
9.02 Cuts irregular shapes Drill Press Set Up
Drill Press Set Up
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10.01 Selects drill press types
10.02 Plans operation of drill presses
10.03 Selects drill press speeds and feeds
10.04 Sets up jig, fixtures and work holding devices
for drill presses
10.05 Sets up tooling for drill presses
Drill Press Operation Drill Press Operation
11.01 Drills holes using a drill press
11.02 Cuts countersinks, counterbores, chamfers and
spot faces using a drill press
11.03 Performs tapping using a drill press
11.04 Finishes holes using a drill press

Conventional Lathe Set Up	Conventional Lathe Set Up		
12.01Selects conventional lathes types	12.02 Plans operation of conventional lathes		
12.02 Plans operation of conventional lathes	12.03 Sets up work holding devices for conventional		
12.03 Sets up work holding devices for conventional	lathes		
lathes	12.04 Sets up tooling for conventional lathes		
12.04 Sets up tooling for conventional lathes	12.05 Sets up conventional lathe accessories		
12.05 Sets up conventional lathe accessories	12.06 Sets up workpiece on conventional lathe		
12.06 Sets up workpiece on conventional lathe	·		
12.07 Selects conventional lathe speeds and feeds			
Conventional Lathe Operation	Conventional Lathe Operation		
13.01 Faces surfaces using a conventional lathe	13.02 Turns external surfaces using a conventional lathe		
13.02 Turns external surfaces using a conventional	13.04 Bores holes using a conventional lathe		
lathe	13.06 Turns tapers using a conventional lathe		
13.03 Drills using a conventional lathe	13.08 Cuts grooves using a conventional lathe		
13.04 Bores holes using a conventional lathe	13.09 Cuts threads using a conventional lathe		
13.05 Reams holes using a conventional lathe			
13.06 Turns tapers using a conventional lathe			
13.07 Knurls using a conventional lathe			
13.08 Cuts grooves using a conventional lathe			
13.09 Cuts threads using a conventional lathe			
13.10 Parts off workpiece using a conventional lathe			
Conventional Milling Machine (Introduction)	Conventional Milling Machine Set Up	Conventional Milling Machine Set Up	Conventional Milling Machine Set Up
14.01 Selects conventional milling machine types	14.01 Selects conventional milling machine types	14.02 Plans operation of conventional lathes	14.05 Sets up milling accessories
14.04 Sets up tooling for conventional milling	14.02 Plans operation of conventional lathes	14.03 Sets up work holding devices for conventional	
machines	14.03 Sets up work holding devices for conventional	milling machines	
	milling machines	14.04 Sets up tooling for conventional milling machines	
	14.04 Sets up tooling for conventional milling machines	14.05 Sets up milling accessories	
	14.05 Sets up milling accessories	14.06 Sets up workpiece on a conventional milling	
	14.06 Sets up workpiece on a conventional milling	machine	
	machine	14.07 Selects conventional milling machine speeds and	
	14.07 Selects conventional milling machine speeds and	feeds	
	feeds		

Conventional Milling Machine Operation 15.01 Mills surfaces using a conventional milling machine 15.02 Mills profiles and pockets using a conventional milling machine 15.03 Mills slots, grooves and keyways using a conventional milling machine 15.04 Cuts gears and splines using a conventional milling machine (indexing calculations) 15.05 Drills holes using a conventional milling machine 15.06 Reams holes using a conventional milling machine 15.07 Cuts countersinks, counterbores, chamfers and spot faces using a conventional milling machine 15.08 Performs tapping using a conventional milling machine 15.09 Bores holes using a conventional milling machine	Conventional Milling Machine Operation 15.01 Mills surfaces using a conventional milling machine 15.02 Mills profiles and pockets using a conventional milling machine 15.03 Mills slots, grooves and keyways using a conventional milling machine 15.04 Cuts gears and splines using a conventional milling machine 15.09 Bores holes using a conventional milling machine	Conventional Milling Machine Operation 15.04 Cuts gears and splines using a conventional milling machine
Precision Grinding Machine Set Up 16.01 Selects precision grinding machine types 16.02 Plans operation of grinding machines 16.03 Sets up work holding devices for precision grinding machines 16.04 Mounts grinding wheel 16.05 Sets up grinding accessories 16.06 Sets up workpiece on precision grinding machines 16.07 Selects precision grinding machine speeds and feeds	Precision Grinding Machine Set Up 16.01 Selects precision grinding machine types 16.02 Plans operation of grinding machines 16.03 Sets up work holding devices for precision grinding machines 16.04 Mounts grinding wheel 16.05 Sets up grinding accessories 16.06 Sets up workpiece on precision grinding machines 16.07 Selects precision grinding machine speeds and feeds	
Precision Grinding Machine Operation 17.01 Grinds flat surfaces using a surface grinder	Precision Grinding Machine Operation 17.02 Grinds profiles 17.03 Grinds internal and external cylindrical and tapered surfaces 17.04 Grinds tools and cutters 17.05 Finishes holes using a honing machine	
CNC Programming 18.01 Creates process documentation 18.02 Creates manual input program 18.03 Transfers program to and from control memory	CNC Programming 18.01 Creates process documentation 18.02 Creates manual input program 18.04 Optimizes program 18.05 Creates 2D and 3D models 18.06 Programs using CAM	CNC Programming 18.04 Optimizes program 18.05 Creates 2D and 3D models 18.06 Programs using CAM

CNC Machine Set Up	CNC Machine Set Up	CNC Machine Set Up
19.01 Selects tooling and tool holders for CNC machines	19.01 Selects tooling and tool holders for CNC machines	19.03 Sets up workpiece on CNC machines
19.02 Sets up tooling and tool holders on CNC machines	19.02 Sets up tooling and tool holders on CNC machines	
19.03 Sets up workpiece on CNC machines	19.03 Sets up workpiece on CNC machines	
19.04 Establishes work datum	19.04 Establishes work datum	
19.05 Verifies program		
CNC Machine Operation	CNC Machine Operation	CNC Machine Operation
20.01 Adjusts offsets	20.01 Adjusts offsets	20.01 Adjusts offsets
20.02 Monitors machining processes		
20.03 Interrupts program cycle		
20.04 Restarts program cycle		

25.1. Rig Technician - Recommendations

That provinces and territories adopt the Red Seal Name Rig Technician / Technicien/Technicienne en forage (pétrolier et gazier)

- That the total number of training hours be **4860**
- That the technical training program offers **3 training levels**.
- That the **sequencing** reflects the topic and sub-task mapping in the sequencing documents.

25.2. Rig Technician – Snapshot		
Level One	Level Two	Level Three
Tools and Equipment		
Supplies and Materials		
Documentation and Reports	Documentation and Reports	Documentation and Reports
Supervision and Communication	Supervision and Communication	Supervision and Communication
Safety-Related Activities	Safety-Related Activities	Safety-Related Activities
	On-Pad Move	
Rig Move	Rig Move	
Rig Up Operations	Rig Up Operations	Rig Up Operations
Rig Out Operations	Rig Out Operations	
Rig Equipment Inspection	Rig Equipment Inspection	Rig Equipment Inspection
Rig Equipment Maintenance	Rig Equipment Maintenance	Rig Equipment Maintenance
Drill String Preparation		Drill String Preparation
Blowout Preventer (BOP) Equipment and Associated Components		Blowout Preventer (BOP) Equipment and Associated Components
Operation		Operation
Drilling Activities	Drilling Activities	Drilling Activities
Tripping Activities	Tripping Activities	Tripping Activities
Casing Activities	Casing Activities	Casing Activities
		Specialized Drilling
		Specialized Well Operation

25.3. Rig Technician – Topic - Sub-Task by RSOS 2		
Level One	Level Two	Level Three
Tools and Equipment		
1.01 Uses hand and power tools.		
1.02 Operates loaders and aerial work platforms.		
1.03 Uses rigging/hoisting equipment.		
Supplies and Materials		
2.01 Maintains parts and supply inventory.		
2.02 Disposes of waste materials.		
Documentation and Reports	Documentation and Reports	Documentation and Reports
3.01 Uses personal documentation.	3.01 Uses personal documentation.	3.01 Uses personal documentation.
3.02 Uses safety and environmental documentation.	3.02 Uses safety and environmental documentation.	3.02 Uses safety and environmental documentation.
3.05 Uses maintenance documentation.	3.05 Uses maintenance documentation.	3.03 Completes tour sheets.
		3.04 Interprets trade documentation.
		3.05 Uses maintenance documentation.
Supervision and Communication	Supervision and Communication.	Supervision and Communication
4.01 Supervises crew members.	4.01 Supervises crew members.	4.01 Supervises crew members.
4.02 Trains crew members.	4.02 Trains crew members.	4.02 Trains crew members.
4.03 Leads crew meetings.	4.03 Leads crew meetings.	4.03 Leads crew meetings.
4.04 Communicates with third-party service providers.	4.04 Communicates with third-party service providers.	4.04 Communicates with third-party service providers.
Safety-Related Activities	Safety Related Activities	Safety Related Activities
5.01 Uses Personal Protective Equipment (PPE) and safety equipment.	5.01 Uses Personal Protective Equipment (PPE) and safety	5.01 Uses Personal Protective Equipment (PPE) and safety
5.02 Maintains safe work environment.	equipment.	equipment.
5.03 Performs lock-out procedures.		
5.04 Participates in journey management.		
	On-Pad Move	
	6.01 Performs rig walk.	
	6.02 Performs rig skidding.	
Rig Move	Rig Move	
7.01 Moves rig on and off location.	7.02 Assembles/disassembles rig components.	
7.02 Assembles/disassembles rig components.		

Rig Up Operations 8.01 Rigs up air, fuel, water, hydraulic, electrical and communication systems. 8.02 Starts equipment. 8.03 Raises derrick. 8.06 Rigs up boiler and steam circulating systems.	Rig Up Operations 8.02 Starts equipment. 8.03 Raises derrick. 8.04 Rigs up rig floor and related equipment. 8.05 Rigs up mud tanks, pumps and circulation systems.	Rig Up Operations 8.02 Starts equipment. 8.03 Raises derrick.
Rig Out Operations 9.01 Rigs out floor and related equipment. 9.02 Lays down derrick. 9.04 Rigs out boiler and steam circulation systems. 9.05 Rigs out air, fuel, water, hydraulic, electrical and communication systems. 9.06 Prepares equipment for transport.	Rig Out Operations 9.02 Lays down derrick. 9.03 Rigs out mud tanks, pumps and circulation systems.	
Rig Equipment Inspection 10.02 Determines required repairs.	Rig Equipment Inspection 10.01 Performs daily walk-around and detailed rig inspection. 10.02 Determines required repairs.	Rig Equipment Inspection 10.02 Determines required repairs.
Rig Equipment Maintenance 11.01 Maintains mechanical and pneumatic systems. 11.02 Maintains hydraulic systems. 11.03 Maintains electrical and communication systems. 11.04 Maintains boiler and steam systems. 11.07 Maintains rig floor equipment. 11.10 Maintains water and fuel circulating systems.	Rig Equipment Maintenance 11.08 Maintains mud pump and high pressure mud system. 11.09 Maintains mud tanks and low pressure mud system.	Rig Equipment Maintenance 11.05 Maintains overhead equipment. 11.06 Maintains top drives. 11.11 Performs slip and cut.
Drill String Preparation 12.01 Takes measurements of bottom hole assembly (BHA) and drill string.		Drill String Preparation 12.02 Picks up bottom hole assembly (BHA) and drill string. 12.03 Makes up bottom hole assembly (BHA).
Blowout Preventer (BOP) Equipment and Associated Components Operation 13.01 Prepares for blowout preventer (BOP) installation. 13.02 Nipples up blowout preventer (BOP). 13.05 Nipples down blowout preventer (BOP) and related equipment.		Blowout Preventer (BOP) Equipment and Associated Components Operation 13.01 Prepares for blowout preventer (BOP) installation. 13.02 Nipples up blowout preventer (BOP). 13.03 Performs blowout preventer (BOP) accumulator functions. (BOP). 13.04 Pressure tests blowout preventer (BOP) and components. 13.05 Nipples down blowout preventer (BOP) and related equipment.

Drilling Activities	Drilling Activities	Drilling Activities
14.05 Responds to changing well conditions.	14.01 Maintains drilling fluids.	14.02 Operates electrical drive systems.
14.06 Performs well control operations.	14.05 Responds to changing well conditions.	14.03 Operates drilling equipment.
	14.06 Performs well control operations.	14.04 Monitors drilling operations.
		14.05 Responds to changing well conditions.
		14.06 Performs well control operations.
Tripping Activities	Tripping Activities	Tripping Activities
15.01 Prepares for trip.	15.01 Prepares for trip.	15.01 Prepares for trip.
15.02 Trips drill string and bottom hole assembly (BHA).	15.02 Trips drill string and bottom hole assembly (BHA).	15.02 Trips drill string and bottom hole assembly (BHA).
15.03 Lays down tubulars.		
Casing Activities	Casing Activities	Casing Activities
16.01 Prepares casing.	16.03 Runs casing.	16.03 Runs casing.
16.02 Installs casing equipment.	16.04 Circulates casing.	16.04 Circulates casing.
16.03 Runs casing.		16.05 Performs cementing operations.
		Specialized Drilling Operations
		17.01 Performs coring activities.
		17.02 Performs directional drilling.
		17.03 Performs underbalanced drilling (UBD) and managed pressure drilling (MPD).
		Specialized Well Operations
		18.01 Performs fishing and stuck pipe operations.
		18.02 Rigs wireline loggers in and out.
		18.03 Performs drill stem testing (DST).
		18.04 Performs sour well operations.
		18.05*
		*Subtask 18.05 (Completes the well) is usually performed by a
		third party. This subtask will not be considered for the
		sequencing process for Harmonization.

26.1. Insulator (Heat and Frost) - Recommendations

That provinces and territories adopt the Red Seal Name Insulator (Heat and Frost) / Calorifugeur/calorifugeuse (chaleur et froid)

- That the total number of training hours be 7200 hours
- That the technical training program offers **4 training levels**
- That the **sequencing** reflects the topic and sub-task mapping in the sequencing documents.

26.2. Insulator (Heat and Frost) – Snapshot

Level One	Level Two	Level Three	Level Four
Context	Context	Context	Context
	Safety-Related Functions	Safety-Related Functions	Safety-Related Functions
	Tools and Equipment	Tools and Equipment	Tools and Equipment
	Communication Communication		
	Piping and Fitting Insulation (in context with other industrial and commercial systems)		
			Mechanical Equipment Insulation
			(in context with Removable Covers)
Safety-Related Functions			
Tools and Equipment			
Organizes Work			Organizes Work
Communication			Mentoring
Routine Trade Practices	Routine Trade Practices	Routine Trade Practices	Routine Trade Practices
Preparation for Industrial Applications	Preparation for Industrial Applications	Preparation for Industrial Applications	Preparation for Industrial Applications
Piping and Fitting Insulation		Piping and Fitting Insulation	Piping and Fitting Insulation
	Tank, Vessel and Equipment Insulation	Tank, Vessel and Equipment Insulation	
Preparation for Commercial Applications	Preparation for Commercial Applications	Preparation for Commercial Applications	
Plumbing and Mechanical Piping System Insulation	Plumbing and Mechanical Piping System Insulation		
	Mechanical Ducting Insulation	Mechanical Ducting Insulation	
Level One	Level Two	Level Three	Level Four
	Mechanical Equipment Insulation	Mechanical Equipment Insulation	Mechanical Equipment Insulation
Fire Stop System Installation			Fire Stop System Installation
	Soundproofing Insulation		
		Removable Cover Installation (soft cover)	Removable Cover Installation (hard cover)
	Underground Insulating System Installation		
	Sealers, Coatings and Spray-on Insulation		

Fireproofing Installation			Fireproofing Installation
	Insulation Systems for Refractory Applications		
	Insulation Systems for Cryogenic Applications		
		Marine Applications	
Preparation for Asbestos Abatement			
Asbestos Removal			
Asbestos - Maintenance and Repair			
Lead Abatement and Mould Remediation			

26.3. Insulator (Heat and Frost) - Topic - Sub-Task by RSOS 2017 **Level One Level Three Level Four Level Two** Context Context Context Context Safety-Related Functions Safety-Related Functions Safety-Related Functions Tools and Equipment **Tools and Equipment** Tools and Equipment Communication Communication Piping and Fitting Insulation (in context with other industrial and commercial systems) Mechanical Equipment Insulation (in context with Removable Covers) **Safety-Related Functions** 1.01 Uses personal protective (PPE) and safety equipment 1.02 Maintains safe work environment **Tools and Equipment** 2.01 Uses tools and equipment 2.02 Uses access equipment **Organizes Work** 3.01 Performs task scheduling 3.02 Organizes materials on site Communication **Mentoring** 4.01 Uses communication techniques 4.02 Uses mentoring techniques **Routine Trade Practices Routine Trade Practices Routine Trade Practices Routine Trade Practices** 5.01 Performs measurements and calculations 5.01 Performs measurements and calculations 5.01 Performs measurements and calculations 5.01 Performs measurements and 5.03 Prepares substrates 5.02 Interprets specifications and drawings 5.02 Interprets specifications and drawings calculations (Introduction) 5.02 Interprets specifications and drawings 5.03 Prepares substrates **Preparation for Industrial Applications Preparation for Industrial Applications Preparation for Industrial Applications Preparation for Industrial Applications** 6.01 Selects materials for industrial applications 6.01 Selects materials for industrial applications 6.01 Selects materials for industrial applications 6.02 Performs layout for industrial 6.02 Performs layout for industrial applications 6.02 Performs layout for industrial applications 6.02 Performs layout for industrial applications applications **Piping and Fitting Insulation Piping and Fitting Insulation Piping and Fitting Insulation** 7.01 Installs insulation on piping, fittings and 7.03 Installs cladding, jacketing and finishes on 7.03 Installs cladding, jacketing and finishes piping and fittings hangers on piping and fittings

7.02 Applies vapour barriers on piping and

fittings

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	Tank, Vessel and Equipment Insulation	Tank, Vessel and Equipment Insulation	
	8.01 Installs insulation on tanks, vessels and	8.03 Installs cladding, jacketing and finishes on	
	equipment	tanks, vessels and equipment	
	8.02 Applies vapour barriers on tanks, vessels and		
	equipment		
Preparation for Commercial Applications	Preparation for Commercial Applications	Preparation for Commercial Applications	
9.01 Selects materials for commercial	9.01 Selects materials for commercial applications	9.02 Performs layout for commercial applications	
applications	9.02 Performs layout for commercial applications		
9.02 Performs layout for commercial			
applications			
Plumbing and Mechanical Piping System	Plumbing and Mechanical Piping System Insulation		
Insulation	10.03 Installs cladding, jacketing and finishes on		
10.01 Installs insulation on plumbing and	insulated plumbing and mechanical piping systems		
mechanical piping systems	misulated plantsing and meditamed piping systems		
10.02 Applies vapour barriers on insulated			
plumbing and mechanical piping systems			
plumbing and mechanical piping systems	Mechanical Ducting Insulation	Mechanical Ducting Insulation	
	_	_	
	11.01 Installs insulation on mechanical ducting	11.03 Installs cladding, jacketing and finishes on	
	11.02 Installs vapour barrier on insulated	insulated mechanical ducting	
	mechanical ducting		
	Mechanical Equipment Insulation	Mechanical Equipment Insulation	
	12.01 Installs insulation on mechanical equipment	12.03 Installs cladding, jacketing and finishes on	
	12.02 Applies vapour barriers on insulated	insulated mechanical equipment	
	mechanical equipment		
Fire Stop System Installation			Fire Stop System Installation
13.01 Identifies approved fire stop system			13.01 Identifies approved fire stop system
13.02 Applies fire stop materials to architectural,			13.02 Applies fire stop materials to
structural, mechanical and electrical			architectural, structural, mechanical and
components			electrical components
·	Soundproofing Insulation		·
	14.01 Insulates piping for soundproofing		
	14.02 Insulates turbines, equipment and mechanical		
	systems for soundproofing		
	14.03 Fabricates acoustic panels		
	14.04 Installs acoustic panels to ceilings and walls		
	2 no i motano acoustic pancio to cennigo ana wano	Removable Cover Installation	Removable Cover Installation
		(soft cover)	(hard cover)
		15.01 Fabricates removable covers	15.01 Fabricates removable covers
		15.02 Fastens removable covers	15.02 Fastens removable covers
		13.02 astells lelliovable COVEIS	13.02 Fasteris removable covers

			T
	Underground Insulating System Installation		
	16.01 Installs pipe insulation to underground		
	systems		
	16.02 Installs pour-in-place and spray-on insulation		
	to underground systems		
	Sealers, Coatings and Spray-on Insulation		
	17.01 Protects surrounding work area for spraying		
	17.02 Prepares material, equipment and substrate		
	for spraying		
	17.03 Installs reinforcing material for spraying		
	17.04 Applies spray-on insulation, coatings, and		
	sealers		
Fireproofing Installation			Fireproofing Installation
18.01 Applies fireproofing to architectural,			18.02 Applies protective covering to
structural, mechanical and electrical			fireproofing materials
components			
	Insulation Systems for Refractory Application		
	19.01 Applies insulation to refractory systems		
	19.02 Installs reflective systems		
	19.03 Installs cladding, jacketing and finishes to		
	refractory systems		
	Insulation Systems for Cryogenic Application		
	20.01 Applies insulation to cryogenic systems		
	20.02 Applies vapour barriers to insulated		
	components of cryogenic systems		
	20.03 Installs cladding, jacketing and finishes to		
	cryogenic systems		
		Marine Applications	
		21.01 Insulates bulkheads, deckheads and hulls	
		21.02 Installs cladding, jacketing, and finishes on	
		marine applications	
Preparation for Asbestos Abatement			
22.01 Determines required PPE for asbestos			
abatement			
22.02 Retrieves sample of asbestos for testing			
22.03 Determines scope of work			
22.04 Prepares site for removal and			
containment of asbestos			
22.05 Builds temporary enclosure			

Asbestos - Removal		
23.01 Removes asbestos		
23.02 Disposes of asbestos materials		
23.03 Performs decontamination of area and		
equipment		
Asbestos - Maintenance and Repair		
24.01 Encapsulates asbestos		
24.02 Encloses asbestos		
Lead Abatement and Mould Remediation		
25.01 Performs lead abatement		
25.02 Performs mould remediation		

27.1. Refrigeration and Air Conditioning Mechanic - Recommendations

That provinces and territories adopt the Red Seal Name Refrigeration and Air Conditioning Mechanic / Mécanicien/mécanicienne de réfrigération et d'air climatisé

- That the total number of training hours be 7200 hours
- That the technical training program offers **4 training levels**
- That the **sequencing** reflects the topic and sub-task mapping in the sequencing documents.

27.2. Refrigeration and Air Conditioning Mechanic – Snapshot

Level One	Level Two	Level Three	Level Four
Context	Context	Context	Context
	Safety-Related Functions	Safety-Related Functions	Safety-Related Functions
	Tools and Equipment	Tools and Equipment	Tools and Equipment
		HVAC/R Systems (Maintain)	HVAC/R Systems (Maintain)
Safety-Related Functions			
Tools and Equipment			
Organizes Work	Organizes Work	Organizes Work	Organizes Work
Communication			Communication and Mentoring
Work Site Preparation			
Trade Activities	Trade Activities		
Basic HVAC/R Systems	HVAC/R Systems	HVAC/R Systems	HVAC/R Systems
(Plans Installation)	(Plans Installation)	(Plans Installation)	(Plans Installation)
Basic Control Systems	Control Systems	Control Systems	Control Systems
(Plans Installation)	(Plans Installation)	(Plans Installation)	(Plans Installation)
Basic HVAC/R Systems	HVAC/R Systems	HVAC/R Systems	
(Installation)	(Installs)	(Installs)	
Basic Control Systems	Control Systems	Control Systems	
(Installation)	(Installs)	(Installs)	
		HVAC/R Systems	HVAC/R Systems
		(Commissions)	(Commissions)
		Control Systems	Control Systems
		(Commissions)	(Commissions)
HVAC/R Systems	HVAC/R Systems		
(Basic Maintenance)	(Maintain)		
	HVAC/R Systems	HVAC/R Systems	HVAC/R Systems
	(Basic Service)	(Service)	(Service)
	Control Systems	Control Systems	Control Systems
	(Basic Maintenance and Service)	(Maintain and Service)	(Maintain and Service)

27.3. Refrigeration and Air Conditioning Mechanic – Topic - Sub-Task by RSOS 2017

Level One	Level Two	Level Three	Level Four
Context	Context	Context	Context
	Safety-Related Functions	Safety-Related Functions	Safety-Related Functions
	Tools and Equipment	Tools and Equipment	Tools and Equipment
		HVAC/R Systems (Maintain)	HVAC/R Systems (Maintain)
Safety-Related Functions 1.01 Maintains safe work environment 1.02 Performs lock-out, tag-out and isolation procedures 1.03 Uses personal protective equipment (PPE) and safety equipment Tools and Equipment 2.01 Uses hand tools 2.02 Uses portable and stationary power tools 2.03 Uses brazing and soldering equipment 2.04 Uses recovery and recycling equipment 2.05 Uses evacuation tools and equipment 2.06 Uses charging tools and equipment 2.07 Uses diagnostic and measuring tools and equipment 2.08 Uses access equipment 2.09 Uses rigging, hoisting and lifting equipment 2.10 Uses digital technology Organizes Work 3.02 Uses documentation and reference	Organizes Work 3.01 Interprets blueprints, drawings and	Organizes Work 3.01 Interprets blueprints, drawings and	Organizes Work 3.01 Interprets blueprints, drawings and
material 3.03 Plans job tasks and procedures	specifications 3.02 Uses documentation and reference material 3.03 Plans job tasks and procedures	specifications 3.02 Uses documentation and reference material 3.03 Plans job tasks and procedures	specifications 3.02 Uses documentation and reference material 3.03 Plans job tasks and procedures
Communication 4.01 Uses communication techniques			Communication and Mentoring 4.01 Uses communication techniques 4.02 Uses mentoring techniques
Work Site Preparation 5.01 Prepares work site 5.02 Handles materials and supplies			

Trade Activities	Trade Activities		
6.01 Performs brazing and soldering	6.04 Uses refrigerants, gases and oils		
6.02 Performs leak and pressure tests on system	6.05 Performs field wiring of systems		
6.03 Evacuates systems	graduation of the state of the		
6.04 Uses refrigerants, gases and oils			
6.05 Performs field wiring of systems			
6.06 Applies sealants and adhesives			
Basic HVAC/R Systems	HVAC/R Systems	HVAC/R Systems	HVAC/R Systems
(Plans Installation)	(Plans Installation)	(Plans Installation)	(Plans Installation)
7.03 Determines placement of HVAC/R	7.02 Selects HVAC/R equipment, components and	7.01 Verifies HVAC/R system parameters and	7.01 Verifies HVAC/R system parameters
equipment, components and accessories	accessories	requirements	and requirements
	7.03 Determines placement of HVAC/R equipment,	7.02 Selects HVAC/R equipment, components and	7.02 Selects HVAC/R equipment,
	components and accessories	accessories	components and accessories
	7.04 Performs HVAC/R material take-off	7.03 Determines placement of HVAC/R equipment,	7.03 Determines placement of HVAC/R
		components and accessories	equipment, components and accessories
		7.04 Performs HVAC/R material take-off	7.04 Performs HVAC/R material take-off
Basic Control Systems	Control Systems	Control Systems	Control Systems
(Plans Installation)	(Plans Installation)	(Plans Installation)	(Plans Installation)
8.03 Determines placement of control system	8.02 Selects control system components and	8.01 Verifies control system parameters and	8.01 Verifies control system parameters
components and accessories	accessories	requirements	and requirements
	8.03 Determines placement of control system	8.02 Selects control system components and	8.02 Selects control system components
	components and accessories	accessories	and accessories
	8.04 Performs control system material take-off	8.03 Determines placement of control system	8.03 Determines placement of control
		components and accessories	system components and accessories
		8.04 Performs control system material take-off	8.04 Performs control system material take-
			off
Basic HVAC/R Systems	HVAC/R Systems	HVAC/R Systems	
(Installation)	(Installs)	(Installs)	
9.03 Places HVAC/R equipment, components	9.02 Assembles HVAC/R equipment, components	9.01 Confirms system layout	
and accessories	and accessories	9.02 Assembles HVAC/R equipment, components	
9.04 Installs fasteners, brackets and hangers	9.03 Places HVAC/R equipment, components and	and accessories	
9.05 Installs HVAC/R piping and tubing	accessories	9.03 Places HVAC/R equipment, components and	
9.06 Applies HVAC/R holding charge		accessories	
Basic Control Systems	Control Systems	Control Systems	
(Installation)	(Installs)	(Installs)	
10.01 Places control system components	10.01 Places control system components	10.01Places control system components	
10.02 Connects control systems	10.02 Connects control systems	10.02 Connects control systems	

		HVAC/R Systems (Commissions) 11.01 Performs pre-start-up checks for HVAC/R systems 11.02 Performs start-up of HVAC/R systems 11.03 Completes HVAC/R system charge 11.04 Sets up primary and secondary HVAC/R system components Control Systems (Commissions) 12.01 Performs start-up checks for control systems 12.02 Verifies/sets operating parameters	HVAC/R Systems (Commissions) 11.01 Performs pre-start-up checks for HVAC/R systems 11.02 Performs start-up of HVAC/R systems 11.03 Completes HVAC/R system charge 11.04 Sets up primary and secondary HVAC/R system components Control Systems (Commissions) 12.01 Performs start-up checks for control systems
HVAC/R Systems (Basic Maintenance) 13.01 Inspects HVAC/R systems 13.02 Performs predictive and scheduled maintenance on HVAC/R systems 13.03 Tests HVAC/R system components and accessories	HVAC/R Systems (Maintain) 13.01 Inspects HVAC/R systems 13.02 Performs predictive and scheduled maintenance on HVAC/R systems 13.03 Tests HVAC/R system components and accessories HVAC/R Systems (Basic Service)	HVAC/R Systems (Service)	HVAC/R Systems (Service)
	14.01 Troubleshoots HVAC/R systems 14.02 Repairs HVAC/R systems Control Systems (Basic Maintenance and Service) 15.01 Performs maintenance and inspection on control systems 15.02 Troubleshoots control systems 15.03 Calibrates operating and safety controls 15.04 Repairs control systems	14.01 Troubleshoots HVAC/R systems 14.02 Repairs HVAC/R systems Control Systems (Maintain and Service) 15.01 Performs maintenance and inspection on control systems 15.02 Troubleshoots control systems 15.03 Calibrates operating and safety controls 15.04 Repairs control systems	14.01 Troubleshoots HVAC/R systems 14.02 Repairs HVAC/R systems Control Systems (Maintain and Service) 15.01 Performs maintenance and inspection on control systems 15.02 Troubleshoots control systems 15.03 Calibrates operating and safety controls 15.04 Repairs control systems

28.1. Tool and Die Maker - Recommendations

That provinces and territories adopt the Red Seal Name Tool and Die Maker / Outilleur-ajusteur/outilleuse-ajusteuse

- That the total number of training hours be 7200 hours
- That the technical training program offers 3 training levels
- That the **sequencing** reflects the topic and sub-task mapping in the sequencing documents.

28.2. Tool and Die Maker - Snapshot **Level One Level Two Level Three Context** Context Context Benchwork Benchwork **Grinding Machine Operation** Safety-Related Functions Safety-Related Functions Safety-Related Functions Machine-Tools, Accessories And Cutting Tool Machine-Tools, Accessories And Cutting Tool Maintenance Machine-Tools, Accessories And Cutting Tool Maintenance Maintenance **Organizes Work Organizes Work Organizes Work** Benchwork Communication and Mentoring Mentoring Communication **Power Saw Operation Drill Press Operation Conventional Lathe Operation Conventional Lathe Operation** Conventional Milling Machine Conventional Milling Machine Operation Operation **Grinding Machine Operation Grinding Machine Operation CNC Operation CNC Operation EDM Operation** Heat Treatment of Materials **Heat Treatment of Materials Heat Treatment Heat Treatment Testing** Testing **Production Tool Design Production Tool Design**

Prototype Development

Production Tools

(Fit and Assembly)

Production Tools

(Proves out)

Production Tools

(Repair and Maintenance)

Prototype Development

Production Tools

(Fit and Assembly)

Production Tools

(Proves out)

Production Tools

(Repair and Maintenance)

Level One	Level Two	Level Three
Context	Context	Context
	Benchwork	Benchwork
		Grinding Machine Operation
Safety-Related Functions	Safety-Related Functions	Safety-Related Functions
1.01 Maintains safe work environment	1.01 Maintains safe work environment	1.01 Maintains safe work environment
1.02 Uses PPE and safety equipment	1.02 Uses PPE and safety equipment	1.02 Uses PPE and safety equipment
1.03 Uses hoisting, lifting and rigging equipment	1.03 Uses hoisting, lifting and rigging equipment	1.03 Uses hoisting, lifting and rigging equipment
Machine-Tools, Accessories And Cutting Tool Maintenance	Machine-Tools, Accessories And Cutting Tool	Machine-Tools, Accessories And Cutting Tool Maintenance
2.01 Maintains machine-tools and accessories	Maintenance	2.01 Maintains machine-tools and accessories
2.02 Maintains cutting tools	2.01 Maintains machine-tools and accessories	2.02 Maintains cutting tools
	2.02 Maintains cutting tools	
Organizes Work	Organizes Work	Organizes Work
3.01 Interprets drawings, specifications and applications	3.01 Interprets drawings, specifications and	3.01 Interprets drawings, specifications and applications
3.02 Plans project activities	applications	3.02 Plans project activities
	3.02 Plans project activities	
Benchwork		
4.01 Performs layout		
4.02 Finishes workpiece		
4.03 Inspects workpiece		
Communication	Communication and Mentoring	Mentoring
5.01 Uses communication techniques	5.01 Uses communication techniques	5.02 Uses mentoring techniques
	5.02 Uses mentoring techniques	
Power Saw Operation		
6.01 Sets up power saws		
6.02 Saws straight and angle cuts		
6.03 Cuts irregular shapes		

Drill Press Operation 7.01 Sets up drill presses 7.02 Drills holes using a drill press 7.03 Cuts countersinks, counterbores, chamfers and spot faces using a drill press 7.04 Performs tapping using a drill press 7.05 Finishes holes using a drill press Conventional Lathe Operation 8.01 Sets up conventional lathes	Conventional Lathe Operation 8.01 Sets up conventional lathes	
8.02 Faces surface using a conventional lathe	8.03 Turns internal and external surfaces using	
8.03 Turns internal and external surfaces using conventional	conventional lathes	
lathes	8.04 Creates holes using conventional lathes	
8.04 Creates holes using conventional lathes		
Conventional Milling Machine Operation	Conventional Milling Machine Operation	
9.01 Sets up conventional milling machines	9.01 Sets up conventional milling machines	
9.02 Mills surfaces using conventional milling machines 9.03 Creates holes and hole features using conventional milling	9.02 Mills surfaces using conventional milling machines9.03 Creates holes and hole features using	
machines	conventional milling machines	
	3 11 13	
Grinding Machine Operation	Grinding Machine Operation	
10.01 Sets up grinding machines 10.02 Grinds flat surfaces using a surface grinder	10.01 Sets up grinding machines 10.02 Grinds flat surfaces using a surface grinder	
10.03 Grinds profiles	10.03 Grinds profiles	
	10.04 Grinds internal and external cylindrical and	
	tapered surfaces	
	10.05 Grinds tools and cutters	
	10.06 Finishes holes using a honing machine	
	CNC Operation	CNC Operation
	11.01 Performs CNC programming	11.01 Performs CNC programming
	11.02 Inputs program data into control memory	11.04 Verifies program
	11.03 Establishes workpiece datum	
	11.04 Verifies program	
	11.05 Monitors machining processes*	

	EDM Operation
	12.01 Determines flushing methods
	12.02 Sets cutting conditions
Heat Treatment of Materials	Heat Treatment of Materials
13.01 Selects heat treating process	13.01 Selects heat treating process
13.02 Hardens materials	13.02 Hardens materials
13.03 Tempers materials	13.06 Case hardens materials
13.04 Anneals materials	
13.05 Normalizes materials	
13.06 Case hardens materials	
Heat Treatment Testing	Heat Treatment Testing
14.01 Performs visual inspection	14.01 Performs visual inspection
14.02 Performs hardness test	14.02 Performs hardness test
Production Tool Design	Production Tool Design
15.01 Identifies production tool requirements	15.01 Identifies production tool requirements
15.02 Prepares shop sketches	15.02 Prepares shop sketches
15.03 Determines production tool material	15.03 Determines production tool material specifications and
specifications and engineered components	engineered components
15.04 Prepares information for designing or drafting	15.04 Prepares information for designing or drafting
Prototype Development	Prototype Development
16.01 Selects prototyping technique and materials	16.01 Selects prototyping technique and materials
16.02 Fabricates prototype components	16.02 Fabricates prototype components
16.03 Assembles prototype components	16.03 Assembles prototype components
16.04 Inspects prototype	16.04 Inspects prototype
16.05 Proves out prototypes	16.05 Proves out prototypes
Production Tools	Production Tools
(Fit and Assembly) **	(Fit and Assembly) **
17.01 Verifies dimensions of production tool	17.01 Verifies dimensions of production tool components
components	17.02 Performs production tool assembly
17.02 Performs production tool assembly	17.03 Sets production tool timing
, , , , , , , , , , , , , , , , , , , ,	

Production Tools	Production Tools
(Proves out) **	(Proves out) **
18.01 Sets up production t	ools 18.01 Sets up production tools
18.02 Verifies production p	part material 18.02 Verifies production part material
18.04 Cycles equipment wi	th production tools 18.03 Develops blank/strip
18.05 Evaluates production	n part 18.04 Cycles equipment with production tools
18.06 Checks production to	pol for damage 18.05 Evaluates production part
18.07 Modifies production	tools to enhance 18.06 Checks production tool for damage
productivity	18.07 Modifies production tools to enhance productivity
Production Tools	Production Tools
(Repair and Maintenance)	** (Repair and Maintenance) **
19.01 Identifies condition of	of production tools 19.01 Identifies condition of production tools
19.02 Identifies repair prod	tedures 19.02 Identifies repair procedures
19.03 Adjusts production t	ool components 19.03 Adjusts production tool components
19.04 Reconditions produc	tion tool components 19.04 Reconditions production tool components

^{*}This may apply to EDM Operation and may be incorporated into EDM training.

^{**}Level 2 is developed to focus on jigs and fixtures; Level 3 is developed to focus on stamping tools (moulds as applies in jurisdictions).

29.1. Automotive Refinishing Technician (Formerly: Automotive Painter) - Recommendations

That provinces and territories adopt the Red Seal Name – Automotive Refinishing Technician / Technicien/technicienne en peinture d'automobiles.

- That the total number of training hours be 3600
- That the technical training program offers **2 training levels**
- That the **sequencing** reflects the topic and sub-task mapping in the sequencing documents.

Level One	Level Two	
	In Context	
	Safety-Related Functions	
Safety-Related Functions		
Tools and Equipment	Tools and Equipment	
Work Organization	Work Organization	
Communication	Communication and Mentoring	
Surface Preparation	Surface Preparation	
Repair Materials		
Equipment Preparation	Equipment Preparation	
Preparation of Refinishing Materials (Introduction)	Preparation of Refinishing Materials	
Application of Refinishing Materials (Introduction)	Application of Refinishing Materials	
	Post-Refinishing Functions	

Level One	Level Two
	In Context
	Safety-Related Functions
Safety-Related Functions	
1.01 Maintains safe work environment	
1.02 Uses personal protective equipment (PPE) and safety equipment	
Tools and Equipment	Tools and Equipment
2.01 Maintains hand and power tools	2.03 Maintains spray equipment
2.02 Maintains spray booth	2.04 Maintains mixing equipment
2.03 Maintains spray equipment	
2.04 Maintains mixing equipment	
2.05 Maintains shop equipment	
Work Organization	Work Organization
3.01 Uses documentation	3.01 Uses documentation
3.02 Performs inspections	3.02 Performs inspections
	3.03 Contributes to development of repair plan
	3.04 Organizes refinish production schedule
Communication	Communication and Mentoring
4.01 Uses communication techniques	4.01 Uses communication techniques
	4.02 Uses mentoring techniques
Surface Preparation	Surface Preparation
5.01 Performs initial preparation	5.02 Masks surface (specialized and advanced techniques)
5.02 Masks surface	
5.03 Strips surface	
5.04 Sands surface	
Repair Materials	
6.01 Mixes repair materials	
6.02 Applies repair materials	
6.03 Applies protective coating	
Equipment Preparation	Equipment Preparation
7.01 Prepares spray booth	7.01 Prepares spray booth
7.02 Performs spray gun setup	7.02 Performs spray gun setup

Preparation of Refinishing Materials	Preparation of Refinishing Materials	
8.01 Mixes refinishing materials (introduction)	8.01 Mixes refinishing materials	
	8.02 Performs colour adjustments	
Application of Refinishing Materials	Application of Refinishing Materials	
9.02 Applies base coat (introduction)	9.01 Applies sealers	
9.03 Applies single-stage paint (introduction)	9.02 Applies base coat	
	9.03 Applies single-stage paint	
	9.04 Applies clear coat	
	Post-Refinishing Functions	
	10.01 Removes masking materials	
	10.02 Corrects surface imperfections	
	10.03 Performs final check	

30.1. Auto Body and Collision Technician (Formerly Motor Vehicle Body Repairer (Metal and Paint)) - Recommendations

That provinces and territories adopt the Red Seal Name – Auto Body and Collision Technician / Technicien/technicienne en collision et en carrosserie automobile

- That the total number of training hours be 7200
- That the technical training program offers 4 **training levels**
- That the **sequencing** reflects the topic and sub-task mapping in the sequencing documents.

Level One	Level Two	Level Three	Level Four
	Context	Context	Context
	Safety-Related Functions	Safety-Related Functions	Safety-Related Functions
	Communication	Communication	
		Refinishing Materials	Refinishing Materials
		(Prepares)	(Prepares)
		Structural and Laminated Glass	
		(Removes, Installs and Repairs)	
		Non-Structural Glass	
		(Removes and Installs)	
Safety-Related Functions			
Tools and Equipment	Tools and Equipment	Tools and Equipment	Tools and Equipment
Welding Equipment (Basic/Introduction)	Welding Equipment	Welding Equipment	Welding Equipment
ork Organization and Document Use	Work Organization and Document Use	Work Organization and Document Use	Work Organization and Documen
Communication			Mentoring
Trim and Hardware			
		Final Inspections	Final Inspections
	Corrosion Protection and Sound Deadening Materials		
	···accinais	Structural Components	Structural Components
		(Prepares)	(Prepares)

		Structural Components	Structural Components
	6	(Removes, Repairs and Installs)	(Removes, Repairs and Installs)
	Structural and Laminated Glass		
	(Removes, Installs and Repairs)		
Metal Panels and Components	Metal Panels and Components		
(Removes, Repairs and Installs)	(Removes, Repairs and Installs)		
Plastic and Composite Panels and Components (Removes, Repairs and Installs)	Plastic and Composite Panels and Components (Removes, Repairs and Installs)		
	Non-Structural Glass		
	(Removes and Installs)		
		Alternate Fuel Systems	
		(Deactivates and Reactivates)	
		Mechanical Components	Mechanical Components
		(Removes and Installs)	(Removes and Installs)
		Electrical and Electronic Components	Electrical and Electronic Components
		(Removes, Repairs and Installs)	(Removes, Repairs and Installs)
	Interior Components		
	(Repairs and Replaces)		
		Supplemental Restraint Systems (SRS)	
Surface Preparation			
Repair Materials			
Refinishing Equipment	Refinishing Equipment		
Preparation	Preparation		
Refinishing Materials (Prepares)	Refinishing Materials (Prepares)		
Refinishing Materials (Applies)	Refinishing Materials (Applies)		
Post-Refinishing Functions	Post-Refinishing Functions		
Exterior Detailing			
Vehicle Cleaning			

Level One	Level Two	Level Three	Level Four
Context	Context	Context	Context
	Safety-Related Functions	Safety-Related Functions	Safety-Related Functions
	Communication	Communication	
		Refinishing Materials	Refinishing Materials
		(Prepares)	(Prepares)
		Structural and Laminated Glass	
		(Removes, Installs and Repairs)	
		Non-Structural Glass	
		(Removes and Installs)	
Safety-Related Functions			
1.01 Maintains safe work environment.			
1.02 Uses personal protective equipment			
(PPE) and safety equipment.			
Tools and Equipment	Tools and Equipment	Tools and Equipment	Tools and Equipment
2.01 Maintains hand and power tools.	2.03 Uses lifting equipment.	2.02 Maintains frame and unibody repair and	2.02 Maintains frame and unibody
2.03 Uses lifting equipment.	2.05 Maintains refinishing tools and equipment.	measuring equipment.	repair and measuring equipment.
2.05 Maintains refinishing tools and		2.04 Uses diagnostic equipment.	2.04 Uses diagnostic equipment.
equipment.			
Welding Equipment	Welding Equipment	Welding Equipment	Welding Equipment
(Basic/Introduction)	3.01 Uses welding equipment.	3.01 Uses welding equipment.	3.01 Uses welding equipment.
3.01 Uses welding equipment.	3.02 Maintains welding equipment.	3.02 Maintains welding equipment.	3.02 Maintains welding equipment.
3.02 Maintains welding equipment.			
Work Organization and Document Use	Work Organization and Document Use	Work Organization and Document Use	Work Organization and Document Use
4.03 Organizes parts, materials and work	4.02 Prepares repair plan.	4.01 Prepares estimates and supplements.	4.01 Prepares estimates and
area.	4.03 Organizes parts, materials and work area.	4.04 Uses documentation.	supplements.
4.04 Uses documentation.	4.04 Uses documentation.		4.04 Uses documentation.
Communication			Mentoring
5.01 Uses communication techniques.			5.02 Uses mentoring techniques.
Trim and Hardware			
6.01 Removes trim and hardware.			
6.02 Installs trim and hardware.			

		Final Inspections 7.01 Performs final operational check.	Final Inspections 7.02 Performs final quality control inspection.
	Corrosion Protection and Sound Deadening		mspection.
	Materials		
	8.01 Applies corrosion inhibitors and		
	undercoats.		
	8.02 Applies seam sealers and sound		
	deadeners.		
		Structural Components	Structural Components
		(Prepares)	(Prepares)
		9.01 Identifies extent of damage.	9.01 Identifies extent of damage.
		9.02 Removes components for access.	9.02 Removes components for access.
		9.03 Performs vehicle set-up.	9.03 Performs vehicle set-up.
		Structural Components	Structural Components
		(Removes, Repairs and Installs)	(Removes, Repairs and Installs)
		10.01 Repairs structural components.	10.01 Repairs structural components.
		10.02 Removes structural components.	10.02 Removes structural components.
		10.03 Installs structural components.	10.03 Installs structural components.
	Structural and Laminated Glass		
	(Removes, Installs and Repairs)		
	11.01 Removes structural glass.		
	11.02 Installs structural glass.		
	11.03 Repairs laminated glass.		
Metal Panels and Components	Metal Panels and Components		
(Removes, Repairs and Installs)	(Removes, Repairs and Installs)		
12.01 Prepares metal panels and	12.03 Repairs metal panels and components.		
components for repair.			
12.02 Removes metal panels and			
components.			
12.03 Repairs metal panels and			
components.			
12.04 Installs metal panels and components.			

		T	T
Plastic and Composite Panels and	Plastic and Composite Panels and Components		
Components	(Removes, Repairs and Installs)		
(Removes, Repairs and Installs)	13.01 Prepares plastic and composite panels		
13.01 Prepares plastic and composite panels	and components for repair.		
and components for repair. (Introduction)	13.02 Removes plastic and composite panels		
13.02 Removes plastic and composite panels	and components.		
and components. (Introduction)	13.03 Repairs plastic and composite panels and		
13.03 Repairs plastic and composite panels	components.		
and components. (Introduction)	13.04 Installs plastic and composite panels and		
13.04 Installs plastic and composite panels	components.		
and components. (Introduction)			
	Non-Structural Glass		
	(Removes and Installs)		
	14.01 Removes non-structural glass.		
	14.02 Installs non-structural glass.		
		Alternate Fuel Systems	
		(Deactivates and Reactivates)	
		15.01 Deactivates alternate-fuel systems.	
		15.02 Reactivates alternate-fuel systems.	
		Mechanical Components	Mechanical Components
		(Removes and Installs)	(Removes and Installs)
		16.01 Removes mechanical components.	16.01 Removes mechanical
		16.02 Installs mechanical components.	components.
		•	16.02 Installs mechanical components.
		Electrical and Electronic Components	Electrical and Electronic Components
		(Removes, Repairs and Installs)	(Removes, Repairs and Installs)
		17.01 Removes electrical components.	17.04 Services advanced electronic
		17.02 Repairs damaged wires and protective	components.
		coverings.	·
		17.03 Installs electrical components.	
		17.04 Services advanced electronic	
		components.	
	1	<u> </u>	1

	Interior Components
	(Repairs and Replaces)
	18.01 Repairs interior components.
	18.02 Replaces interior components.
	Supplemental Restraint Systems (SRS)
	19.01 Services seat belt restraint systems.
	19.02 Services air bags and related
	components.
Surface Preparation	
20.01 Performs initial preparation.	
20.02 Masks surface.	
20.03 Strips surface.	
20.04 Sands surface.	
Repair Materials	
21.01 Mixes repair materials.	
21.02 Applies repair materials.	
Refinishing Equipment	Refinishing Equipment
Preparation	Preparation
22.01 Prepares spray booth.	22.01 Prepares spray booth.
22.02 Performs spray gun setup.	22.02 Performs spray gun setup.
Refinishing Materials	Refinishing Materials
(Prepares)	(Prepares)
23.01 Mixes refinishing materials.	23.01 Mixes refinishing materials.
(Introduction)	23.02 Performs colour adjustments.
Refinishing Materials (Applies) 70	Refinishing Materials (Applies)
24.01 Applies sealers. (Introduction)	24.01 Applies sealers.
24.02 Applies base coat. (Introduction)	24.02 Applies base coat.
24.03 Applies single-stage paint.	24.03 Applies single-stage paint.
(Introduction)	24.04 Applies clear coat.
24.04 Applies clear coat. (Introduction)	
Post-Refinishing Functions	Post-Refinishing Functions
25.01 Removes masking materials.	25.02 Corrects surface imperfections.
Exterior Detailing	
26.01 Removes minor imperfections.	
26.02 Polishes vehicle.	
26.03 Touches up stone chips.	

Exterior Detailing		
26.01 Removes minor imperfections.		
26.02 Polishes vehicle.		
26.03 Touches up stone chips.		

 $^{^{70}}$ Alberta will stand as an exception and deliver training solely in Level 2.

31.1. Powerline Technician - Recommendations

That provinces and territories adopt the **Red Seal Name** – Powerline Technician / Monteur/monteuse de lignes sous tension

- That the total number of training hours be 7200
- That the technical training program offers 4 training levels
- That the **sequencing** reflects the topic and sub-task mapping in the sequencing documents.

31.2 Powerline Technician – Snapshot

Level One	Level Two	Level Three	Level Four
	Context	Context	Context
	Safety-related functions	Safety-related functions	Safety-related functions
	Organizes Work	Organizes Work	Organizes Work
	Tools and equipment	Tools and equipment	Tools and equipment
Safety-related functions			
Tools and equipment			
Organizes Work			
Work Area Access			
Live-Line Methods (Introduction)	Live-Line Methods	Live-Line Methods	Live-Line Methods
Communication			Mentoring
Pole Structures			
Steel Lattice Structures			
Overhead Conductors and Cables	Overhead Conductors and Cables ⁷¹	Overhead Conductors and Cables	Overhead Conductors and Cables
	Underground and Underwater Cable	Underground and Underwater Cable	
	(Secondary)	(Primary)	
	Lighting Systems		
Voltage Control Equipment	Voltage Control Equipment	Voltage Control Equipment	Voltage Control Equipment
	Protection Equipment	Protection Equipment	Protection Equipment
	Metering Equipment	Metering Equipment	
Communication Devices			Communication Equipment
	Distribution and Transmission Systems	Distribution and Transmission Systems	Distribution and Transmission Systems
	(Operation)	(Operation)	(Operation)
	Distribution and Transmission Systems	Distribution and Transmission Systems	Distribution and Transmission Systems
	(Maintenance)	(Maintenance)	(Maintenance)
	Distribution Systems (Repair)	Distribution Systems (Troubleshoot and	Distribution Systems (Troubleshoot and
		Repair)	Repair)
	Transmission Systems (Repair)	Transmission Systems (Troubleshoot and	Transmission Systems (Troubleshoot
		Repair)	and Repair)

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⁷¹ Ontario – unable to incorporate in L2

31.3 Powerline Technician - Topic - Sub-Task by RSOS 2018

Level One	Level Two	Level Three	Level Four
	Context	Context	Context
	Safety-related functions	Safety-related functions	Safety-related functions
	Organizes Work	Organizes Work	Organizes Work
	Tools and Equipment	Tools and Equipment	Tools and Equipment
Safety-related functions 1.01 Uses personal protective equipment (PPE) and safety equipment 1.02 Controls powerline hazards 1.03 Controls environmental hazards			
1.04 Performs lock-out and tag-out procedures 1.05 Performs temporary grounding and bonding procedures			
Tools and Equipment 2.01 Uses hand, power and powder-actuated tools and equipment 2.02 Uses electrical measuring and testing			
equipment 2.03 Uses rigging, hoisting and lifting equipment Organizes Work			
3.01 Interprets plans, drawings and specifications			
3.02 Prepares worksite 3.03 Plans job tasks and procedures			
Work Area Access 4.01 Climbs poles and steel lattice structures 4.02 Uses access equipment 4.03 Uses on- and off-road equipment			
Live-Line Methods (Introduction)	Live-Line Methods	Live-Line Methods	Live-Line Methods
5.01 Uses cover-up5.02 Uses rubber gloves5.04 Uses fibreglass reinforced plastic (FRP) tools	5.01 Uses cover-up5.02 Uses rubber gloves5.04 Uses fibreglass reinforced plastic (FRP) tools	5.01 Uses cover-up5.02 Uses rubber gloves5.04 Uses fibreglass reinforced plastic (FRP) tools	5.01 Uses cover-up5.02 Uses rubber gloves5.03 Uses bare hand methods
(hot sticks)	(hot sticks)	(hot sticks)	5.04 Uses fibreglass reinforced plastic (FRP) tools (hot sticks)
Communication			Mentoring
6.01 Uses communication techniques			6.02 Uses mentoring techniques

Dala Churchina			
Pole Structures			
7.01 Frames pole structures			
7.02 Sets pole structures			
7.03 Installs pole structure guys and anchors			
Steel Lattice Structures			
8.01 Assembles steel lattice structures			
8.02 Erects steel lattice structures			
8.03 Installs steel lattice structure guy wires and			
anchors			
Overhead Conductors and Cables	Overhead Conductors and Cables	Overhead Conductors and Cables	Overhead Conductors and Cables
9.01 Strings overhead conductors and cables	9.01 Strings overhead conductors and cables	9.01 Strings overhead conductors and cables	9.01 Strings overhead conductors and
(Non-tension method)	(Introduction to tension stringing method)	(Distribution tension method)	cables (Transmission tension method)
9.02 Sags overhead conductors and cables	9.02 Sags overhead conductors and cables	9.02 Sags overhead conductors and cables	9.02 Sags overhead conductors and cables
9.03 Ties in overhead conductors and cables	9.03 Ties in overhead conductors and cables	9.03 Ties in overhead conductors and cables	9.03 Ties in overhead conductors and cables
9.04 Installs splices and connections to overhead	9.04 Installs splices and connections to overhead	9.04 Installs splices and connections to overhead	9.04 Installs splices and connections to
conductors and cables	conductors and cables	conductors and cables	overhead conductors and cables
	Underground and Underwater Cable	Underground and Underwater Cable	
	(Secondary)	(Primary)	
	10.01 Installs conduit and cable	10.01 Installs conduit and cable	
	10.02 Places direct buried cable	10.02 Places direct buried cable	
	10.03 Splices underground and underwater cable	10.03 Splices underground and underwater cable	
	10.04 Terminates underground and underwater	10.04 Terminates underground and underwater	
	cable	cable	
	Lighting Systems		
	11.01 Installs street lights		
	11.02 Maintains street lights		
Voltage Control Equipment	Voltage Control Equipment	Voltage Control Equipment	Voltage Control Equipment
12.01 Installs transformers (single-phase)	12.01 Installs transformers ⁷²	12.01 Installs transformers (three-phase)	12.02 Installs capacitors
12.04 Installs switches	(single-phase)	12.03 Installs voltage regulators	12.03 Installs voltage regulators
	12.04 Installs switches	12.04 Installs switches	12.05 Installs reactors
	Protection Equipment	Protection Equipment ⁷³	Protection Equipment
	13.03 Installs fuses	13.01 Installs reclosers	13.01 Installs reclosers
	13.04 Installs lightning arrestors	13.02 Installs sectionalizers	13.02 Installs sectionalizers
		13.03 Installs fuses	13.03 Installs fuses
	Metering Equipment	Metering Equipment	
	14.02 Installs secondary metering equipment	14.01 Installs primary metering equipment	
Communication Devices			Communication Equipment
15.02 Transfers communication lines			15.01 Installs cellular antennas

Distribution	tion and Transmission Systems (Operation) perates distribution systems tion and Transmission Systems	Distribution and Transmission Systems (Operation) 16.01 Operates transmission systems Distribution and Transmission Systems	Distribution and Transmission Systems (Operation) 16.01 Operates transmission systems 16.02 Operates distribution systems 16.03 Performs station switching Distribution and Transmission Systems
	aintains pole structures aintains system components	(Maintenance) 17.01 Inspects distribution and transmission systems 17.02 Maintains pole structures 17.04 Maintains system components	(Maintenance) 17.01 Inspects distribution and transmission systems 17.02 Maintains pole structures 17.03 Maintains steel lattice structures 17.04 Maintains system components
18.03 Rep 18.04 Rep	tion Systems (Repair) pairs overhead distribution systems pairs underground and underwater ion systems	Distribution Systems (Troubleshoot and Repair) 18.01 Troubleshoots overhead distribution systems 18.02 Troubleshoots underground and underwater distribution systems 18.03 Repairs overhead distribution systems 18.04 Repairs underground and underwater distribution systems	Distribution Systems (Troubleshoot and Repair) 18.01 Troubleshoots overhead distribution systems 18.02 Troubleshoots underground and underwater distribution systems 18.03 Repairs overhead distribution systems 18.04 Repairs underground and underwater distribution systems
19.03 Rep 19.04 Rep	ssion Systems (Repair) pairs overhead transmission systems pairs underground and underwater sion systems	Transmission Systems (Troubleshoot and Repair) 19.01 Troubleshoots overhead transmission systems 19.02 Troubleshoots underground and underwater transmission systems 19.03 Repairs overhead transmission systems 19.04 Repairs underground and underwater transmission systems	Transmission Systems (Troubleshoot and Repair) 19.01 Troubleshoots overhead transmission systems 19.02 Troubleshoots underground and underwater transmission systems 19.03 Repairs overhead transmission systems 19.04 Repairs underground and underwater transmission systems

 $^{^{72}}$ Alberta, British Columbia (meet and exceed) 12.01 (Three-Phase) will be delivered in L2 and L3 73 Ontario 13.01, 13.02 delivered in L2

32.1. Hairstylist - Recommendations

That provinces and territories adopt the **Red Seal Name** – Hairstylist / Coiffeur/Coiffeuse

- That the total number of training **hours** be 3600
- That the technical training program offers 2 training levels
- That the **sequencing** reflects the topic and sub-task mapping in the sequencing documents.

2 Hairstylist – Snapshot		
Level One	Level Two	
	Context	
	Safety-Related and Hygienic Functions	
	Client Service (Preparation)	
	Hair and Scalp	
	(Analysis and Response)	
Safety-Related and Hygienic Functions		
Tools and Equipment	Tools and Equipment	
Client Service (Preparation)		
Communication Techniques	Mentoring Techniques	
Hair and Scalp		
(Analysis and Response)		
Shampoo and Condition Hair		
Hair Cutting (Basic)	Hair Cutting (Advanced)	
Facial and Nape Hair Services	Facial and Nape Hair Services	
Wet Hair Styling	Wet Hair Styling	
Dry Hair Finishing and Styling	Dry Hair Finishing and Styling	
	Chemical Waving	
	Chemical Relaxing	
Colouring ⁷⁴	Colouring	
Lightening ⁷⁵	Lightening	
	Colour Correction	
	Extensions, Wigs and Hairpieces	
	Face and Nape Services (Basic)	
Front Desk ⁷⁶		
Business Fundamentals	Business Fundamentals	

⁷⁴ Alberta will deliver in L2

⁷⁵ Alberta will deliver in L2

⁷⁶ Ontario will deliver in L1 and L2

Level One	Level Two	
	Context	
	Safety-Related and Hygienic Functions	
	Client Service (Preparation)	
	Hair and Scalp (Analysis and Response)	
Safety-Related and Hygienic Functions		
1.01 Disinfects tools and equipment.		
1.02 Sanitizes towels, capes and smocks.		
1.03 Maintains safe and hygienic work environment.		
Tools and Equipment	Tools and Equipment	
2.01 Uses manual tools.	2.01 Uses manual tools.	
2.02 Uses electric tools.		
2.03 Uses major equipment.		
Client Service (Preparation)		
3.01 Consults with client.		
3.02 Plans client services.		
3.03 Drapes client.		
3.04 Uses documentation.		
Communication Techniques	Mentoring Techniques	
4.01 Uses communication techniques.	4.02 Uses mentoring techniques.	
Hair and Scalp (Analysis and Response)		
5.01 Analyzes hair and scalp for non-chemical services.		
5.02 Analyzes hair and scalp for chemical services.		
5.03 Responds to unfavourable hair and scalp reactions.		
Shampoo and Condition Hair		
6.01 Brushes hair.		
6.02 Controls flow and temperature of water.		
6.03 Manipulates hair and scalp using shampoo and conditioner.		
6.04 Performs hair and scalp treatment.		

Hair Cutting (Basic)	Hair Cutting (Advanced)
7.01 Cuts hair with elevation.	7.01 Cuts hair with elevation.
7.02 Cuts hair without elevation.	7.02 Cuts hair without elevation.
7.03 Customizes haircuts.	7.03 Customizes haircuts.
Facial and Nape Hair Services	Facial and Nape Hair Services
8.01 Trims facial and nape hair.	8.02 Removes facial and nape hair with straight razor.
8.02 Removes facial and nape hair with straight razor.	
Wet Hair Styling	Wet Hair Styling
9.01 Uses styling aids for wet hair.	9.04 Sets wet hair into style pattern using setting tools.
9.02 Dries hair.	9.05 Styles hair using finger waves and pincurls.
9.03 Places hair using freestyle techniques.	
Dry Hair Finishing and Styling	Dry Hair Finishing and Styling
10.01 Uses styling and finishing aids for dry hair.	10.03 Styles up-dos
10.02 Styles hair using thermal tools and equipment.	10.04 Creates hair style with hair additions.
10.05 Finishes hair.	10.05 Finishes hair.
	Chemical Waving
	11.01 Wraps hair.
	11.02 Processes waving and neutralizing solutions.
	11.03 Removes tools.
	Chemical Relaxing
	12.01 Applies chemical relaxers and neutralizing products.
	12.02 Processes hair with chemical relaxers and neutralizing products.
	12.03 Removes chemical relaxers and neutralizing products.
Colouring	Colouring
13.01 Colours virgin hair.	13.03 Colours hair using colour placement and techniques.
13.02 Colours regrowth.	
13.03 Colours hair using colour placement and techniques.	
Lightening (Introduction)	Lightening
14.01 Lightens virgin hair.	14.01 Lightens virgin hair.
14.02 Lightens regrowth.	14.02 Lightens regrowth.
14.03 Lightens hair using customized placement and techniques.	14.03 Lightens hair using customized placement and techniques.
14.04 Tones pre-lightened hair.	14.04 Tones pre-lightened hair.
	Colour Correction
	15.01 Determines process.
	15.02 Removes unwanted colour.
	15.03 Completes colour correction.

	Entersions Wiss and Haimings	
	Extensions, Wigs and Hairpieces	
	16.01 Selects hair extensions, wigs and hairpieces.	
	16.02 Customizes hair extensions, wigs and hairpieces.	
	16.03 Maintains hair extensions, wigs and hairpieces.	
	Face and Nape Services (Basic)	
	17.01 Performs depilatory facial and nape services.	
	17.02 Colours facial hair.	
Front Desk		
18.01 Performs communications duties.		
18.02 Schedules appointments.		
18.03 Interacts with clients.		
18.04 Completes financial transactions.		
18.05 Maintains inventory.		
18.06 Prices retail products.		
18.07 Maintains retail displays.		
Business Fundamentals	Business Fundamentals	
19.02 Presents professionalism.	19.01 Develops business plan.	
19.03 Markets products and services.	19.02 Presents professionalism.	
	19.03 Markets products and services.	

33.1. Cook - Recommendations

That provinces and territories adopt the Red Seal Name - COOK / CUISINIER/CUISINIÈRE

- That the total number of training hours be 5400
- That the technical training program offers three (3) training levels
- That the **sequencing** reflects the topic and sub-task mapping in the sequencing documents.

33.2 Cook - Snapshot **Level Three Level One Level Two** Context Context **Food Safety Procedures Food Safety Procedures** Vegetables Fruit Fruit Soups **Thickening and Binding Agents** Cake Assembly Safety-Related Functions **Food Safety Procedures Tools and Equipment** Organizes Work Organizes Work Information Management Information Management **Manages Products Manages Products Trade Activities Trade Activities Trade Activities Adaptive Cooking** Communication Mentoring Herbs and Spices Vegetables Fruit Stocks and Broths Stocks and Broths Soups Soups (Introduction) Thickening and Binding Agents⁷⁷ Thickening and Binding Agents Sauces Sauces Cheese, Dairy, Plant-Based Dairy Alternatives Cheese, Dairy, Plant-Based Dairy Alternatives Eggs and Egg-Based Dishes Pastas and Noodles (Dry) **Pastas and Noodles** (Fresh) **Dumplings Grains and Pulses**

Seeds and Nuts		
	Alternative Proteins	Alternative Proteins
Meats	Meats	Game Meats
Poultry	Poultry	Game Birds
		Variety Meats
Fin Fish	Fin Fish	
	Seafood	Seafood
Sandwiches		
Salads		
Dressings		Condiments and Preserves
		Hors D'œuvres and Finger Foods
		Charcuterie and Cured Products
		Gels and Glazes
	Marinades, Rubs and Brines	
Dough-Based Products	Dough-Based Products	Dough-Based Products
Batter-Based Products	Batter-Based Products	Batter-Based Products
	Creams, Mousses, Frozen Desserts, Fillings,	Creams, Mousses, Frozen Desserts, Fillings, Icings, Toppings
	Icings, Toppings and Sugar Works	and Sugar Works
	Cake Assembly	
	Savoury and Sweet Pastries and Pies	Savoury and Sweet Pastries and Pies
		Chocolate

⁷⁷ Some jurisdictions deliver training on Thickening and Binding Agents as a standalone topic, while others deliver in combination with the preparation of specific food items

Level One	Level Two	Level Three
	Context	Context
	Food Safety Procedures	Food Safety Procedures
	Vegetables	
	Fruit	Fruit
		Soups
		Thickening and Binding Agents
		Cake Assembly
Safety-Related Functions		
1.01 Maintains safe work environment		
1.02 Uses personal protective equipment (PPE) and safety		
equipment		
03 Maintains personal hygiene		
Food Safety Procedures		
2.01 Maintains safe condition and temperature of raw and		
finished product		
2.02 Cools food rapidly		
2.03 Re-thermalizes foods		
2.04 Prevents cross-contamination		
2.05 Cleans tools and equipment		
2.06 Sanitizes tools and equipment		
Tools and Equipment		
3.01 Uses knives		
3.02 Uses pots, pans and utensils		
3.03 Uses equipment and appliances		
Organizes Work		Organizes Work
4.01 Organizes kitchen workplace		4.02 Schedules production
Information Management		Information Management
5.02 Uses documentation		5.01 Plans menu and mise en place
		5.02 Uses documentation

Manages Products		Manages Products
6.02 Receives products		6.01 Orders products
6.03 Stores products		6.04 Maintains inventory
6.04 Maintains inventory		
Trade Activities	Trade Activities	Trade Activities
7.01 Uses recipes	7.03 Presents finished product	7.03 Presents finished product
7.02 Performs portion control		
7.03 Presents finished product		
7.04 Prepares convenience foods		
		Adaptive Cooking
		8.01 Adapts kitchen practices to meet dietary
		requirements
		8.02 Selects ingredients to meet dietary
		requirements
		8.03 Prepares food to meet dietary requirements
Communication		Mentoring
9.01 Uses communication		9.02 Uses mentoring techniques
Herbs and Spices		
10.01 Selects herbs and spices		
10.02 Cleans herbs		
10.03 Processes herbs and spices		
Vegetables		
11.01 Selects vegetables		
11.02 Cleans vegetables		
11.03 Processes vegetables		
11.04 Cooks vegetables		
11.05 Finishes vegetables		
Fruit		
12.01 Selects fruit		
12.02 Cleans fruit		
12.03 Processes fruit		
12.04 Cooks fruit		
12.05 Finishes fruit		

Stocks and Broths	Stocks and Broths	
13.01 Selects stock and broth ingredients	13.01 Selects stock and broth ingredients	
13.02 Processes stock and broth ingredients	13.02 Processes stock and broth ingredients	
13.03 Cooks stocks and broths	13.03 Cooks stocks and broths	
Soups (Introduction)	Soups	
14.01 Selects soup ingredients	14.01 Selects soup ingredients	
14.02 Processes soup ingredients	14.02 Processes soup ingredients	
14.03 Cooks soups	14.03 Cooks soups	
14.04 Finishes soups	14.04 Finishes soups	
Thickening and Binding Agents*	Thickening and Binding Agents	
15.01 Selects thickening and binding ingredients	15.01 Selects thickening and binding ingredients	
15.02 Processes thickening and binding ingredients	15.02 Processes thickening and binding ingredients	
	Sauces	Sauces
	16.01 Selects sauce ingredients	16.02 Processes sauce ingredients
	16.02 Processes sauce ingredients	16.03 Cooks sauces
	16.03 Cooks sauces	16.04 Finishes sauces
	16.04 Finishes sauces	
Cheese, Dairy, Plant-Based Dairy Alternatives		Cheese, Dairy, Plant-Based Dairy Alternatives
17.01 Selects cheese, dairy and plant-based dairy alternative		17.01 Selects cheese, dairy and plant-based dairy
ingredients		alternative ingredients
17.02 Processes cheese, dairy and plant-based dairy		17.02 Processes cheese, dairy and plant-based dairy
alternative ingredients		alternative ingredients
		17.03 Finishes cheese, dairy and plant-based dairy
		alternative products
Eggs and Egg-Based Dishes		
18.01 Selects ingredients for eggs and egg-based dishes		
18.02 Processes ingredients for eggs and egg-based dishes		
18.03 Cooks eggs and egg-based dishes		
18.04 Finishes eggs and egg-based dishes		
Pastas and Noodles (Dry)	Pastas and Noodles (Fresh)	
19.01 Selects pasta and noodle ingredients	19.01 Selects pasta and noodle ingredients	
19.02 Processes pastas and noodles	19.02 Processes pastas and noodles	
19.03 Cooks pastas and noodles	19.03 Cooks pastas and noodles	
19.04 Finishes pastas and noodles	19.04 Finishes pastas and noodles	

	Dumplings	
	20.01 Selects dumpling ingredients	
	20.02 Processes dumplings	
	20.03 Cooks dumplings	
	20.04 Finishes dumplings	
Grains and Pulses	20.04 Finishes dumplings	
21.01 Selects grains and pulses		
21.02 Processes grains and pulses		
21.03 Cooks grains and pulses		
Seeds and Nuts		
22.01 Selects seeds and nuts		
22.02 Processes seeds and nuts		
22.03 Cooks seeds and nuts		
	Alternative Proteins	Alternative Proteins
	23.01 Selects alternative proteins	23.01 Selects alternative proteins
		23.02 Processes alternative proteins
		23.03 Cooks alternative proteins
Meats	Meats	Game Meats
24.01 Selects meats	24.01 Selects meats	24.01 Selects meats
24.02 Processes meats	24.02 Processes meats	24.02 Processes meats
24.03 Cooks meats	24.03 Cooks meats	24.03 Cooks meats
24.04 Finishes meats	24.04 Finishes meats	24.04 Finishes meats
Poultry	Poultry	Game Birds
25.01 Selects poultry and game birds	25.01 Selects poultry and game birds	25.01 Selects poultry and game birds
25.02 Processes poultry and game birds	25.02 Processes poultry and game birds	25.02 Processes poultry and game birds
25.03 Cooks poultry and game birds	25.03 Cooks poultry and game birds	25.03 Cooks poultry and game birds
25.04 Finishes poultry and game birds	25.04 Finishes poultry and game birds	25.04 Finishes poultry and game birds
		Variety Meats
		26.01 Selects variety meats
		26.02 Processes variety meats
		26.03 Cooks variety meats
		,
		26.01 Selects variety meats 26.02 Processes variety meats

Fin Fish	Fin Fish	
27.01 Selects fin fish	27.01 Selects fin fish	
27.02 Processes fin fish	27.02 Processes finfish	
27.03 Cooks fin fish	27.03 Cooks fin fish	
27.04 Finishes fin fish	27.04 Finishes fin fish	
	Seafood	Seafood
	28.01 Selects seafood	28.01 Selects seafood
	28.02 Processes seafood	28.02 Processes seafood
	28.03 Cooks seafood	28.03 Cooks seafood
	28.04 Finishes seafood	28.04 Finishes seafood
Sandwiches		
29.01 Selects sandwich ingredients		
29.02 Processes sandwich ingredients		
29.03 Assembles sandwiches		
29.04 Cooks sandwiches		
Salads		
30.01 Selects salad ingredients		
30.02 Processes salad ingredients		
30.03 Finishes salad		
Dressings		Condiments and Preserves
31.01 Selects ingredients for condiments, preserves and		31.01 Selects ingredients for condiments, preserves
dressings		and dressings
31.02 Processes ingredients for condiments, preserves and		31.02 Processes ingredients for condiments,
dressings		preserves and dressings
		Hors D'œuvres and Other Finger Foods
		32.01 Selects ingredients for hors d'oeuvres and
		other finger foods
		32.02 Processes ingredients for hors d'oeuvre and
		other finger food ingredients
		32.03 Assembles hors d'oeuvres and other finger
		foods
		32.04 Cooks hors d'oeuvres and finger foods
		32.05 Finishes hors d'oeuvres and other finger
		foods

		Charcuterie and Cured Products
		33.01 Selects ingredients for charcuterie and cured
		products
		33.02 Processes ingredients for charcuterie and
		cured products
		33.03 Cooks charcuterie and cured products
		33.01 Finishes charcuterie and cured products
		Gels and Glazes
		34.01 Selects ingredients for gels and glazes
		34.02 Processes ingredients for gels and glazes
		34.03 Finishes gels and glazes
	Marinades, Rubs and Brines	5 5
	35.01 Selects marinade, rub and brine ingredients	
	35.02 Processes marinade, rub and brine ingredients	
Dough-Based Products	Dough-Based Products	Dough-Based Products
36.01 Selects ingredients for dough	36.01 Selects ingredients for dough	36.01 Selects ingredients for dough
36.02 Processes ingredients for dough	36.02 Processes ingredients for dough	36.02 Processes ingredients for dough
36.03 Cooks dough-based products	36.03 Cooks dough-based products	36.03 Cooks dough-based products
36.04 Finishes dough-based products	36.04 Finishes dough-based products	36.04 Finishes dough-based products
Batter-Based Products	Batter-Based Products	Batter-Based Products
37.01 Selects ingredients for batters	37.01 Selects ingredients for batters	37.01 Selects ingredients for batters
37.02 Processes ingredients for batters	37.02 Processes ingredients for batters	37.02 Processes ingredients for batters
37.03 Cooks batter-based products	37.03 Cooks batter-based products	37.03 Cooks batter-based products
37.04 Finishes batter-based products	37.04 Finishes batter-based products	37.04 Finishes batter-based products
	Creams, Mousses, Frozen Desserts, Fillings, Icings,	Creams, Mousses, Frozen Desserts, Fillings, Icings,
	Toppings and Sugar Works	Toppings and Sugar Works
	38.01 Selects ingredients for creams, mousses, frozen	38.01 Selects ingredients
	desserts, filling, icings, toppings and sugar works	38.02 Processes ingredients
	38.02 Processes ingredients for creams, mousses,	38.03 Finishes ingredients
	frozen desserts, filling, icings, toppings and sugar	
	works	
	38.03 Finishes ingredients for creams, mousses, frozen	
	desserts, filling, icings, toppings and sugar works	
	Cake Assembly	
	39.01 Selects cake components for assembly	
	39.02 Finishes cakes	

Savoury and Sweet Pastries and Pies	Savoury and Sweet Pastries and Pies
40.01 Selects ingredients for savoury and sweet	40.01 Selects ingredients for savoury and sweet
pastries and pies	pastries and pies
40.02 Assembles savoury and sweet pastries and pies	40.02 Assembles savoury and sweet pastries and
40.03 Cooks savoury and sweet pastries and pies	pies
40.04 Finishes savoury and sweet pastries and pies	40.03 Cooks savoury and sweet pastries and pies
	40.04 Finishes savoury and sweet pastries and pies
	Chocolate
	41.01 Selects chocolate and ingredients
	41.02 Processes chocolate and ingredients
	41.03 Finishes chocolate

34.1. Instrumentation and Control Technician - Recommendations

That provinces and territories adopt the Red Seal Name – Instrumentation and Control Technician / Technicien/technicienne en instrumentation et contrôle

- That the total number of training hours be 7200
- That the technical training program offers four **(4) training levels**
- That the **sequencing** reflects the topic and sub-task mapping in the sequencing documents.

Level One	Level Two	Level Three	Level Four
	Context	Context	Context
	Safety-Related Functions	Safety-Related Functions	Safety-Related Functions
	Tools and Equipment	Tools and Equipment	Tools and Equipment
	10013 una Equipment	Installs and Service Electrical and Electronic	Installs and Service Electrical and Electroni
		Equipment	Equipment
Safety-Related Functions			
Tools and Equipment			
Organizes Work		Organizes Work	
Communication			Mentoring
Installs and Services Pressure, Temperature,	Installs and Services Pressure, Temperature, Level		
Level and Flow Devices	and Flow Devices		
	Installs and Services Signal Transducers		
		Installs and Services Motion, Speed, Position and	
		Vibration Devices	
	Installs and Services Mass, Density and Consistency	Installs and Services Mass, Density and Consistency	
	Devices	Devices	
		Installs and Services Process Analyzers	Installs and Services Process Analyzers
		(Liquids)	(Gas)
			Installs and Services Multiple Variable Computing Devices
			Installs and Services Safety Systems and Devices ⁷⁸
			Installs and Services Facility Security Systems
			Installs and Services Safety Instrumented Systems (SIS)
	Installs and Services Control Devices for Hydraulic		
Installs and Services Pneumatic Equipment	Systems Installs and Services Pneumatic Equipment		
(Components)	(Systems)		
Installs and Service Electrical and Electronic	Installs and Service Electrical and Electronic		
Equipment ⁷⁹	Equipment		
(Electrical)	(Electronic)		
Installs and Services Valves	Installs and Services Valves		
(Fundamentals)	(Application)		

Installs and Services Actuators	Installs and Services Actuators		
(Fundamentals)	(Application)		
Installs and Services Positioners	Installs and Services Positioners		
(Fundamentals)	(Application)		
		Configures and Services Variable Speed Drives	
		(VSD)	
		Installs and Services Control Network Systems	Installs and Services Control Network
		(Fundamentals)	Systems
			(Application)
		Installs and Services Signal Converters	Installs and Services Signal Converters
		(Fundamentals)	(Application)
		Installs and Services Gateways, Bridges and Media	Installs and Services Gateways, Bridges and
		Converters	Media Converters
		(Fundamentals)	(Application)
		Establishes and Optimizes Process Control	Establishes and Optimizes Process Control
		Strategies	Strategies
		(Basic)	(Advanced)
		Installs and Services Stand-Alone Controllers (SAC)	Installs and Services Stand-Alone
			Controllers (SAC)
		Installs and Services Programmable Logic	Installs and Services Programmable Logic
		Controllers (PLC)	Controllers (PLC)
		(Fundamentals)	(Application)
			Installs and Services Distributed Control
			Systems (DCS)
		Installs and Services Human Machine Interface	Installs and Services Human Machine
		(HMI)	Interface (HMI)
		(Fundamentals)	(Application)
			Installs and Services Supervisory Control
			and Data Acquisition (SCADA) Systems

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 $^{^{78}}$ In the jurisdiction of BC, limited exposure to PLCs: Instruction List programming.

⁷⁹ In the jurisdictions of BC and AB, safety valves for natural gas are introduced earlier in the program.

34.3 Instrumentation and Control Technician – Topic and Sub-Task - RSOS 2019			
Level One	Level Two	Level Three	Level Four
	Context	Context	Context
	Safety-Related Functions	Safety-Related Functions	Safety-Related Functions
	Tools and Equipment	Tools and Equipment	Tools and Equipment
		Installs and Service Electrical and Electronic	Installs and Service Electrical and Electronic
		Equipment	Equipment
Safety-Related Functions			
1.01 Maintains safe work environment			
1.02 Uses personal protective equipment (PPE)			
and safety equipment			
1.03 Performs de-energizing, lock-out and tag-			
out procedures			
Tools and Equipment			
2.01 Uses calibration configuration and test			
equipment			
2.02 Uses hand and power tools			
2.03 Uses access equipment			
2.04 Uses rigging and hoisting and lifting			
equipment			
Organizes Work		Organizes Work	
3.01 Uses documentation		3.03 Plans tasks	
3.02 Interprets drawings and schematics			
Communication			Mentoring
4.01 Uses communication techniques			4.02 Uses mentoring techniques
Services Pressure, Temperature, Level and Flow	Services Pressure, Temperature, Level and Flow		
Devices	Devices		
5.01 Installs pressure, temperature, level and	5.01 Installs pressure, temperature, level and flow		
flow devices	devices		
5.02 Maintains pressure, temperature, level and	5.02 Maintains pressure, temperature, level and		
flow devices	flow devices		
5.03 Diagnoses pressure, temperature, level and	5.03 Diagnoses pressure, temperature, level and		
flow devices	flow devices		
5.04 Repairs pressure, temperature, level and	5.04 Repairs pressure, temperature, level and flow		
flow devices	devices		

Installs and Services Signal Transducers 6.01 Performs installation and configuration of signal transducers		
6.02 Diagnoses signal transducers		
6.03 Performs maintenance and repairs on signal		
transducers		
	Installs and Services Motion, Speed, Position and	
	Vibration Devices	
	7.01 Installs motion speed, position and vibration	
	devices	
	7.02 Maintains motion, speed, position and	
	vibration devices	
	7.03 Diagnoses motion, speed, position and	
	vibration devices	
	7.04 Repairs motion, speed, position and vibration	
	devices	
Installs and Services Mass, Density and Consistency	Installs and Services Mass, Density and	
Devices	Consistency Devices	
8.01 Installs mass, density and consistency devices	8.01 Installs mass, density and consistency devices	
8.02 Maintains mass, density and consistency	8.02 Maintains mass, density and consistency	
devices	devices	
8.03 Diagnoses mass, density and consistency	8.03 Diagnoses mass, density and consistency	
devices	devices	
8.04 Repairs mass, density and consistency devices	8.04 Repairs mass, density and consistency devices	
	Installs and Services Process Analyzers	Installs and Services Process Analyzers
	(Liquids)	(Gas)
	9.01 Installs process analyzers	9.01 Installs process analyzers
	9.02 Maintains process analyzers	9.02 Maintains process analyzers
	9.03 Diagnoses process analyzers	9.03 Diagnoses process analyzers
	9.04 Repairs process analyzers	9.04 Repairs process analyzers

	Installs and Services Multiple Variable
	Computing Devices
	10.01 Installs multiple variable computing
	devices
	10.02 Maintains multiple variable
	computing devices
	10.03 Diagnoses multiple variable
	computing devices
	10.04 Repairs multiple variable computing
	devices
	Installs and Services Safety Systems and
	Devices
	11.01 Installs safety system and devices
	11.02 Maintains safety system and devices
	11.03 Diagnoses safety system and devices
	11.04 Repairs safety system and devices
	Installs and Services Facility Security
	Systems
	12.01 Installs facility security systems
	12.02 Maintains facility security systems
	12.03 Diagnoses facility security systems
	12.04 Repairs facility security systems
	Installs and Services Safety Instrumented
	Systems (SIS)
	13.01 Installs SIS
	13.02 Configures SIS
	13.03 Maintains SIS
	13.04 Diagnoses SIS
	13.05 Repairs SIS
Installs and Services Control Devices for Hydraulic	
Systems	
14.01 Installs control devices for hydraulic systems	
14.02 Diagnoses control devices for hydraulic	
systems	
14.03 Performs maintenance and repairs on control	
devices for hydraulic systems	
	l l

Installs and Services Pneumatic Equipment	Installs and Services Pneumatic Equipment
(Components)	(Systems)
15.01 Installs pneumatic equipment	15.01 Installs pneumatic equipment
15.02 Diagnoses pneumatic equipment	15.02 Diagnoses pneumatic equipment
15.03 Performs maintenance and repairs	15.03 Performs maintenance and repairs pneumatic
pneumatic equipment	equipment
Installs and Service Electrical and Electronic	Installs and Service Electrical and Electronic
Equipment	Equipment
(Electrical)	(Electronic)
16.01 Installs electrical and electronic	16.01 Installs electrical and electronic equipment
equipment	16.02 Diagnoses electrical and electronic equipment
16.02 Diagnoses electrical and electronic	16.03 Performs maintenance and repairs for
equipment	electrical and electronic equipment
16.03 Performs maintenance and repairs for	
electrical and electronic equipment	
Installs and Services Valves	Installs and Services Valves
(Fundamentals)	(Application)
17.01 Installs valves	17.01 Installs valves
17.02 Maintains valves	17.02 Maintains valves
17.03 Diagnoses valves	17.03 Diagnoses valves
17.04 Repairs valves	17.04 Repairs valves
Installs and Services Actuators	Installs and Services Actuators
(Fundamentals)	(Application)
18.01 Installs actuators	18.01 Installs actuators
18.02 Maintains actuators	18.02 Maintains actuators
18.03 Diagnoses actuators	18.03 Diagnoses actuators
18.04 Repairs actuators	18.04 Repairs actuators
Installs and Services Positioners	Installs and Services Positioners
(Fundamentals)	(Application)
19.01 Installs positioners	19.01 Installs positioners
19.02 Maintains positioners	19.02 Maintains positioners
19.03 Diagnoses positioners	19.03 Diagnoses positioners
19.04 Repairs positioners	19.04 Repairs positioners
	Configures and Services Variable Speed Drives
	(VSD)
	20.01 Configures VSD
	20.02 Maintains VSD
	20.03 Diagnoses VSD
	20.04 Repairs VSD

Installs and Services Control Network Systems	Installs and Services Control Network
(Fundamentals)	Systems Systems
21.01 Performs installation and configuration on	(Application)
_	
control network systems	21.01 Performs installation and
21.02 Diagnoses control network systems	configuration on control network systems
21.03 Performs maintenance and repairs on	21.02 Diagnoses control network systems
control network systems	21.03 Performs maintenance and repairs on control network systems
Installs and Services Signal Converters	Installs and Services Signal Converters
(Fundamentals)	(Application)
22.01 Performs installation and configuration of	22.01 Performs installation and
signal converters	configuration of signal converters
22.02 Diagnoses signal converters	22.02 Diagnoses signal converters
22.03 Performs maintenance and repairs on signal	22.03 Performs maintenance and repairs on
converters	signal converters
Installs and Services Gateways, Bridges and	Installs and Services Gateways, Bridges
Media Converters	and Media Converters
(Fundamentals)	(Application)
23.01 Performs installation and configuration of	23.01 Performs installation and
gateways, bridges and media converters	configuration of gateways, bridges and
23.02 Diagnoses gateways, bridges and media	media converters
converters	23.02 Diagnoses gateways, bridges and
23.03 Performs maintenance and repairs on	media converters
gateways, bridges and media converters	23.03 Performs maintenance and repairs on
	gateways, bridges and media converters
Establishes and Optimizes Process Control	Establishes and Optimizes Process Control
Strategies	Strategies
(Basic)	(Advanced)
24.01 Determines process control strategy	24.01 Determines process control strategy
24.02 Optimizes process control	24.02 Optimizes process control
Installs and Services Stand-Alone Controllers	Installs and Services
(SAC)	Stand-Alone Controllers (SAC)
25.01 Installs SAC	25.01 Installs SAC
25.02 Configures SAC	25.02 Configures SAC
25.03 Performs maintenance, diagnostics and	25.03 Performs maintenance, diagnostics
repairs on SAC	and repairs on SAC

Installs and Services Programmable Logic	Installs and Services Programmable Logic
Controllers (PLC)	Controllers (PLC)
(Fundamentals)	(Application)
26.01 Installs PLC	26.01 Installs PLC
26.02 Configures PLC	26.02 Configures PLC
26.03 Performs maintenance diagnostics and	26.03 Performs maintenance diagnostics
repairs on PLC	and repairs on PLC
	Installs and Services Distributed Control
	Systems (DCS)
	27.01 Installs DCS
	27.02 Configures DCS
	27.03 Performs maintenance diagnostics
	and repairs on DCS
Installs and Services Human Machine Interface	Installs and Services Human Machine
(HMI)	Interface (HMI)
(Fundamentals)	(Application)
28.01 Installs HMI	28.01 Installs HMI
28.02 Configures HMI	28.02 Configures HMI
28.03 Performs maintenance diagnostics and	28.03 Performs maintenance diagnostics
repairs on HMI	and repairs on HMI
	Installs and Services Supervisory Control
	and Data Acquisition (SCADA) Systems
	29.01 Installs SCADA systems
	29.02 Configures SCADA systems
	29.03 Performs maintenance diagnostics
	and repairs on SCADA systems

35.1. Glazier - Recommendations

That provinces and territories adopt the **Red Seal Name** – Glazier / Vitrier/vitrière (Please note that because there are ongoing proposals for a change to the Red Seal trade name, a recommendation for this element still pending. For the purpose of this report, "Glazier" will still be used.)

- That the total number of training hours be 7200
- That the technical training program offers three (3) training levels
- That the **sequencing** reflects the topic and sub-task mapping in the sequencing documents.

35.2 Glazier - Topic - RSOS 2020 **Level Two Level Three Level One** Context Context Safety-Related Functions Safety-Related Functions **Tools and Equipment Tools and Equipment** Organizes Work Safety-Related Functions **Tools and Equipment** Rigging, Hoisting and Lifting Equipment Rigging, Hoisting and Lifting Equipment **Organizes Work** Organizes Work **Organizes Work Trade Activities Trade Activities Trade Activities** Communication Mentoring Commercial Window and Door Systems (Fabricates) Commercial Window and Door Systems (Fabricates) Commercial Window and Door Systems (Fabricates) Commercial Window and Door Systems (Installs) Commercial Window and Door Systems (Installs) Commercial Window and Door Systems (Installs) Residential Window Systems (Installs) Residential Door Frames (Installs) Commercial Specialty Glass and Products (Fabricate Commercial Specialty Glass and Products (Fabricate and Install) and Install) Residential Specialty Glass and Products (Fabricates and Installs) Residential Specialty Glass and Products (Fabricates and Installs) **Commercial Window and Door Systems** (Services) Residential Window and Door Systems (Services) Specialty Glass and Products (Services)

Level One	Level Two	Level Three
	Context	Context
	Safety-Related Functions	Safety-Related Functions
	Tools and Equipment	Tools and Equipment
	Organizes Work	
Safety-Related Functions		
1.01 Maintains safe work environment		
1.02 Uses personal protective equipment (PPE) and safety equipment		
Tools and Equipment		
2.01 Uses hand tools		
2.02 Uses portable and stationary power tools		
2.03 Uses layout and measuring equipment		
2.04 Uses access equipment		
Rigging, Hoisting and Lifting Equipment		Rigging, Hoisting and Lifting Equipment
3.01 Uses rigging equipment		3.01 Uses rigging equipment
3.02 Uses hoisting and lifting equipment		3.02 Uses hoisting and lifting equipment
Organizes Work	Organizes Work	Organizes Work
4.01 Uses documentation and reference material	4.03 Prepares list of materials and supplies	4.01 Uses documentation and reference material
4.02 Interprets plans, drawings and specifications		4.02 Interprets plans, drawings and specifications
		4.04 Plans project tasks
Trade Activities	Trade Activities	Trade Activities
5.02 Handles glass and other materials	5.03 Prepares materials for installation	5.01 Prepares worksite
5.04 Stores glass and other materials	5.06 Installs building envelope membranes	5.03 Prepares materials for installation
5.05 Performs glass cutting and edge treatment	5.07 Installs flashing	5.06 Installs building envelope membranes
5.06 Installs building envelope membranes	5.08 Applies sealants	5.07 Installs flashing
5.08 Applies sealants		5.08 Applies sealants
Communication		Mentoring
6.01 Uses communication techniques		6.02 Uses mentoring techniques
Commercial Window and Door Systems (Fabricates)	Commercial Window and Door Systems (Fabricates)	Commercial Window and Door Systems (Fabricates)
7.02 Fabricates storefronts	7.01 Fabricates curtain walls	7.01 Fabricates curtain walls
7.03 Fabricates window systems	7.05 Fabricates entrance systems	7.04 Fabricates skylights and sloped glazing systems 7.05 Fabricates entrance systems

Commercial Window and Door Systems (Installs)	Commercial Window and Door Systems (Installs)	Commercial Window and Door Systems (Installs)
8.02 Installs curtain wall systems	8.01 Lays out commercial window and door systems	8.02 Installs curtain wall systems
8.03 Installs storefront systems	8.02 Installs curtain wall systems	8.05 Installs skylights and sloped glazing systems
8.04 Installs window systems		8.06 Installs entrance systems
	Residential Window Systems (Installs)	
	9.01 Lays out residential window systems	
	9.02 Sets windows in openings	
	9.03 Glazes windows	
	Residential Door Frames (Installs)	
	10.01 Lays out residential door systems	
	10.02 Assembles residential door frames	
	10.03 Sets residential doors and frames	
	10.04 Installs residential door hardware	
	10.05 Glazes residential doors	
	Commercial Specialty Glass and Products	Commercial Specialty Glass and Products
	(Fabricate and Install)	(Fabricate and Install)
	11.01 Lays out commercial specialty glass and products	11.01 Lays out commercial specialty glass and products
	11.02 Assembles commercial specialty glass, products and	11.02 Assembles commercial specialty glass, products
	hardware	and hardware
	11.03 Installs commercial specialty glass, products and	11.03 Installs commercial specialty glass, products and
	hardware	hardware
Residential Specialty Glass and Products	Residential Specialty Glass and Products	
(Fabricates and Installs)	(Fabricates and Installs)	
12.02 Assembles residential specialty glass, products and hardware	12.01 Lays out residential specialty glass and products	
12.03 Installs residential specialty glass, products and hardware	12.02 Assembles residential specialty glass, products and	
	hardware	
	12.03 Installs residential specialty glass, products and	
	hardware	
		Commercial Window and Door Systems
		(Services)
		13.01 Assesses service requirements for commercial
		window and door systems
		13.02 Repairs commercial window and door systems
	Residential Window and Door Systems (Services)	
	14.01 Assesses service requirements for residential window	
	and door systems	
	14.02 Repairs residential window and door systems	

Specialty Glass and Products (Services)
15.01 Assesses service requirements for specialty glass
and products
15.02 Repairs specialty glass and products

36.1. Bricklayer - Recommendations

That provinces and territories adopt the **Red Seal Name** – Bricklayer / Briqueteur-maçon/briqueteuse-maçonne

- That the total number of training hours be 5400
- That the technical training program offers three (3) training levels
- That the **sequencing** reflects the topic and sub-task mapping in the sequencing documents.

Level One	Level Two	Level Three
Level Offe	Level 1 WO	Level Tillee
	Context	Context
	Tools and Equipment	Tools and Equipment
	Substrate Preparation	Substrate Preparation
		Natural Stone Walls
	Scaffolding	Scaffolding
		Prefabricated Masonry
Safety-Related Functions		
1.01 Maintains safe work environment		
1.02 Uses personal protective equipment (PPE) and safety equipment		
Tools and Equipment		
2.01 Maintains tools and equipment		
2.02 Uses rigging, hoisting and lifting equipment		
2.03 Uses access equipment		
Scaffolding		
3.01 Erects scaffolding		
3.02 Dismantles scaffolding		
3.03 Maintains scaffolding		
Organizes work	Organizes work	Organizes work
4.01 Uses drawings and specifications	4.01 Uses drawings and specifications	4.01 Uses drawings and specifications
4.02 Plans daily tasks and activities		
4.03 Prepares jobsite and materials		
4.04 Protects surrounding areas		
Communication		Mentoring Techniques
Techniques		5.02 Uses mentoring techniques

5.01 Uses communication techniques		
Substrate Preparation		
6.01 Prepares vertical substrates and foundations		
6.02 Applies parging		
6.03 Installs anchoring/tie systems		
6.04 Installs membrane and flashing		
6.05 Installs insulation		
Fundamental Masonry Tasks		
7.01 Lays out wall and coursing		
7.02 Finishes joints		
7.03 Cleans new masonry surfaces		
7.04 Seals masonry surfaces		
Mortars, Grouts and Adhesives	Mortars, Grouts and Adhesives	Mortars, Grouts and Adhesives
8.01 Mixes mortar, concrete, grout and adhesives	8.01 Mixes mortar, concrete, grout and adhesives	8.01 Mixes mortar, concrete, grout and adhesives
8.02 Uses mortars	8.02 Uses mortars	8.02 Uses mortars
8.03 Uses concrete and grout	8.03 Uses concrete and grout	8.03 Uses concrete and grout
8.04 Uses adhesives	8.04 Uses adhesives	8.04 Uses adhesives
Masonry Walls	Masonry Walls	
9.01 Builds non-load-bearing walls	9.02 Builds load-bearing walls	
		Horizontal Masonry Surfaces
		10.01 Prepares horizontal substrate
		10.02 Lays masonry units on horizontal surfaces
	Prefabricated Masonry	
	11.01 Builds prefabricated masonry	
	11.02 Erects prefabricated masonry	
	Surface-Bonded Masonry Units	
	12.01 Prepares substrate for surface-bonded masonry units	
	12.02 Applies surface-bonded masonry units	
	Natural Stone Walls	
	13.01 Prepares natural stone	
	13.02 Lays natural stone	
	13.03 Damp cures walls	
		Natural Stone Cladding
		(Mechanically Fastened)
		14.01 Prepares substrate for cladding
		14.02 Prepares natural stone for cladding
		14.03 Installs natural stone cladding

Chimneys 15.01 Builds foundation supports for chimneys 15.02 Lays masonry units to build chimneys 15.03 Installs flue lining 15.04 Installs related flashings 15.05 Installs caps Fireplaces 16.01 Builds foundation for hearth, firebox, backup materia and veneer 16.02 Builds hearth, firebox and backup
15.02 Lays masonry units to build chimneys 15.03 Installs flue lining 15.04 Installs related flashings 15.05 Installs caps Fireplaces 16.01 Builds foundation for hearth, firebox, backup material and veneer
15.03 Installs flue lining 15.04 Installs related flashings 15.05 Installs caps Fireplaces 16.01 Builds foundation for hearth, firebox, backup material and veneer
15.04 Installs related flashings 15.05 Installs caps Fireplaces 16.01 Builds foundation for hearth, firebox, backup material and veneer
15.05 Installs caps Fireplaces 16.01 Builds foundation for hearth, firebox, backup materia and veneer
Fireplaces 16.01 Builds foundation for hearth, firebox, backup materia and veneer
16.01 Builds foundation for hearth, firebox, backup material and veneer
and veneer
16.02 Builds hearth, firebox and backup
16.03 Installs damper
16.04 Builds smoke chamber
16.05 Prepares existing fireplace for insert
16.06 Faces fireplaces and inserts
Refractories
17.01 Prepares for installation of refractories and
accessories
17.02 Prepares mortar for refractories
17.03 Removes existing refractories.
17.04 In Installs refractories
17.05 Repairs refractories
Corrosion Resistant Materials
18.01 Prepares for installation of corrosion resistant
materials and accessories
18.02 Prepares mortar for corrosion resistant materials
18.03 Removes existing corrosion resistant materials
18.04 Installs corrosion resistant materials
18.05 Repairs corrosion resistant materials
Masonry Work (Rebuilds)
19.01 Disassembles unit masonry
19.02 Prepares restoration work area
19.03 Reinstalls masonry and accessories
Masonry Work Masonry Work
(Repairs and Cleans) (Repairs and Cleans)
20.01 Removes deteriorated masonry units 20.01 Removes deteriorated masonry units
20.02 Repoints joints 20.02 Repoints joints
20.03 Repairs masonry units 20.03 Repairs masonry units
20.04 Reinstalls masonry units and accessories 20.04 Reinstalls masonry units and accessories
20.05 Cleans existing masonry surfaces 20.05 Cleans existing masonry surfaces

Glass Blocks 21.01 Prepares work area for installation of glass blocks 21.02 Lays glass blocks	
	Ornamental and Sculpted Masonry Units 22.01 Prepares for installation of ornamental and sculpted masonry units
Autor	22.02 Installs ornamental and sculpted masonry units
Arches	Arches
23.01 Prepares location for installation of arch	23.01 Prepares location for installation of arch
23.02 Builds template	23.02 Builds template
23.03 Places template	23.03 Places template
23.04 Installs arch masonry units	23.04 Installs arch masonry units
23.05 Removes template	23.05 Removes template

37.1. Motorcycle Technician - Recommendations

That provinces and territories adopt the **Red Seal Name** – Motorcycle Technician / Technicien/technicienne de motocyclettes

- That the total number of training hours be 6400
- That the technical training program offers four (4) **training levels**
- That the **sequencing** reflects the topic and sub-task mapping in the sequencing documents.

Level One	Level Two	Level Three	Level Four
			Context
			Electrical Systems
			(Diagnose)
			Electrical Systems
			(Service)
Safety-Related Functions			
1.01 Maintains safe work environment			
1.02 Uses PPE and safety equipment			
Routine Work Practices			Routine Work Practices
2.01 Uses trade-related consumables			2.05 Conducts safety inspection
2.02 Performs periodic maintenance			2.06 Verifies repairs
2.03 Performs storage procedures			
2.04 Prepares new motorcycles			
Tools, Equipment and Documentation	Tools, Equipment and Documentation	Tools, Equipment and Documentation	Tools, Equipment and Documentation
3.01 Uses diagnostic tools and equipment	3.01 Uses diagnostic tools and equipment	3.01 Uses diagnostic tools and equipment	3.01 Uses diagnostic tools and equipment
3.02 Uses precision measuring instruments	3.02 Uses precision measuring instruments	3.02 Uses precision measuring instruments	3.02 Uses precision measuring instruments
3.03 Uses hand tools	3.06 Uses shop equipment	3.06 Uses shop equipment	3.06 Uses shop equipment
3.04 Uses heating/cutting tools and equipment	3.07 Uses documentation	3.07 Uses documentation	3.07 Uses documentation
3.05 Uses pneumatic and electric power tools			
and equipment			
3.06 Uses shop equipment			
3.07 Uses documentation			
Communication			Mentoring
4.01 Uses communication techniques			4.02 Uses mentoring techniques
		Chassis and Components (Diagnose)	
		5.01 Diagnoses frame	
		5.02 Diagnoses steering head	
		5.03 Diagnoses steering systems for 3-wheel	
		motorcycles	
		5.04 Diagnoses handle bars, foot rests and controls	
		5.05 Diagnoses chassis ancillary and accessory	
		components	

	Chassis and Components		
	· ·		
	(Service)		
	6.01 Services frame		
	6.02 Services steering head		
	6.03 Services steering systems for 3-wheel		
	motorcycles		
	6.04 Services handle bars, foot rests and controls		
	6.05 Services chassis ancillary and accessory		
	components		
		Suspension Systems (Diagnose)	
		7.01 Diagnoses front suspension components	
		7.02 Diagnoses front suspension components for	
		3-wheel motorcycles	
		7.03 Diagnoses rear suspension components	
		7.04 Diagnoses swing arm	
	Suspension Systems		
	(Service)		
	8.01 Services front suspension components		
	8.02 Services front suspension components for 3-		
	wheel motorcycles		
	8.03 Services rear suspension components		
	8.04 Services swing arm		
Wheels and Tires		Wheels and Tires	
(Diagnose)		(Diagnose)	
9.01 Diagnoses tires		9.02 Diagnoses spoked wheels	
9.03 Diagnoses one-piece wheels			
9.04 Diagnoses multi-piece wheels			
Wheels and Tires (Service)		Wheels and Tires	
10.01 Services tires		(Service)	
10.03 Services one-piece wheels		10.02 Services spoked wheels	
10.04 Services multi-piece wheels		'	
Braking Systems (Diagnose)			Braking Systems (Diagnose)
11.01 Diagnoses hydraulic braking systems			11.03 Diagnoses braking control systems
11.02 Diagnoses mechanical braking systems			g iii i g ii i i i i i i i i i i i i i
Braking Systems (Service)			Braking Systems (Service)
12.01 Services hydraulic braking systems			12.03 Services braking control systems
12.02 Services mechanical braking systems			, , , ,

	Two-Stroke and Four-Stroke Engines (Diagnose) 13.01 Diagnoses cylinder heads (Two-Stroke) 13.02 Diagnoses valve systems on two-stroke engine 13.04 Diagnoses cylinders and pistons (Two- Stroke) 13.09 Diagnoses cooling system	Two-Stroke and Four-Stroke Engines (Diagnose) 13.01 Diagnoses cylinder heads (Four-Stroke) 13.03 Diagnoses valve train on four-stroke engine 13.04 Diagnoses cylinders and pistons (Four-Stroke) 13.05 Diagnoses crankshaft assembly 13.06 Diagnoses counterbalance assemblies 13.07 Diagnoses engine cases 13.08 Diagnoses lubrication system
Two-Stroke and Four-Stroke Engines (Service) 14.02 Services valve systems on two-stroke engine 14.04 Services cylinders and pistons (Two-Stroke) 14.08 Services lubrication system (Two-Stroke) 14.09 Services cooling system	Two-Stroke and Four-Stroke Engines (Service) 14.01 Services cylinder heads on four-stroke engine 14.03 Services valve train on four-stroke engine 14.04 Services cylinders and pistons (Four-Stroke) 14.05 Services crankshaft assembly 14.06 Services counterbalance assemblies 14.07 Services engine cases 14.08 Services lubrication system (Four-Stroke)	
Clutches and Primary Drive (Diagnose) 15.01 Diagnoses primary drive and driven gears 15.02 Diagnoses primary drive chain and sprockets 15.03 Diagnoses primary drive belt and pulleys 15.04 Diagnoses manual clutches 15.05 Diagnoses automatic clutches 15.06 Diagnoses kick start		
Clutches and Primary Drive (Service) 16.01 Services primary drive and driven gears 16.02 Services primary drive chain and sprockets 16.03 Services primary drive belt and pulleys 16.04 Services manual clutches 16.05 Services automatic clutches 16.06 Services kick start Transmissions (Diagnose) 17.02 Diagnoses continuously variable transmissions		Transmissions (Diagnose) 17.01 Diagnoses constant mesh

	Transmissions (Service) 18.02 Services continuously variable transmissions (CVT)	Transmissions (Service) 18.01 Services constant mesh transmissions	Transmissions (Service) 18.01 Services constant mesh transmissions
Final Drive (Diagnose) 19.01 Diagnoses final drive chain and sprockets 19.03 Diagnoses final drive belt and pulleys		Final Drive (Diagnose) 19.02 Diagnoses final drive shaft and gears	
Final Drive (Service) 20.01 Services final drive chain and sprockets 20.03 Services final drive belt and pulleys		Final Drive (Service) 20.02 Services final drive shaft and gears	
Electrical Systems (Diagnose) 21.01 Diagnoses battery and charging system (battery) 21.02 Diagnoses electrical ancillary and accessory components	Electrical Systems (Diagnose) 21.01 Diagnoses battery and charging system (charging system) 21.02 Diagnoses electrical ancillary and accessory components 21.03 Diagnoses wiring harness systems 21.05 Diagnoses electric starting system	Electrical Systems (Diagnose) 21.02 Diagnoses electrical ancillary and accessory components 21.03 Diagnoses wiring harness systems 21.04 Diagnoses ignition system	
Electrical Systems (Service) 22.01 Services battery and charging system (battery) 22.02 Services electrical ancillary and accessory components	Electrical Systems (Service) 22.01 Services battery and charging system (charging system) 22.02 Services electrical ancillary and accessory components 22.03 Services wiring harness systems 22.05 Services electric starting system	Electrical Systems (Service) 22.02 Services electrical ancillary and accessory components 22.03 Services wiring harness systems 22.04 Services ignition system	
Vehicle Management Systems (Diagnose) 23.01 Reads fault codes			Vehicle Management Systems (Diagnose) 23.02 Interprets fault code results 23.03 Tests system circuitry and components Vehicle Management Systems (Service) 24.01 Updates software 24.02 Services system circuitry and components

	Fuel and Exhaust Systems (Diagnose)	Fuel and Exhaust Systems (Diagnose)
	25.01 Diagnoses fuel tanks and components	25.04 Diagnoses fuel injection system
	25.02 Diagnoses air delivery system	
	25.03 Diagnoses carburetor system	
	25.05 Diagnoses exhaust system	
Fuel and Exhaust Systems (Service)		Fuel and Exhaust Systems (Service)
26.01 Services fuel tanks and components		26.04 Services fuel injection system
26.02 Services air delivery system		
26.03 Services carburetor system		
26.05 Services exhaust system		

38.1. Parts Technician - Recommendations

That provinces and territories adopt the **Red Seal Name** – Parts Technician / Technicien/technicienne au service des pièces

- That the total number of training hours be 5400
- That the technical training program offers three (3) training levels
- That the **sequencing** reflects the topic and sub-task mapping in the sequencing documents.

38.2. Parts Technician – Topic and Sub-task - RSOS 2020			
Level One	Level Two	Level Three	
	Context	Context	
	Safety-Related Functions	Safety-Related Functions	
	Tools and Equipment	Tools and Equipment	
	Organizes Work	Organizes Work	
		Retail Customers	
		Wholesale Customers	
	Internal Customers		
Safety-Related Functions			
1.01 Maintains safe work environment			
1.02 Uses personal protective equipment (PPE) and safety			
equipment			
Tools and Equipment			
2.01 Uses catalogues and price lists			
2.02 Uses hand tools			
2.03 Operates power tools			
2.04 Operates warehouse tools and equipment			
2.05 Uses measuring and testing tools and equipment			
2.06 Operates business machines			
2.07 Uses computers and digital devices			
Organizes Work			
3.01 Uses work-related documents			
3.02 Prioritizes tasks			
Communication		Mentoring	
4.01 Uses communication techniques		4.02 Uses mentoring technique	
Retail Customers	Retail Customers		
5.01. Identifies retail customers' needs	5.02 Provides technical information to retail customers		
5.02 Provides technical information to retail customers			
Wholesale Customers	Wholesale Customers		
6.01 Identifies wholesale customers' needs	6.01 Identifies wholesale customers' needs		
6.02. Provides training opportunities and technical information to	6.02. Provides training opportunities and technical information to		
wholesale customers	wholesale customers		
Internal Customers		Internal Customers	
7.01 Identifies internal customers' needs		7.02 Maintains inventory and records for internal customers	
7.02 Maintains inventory and records for internal customers			
General Customer Service	General Customer Service	General Customer Service	
8.02 Provides no-fee value-added services and information	8.01 Prepares customer quotes	8.01 Prepares customer quotes	

8.03 Records customer information	8.02 Provides no-fee value-added services and information	8.02 Provides no-fee value-added services and information
	8.03 Records customer information	8.03 Records customer information
	8.04 Implements product improvement programs (PIP)	
Parts (Identification)	Parts (Identification)	
9.01 Identifies parts function	9.01 Identifies parts function	
9.02 Identifies parts application	9.02 Identifies parts application	
9.03 Identifies parts number	9.03 Identifies parts number	
Parts (Sourcing)	Parts (Sourcing)	Parts (Sourcing)
10.01 Searches inventory for parts	10.01 Searches inventory for parts	10.02 Identifies suppliers
10.02 Identifies suppliers	10.02 Identifies suppliers	10.03 Purchases parts
10.02 Identifies suppliers	10.03 Purchases parts	10.04 Arranges shipment of special orders
	10.04 Arranges shipment of special orders	10.04 Arranges simplificate of special orders
	Parts and Materials (Handling)	Parts and Materials (Handling)
	11.03 Rotates stock	11.01 Maintains storage design layout
	11.04 Places inventory in designated location	11.02 Handles sensitive products
	11.04 Flaces inventory in designated location	11.03 Rotates inventory
		11.04 Places inventory in designated location
	Inventory Control	Inventory Control
	12.01 Manages core and warranty inventory	12.01 Manages core and warranty inventory
	12.04 Participates in periodic physical inventory count	12.02 Handles parts inventory recalls
	12.04 Farticipates in periodic physical inventory count	12.03 Maintains inventory levels
		12.04 Participates in periodic physical inventory count
Chinning and Desciving	Chinning and Desciving	Shipping and Receiving
Shipping and Receiving	Shipping and Receiving	
(Introduction)	13.01 Verifies estimated time of arrival (ETA)	13.01 Verifies estimated time of arrival (ETA)
13.01 Verifies estimated time of arrival (ETA)	13.02 Receives incoming shipment	13.02 Receives incoming shipment
13.02 Receives incoming shipment	13.03 Resolves order discrepancies	13.03 Resolves order discrepancies
13.03 Resolves order discrepancies	13.04 Prepares for shipment	13.04 Prepares for shipment
13.04 Prepares for shipment	Duadwate and Comises Duamatics	Due du ete and Caminas Duemetias
	Products and Services Promotion	Products and Services Promotion
	14.02 Uses digital marketing	14.01 Displays products and literature
	14.03 Recommends parts and products to customer	14.02 Uses digital marketing
	14.04 Recommends services to customer	14.03 Recommends parts and products to customer
		14.04 Recommends services to customer
		Pricing Formula
		15.01 Calculates additional costs
		15.02 Overrides price
Financial Transactions	Financial Transactions	Financial Transactions
16.01 Generates invoices	16.01 Generates invoices	16.03 Processes customer returns
	16.02 Accepts payments	16.04 Processes day-end reports

16.03 Processes customer returns	
16.04 Processes day-end reports	

39.1. Roofer - Recommendations

That provinces and territories adopt the **Red Seal Name** – Roofer / Couvreur/couvreuse

- That the total number of training **hours** be 5400 hours
- That the technical training program offers three (3) levels
- That the **sequencing** reflects the topic and sub-task mapping in the sequencing documents.

Level One	Level Two	Level Three
	Context	Context
	Performs safety-related functions	Performs safety-related functions
	Common steep slope practices	Common steep slope practices
erforms safety-related functions .01 Maintains safe work environment .02 Uses personal protective equipment (PPE) and safety quipment		
Jses tools and equipment	Uses tools and equipment	Uses tools and equipment
Overview) .01 Uses hand tools .02 Uses power tools, pneumatic tools, and hot-air welding, induction and fuelled equipment .03 Uses hoisting, lifting and rigging equipment .04 Uses access equipment .05 Uses hot process equipment .06 Uses motorized equipment	(Task Specific) 2.01 Uses hand tools 2.02 Uses power tools, pneumatic tools, and hot-air welding, induction and fuelled equipment 2.03 Uses hoisting, lifting and rigging equipment 2.04 Uses access equipment 2.05 Uses hot process equipment 2.06 Uses motorized equipment	(Task Specific) 2.01 Uses hand tools 2.02 Uses power tools, pneumatic tools, and hot-air welding, induction and fuelled equipment 2.03 Uses hoisting, lifting and rigging equipment 2.04 Uses access equipment 2.05 Uses hot process equipment 2.06 Uses motorized equipment
Organizes Work 3.01 Uses documentation and reference materials 3.02 Interprets blueprints and drawings 3.04 Assesses worksite conditions 3.05 Positions equipment and material on the ground and on the goof 3.06 Prepares material disposal systems	Organizes Work 3.01 Uses documentation and reference materials 3.02 Interprets blueprints and drawings 3.04 Assesses worksite conditions 3.05 Positions equipment and material on the ground and on the roof 3.06 Prepares material disposal systems	Organizes Work 3.02 Interprets blueprints and drawings 3.03 Estimates material 3.07 Evaluates roof conditions near roof-top equipment installations
Uses communication techniques .01 Uses communication techniques		Uses communication and mentoring techniques 4.01 Uses communication techniques 4.02 Uses mentoring techniques
repares roof for replacement .01 Protects surrounding area .02 Removes loose debris .03 Removes roofing and flashings	Prepares roof for replacement 5.04 Prepares roof substrate 5.05 Performs minor adjustments to penetrations, curbs and parapets	·
Prepares deck for roof installation	Prepares deck for roof installation	Prepares deck for roof installation

6.02 Cleans deck	6.01 Inspects deck	6.01 Inspects deck
6.04 Dries deck	6.03 Verifies placement of roof penetrations, curbs and parapets	6.03 Verifies placement of roof penetrations, curbs and parapets
Applies low slope roofing components	Applies low slope roofing components	Applies low slope roofing components
(Overview/Identification of Components)	7.01 Installs support panels	(Trade Science/Installation of Components)
7.01 Installs support panels	7.02 Primes substrate	7.01 Installs support panels
7.02 Primes substrate	7.03 Applies vapour retarder, vapour barrier and air barrier	7.02 Primes substrate
7.03 Applies vapour retarder, vapour barrier and air barrier	7.04 Installs insulation	7.03 Applies vapour retarder, vapour barrier and air barrier
7.04 Installs insulation	7.05 Installs cover board	7.04 Installs insulation
7.05 Installs cover board	7.06 Installs drains, vents, curbs and penetrations	7.05 Installs cover board
7.06 Installs drains, vents, curbs and penetrations	7.07 Applies ballast, walkways and protective surfaces	7.06 Installs drains, vents, curbs and penetrations
7.07 Applies ballast, walkways and protective surfaces	7.08 Installs metal flashings	7.07 Applies ballast, walkways and protective surfaces
7.08 Installs metal flashings		7.08 Installs metal flashings
Applies low slope roofing membranes	Applies low slope roofing membranes	Applies low slope roofing membranes
(BUR)	(Modified Bitumen)	(Thermoplastics, Thermosets, Liquid-applied,
8.01 Relaxes membranes	8.01 Relaxes membranes	Trade Science)
8.02 Sets membranes	8.02 Sets membranes	8.01 Relaxes membranes
8.03 Applies membranes using hot-liquid process	8.03 Applies membranes using hot-liquid process	8.02 Sets membranes
8.06 Applies membranes using cold-applied methods	8.04 Applies membranes using torched-on method	8.03 Applies membranes using hot-liquid process
8.07 Applies membranes using mechanical fasteners	8.05 Applies membranes using hot-air welding	8.05 Applies membranes using hot-air welding
8.10 Installs membrane flashings	8.06 Applies membranes using cold-applied methods	8.06 Applies membranes using cold-applied methods
8.11 Installs temporary seals and temporary drains	8.07 Applies membranes using mechanical fasteners	8.07 Applies membranes using mechanical fasteners
	8.10 Installs membrane flashings	8.08 Applies loose-laid membranes
	8.11 Installs temporary seals and temporary drains	8.09 Applies liquid-applied membranes
		8.10 Installs membrane flashings
		8.11 Installs temporary seals and temporary drains
Common steep slope practices		
9.01 Installs steep slope underlayment		
9.02 Installs steep slope venting		
9.03 Installs steep slope valley applications		
9.04 Installs steep slope saddles/crickets		
9.05 Installs steep slope penetration flashings		
Applies shingles	Applies shingles	Applies shingles
(Asphalt)	(Wood and Composite)	(Metal)
10.01 Determines layout of shingles	10.01 Determines layout of shingles	10.01 Determines layout of shingles
10.02 Installs starter strip and starter course	10.02 Installs starter strip and starter course	10.02 Installs starter strip and starter course
10.03 Fastens shingles	10.03 Fastens shingles	10.03 Fastens shingles
10.04 Cuts shingles	10.04 Cuts shingles	10.04 Cuts shingles
10.05 Tabs shingles	10.06 Installs metal flashings for shingled roofs	10.06 Installs metal flashings for shingled roofs
10.06 Installs metal flashings for shingled roofs		

	Applies roof tiles
	11.01 Installs battens/strapping for roof tiles
	11.02 Fastens roof tiles
	11.03 Cuts roof tiles
	11.03 Cuts roof tiles 11.04 Installs closure strips for roof tiles
	11.05 Installs ridge and hip caps
	11.06 Installs metal flashings for tiled roofs
	Applies pre-formed metal roofing
	12.01 Installs battens/strapping for pre-formed metal roofing
	12.02 Fastens pre-formed metal roofing
	12.03 Cuts sheet metal
	12.04 Installs closure strips for pre-formed metal roofing
	12.05 Installs snow guards
	12.06 Installs metal flashings for pre-formed metal roofs
Waterproofs surfaces	Waterproofs surfaces
13.01 Prepares waterproofing substrates	13.03 Installs green, sustainable, vegetative and protected
13.02 Applies waterproofing membrane	membrane components
Damp-proofs surfaces	
14.01 Applies damp-proofing materials	
14.02 Applies protection layer	
	Assesses roof condition
	15.01 Performs roof inspections
	15.02 Performs cut test
	15.03 Determines maintenance or repair required
Maintains and repairs low slope roofing	Maintains and repairs low slope roofing
16.01 Maintains low slope roofing	16.01 Maintains low slope roofing
16.02 Repairs low slope roofing	16.02 Repairs low slope roofing
Maintains and repairs steep slope roofing	Maintains and repairs steep slope roofing
17.01 Maintains steep slope roofing	17.01 Maintains steep slope roofing
17.02 Repairs steep slope roofing	17.02 Repairs steep slope roofing

40.1. Cabinetmaker - Recommendations

That provinces and territories adopt the **Red Seal Name** – Cabinetmaker / Ébéniste

- That the total number of training **hours** be 7200 hours
- That the technical training program offers four (4) levels
- That the **sequencing** reflects the topic and sub-task mapping in the sequencing documents.

40.2. Cabinetmaker – Topic and Sub-task - RSOS 2020			
Level One	Level Two	Level Three	Level Four
	Context	Context	Context
	Safety-Related Functions	Safety-Related Functions	Safety-Related Functions
	Tools and Equipment		
	Organizes Work	Organizes Work	Organizes Work
			Routine Work Practices
	Surface Preparation	Surface Preparation	Surface Preparation
	Stationary and Portable Power Tools (Machines	Stationary and Portable Power Tools (Machines	Stationary and Portable Power Tools
	Components)	Components)	(Machines Components)
Safety-Related Functions			
1.01 Maintains safe work environment			
1.02 Uses personal protective equipment (PPE)			
and safety equipment			
Tools and Equipment		Tools and Equipment	Tools and Equipment
2.01 Maintains hand, portable power and		2.03 Maintains automated and CNC equipment	2.03 Maintains automated and CNC
pneumatic tools and equipment		2.04 Maintains finishing equipment	equipment
2.02 Maintains stationary power tools			2.04 Maintains finishing equipment
Organizes Work			
3.01 Interprets prints and drawings			
3.02 Plans project			
3.03 Creates design			
3.04 Performs layout of cabinets, furniture and			
architectural millwork			
Routine Work Practices	Routine Work Practices	Routine Work Practices	
4.01 Handles materials, supplies and products	4.02 Fabricates jigs and templates	4.02 Fabricates jigs and templates	
4.04 Dry-fits components	4.04 Dry-fits components	4.03 Builds prototypes	
4.05 Selects hardware	4.05 Selects hardware		
4.06 Selects adhesives and fasteners			
Communication Techniques			Mentoring Techniques
5.01 Uses communication techniques			5.02 Uses mentoring techniques
Stationary and Portable Power Tools			
(Machine Components)			
6.01 Breaks out solid wood			
6.02 Dresses solid wood			

6.03 Shapes solid wood6.04 Breaks out sheet materials6.05 Machines sheet materials6.06 Machines joints6.07 Performs preliminary sanding			
		Automated and CNC Equipment (Machine Components) 7.01 Sets up automated and CNC equipment 7.02 Operates automated and CNC equipment Curved Components 8.01 Builds forms 8.02 Performs curved laminating 8.03 Steam-forms wood	Automated and CNC Equipment (Machine Components) 7.01 Sets up automated and CNC equipment 7.02 Operates automated and CNC equipment Curved Components 8.01 Builds forms 8.02 Performs curved laminating 8.03 Steam-forms wood
Wood and Composite Materials (Laminating) 9.01 Arranges materials for laminating 9.02 Applies adhesive for laminating 9.03 Clamps pieces together	Wood and Composite Materials (Laminating) 9.01 Arranges materials for laminating 9.02 Applies adhesive for laminating 9.03 Clamps pieces together		
		Veneer (Application) 10.01 Selects veneers 10.02 Prepares veneer and substrate 10.03 Adheres veneers to substrates 10.04 Performs final clean-up of laminated sheets	Veneer (Application) 10.03 Adheres veneers to substrates 10.04 Performs final clean-up of laminated sheets
Laminate Sheets (Application) 11.01 Selects laminate sheets 11.02 Prepares laminate sheets and substrate	Laminate Sheets (Application) 11.01 Selects laminate sheets 11.02 Prepares laminate sheets and substrate 11.03 Adheres laminate sheets to substrate 11.04 Performs final clean-up of laminated sheets		
Cabinets and Furniture (Assembly) 12.01 Assembles cabinet components 12.02 Assembles furniture components 12.03 Combines cabinet and furniture components into final assemblies	Cabinets and Furniture (Assembly) 12.01 Assembles cabinet components 12.02 Assembles furniture components 12.03 Combines cabinet and furniture components into final assemblies	Cabinets and Furniture (Assembly) 12.01 Assembles cabinet components 12.02 Assembles furniture components 12.03 Combines cabinet and furniture components into final assemblies	Architectural Millwork Products
			13.01 Assembles architectural millwork components in shop 13.02 Assembles architectural fixtures in shop

Surface Preparation			
14.01 Repairs imperfections			
14.02 Prepares parts for finishing			
14.03 Performs final sanding of surfaces	W. In I	W 15 1 :	
	Wood Products	Wood Products	
	(Finishing)	(Finishing)	
	15.01 Prepares finishing materials	15.01 Prepares finishing materials	
	15.02 Applies finishing material manually	15.02 Applies finishing material manually	
	15.03 Sprays on finishing material	15.03 Sprays on finishing material	
	Product Modification		
	16.01 Cuts access holes on site		
	16.02 Scribes product to fit on site		
	Cabinets and Countertops		
	17.01 Performs final on-site assembly and fastening		
	of cabinets and countertops		
	17.02 Finalizes installation of cabinets and		
	countertops		
	countertops		Architectural Millwork Products and
			Mouldings (Installation)
			•
			millwork products and mouldings
		19.01 Lays out stair and balustrade components	
		19.02 Machines stair and balustrade components	
		19.03 Assembles stairs and balustrades	
		19.04 Installs stairs and balustrades	
		Solid Surface Material and Custom Countertops	
		20.03 Installs solid surface material	
			Decorative Woodwork
			21.01 Performs marquetry (NCC)
			21.02 Performs carving (NCC)
			21.03 Performs woodturning
		19.02 Machines stair and balustrade components 19.03 Assembles stairs and balustrades 19.04 Installs stairs and balustrades Solid Surface Material and Custom Countertops 20.01 Breaks out materials 20.02 Fabricates solid surface material	18.01 Performs final on-site assembly and fastening of architectural millwork products 18.02 Installs mouldings 18.03 Finalizes installation of architectural millwork products and mouldings Decorative Woodwork 21.01 Performs marquetry (NCC) 21.02 Performs carving (NCC)

	Restores Woodwork
	22.01 Repairs woodwork for restoration
	purposes
	22.02 Refinishes woodwork

41.1. Lather (Interior Systems Mechanic) - Recommendations

That provinces and territories adopt the **Red Seal Name** – Lather (Interior Systems Mechanic) / Latteur / Latteuse (Spécialiste de systèmes intérieurs) – **Name survey being conducted by Red Seal Secretariat.**

- That the total number of training **hours** be **5400**
- That the technical training program offers three (3) training levels
- That the **sequencing** reflects the topic and sub-task mapping in the sequencing documents.

41.2. Lather (Interior Systems Mechanic) -	Level Two	Level Three
Ecver one	ECVCI 1WO	Ecver Times
	Context	Context
	Safety-Related Functions	Safety-Related Functions
	Organizes Work	Organizes Work
Safety-Related Functions		
1.01 Maintains a safe work environment		
1.02 Uses personal protective equipment (PPE) and safety		
equipment		
Tools and Equipment		
2.01 Uses hand tools		
2.02 Uses power tools and equipment		
2.03 Uses powder-actuated tools		
2.04 Uses gas-actuated		
tools		
2.05 Uses pneumatic tools (NCC)		
2.06 Uses layout and		
measuring devices		
2.07 Uses scaffolding and access equipment		
Organizes Work		
3.01 Uses documentation and reference materials		
3.02 Uses blueprints and		
drawings		
3.03 Plans project tasks		
3.04 Estimates materials and		
supplies (introduction)		
Routine Trade Activities	Routine Trade Activities	Routine Trade Activities
4.01 Performs measurements	4.01 Performs measurements	4.01 Performs measurements
4.02 Uses jigs and templates	4.02 Uses jigs and templates	4.02 Uses jigs and templates
4.03 Handles materials, supplies and products	4.03 Handles materials,	4.03 Handles materials,
4.04 Lays out work	supplies and products	supplies and products
4.05 Applies sealants and	4.04 Lays out work	4.04 Lays out work
gaskets	4.05 Applies sealants and gaskets	
Communication Techniques		Mentoring Techniques
5.01 Uses communication techniques		5.02 Uses mentoring techniques
Non Load-Bearing Steel Assemblies	Non Load-Bearing Steel Assemblies	
6.01 Frames non load-bearing walls	6.01 Frames non load-bearing walls	
6.02 Frames spanned ceilings	6.02 Frames spanned ceilings	

6.03 Frames suspended	6.03 Frames suspended	
drywall ceilings	drywall ceilings	
6.04 Frames non load-bearing bulkheads	6.04 Frames non load-bearing bulkheads	
6.05 Installs metal door and window frames	6.05 Installs metal door and window frames	
	6.06 Installs backing	
	Load-Bearing Steel Assemblies	Load-Bearing Steel Assemblies
	7.01 Frames load-bearing	7.01 Frames load-bearing
	walls	walls
	7.02 Frames exterior ceilings	7.02 Frames exterior ceilings
	and soffits	and soffits
	7.03 Frames load-bearing	7.03 Frames load-bearing
	bulkheads	bulkheads
	7.04 Frames load-bearing	7.04 Frames load-bearing
	floors	floors
	7.05 Frames load-bearing	7.05 Frames load-bearing
	roofs	roofs
Wall Systems and Components	Wall Systems and Components	Wall Systems and Components
8.02 Installs drywall	8.02 Installs drywall	8.01 Installs demountable walls
8.06 Installs access panels	8.03 Finishes drywall	
	8.04 Installs drywall trims	
	and mouldings	
	8.05 Installs security mesh	
	8.06 Installs access panels	
	Ceiling Systems	Ceiling Systems
	9.01 Installs suspended ceilings	9.01 Installs suspended ceilings
	9.02 Installs non-suspended	9.02 Installs non-suspended
	ceilings	ceilings
		Access Flooring Systems
		10.01 Installs pedestals and
		supporting hardware
		10.02 Installs floor panels
	Sound Barriers	Sound Barriers and Lead Radiation Shielding
	11.01 Installs sound barriers	11.01 Installs sound barriers 11.02 Installs lead radiation
		shielding
	Smoke and Fire Barriers	Smoke and Fire Barriers
	12.01 Installs shaft wall systems	12.01 Installs shaft wall systems
	12.02 Seals penetrations	12.02 Seals penetrations
	12.03 Encloses beams, columns and staircases to	12.03 Encloses beams, columns and staircases to
	achieve desired	achieve desired

	fire rating	fire rating
Insulation		Membranes
13.01 Installs thermal insulation		13.02 Installs interior/exterior
		membranes
		Surface Preparation for Exterior Finishes
		14.01 Installs exterior
		sheathing
		14.02 Installs lath
		14.03 Installs Exterior
		Insulation Finish System (EIFS)
		(NCC)
		Exterior Finishes
		15.01 Fabricates panels
		15.02 Installs pre-manufactured
		panels

42.1. Recreation Vehicle Service Technician - Recommendations

That provinces and territories adopt the **Red Seal Name** – Recreation Vehicle Service Technician / Technicien/technicienne de véhicules récréatifs

- That the total number of training **hours** be 5400 hours
- That the technical training program offers three (3) **training levels**
- That the **sequencing** reflects the topic and sub-task mapping in the sequencing documents.

42.2. Recreation Vehicle Service Technician – Topic and Sub-task - RSOS 2021				
Level One	Level Two	Level Three		
Safety-Related Activities 1.01 Uses personal protective equipment (PPE) and safety equipment 1.02 Maintains safe work environment				
Tools and Equipment 2.01 Uses tools and equipment 2.02 Uses lifting, moving and access equipment				
Common Work Practices and Procedures 3.01 Uses documentation 3.02 Identifies recalls and service bulletins 3.03 Performs pre-delivery inspections (PDI)	Common Work Practices and Procedures 3.01 Uses documentation	Common Work Practices and Procedures* 3.01 Uses documentation		
Communication Techniques 4.01 Uses communication techniques		*For the purpose of work including estimating Mentoring Techniques 4.02 Uses mentoring techniques		
Plumbing Systems (Diagnoses) 5.01 Diagnoses potable water systems 5.02 Diagnoses waste water systems				
Potable Water Systems (Services) 6.01 Maintains potable water systems 6.02 Repairs potable water systems				
6.03 Installs potable water systems Waste Water Systems (Services) 7.01 Maintains waste water systems 7.02 Repairs waste water systems 7.03 Installs waste water systems				
7.03 mistans waste water systems	Electrical Systems (Diagnoses) 8.01 Diagnoses AC electrical systems 8.02 Diagnoses DC electrical systems	Electrical Systems (Diagnoses) 8.03 Diagnoses generators		
AC Electrical Systems (Operates) 9.01 Maintains AC electrical systems	AC Electrical Systems (Services) 9.01 Maintains AC electrical systems 9.02 Repairs AC electrical systems 9.03 Installs AC electrical systems	AC Electrical Systems (Services) 9.01 Maintains AC electrical systems 9.02 Repairs AC electrical systems 9.03 Installs AC electrical systems		
DC Electrical Systems (Operates) 10.01 Maintains DC electrical systems	DC Electrical Systems (Services) 10.01 Maintains DC electrical systems	DC Electrical Systems (Services) 10.01 Maintains DC electrical systems		

	10.02 Repairs DC electrical systems	10.02 Repairs DC electrical systems
	10.03 Installs DC electrical systems	10.03 Installs DC electrical systems
		Generators (Services)
		11.01 Maintains generators
		11.02 Installs generators
	LP Gas Systems	
	(Diagnoses)	
	12.01 Diagnoses LP gas supply systems (high pressure)	
	12.02 Diagnoses LP gas distribution systems (low pressure)	
LP Gas Systems	LP Gas Systems	
(Operates)	(Services)	
13.01 Maintains LP gas supply systems	13.01 Maintains LP gas supply systems	
15.61 Walltains Li gas supply systems	13.02 Repairs LP gas supply systems	
	13.03 Installs LP gas supply systems	
	Appliances	Appliances
	(Diagnoses)	(Diagnoses)
	14.01 Diagnoses water heaters and components	14.02 Diagnoses furnaces and components
	14.02 Diagnoses furnaces and components	14.04 Diagnoses refrigerators and ice makers
	14.03 Diagnoses cooktops and ranges	14.05 Diagnoses air conditioners and heat pumps
	14.04 Diagnoses refrigerators and ice makers	14.05 Diagnoses an conditioners and near pamps
	14.05 Diagnoses air conditioners and heat pumps	
Water Heaters	Water Heaters	
(Operates)	(Services)	
15.01 Maintains water heaters	15.01 Maintains water heaters	
15.01 Walltuin's Water Heaters	15.02 Repairs water heaters	
	15.03 Installs water heaters	
Furnaces	Furnaces	Furnaces
(Operates)	(Services)	(Services)
16.01 Maintains furnaces	16.01 Maintains furnaces	16.01 Maintains furnaces
10.01 Walltains farfaces	16.02 Repairs furnaces	16.02 Repairs furnaces
	16.03 Installs furnaces	16.03 Installs furnaces
Cooktops and Ranges	Cooktops and Ranges	10.00 motans rarraces
(Operates)	(Services)	
17.01 Maintains cooktops and ranges	17.01 Maintains cooktops and ranges	
17.01 Walltains Cookeps and ranges	17.02 Repairs cooktops and ranges	
	17.03 Installs cooktops and ranges	
Refrigerators and Ice Makers (Operates)	Refrigerators and Ice Makers (Services)	Refrigerators and Ice Makers (Services)
18.01 Maintains refrigerators and ice makers	18.01 Maintains refrigerators and ice makers	18.01 Maintains refrigerators and ice makers
10.01 Maintains remperators and ice makers	18.02 Repairs refrigerators and ice makers	18.02 Repairs refrigerators and ice makers
	13.02 Nepails lettigerators and ice makers	10.02 Nepails remigerators and ite makers

	18.03 Installs refrigerators and ice makers	18.03 Installs refrigerators and ice makers
Air Conditioners and Heat Pumps		Air Conditioners and Heat Pumps
(Operates)		(Services)
19.01 Maintains air conditioners and heat pumps		19.01 Maintains air conditioners and heat pumps
		19.02 Repairs air conditioners and heat pumps
		19.03 Installs air conditioners and heat pumps
Consumer Products		Consumer Products
(Operates)		(Services)
20.01 Replaces consumer products		20.01 Replaces consumer products
20.02 Installs consumer products		20.02 Installs consumer products
	Interior and Exterior Components	
	(Diagnoses)	
	21.01 Diagnoses interior components	
	21.02 Diagnoses exterior components	
	Interior Components	
	(Services)	
	22.01 Maintains interior components	
	22.02 Repairs interior components	
	22.03 Installs interior components	
	Exterior Components	
	(Services)	
	23.01 Maintains exterior components	
	23.02 Repairs exterior components	
	23.03 Installs exterior components	
Frames and Mechanical Components (Operates)		Frames and Mechanical Components
24.01 Diagnoses frames		(Diagnoses)
24.02 Diagnoses running gear		24.01 Diagnoses frames
24.03 Diagnoses levelling systems		24.02 Diagnoses running gear
24.04 Diagnoses slide-out systems		24.03 Diagnoses levelling systems
24.05 Diagnoses lifting systems		24.04 Diagnoses slide-out systems
		24.05 Diagnoses lifting systems
Frames (Operates)		Frames (Services)
25.01 Maintains frames		25.02 Repairs frames
Running Gear		
(Operates/Services) *		
26.01 Maintains running gear		
26.02 Repairs running gear		

*apprentices may have basic servicing included with runni	ng	
gears.		
Levelling Systems		Levelling Systems
(Operates)		(Services)
27.01 Maintains levelling systems		27.02 Repairs levelling systems
		27.03 Installs levelling systems
Slide-Out Systems		Slide-Out Systems
(Operates)		(Services)
28.01 Maintains slide-out systems		28.02 Repairs slide-out systems
Lifting Systems		Lifting Systems
(Operates)		(Services)
29.01 Maintains lifting systems		29.02 Repairs lifting systems
	Towing Systems	Towing Systems
	(Diagnoses)	(Diagnoses)
	30.01 Diagnoses tow vehicle systems	30.02 Diagnoses towed vehicle systems
Tow Vehicle Systems	Tow Vehicle Systems	Tow Vehicle Systems
(Operates)	(Services)	(Services)
31.01 Maintains tow vehicle systems	31.02 Repairs tow vehicle systems	31.02 Repairs tow vehicle systems
	31.03 Installs tow vehicle systems	31.03 Installs tow vehicle systems
Towed Vehicle Systems		Towed Vehicle Systems
(Operates)		(Services)
32.01 Maintains towed vehicle systems		32.02 Repairs towed vehicle systems
		32.03 Installs towed vehicle systems

43.1. Painter and Decorator

That provinces and territories adopt the **Red Seal Name** – xxx

- That the total number of training **hours** be 5400 hours
- That the technical training program offers three (3) training levels
- That the **sequencing** reflects the topic and sub-task mapping in the sequencing documents.

Level 1	Level 2	Level 3
	Context	Context
	Safety-Related Functions	Safety-Related Functions
	Routine Trade Practices	
	Quality Control Assessments	Quality Control Assessments
Safety-Related Functions 1.01 Uses personal protective equipment (PPE) and safety equipment 1.02 Maintains safe work environment		
Tools and Equipment 2.01 Maintains tools and equipment 2.02 Uses rigging, hoisting and lifting equipment 2.03 Uses access equipment	Tools and Equipment 2.02 Uses rigging, hoisting and lifting equipment 2.03 Uses access equipment	
Routine Trade Practices 3.01 Uses documentation 3.04 Protects surroundings 3.05 Handles materials		Routine Trade Practices 3.02 Determines project requirements 3.03 Plans job
Quality Control Assessments 4.01 Assesses substrate conditions and deficiencies 4.02 Assesses product conditions and deficiencies 4.03 Assesses quality of painted or coated surfaces and wall coverings		
Communication Techniques 5.01 Uses communication techniques		Mentoring Techniques 5.02 Uses mentoring techniques
General Surface Preparation 6.01 Removes existing paints and coatings 6.02 Removes existing wall coverings and adhesives 6.03 Cleans surfaces 6.04 Primes surfaces 6.05 Sands surfaces 6.06 Applies caulking		
Wood Surfaces for Paints, Coatings and Wall Coverings (Introduction/Overview) 7.01 Treats wood surfaces 7.02 Repairs imperfections in wood	Wood Surfaces for Paints, Coatings and Wall Coverings 7.01 Treats wood surfaces 7.02 Repairs imperfections in wood	

Concrete and Masonry Surfaces 8.01 Mechanically treats concrete and masonry surfaces (Introduction to surfaces) 8.02 Chemically treats concrete and masonry surfaces (Introduction to surfaces)	Concrete and Masonry Surfaces 8.01 Mechanically treats concrete and masonry surfaces 8.02 Chemically treats concrete and masonry surfaces 8.03 Repairs concrete and masonry surfaces	Concrete and Masonry Surfaces 8.01 Mechanically treats concrete and masonry surfaces 8.02 Chemically treats concrete and masonry surfaces 8.03 Repairs concrete and masonry surfaces
	Metal Surfaces 9.01 Treats metal surfaces 9.02 Repairs metal surfaces	
Plaster Surfaces and Drywall 10.01 Repairs existing plaster surfaces and drywall 10.02 Finishes new drywall		Plaster Surfaces and Drywall 10.01 Repairs existing plaster surfaces and drywall
Application of Residential, Institutional and Commercial Paints and Coatings (Preparation) 11.01 Prepares residential, institutional and commercial paints and coatings 11.02 Installs residential, institutional and commercial reinforcing mesh Application of Residential, Institutional and Commercial Paints and Coatings (Applies) 12.01 Applies residential, institutional and commercial paints and coatings with brushes 12.02 Applies residential, institutional and commercial paints and coatings with rollers 12.03 Applies residential, institutional and commercial paints and coatings with applicators (NCC)	Application of Residential, Institutional and Commercial Paints and Coatings (Preparation) 11.01 Prepares residential, institutional and commercial paints and coatings 11.02 Installs residential, institutional and commercial reinforcing mesh Application of Residential, Institutional and Commercial Paints and Coatings (Applies) 12.03 Applies residential, institutional and commercial paints and coatings with applicators (NCC) 12.04 Applies residential, institutional and commercial paints and coatings with spray equipment	Application of Residential, Institutional and Commercial Paints and Coatings (Applies) 12.04 Applies residential, institutional and commercial paints and coatings with spray equipment
12.04 Applies residential, institutional and commercial paints and coatings with spray equipment	Decorative/Specialty Finishes 13.01 Applies paints and coating using decorative techniques	Decorative/Specialty Finishes 13.01 Applies paints and coating using decorative techniques 13.02 Creates faux finishes 13.03 Applies gilding 13.04 Applies stencils and graphics 13.05 Creates textured finishes 13.06 Applies multi-spec coatings

Wall Coverings (Preparation)

- 14.01 Treats surfaces for wall coverings
- 14.02 Lays out surface
- 14.03 Prepares wall coverings

Wall Coverings (Applies)

- 15.01 Applies adhesives
- 15.02 Installs vinyl wall coverings
- 15.03 Installs fabric and natural material wall coverings
- 15.04 Installs rigid wall coverings
- 15.05 Repairs existing wall coverings

Wood Finishing Applications (Prepares)

- 16.01 Conditions wood surfaces
- 16.02 Applies wood fillers
- 16.03 Seals wood surfaces
- 16.04 Prepares wood finishing products

Wood Surfaces (Finishes)

- 17.01 Brushes on wood finishes
- 17.02 Wipes on wood finishes
- 17.03 Sprays on wood finishes

Industrial Paints and Coatings (Prepares)

- 18.01 Prepares industrial paints and coatings
- 18.02 Installs fibre reinforced plastics (FRP)

Industrial Paints and Coatings (Applies)

- 19.01 Applies industrial paints and coatings with hand tools
- 19.02 Applies industrial paints and coatings with power tools

Wall Coverings (Applies)

- 15.01 Applies adhesives
- 15.02 Installs vinyl wall coverings
- 15.03 Installs fabric and natural material wall coverings
- 15.04 Installs rigid wall coverings
- 15.05 Repairs existing wall coverings

Industrial Paints and Coatings (Applies)

19.01 Applies industrial paints and coatings with hand tools 19.02 Applies industrial paints and coatings with power tools

44.1. Transport Trailer Technician - Topic and Sub-task - RSOS 2022

That provinces and territories adopt the **Red Seal Name** – xxx

- That the total number of training **hours** be 5400 hours
- That the technical training program offers three (3) training levels
- That the **sequencing** reflects the topic and sub-task mapping in the sequencing documents.

44.2. Transport Trailer Technician - Topic and Sub-task - RSOS 2022			
Level 1	Level 2		
Safety-Related Functions 1.01 Maintains safe work environment 1.02 Uses personal protective equipment (PPE) and safety equipment			
Tools and Equipment 2.01 Uses hand, electric and pneumatic tools 2.02 Uses measuring, testing and diagnostic equipment 2.03 Uses hoisting, lifting, staging and access equipment 2.04 Uses welding equipment 2.05 Uses gas, plasma and arc air cutting equipment 2.06 Uses electronic devices and systems for diagnostics and programming	Tools and Equipment 2.04 Uses welding equipment 2.05 Uses gas, plasma and arc air cutting equipment 2.06 Uses electronic devices and systems for diagnostics and programming		
Routine Work Practices 3.01 Maintains fluids and lubricants 3.02 Lubricates parts and components 3.03 Cleans parts and components 3.04 Uses fasteners, sealants, adhesives and gaskets 3.05 Maintains hoses, tubing and fittings			
Organizes Work 4.01 Uses documentation 4.02 Plans daily tasks	Organizes Work 4.01 Uses documentation		
Communication Techniques 5.01 Uses communication techniques	Mentoring Techniques 5.02 Uses mentoring techniques		
Suspension Systems (Diagnoses) 6.01 Diagnoses air suspension systems 6.02 Diagnoses spring suspension systems 6.03 Diagnoses rubber suspension systems	Suspension Systems (Diagnoses) 6.01 Diagnoses air suspension systems 6.02 Diagnoses spring suspension systems 6.03 Diagnoses rubber suspension systems		
Suspension Systems (Services) 7.01 Maintains suspension systems	Suspension Systems (Services) 7.02 Repairs air suspension systems 7.03 Repairs spring suspension systems 7.04 Repairs rubber suspension systems		

Brake Systems (Diagnoses) 8.01 Diagnoses disc brake systems 8.02 Diagnoses drum brake systems 8.03 Diagnoses air brake systems 8.04 Diagnoses hydraulic brake systems	Brake Systems (Diagnoses) 8.01 Diagnoses disc brake systems 8.02 Diagnoses drum brake systems 8.03 Diagnoses air brake systems 8.04 Diagnoses hydraulic brake systems 8.05 Diagnoses electric brake systems 8.06 Diagnoses electronic braking control systems
Brake Systems (Services) 9.01 Maintains brake systems 9.02 Repairs disc brake systems 9.03 Repairs drum brake systems 9.04 Repairs air brake systems 9.05 Repairs hydraulic brake systems	Brake Systems (Services) 9.01 Maintains brake systems 9.02 Repairs disc brake systems 9.03 Repairs drum brake systems 9.04 Repairs air brake systems 9.05 Repairs hydraulic brake systems 9.06 Repairs electric brake systems 9.07 Repairs electronic braking control systems
Axles and Wheel End Assemblies (Diagnoses) 10.02 Diagnoses hubs and bearings 10.03 Diagnoses tires and rims	Axles and Wheel End Assemblies (Diagnoses) 10.01 Diagnoses fixed, self-steering and lift axles 10.03 Diagnoses tires and rims
Axles and Wheel End Assemblies (Services) 11.01 Maintains axles and wheel end assemblies 11.02 Repairs fixed axles, hubs and bearings 11.04 Replaces tires and rims 11.05 Repairs tires	Axles and Wheel End Assemblies (Services) 11.02 Repairs fixed axles, hubs and bearings 11.03 Repairs self-steering and lift axles
	Trailer Chassis and Trailer Bodies (Diagnoses) 12.01 Diagnoses trailer chassis 12.02 Diagnoses trailer bodies
Trailer Chassis and Trailer Bodies (Services) 13.01 Maintains trailer chassis 13.02 Repairs trailer chassis 13.03 Maintains trailer bodies 13.04 Repairs trailer bodies	Trailer Chassis and Trailer Bodies (Services) 13.02 Repairs trailer chassis 13.04 Repairs trailer bodies
	Coupling Devices and Landing Gear (Diagnoses) 14.01 Diagnoses coupling devices 14.02 Diagnoses landing gear
	Coupling Devices and Landing Gear (Services)

15.01 Maintains coupling devices 15.02 Repairs coupling devices 15.03 Maintains landing gear 15.04 Repairs landing gear

F	lectric	and Fl	ectronic	Systems	(Diagnoses)	
	ייווטאו	aliu Ei	ecuonic	JVSLEIIIS	(Diagiluses)	

- 16.01 Diagnoses lighting systems
- 16.02 Diagnoses wiring systems

Electric and Electronic Systems (Services)

- 17.01 Maintains electric and electronic systems
- 17.02 Repairs lighting and wiring systems

Hydraulic Systems (Diagnoses)

- 18.01 Diagnoses self-contained hydraulic systems
- 18.02 Diagnoses auxiliary-powered hydraulic systems

Hydraulic Systems (Services)

- 19.01 Maintains hydraulic systems
- 19.02 Repairs hydraulic systems

Electric and Electronic Systems (Diagnoses)

- 16.02 Diagnoses wiring systems
- 16.03 Diagnoses trailer monitoring and control systems

Electric and Electronic Systems (Services)

- 17.02 Repairs lighting and wiring systems
- 17.03 Repairs trailer monitoring and control systems

Temperature Control Systems (Diagnoses)

- 20.01 Diagnoses fuel systems
- 20.02 Diagnoses charging and starting systems
- 20.03 Diagnoses high-voltage electric, hybrid and alternative drive systems
- 20.04 Diagnoses refrigeration and heating systems

Temperature Control Systems (Services)

- 21.01 Maintains fuel systems
- 21.02 Repairs fuel systems
- 21.03 Maintains charging and starting systems
- 21.04 Repairs charging and starting systems
- 21.05 Maintains high-voltage electric, hybrid and alternative drive systems
- 21.06 Repairs high-voltage electric, hybrid and alternative drive systems
- 21.07 Maintains refrigeration and heating systems
- 21.08 Repairs refrigeration and heating systems